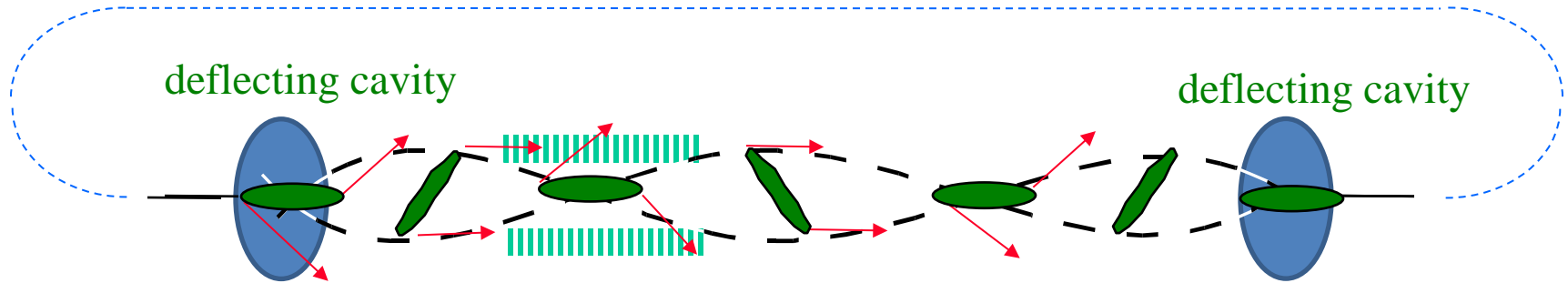


# HOM-free deflecting cavity

T. Khabiboulline, M. Awida Hassan, I. Gonin, A. Lunin,  
V. Yakovlev and A. Zholenz

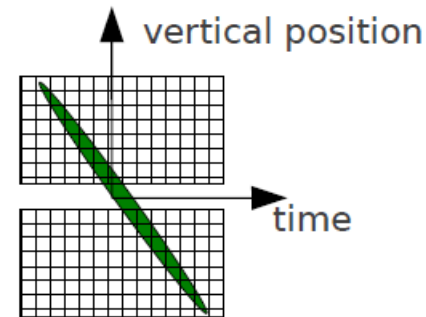
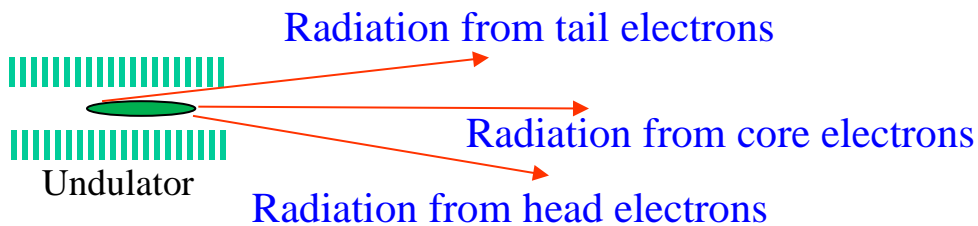
# Deflecting Cavity for APS SPX upgrade

## Obtaining short x-ray pulse from a “long” electron bunch



First deflecting cavity  
produces strong time  
dependent vertical kick

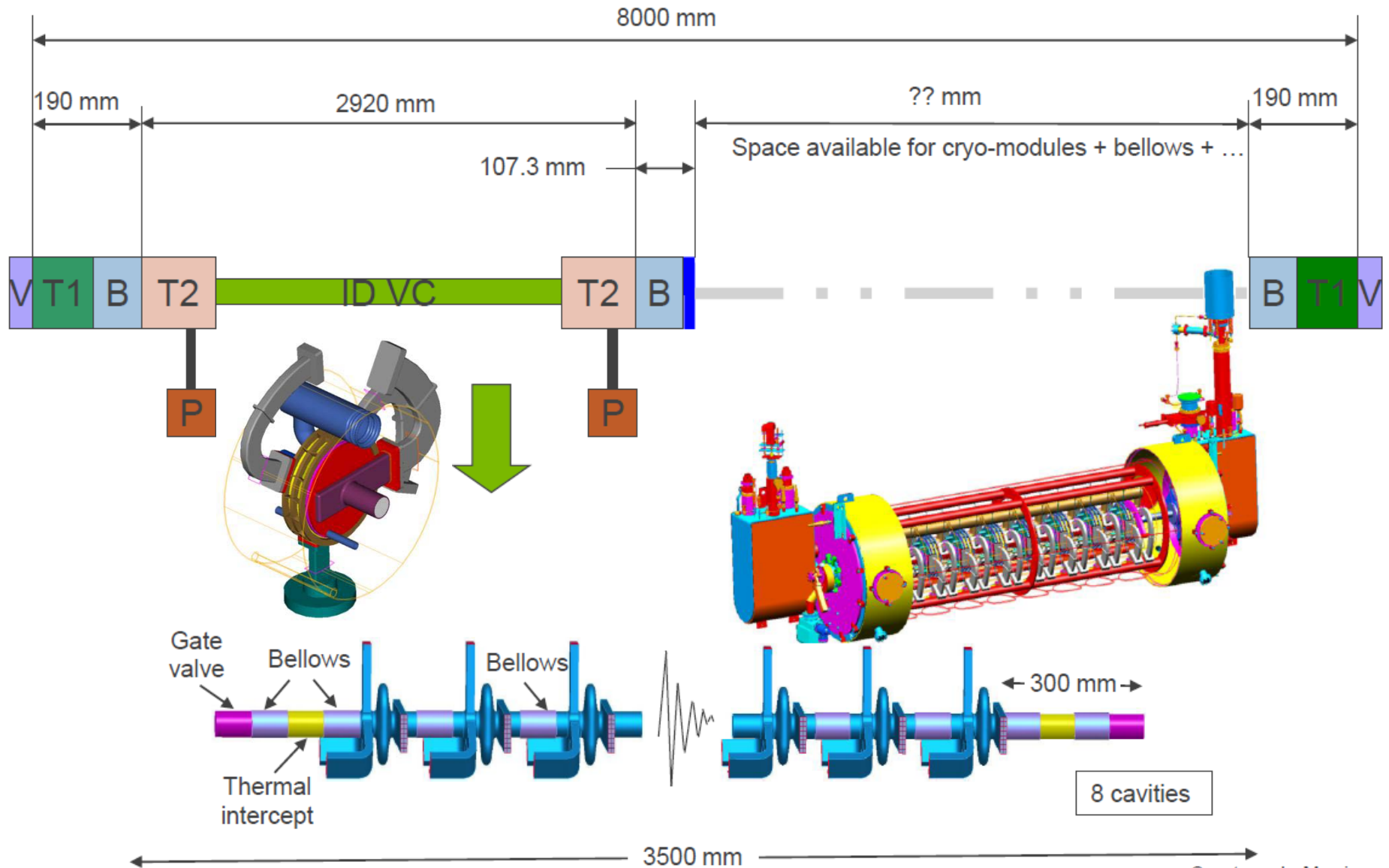
Second deflecting cavity  
exactly cancels the kick



Collimator selects  
short x-ray pulse

Zholents, Heimann, Zolotarev, Byrd, NIM A 425, 385 (1999).

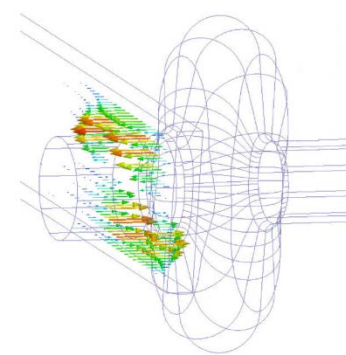
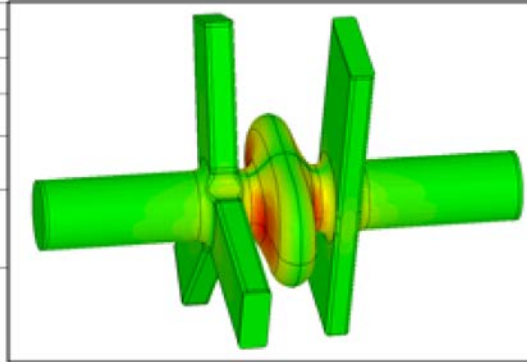
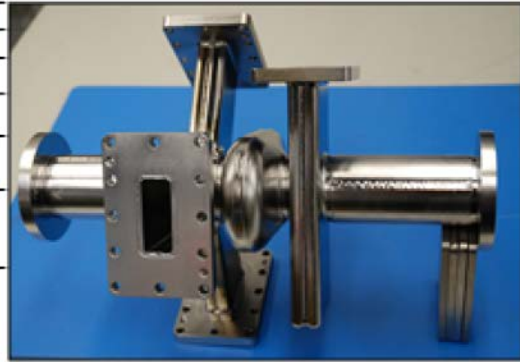
# Deflecting Cavity Cryomodule Insertion



Too many HOM modes, alignment issues, too big and expensive.



# Proposed Mark-II deflecting cavity for APC upgrade



## Limitations of the $TM_{110}$ mode deflecting cavity

- Presence of LOM
- Large radial dimensions and therefore dense spectrum of HOMs
- Complicate system of WGs for HOM damping
- High surface magnetic field
- Potentially high coherent losses

$$V_x := \int_0^{Z_{end}} [(EX(z) - HY(z)) \cdot \exp[i \cdot (\kappa \cdot z - \phi)]] dz$$
$$V_y := \int_0^{Z_{end}} [(EY(z) + HX(z)) \cdot \exp[i \cdot (\kappa \cdot z - \phi)]] dz$$

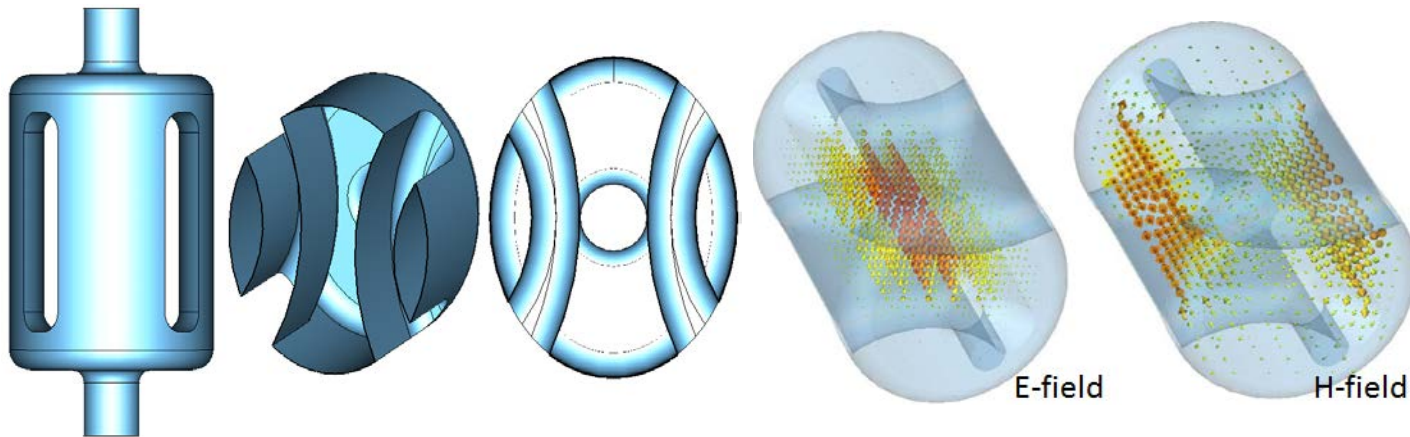
Direct integration of fields component  
(Lorentz force equation)

$$\Delta \vec{V}_\perp = i \frac{v}{\omega} \vec{\nabla}_\perp (\Delta V_\parallel)$$

Panofsky-Wenzel (PW) theorem

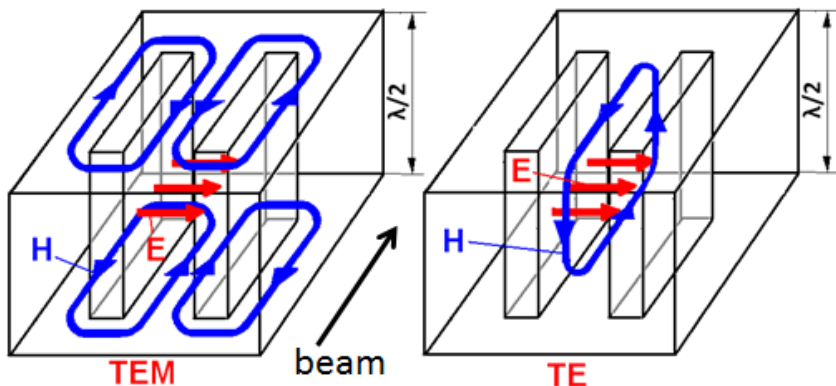
- It is possible to use TE mode for the deflection?
- Single cavity replacing four?

