

Using Beta range to determine thickness of MICE production AI windows

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Abstact

 Low energy betas range out in modest thicknesses of AI. We can use the fact to measure the nominal thickness of the LH2 & safety windows being produced for the MICE experiment.

•These thin 180 μ m windows are used in the MICE hydrogen absorbers.

•This nondestructive measurement is used for QA before shipping windows to Berkeley for final QC.



MICE Ionization Cooling Channel w RF (grey) LH2 absorbers (blue)







We can approximate the rate of betas attenuated in a thin absorber of thickness x with an exponential absorption formula

 $I = Io exp(-\mu x)$

The windows are 6061 AI and have a central thickness of approximately 180 μ m increasing to 360 μ m near the window edge. We choose a beta source Cs-137 with a half-thickness in AI of about 150 μ m. (half attenuated.)

A simple geiger tube counted the rate. Due to electron scattering the result can be sensitive to apparatus geometry and a careful calibration needs to be performed.





A Calibration was performed with Al absorbers to determine the attenuation coefficients $\mu 1, \mu 2$. We used a dbl-exp fit.

 $I = I_o \exp(-\mu_1 x) + I_1 \exp(-\mu_2 x)$

Table 1: Calibration Data with standard absorber data for Cs-137 and TI-204

		Cs-137	TI-204
Absorber	Thickness (cm)	#/min #	/min
0	0.00000	2762	313
1	0.00059	2648	288
2	0.00093	2600	285
3	0.00122	2548	277
4	0.00200	2414	253
5	0.00241	2308	241
6	0.00393	2134	221
7	0.00467	2052	210
8	0.00796	1770	175
9 07	0.00893	1658	162
10	0.01270	1373	135
11	0.02200	991	77
12	0.02615	852	57
13	0.03819	494	29







A 180µm window and 220µm standard foil are mounted between the source below and GM tube. Counts are recorded and compared to the calibration curve for thickness determination. Cs-137 and TI-204 were used.

x = 174.2 + 4.3	μm
x = 180.8 + 3.2	μm
x = 218.9 + 2.5	μm

window w Cs-137 window w Tl-204 220 μm standard foil w Cs-137





Measurements taken with the thickness gauge. Window 4 was machined to $200\mu m$ thickness and measured $203\mu m$.

Overall precision seems to be about 5μ m when care is taken and N >10000 counts (1% statistical error).