## Parallel - bar ellipsoidal cavity (J. Delayen, ODU)

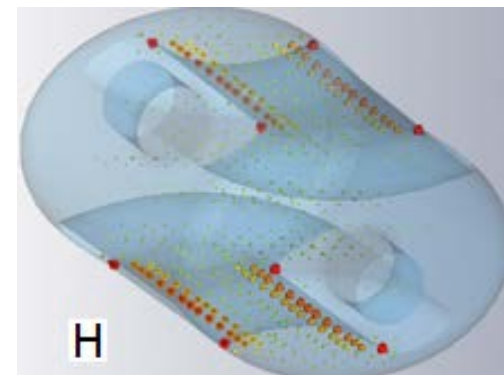
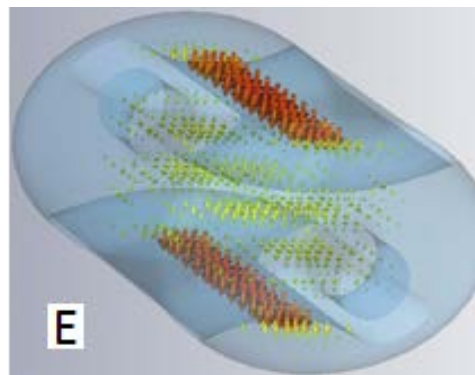


A compact cavity for the beam splitter of the Project X. V. Yakovlev. 03/01/2011

- The operating mode is not TEM as the authors claim: magnetic field does not wind around the bars, but lies in the plane parallel to the bars;
- Real operation mode is analog of  $TE_{111}$  in a pillbox cavity.
- TEM mode topologically identical to the TEM mode in the rectangular parallel-bar cavity (magnetic field winds around the bars) has higher frequency,  $\sim 1000$  MHz, because of shorter effective length of the bars:



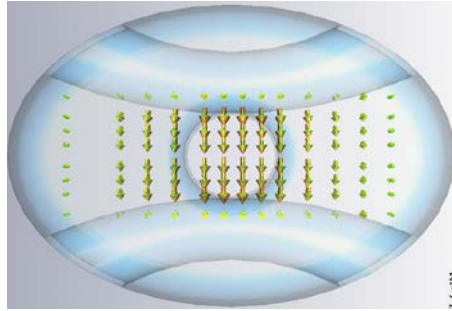
Field distributing for TME and TE modes  
in a rectangular parallel-bar cavity



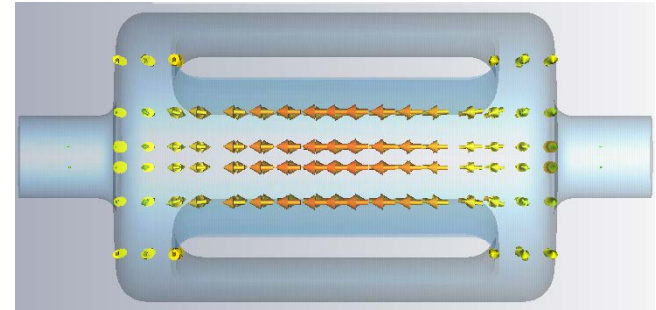
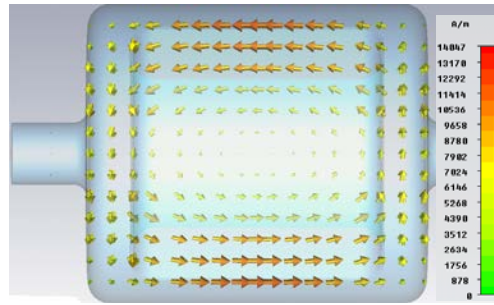
TEM-like mode in the elliptical PBC,  $f=1030$   
MHz



# ORIGINAL ODU VERSION

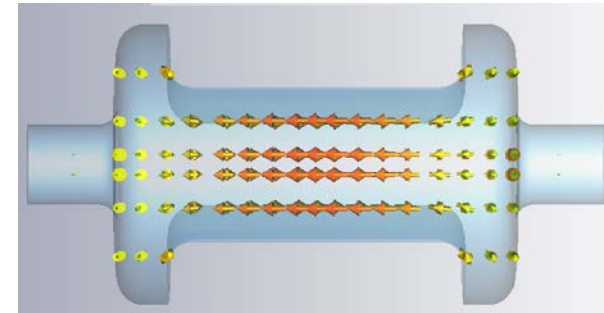
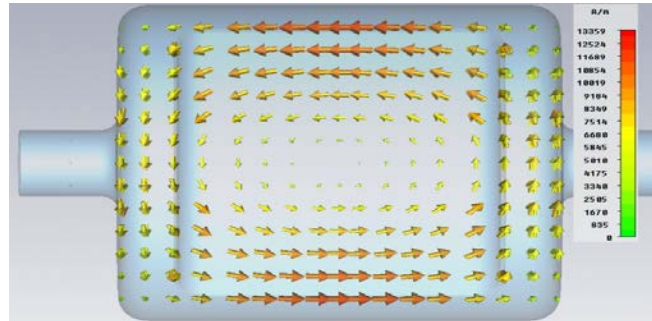
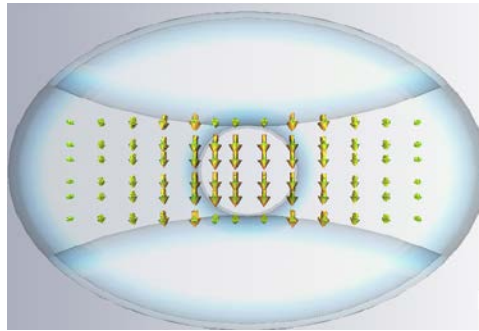


E-Field

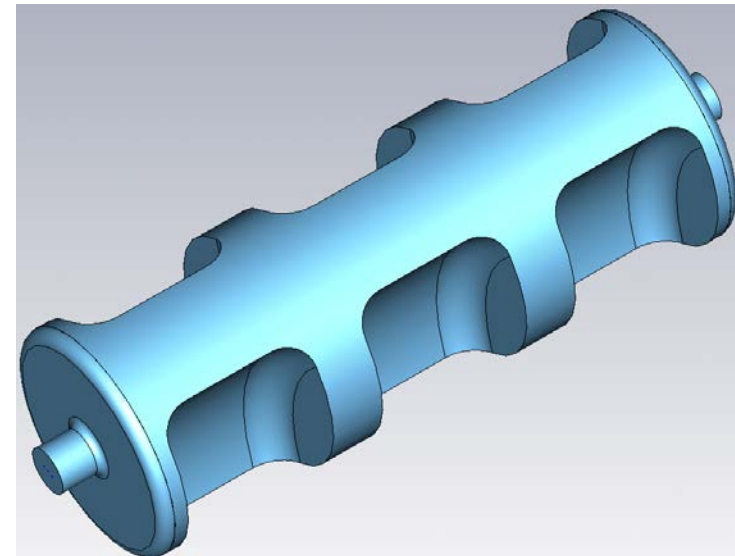
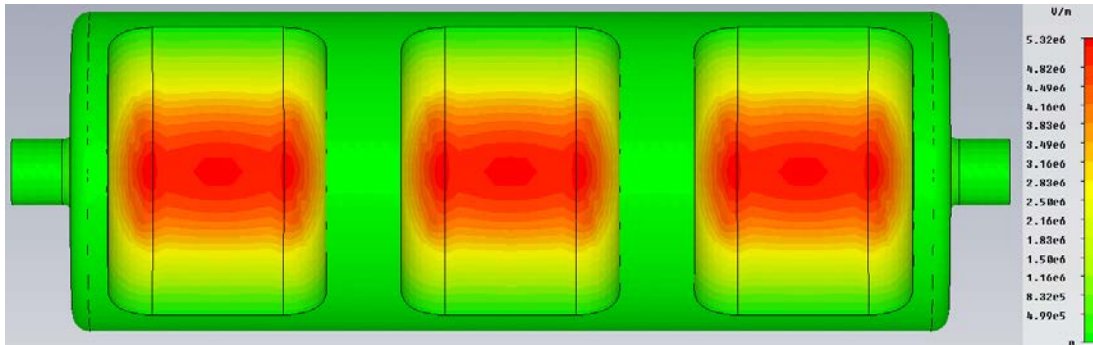


H-Field

## FERMILAB VERSION OF ODU CAVITY



Further development of the TE cavity:  
FNAL Squashed  $TE_{113}$  deflecting cavity  
for Project X.



# Deflecting cavity type choice.

## RF Dipole Cavity properties [1-3]:

- No Low Order Modes. Operating mode frequency is in the lowest pass-band.
- High order modes well separated from operating mode.
- Mechanical stability of the cavity.
- Balanced peak surface electric and magnetic fields.
- High R/Q. As a result low surface RF power losses.
- One cavity can provide design kick.
- One cavity design easy HOM damping. No trapped modes between cavities.
- No inter-cavity alignment.
- Only one cavity frequency tuner needed.

1. V. Yakovlev , I. Gonin, M. Hassan, D. Johnson, T. Khabiboulline, A. Klebaner, and N. Solyak, “A compact cavity for the beam splitter of the Project X,” Project X Technical Meeting, March 1, 2011, ProjectX Document 826, <http://projectx-docdb.fnal.gov/cgi-bin/DocumentDatabase/>.
2. J. R. Delayen, “Ridged Waveguide & Modified Parallel Bar,” 5th LHC Crab Cavity Workshop, CERN, November 14-15, 2011, <http://indico.cern.ch/contributionDisplay.py?sessionId=0&contribId=3&confId=149614>
3. S.U. De Silva, J.R. Delayen, in Proc. SRF2011, Chicago IL USA, MOPO027 (2011).

Mini-Review of the APS-U SPX Alternative Deflecting Cavity Design. January 31, 2013

# SPX Deflecting Cavity Requirements

- 2 MV deflecting kick
- Operating frequency 2815 MHz
- CW operation, superconducting structure
- Acceptable loss factor requirement
- HOM damping for the coupled-bunch instability 200 mA\*
  - $R_s \times f_n < 0.44 \text{ M}\Omega\text{-GHz}$  (longitudinal), where  $R_s = V^2/2P_l$
  - $R_t < 1.3 \text{ M}\Omega/\text{m}$  (horizontal dipole), where  $R_t = V_t^2/2P_l$ ,  $V_t = V/k_r r_0$
  - $R_t < 3.9 \text{ M}\Omega/\text{m}$  (vertical dipole)

$f_n$  is the LOM /HOM frequency,  $k_r$  is the wave number,  $P_l$  is the total loss, and  $r_0$  is the radial offset of the voltage integration

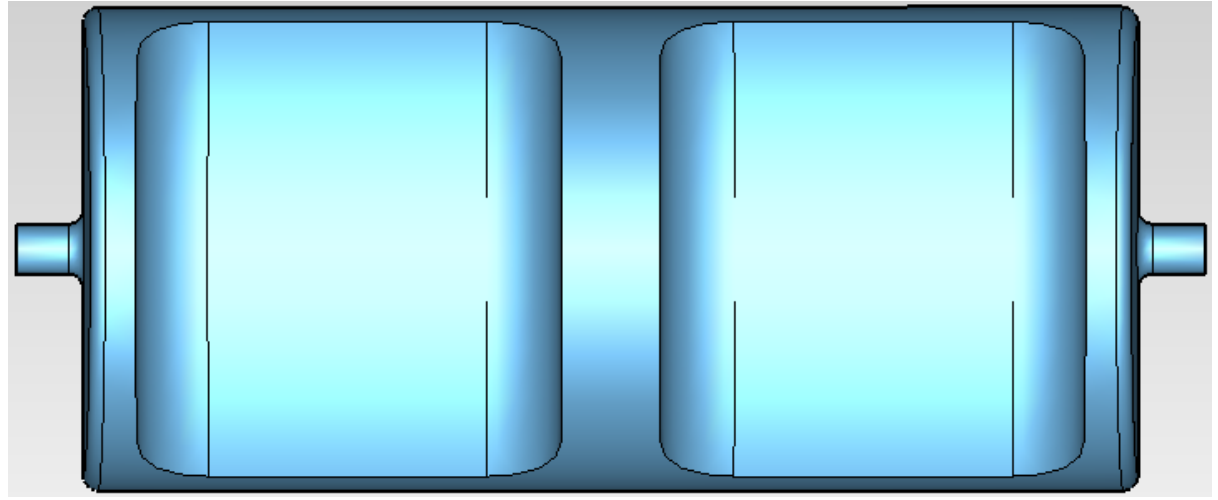
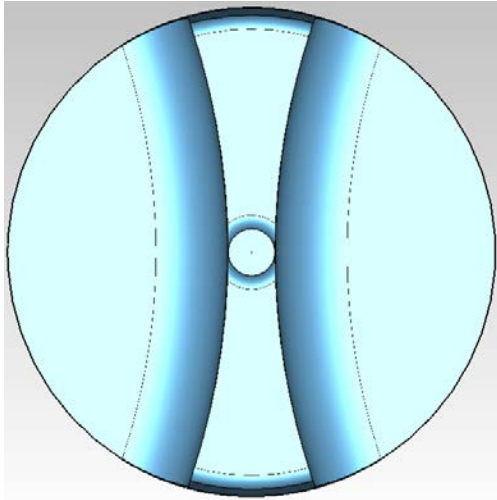
- Aperture in vertical plane minimum >10 mm
- Aperture in horizontal plane minimum >30 mm

\* Advanced Photon Source Upgrade. Project Preliminary Design Report. Chapter 4-244

Mini-Review of the APS-U SPX Alternative Deflecting Cavity Design. January 31, 2013



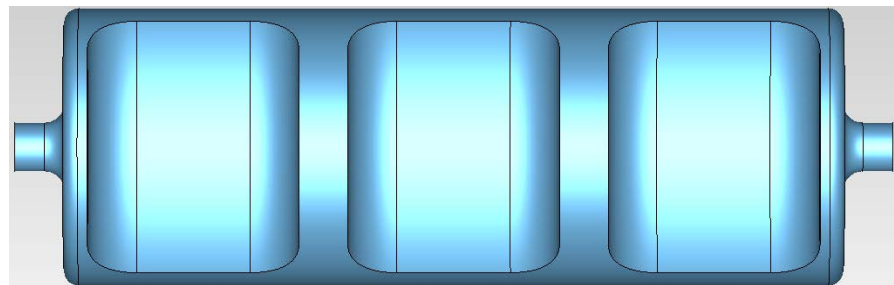
## 1408MHz 2cells cavity



V, MV	R/Q, $\Omega$	$E_s$ , MV/m	$H_s$ , mT
4	1415	48	83

## 2816MHz 3cells cavity

V, MV	R/Q, $\Omega$	$E_s$ , MV/m	$H_s$ , mT
2	609	35	79



# Initial couplers estimation

Power coupler estimation on operating mode										
Overhead	c, m/s	r, m	F, Hz	Ut, V	Uz, V	R/Q, $\Omega$	I, A	P, W	Q	dF, Hz
1	3.00E+08	2.0E-04	1.41E+09	4.00E+06	2.36E+04	1415	0.20	4718	1.2E+06	1175
2								9437		
1	3.00E+08	2.0E-04	2.82E+09	2.00E+06	2.36E+04	609	0.20	4718	7.0E+05	4046
2								9437		

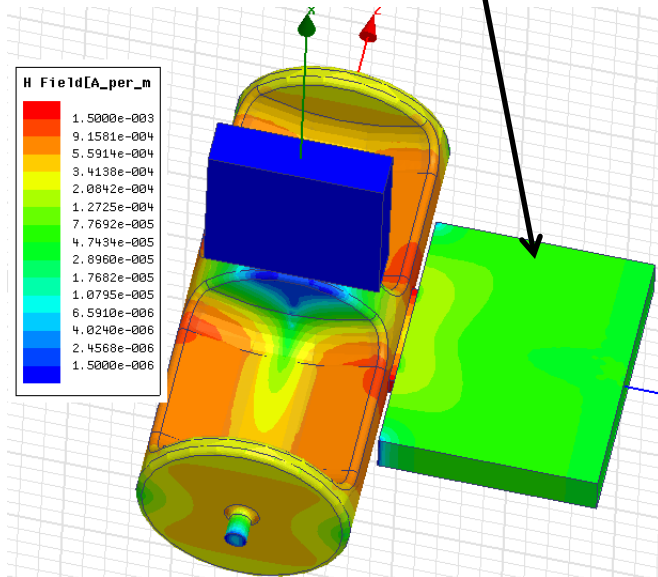
$$U_z = \frac{2\pi f}{c} r U_t \quad P = U_z I$$

$$Q = \frac{U_t^2}{2R/Q * P} \quad W = \frac{U_t^2}{2R/Q \omega}$$

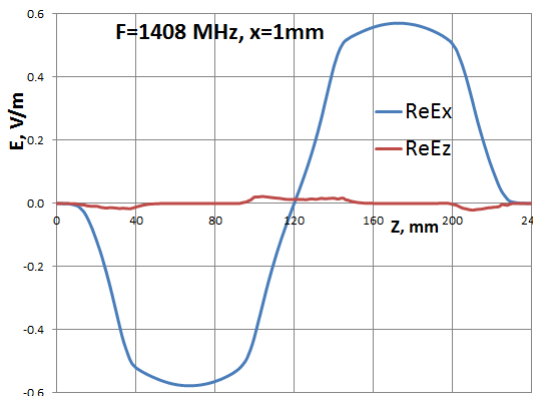
$$P = \frac{U_z^2}{2R_z}; R_z = \frac{U_z}{2I}$$

200  $\mu$ m beam offset generates 5 kW power per cavity

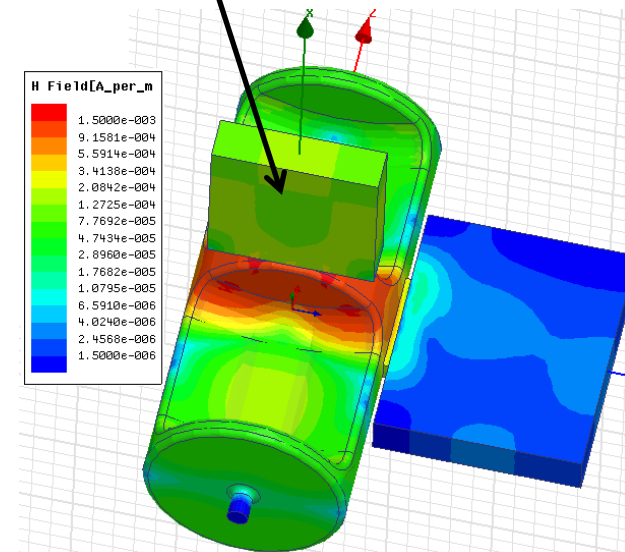
Operating mode coupler dumps lower mode (0-mode) very well



Frequency	R/Qx	QI
1.30E+09	4.37	1.85E+03
<b>1.41E+09</b>	<b>1404.71</b>	3.22E+05
2.45E+09	66	700

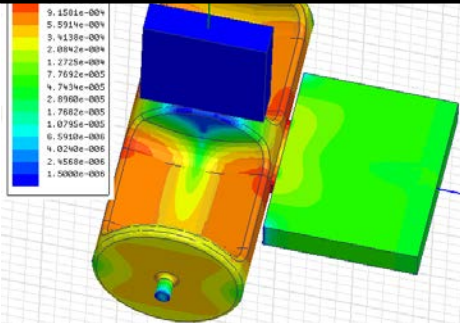


Monopole mode couplers dumps monopoles and can have coaxial port if max power < 100 W



# Evolution of the Deflector Cavity Design (2 MV Vertical Kick & $Q_L \sim 5e5$ )

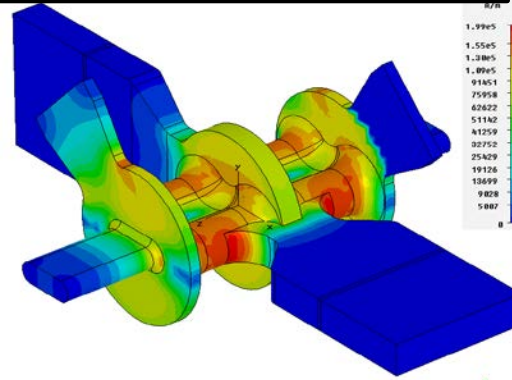
$B_{\text{surf}} = 103 \text{ mT}$ ,  $E_{\text{surf}} = 54 \text{ MV/m}$



Lower  $B_{\text{surf}}$



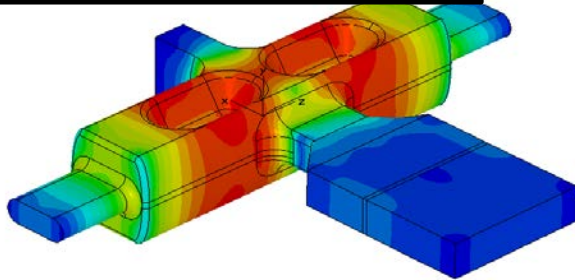
$B_{\text{surf}} = 96 \text{ mT}$ ,  $E_{\text{surf}} = 65 \text{ MV/m}$



Simpler shape



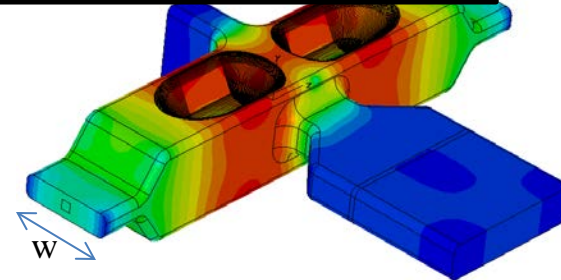
$B_{\text{surf}} = 97 \text{ mT}$ ,  $E_{\text{surf}} = 85 \text{ MV/m}$



Increased  $w$

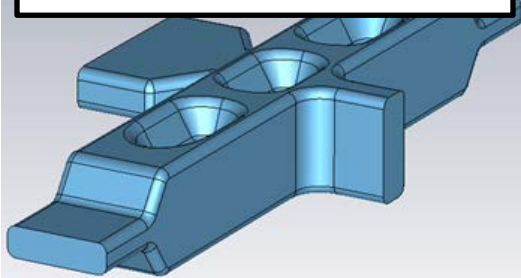


$B_{\text{surf}} = 94 \text{ mT}$ ,  $E_{\text{surf}} = 68 \text{ MV/m}$



$w$

$B_{\text{surf}} = 78 \text{ mT}$ ,  $E_{\text{surf}} = 54 \text{ MV/m}$



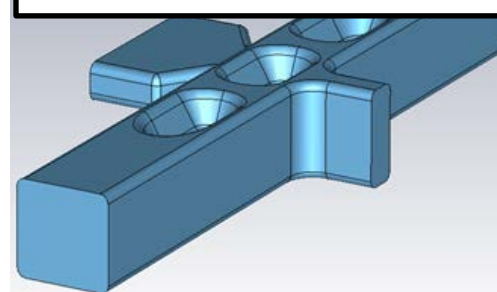
$h$

3 cells  
Increased  $h$

Open Beam Ports



$B_{\text{surf}} = 76 \text{ mT}$ ,  $E_{\text{surf}} = 54 \text{ MV/m}$

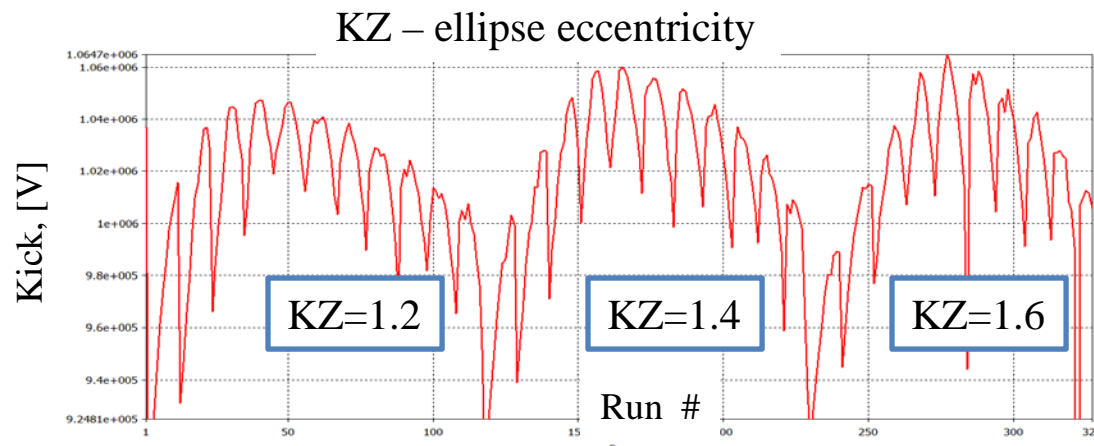


Gap 10 mm

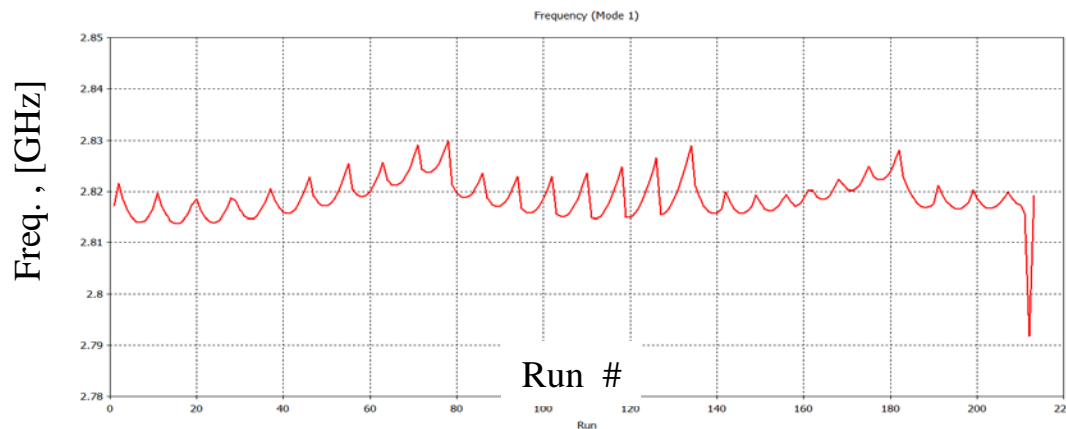
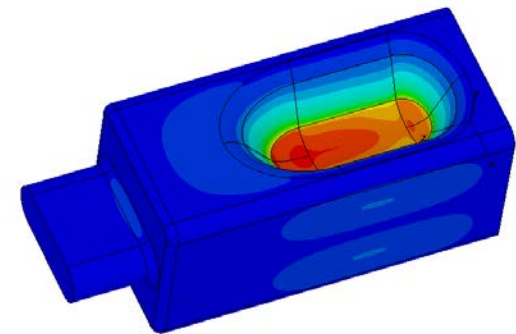
Gap 12 mm

# Surface EM-fields optimization

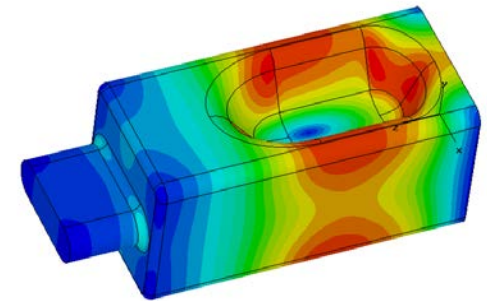
- Model is fully parameterized
- The frequency derivation was calculated for each parameter in order to preserve the operating mode frequency on the stage of geometry creation.
- Multiple parameters sweep run
- General ellipsoid is used for the hollow surface



Surface E-field

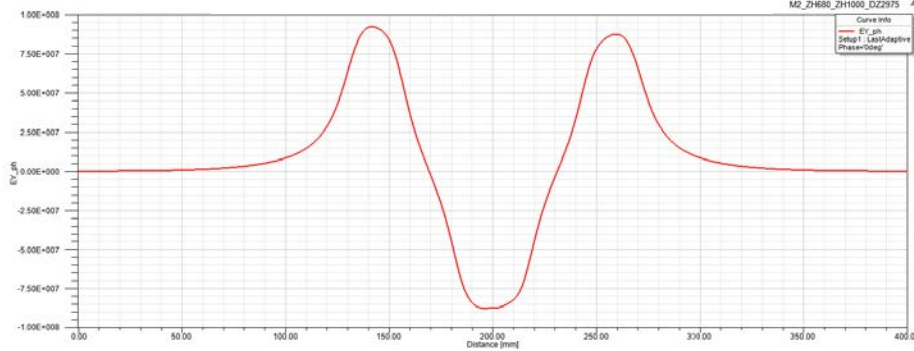


Surface H-field

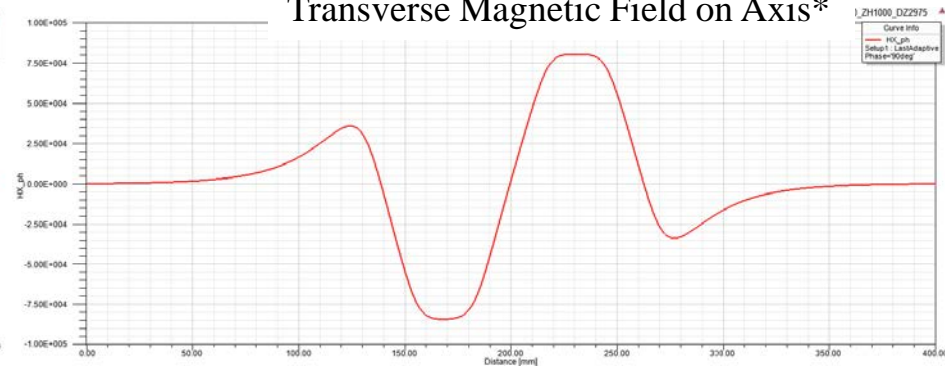


# Kick fields at operating Mode, $F = 2815$ MHz

Transverse Electric Field on Axis\*

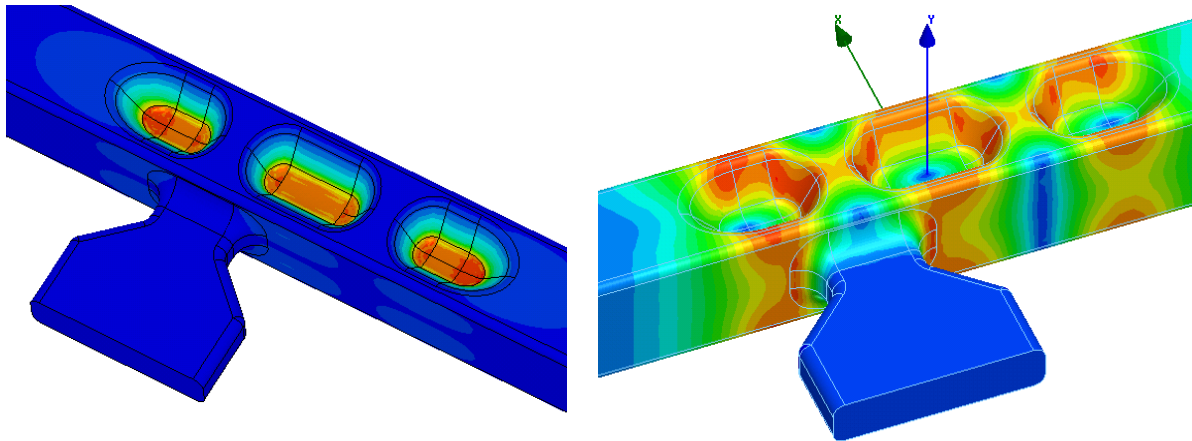


Transverse Magnetic Field on Axis\*



\* Normalized to 1J stored energy

Surface Electric (left) and Magnetic (right) Fields

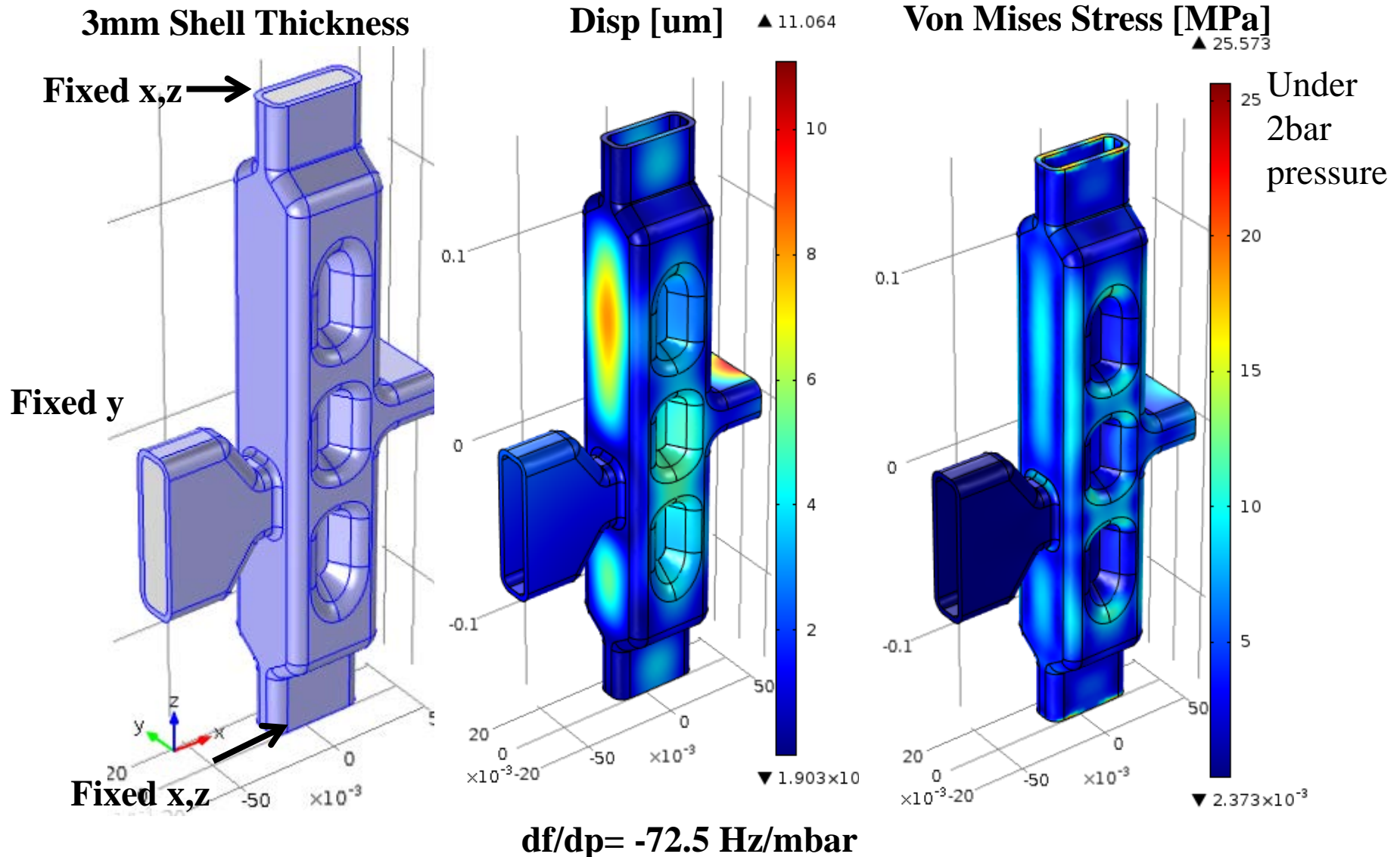


Freq	2815 MHz
$V_{\text{kick}}$	2 MV
$E_{\text{max}}$	55 MV/m
$B_{\text{max}}$	76 mT
$(R/Q)_Y$	520 $\Omega$
G	130

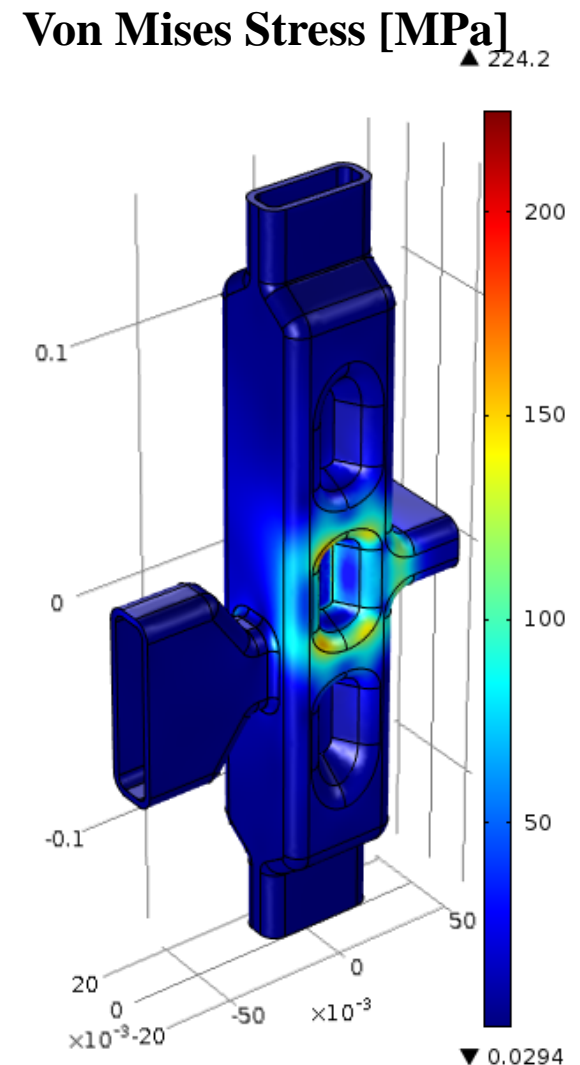
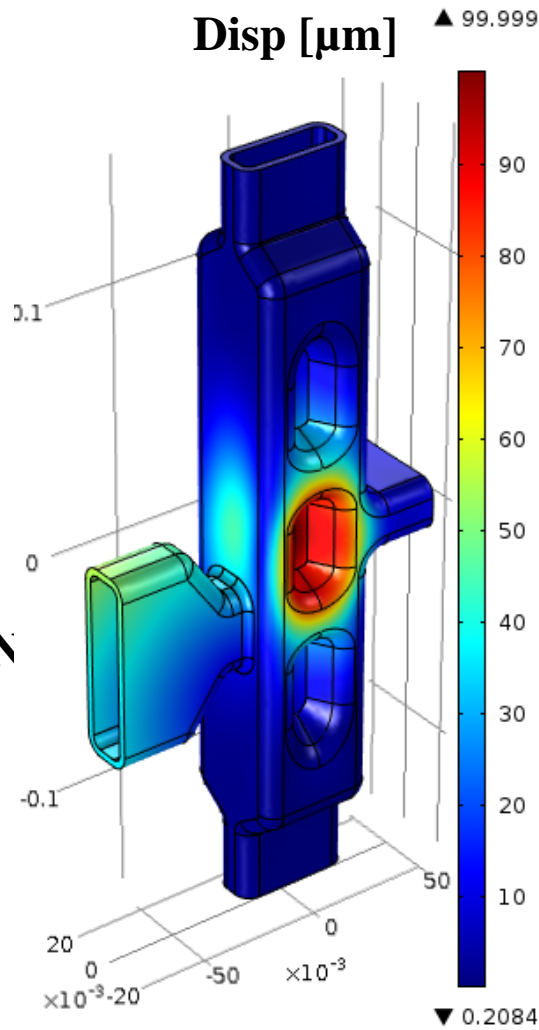
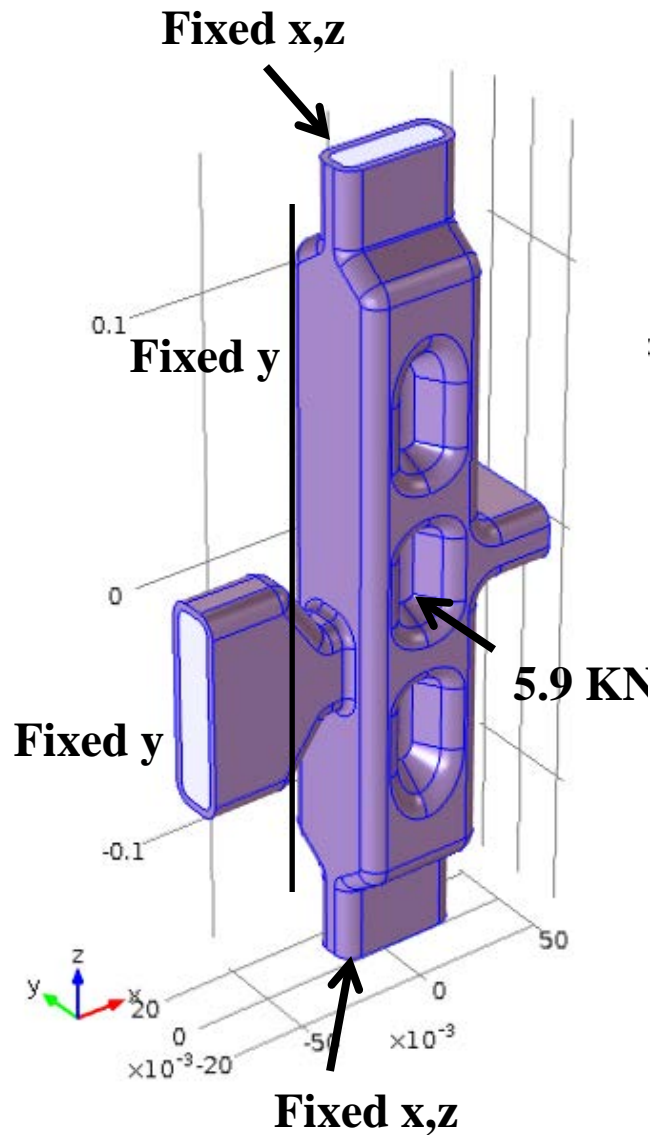
- The WG is shifted by  $\sim 30$  mm in Z-direction in order to make  $Q_{\text{ext}} \sim 5E5$



# df/dp simulations with fixed ends



# Frequency tuning simulations, fixed ends

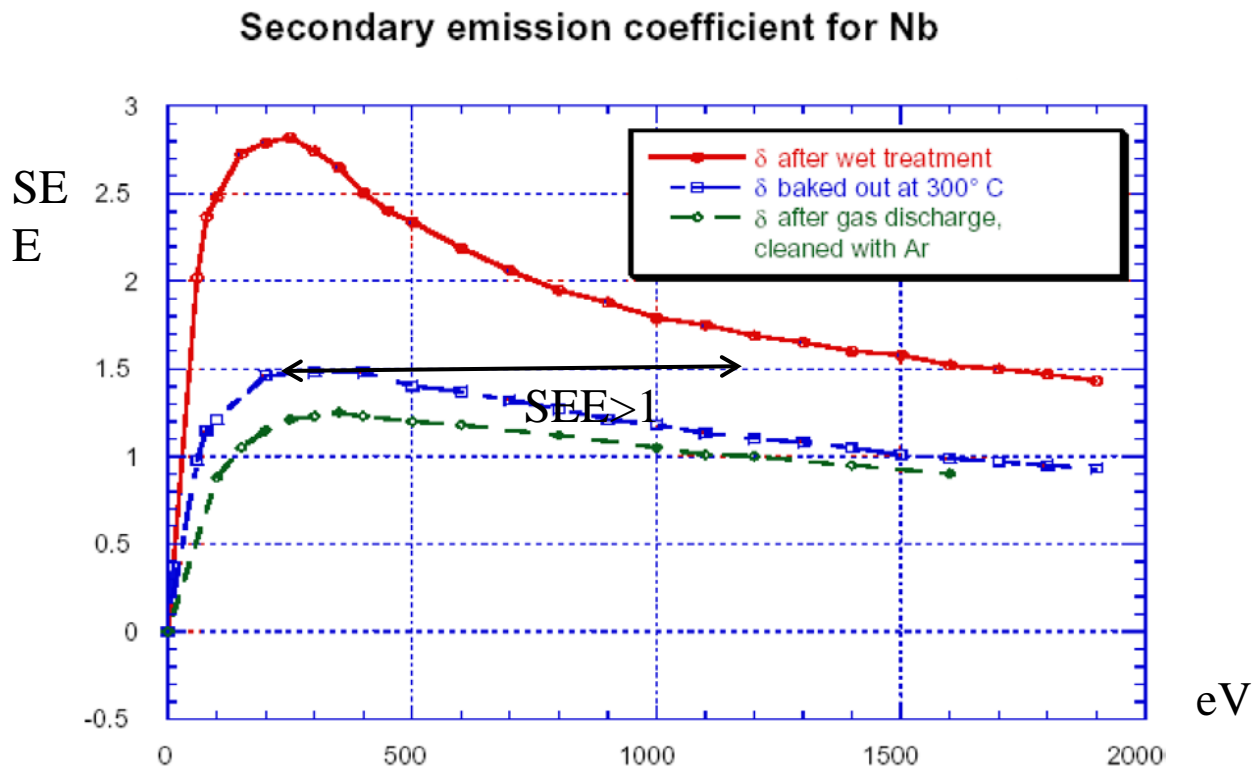


$$df/dl = -28.46 \text{ KHz}/\mu\text{m}$$

# Multipactor Simulations with CST Studio

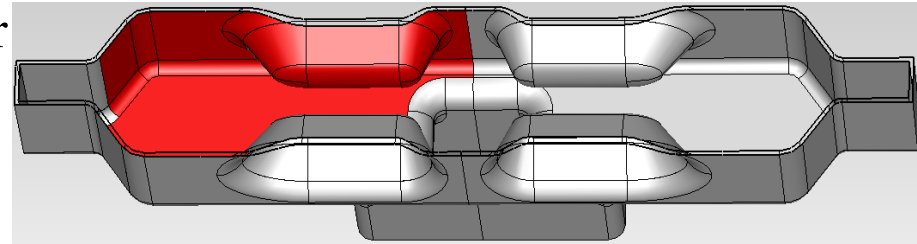
CST Studio SEE Library for Niobium has 3 options :

1. 300°C Bakeout ( $SEE_{\max} \sim 1.5$ ) (blue)
2. Wet treatment ( $SEE_{\max} \sim 2.8$ ) (red)
3. Ar Discharge cleaned ( $SEE_{\max} \sim 1.2$ ) (green)

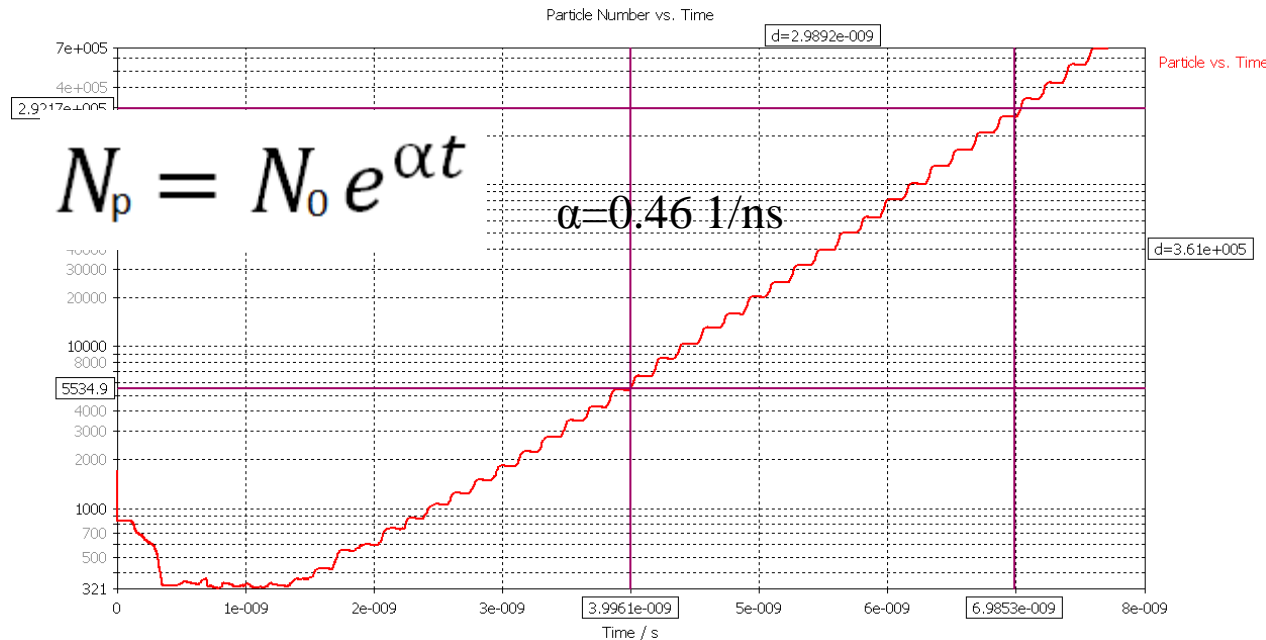


# Multipactor Simulations with CST Studio

- RED faces are setup as particle source for MP simulations (right picture)
- 3 SEE are taken into account

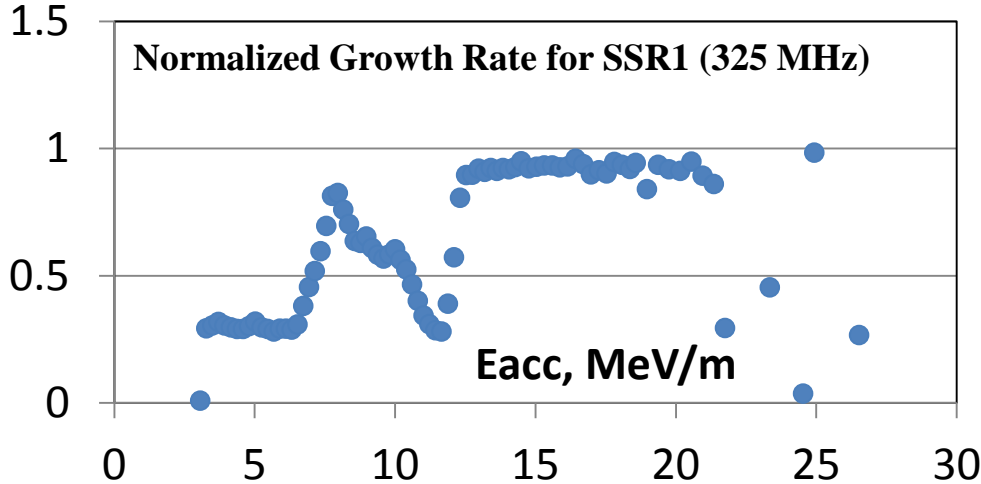
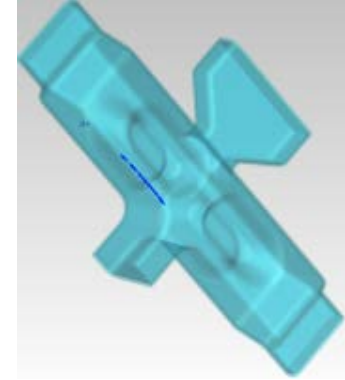
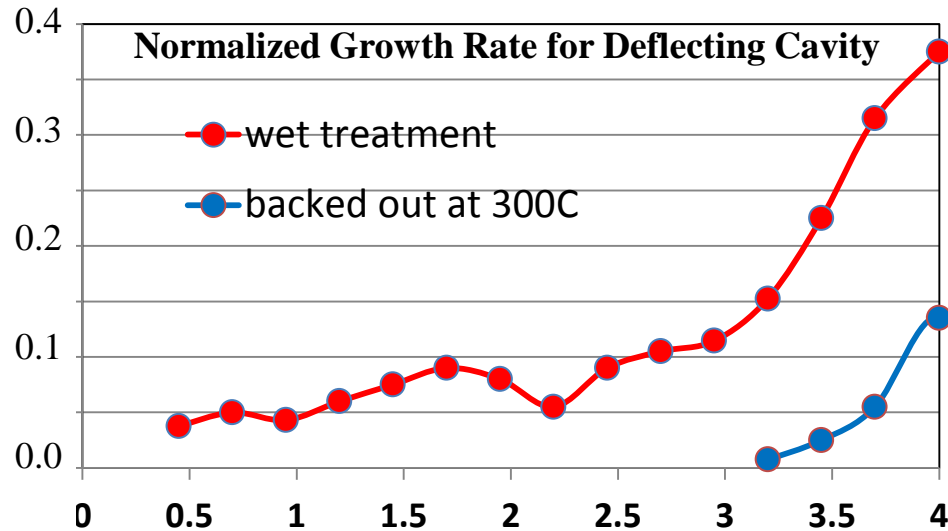


Growth rate  $\alpha$  is the criteria of MP



CST calculate the particle number  $N_p$  vs. time according to the SEE function, starting from initial  $N_0$  particle distributed on the defined particle source faces. This plot shows the  $N_p$  vs. time for **Vkick=3.5MV** and red SEE function on previous slide (wet treatment)

# Multipactor Simulations with CST Studio

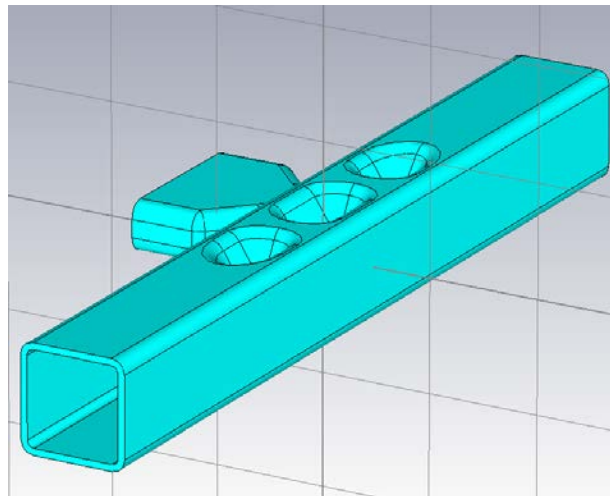
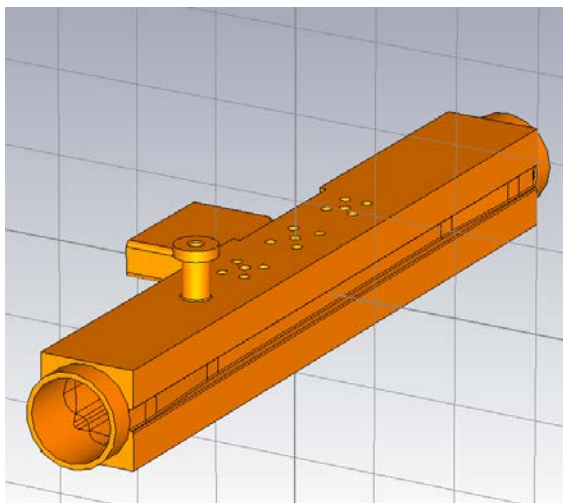


- Normalized Growth Rate in SSR1 cavity are ~ 6 times higher than in Deflecting cavity.
- MP in SSR1 cavities is successfully processed.

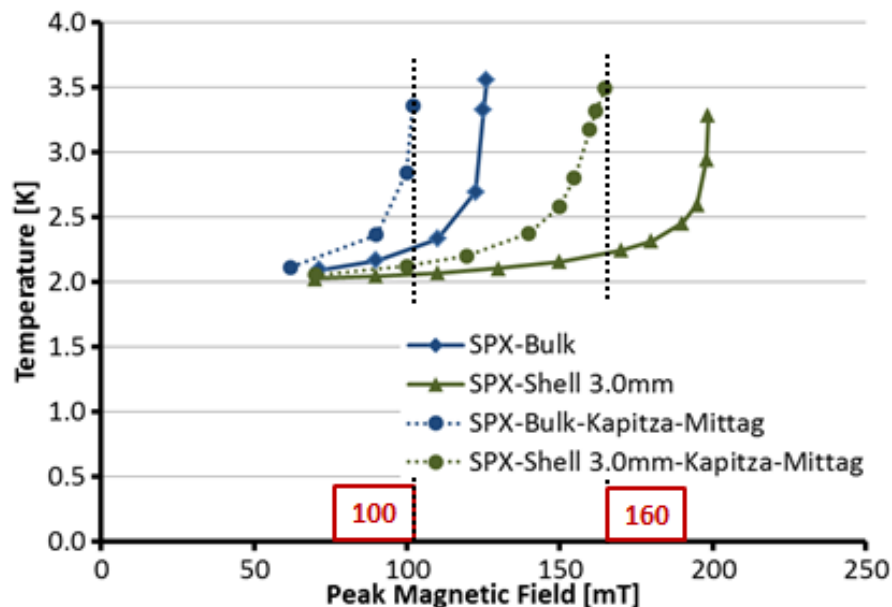
It gives a confidence that it will be processed as well for Deflecting cavity .



# Thermal Breakdown Analysis of SPX Cavity



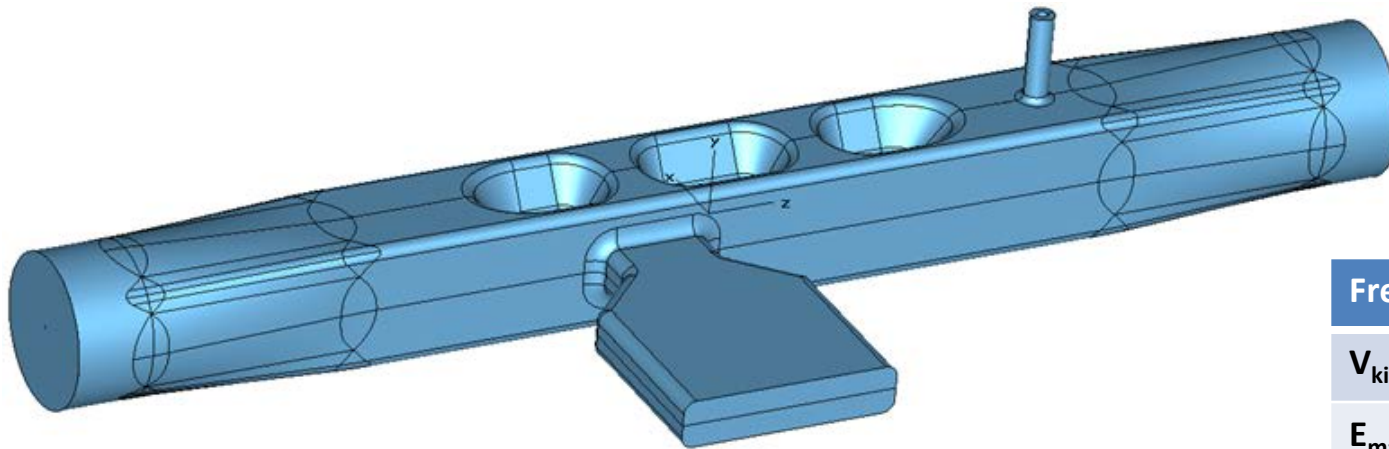
$$Rs_f = \frac{2e^{-4}}{T} \left( \frac{f}{1.5} \right)^2 \exp \left( -\frac{17.67}{T} \right)$$



- Kapitza resistance effect might have uncertainty of  $\pm 10$  mT
- SPX cavity is projected to have a quench field of 90 mT for the bulk geometry, while it is 150 mT for the Shell geometry

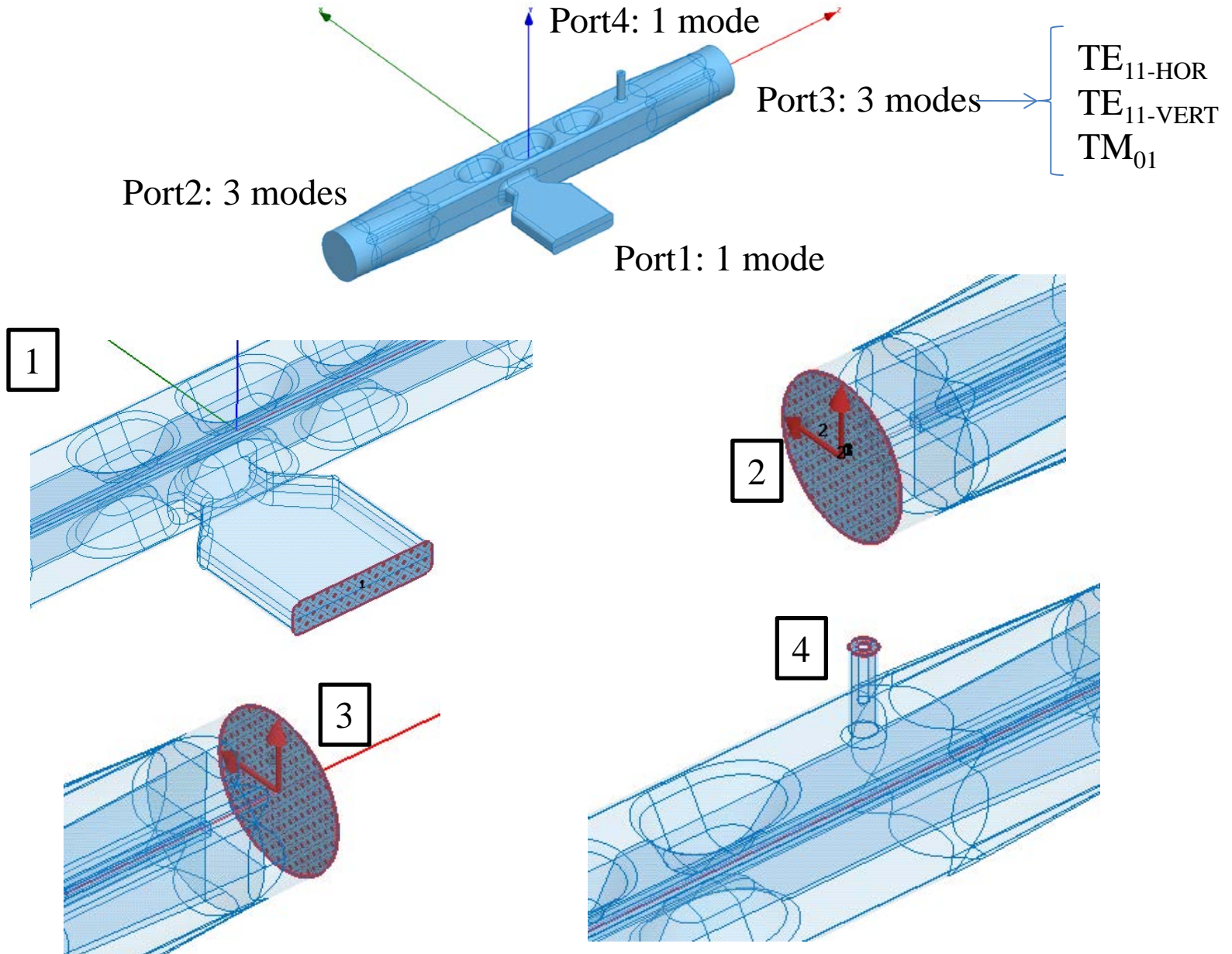
## Latest changes:

- HOM port removed
- Optimized square to round transition

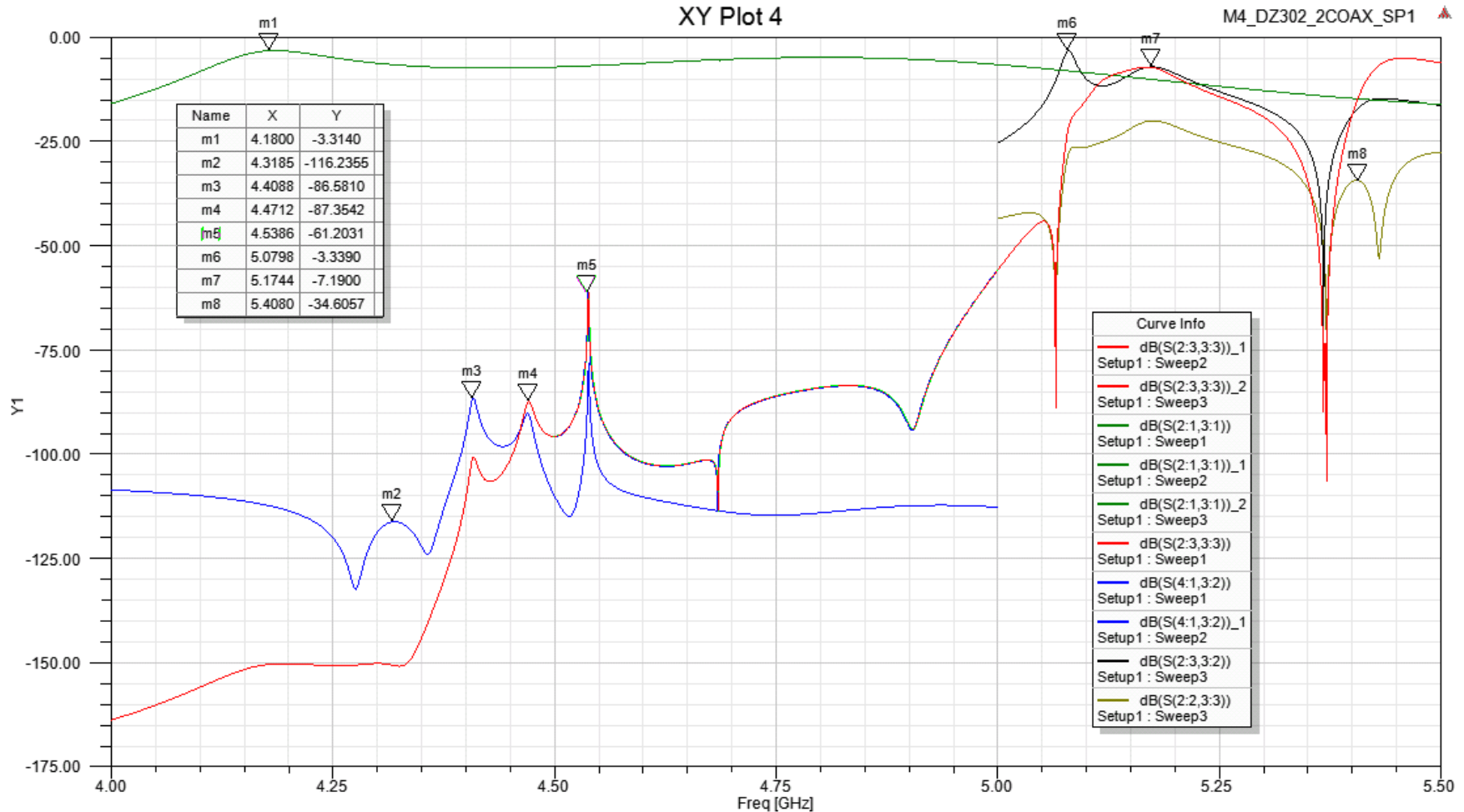


Freq	2815 MHz
$V_{\text{kick}}$	2 MV
$E_{\text{max}}$	54 MV/m
$B_{\text{max}}$	75 mT
$(R/Q)_y$	521 $\Omega$
G	130
$Q_{\text{ext}}$	5.3E5
$P_{\text{out}}$	7.2 kW

# 3-cell Deflector Cavity Driven Modal Simulations



# Driven Modal Simulations: S-parameters Results



The resonances are happened on modes transformation, one has to check all s-parameters curves !

# 3-cell Deflector Cavity EigenMode analysis

Frequency [MHz]	(R/Q) <sub>x</sub>	(R/Q) <sub>y</sub>	(R/Q) <sub>z</sub>	Modal K <sub>loss</sub> [V/pC]	Q <sub>ext</sub>	Q <sub>WG</sub>	Q <sub>P1</sub>	Q <sub>P2</sub>
2476	0.001	0.034	-	-	2400	2400	-	-
2675	1.7e-4	4.95	-	-	6800	6800	-	-
2815	1e-5	521	-	-	5.1E5	5.1E5	-	-
4170	1.4e-4	7.3	-	-	32	160	125	74
4303	-	-	0.64	3.7E-3	55	-	160	85
4408	-	-	19.5	0.12	530	-	2500	680
4471	-	-	18.7	0.11	400	-	960	680
4538	-	-	0.17	1E-3	4900	-	14300	7750
5080*	-	-	60 - 80	0.3 - 0.4	390	-	490	1900
5115*	-	-	10 - 20	0.05 - 0.1	100	-	4500	110
5165*	-	-	2 - 8	0.01 - 0.04	65	-	90	270
5410*	-	-	2 - 6	0.01 - 0.03	80	-	160	160
				ΣK <sub>m</sub> = 0.62 - 0.81				

\* R/Q is roughly estimated because the TM<sub>01</sub> mode is above cut off and have fields in a beam pipe

$$R / Q = \frac{U^2}{2\omega W}$$

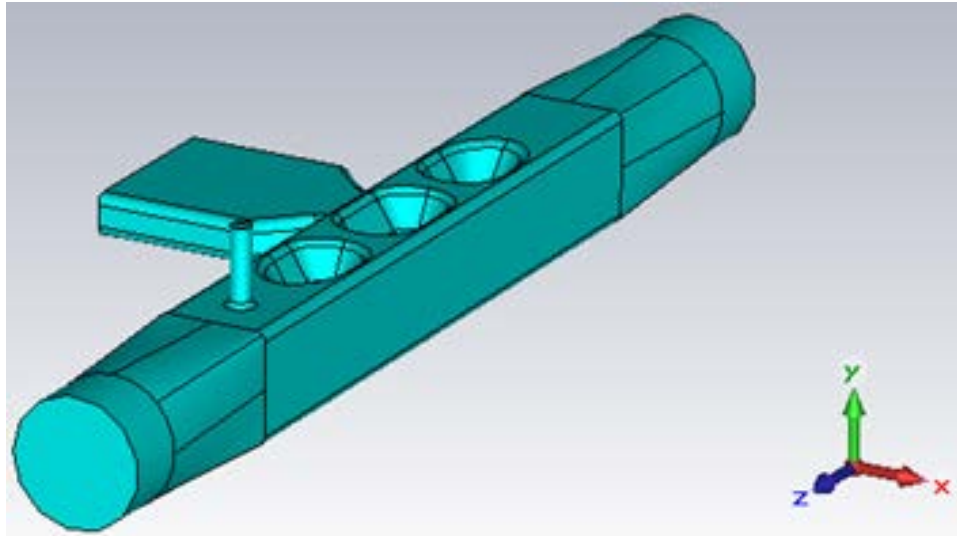
$$\text{Modal loss factor: } (K_{loss})_m = \frac{1}{2} (R / Q)_m * \omega_m * (A_{damp})_m$$

$$\text{Damping factor: } (A_{damp})_m = e^{-k_m^2 \sigma^2}, \quad k_m = \omega_m / c$$

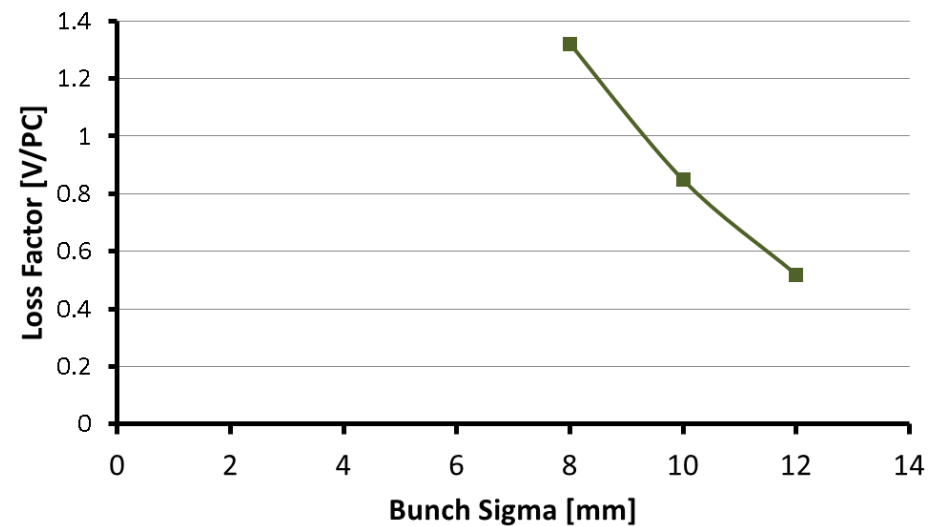
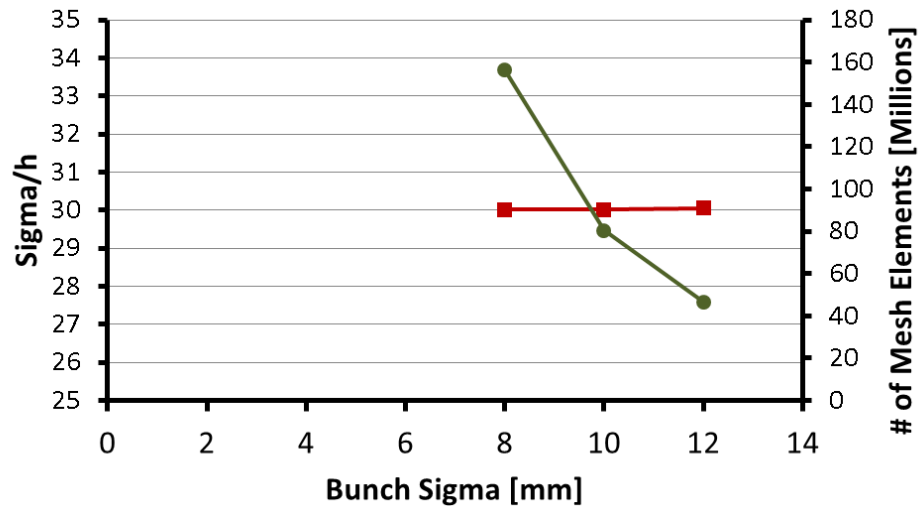
$$\text{Gaussian bunch rms: } \sigma = 10 \text{ mm}$$



# Wakefield Losses simulations in CST



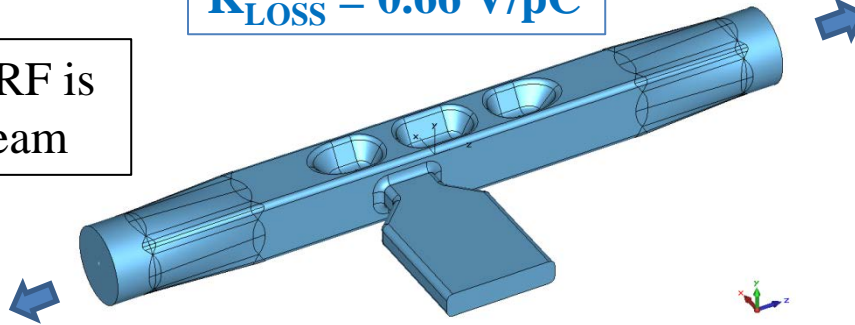
Sigma [mm]	Loss Factor [V/PC]	Nz	h (Mesh Step z) [mm]	Sigma/h	# Mesh Elements [million]
12	0.519	1127	0.40	30.03	46.6
<b>10</b>	<b>0.848</b>	1351	0.33	30.02	80.3
8	1.321	1689	0.27	30.02	156.3



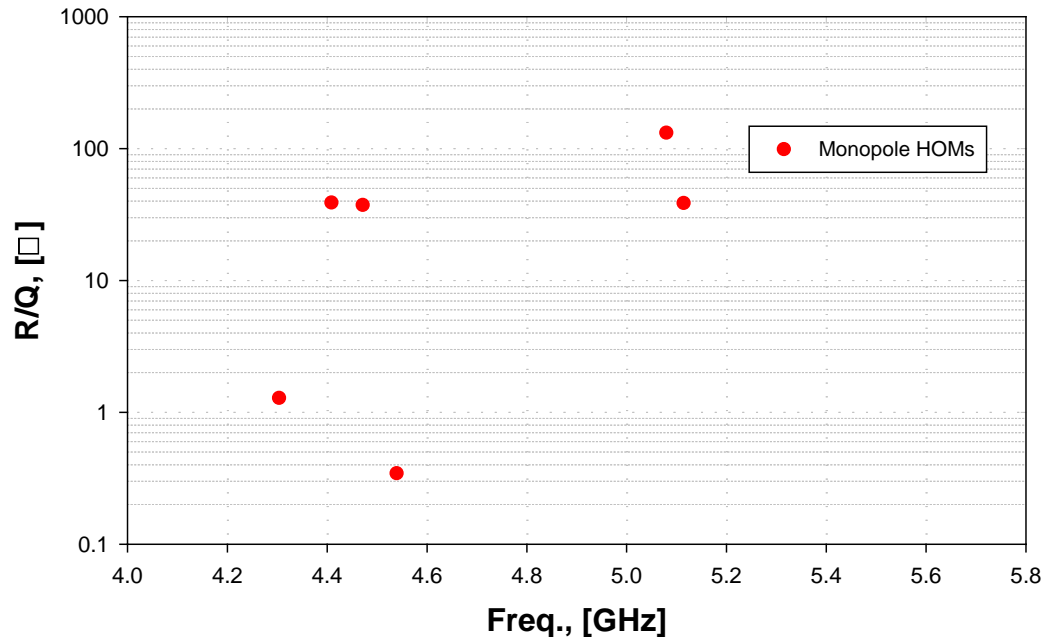
# QMiR Cavity Monopole HOMs

$$K_{\text{LOSS}} = 0.66 \text{ V/pC}$$

~ 50 % of HOM RF is radiated downstream

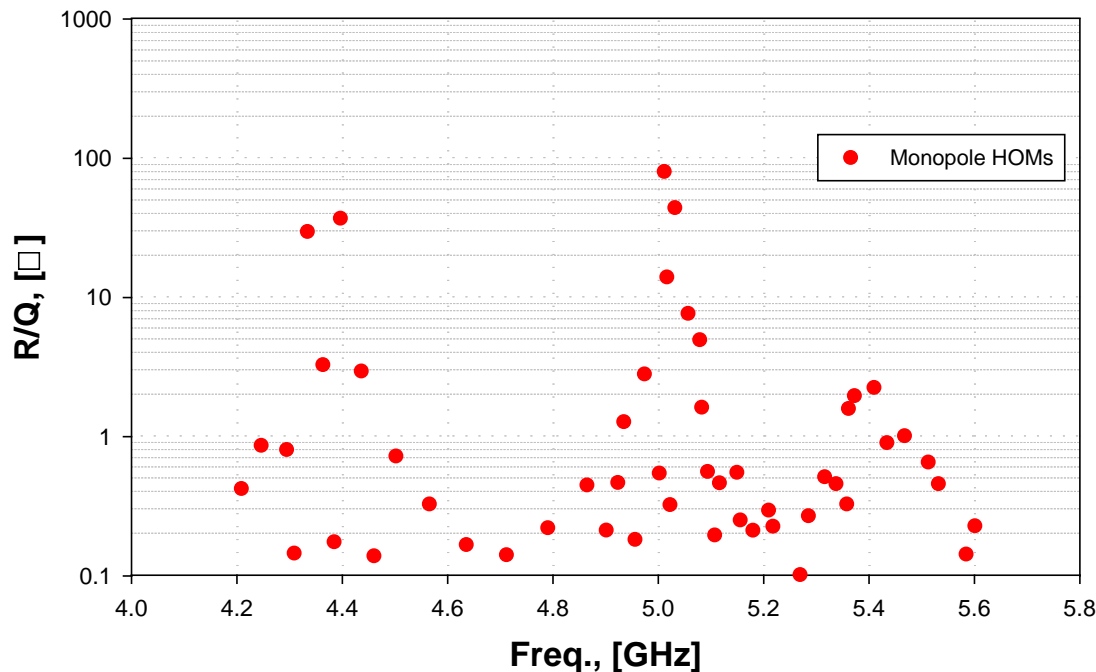
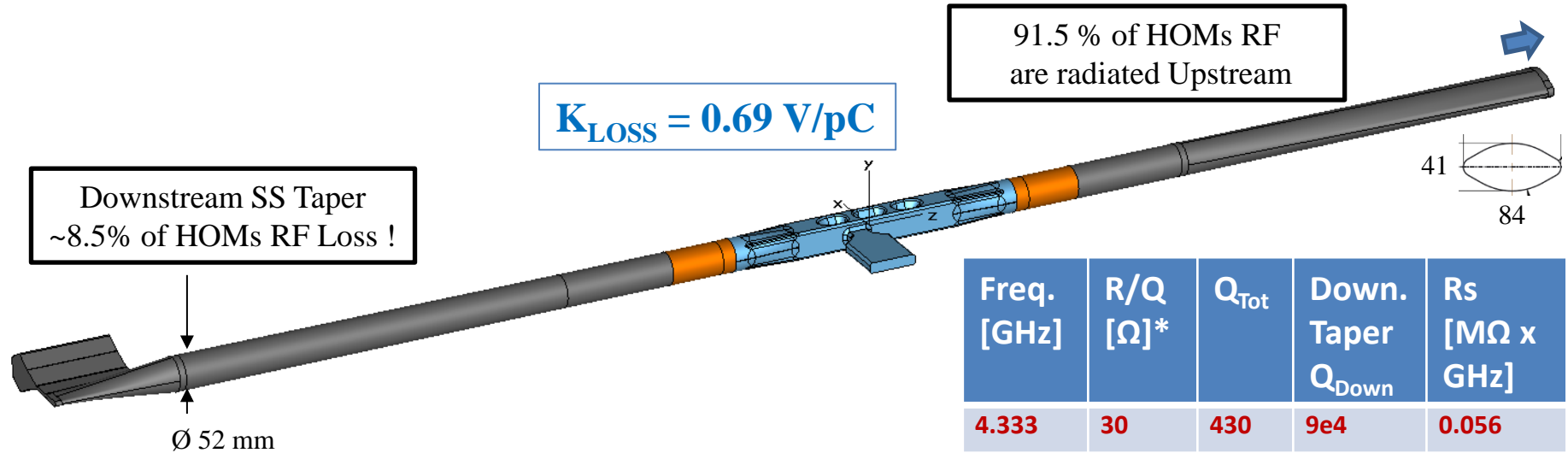


~ 50 % of HOM RF is radiated upstream



Freq., [GHz]	R/Q, [Ω]	Q	Rs, [MΩ x GHz]
4.304	1.3	55	3E-4
4.409	39	530	0.09
4.471	37	400	0.07
4.530	0.35	4900	8E-3
5.080	132	390	0.26
5.114	39	108	0.02

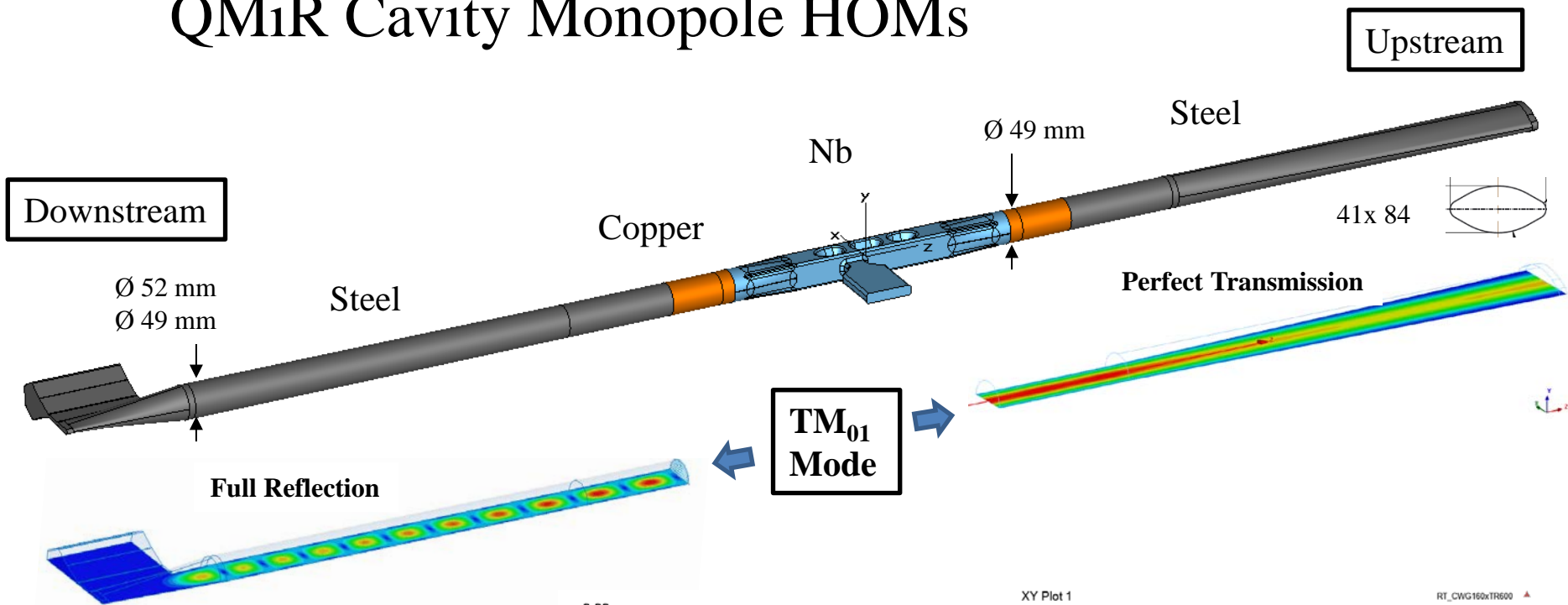
# QMiR Cavity with Beam Pipe (52 mm Downstream Taper)



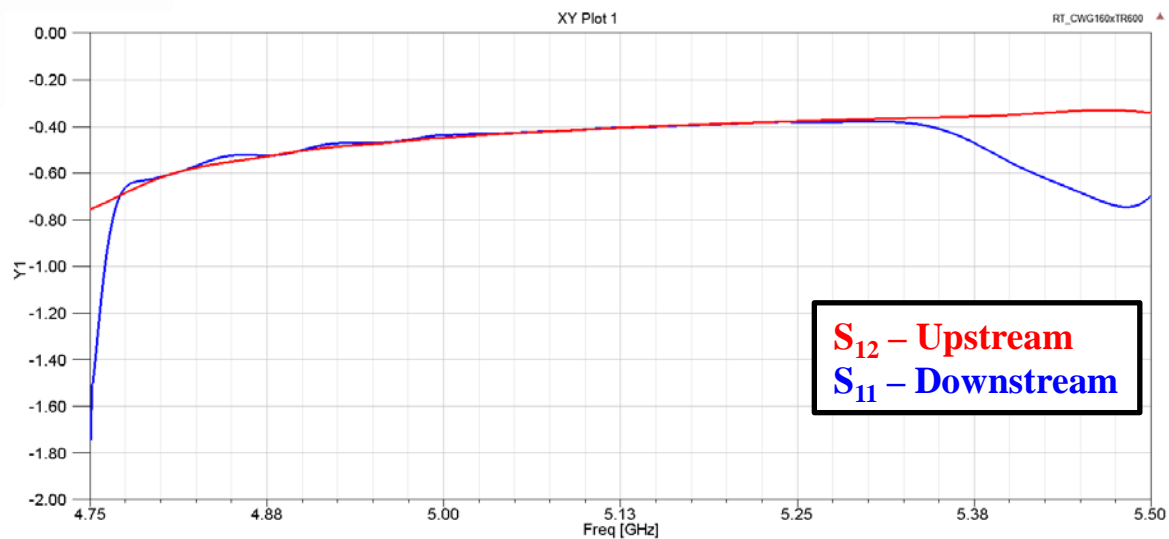
Freq. [GHz]	R/Q [ $\Omega$ ]*	$Q_{\text{Tot}}$	Down. Taper $Q_{\text{Down}}$	$R_s$ [ $M\Omega \times \text{GHz}$ ]
4.333	30	430	9e4	0.056
4.363	3.3	350	6500	5.1e-3
4.396	37	670	1e4	0.11
4.436	3.0	340	6800	4.5e-3
4.973	2.8	5000	5010	0.07
5.011	80	730	1.5e4	0.29
5.016	14	105	2.0e4	7.4e-3
5.031	44	1160	5700	0.26
5.056	7.7	120	2e5	4.6e-3
5.078	5.0	740	7500	0.019
5.082	1.6	130	1.5e4	1.1e-3
5.360	1.6	1850	8300	0.016
5.409	2.3	1350	7100	0.017
5.467	1.0	1400	8500	7.6e-3

\* Modes with R/Q > 1 $\Omega$  only

# QMiR Cavity Monopole HOMs



Cross Section	TM <sub>01</sub> Cut Off
Ø 52 mm	4.4 GHz
Ø 49 mm	4.7 GHz
Upstream	4.5 GHz



**Monopole HOMs RF power is radiated to the Upstream beam pipe !**

# QMiR Cavity Monopole HOMs

	$K_{\text{LOSS}}$ [V/pC]	Max Rs [M $\Omega$ x GHz]	Downstream HOMs RF Loss [%]	Upstream HOMs RF Loss [%]
Single cavity	0.66	0.26	50	50
Cavity with Ø 49 mm SS Taper	0.68	0.35	7.7	92.3
Cavity with Ø 52 mm SS Taper	0.69	0.29	8.5	91.5

1. The Upstream and Downstream tapers add 5% only to the total loss factor coefficient.
2. The expected RF loss due to HOMs dissipation at the downstream SS taper is less than 10% of a total loss ( ~150W max for the standard APS operating mode ~ 100 mA & 19nC)
3. The difference between the Ø49mm and Ø52mm downstream SS taper options is marginal 1% for the HOMs RF loss, but the Ø52mm aperture has less maximum shunt impedance and, thus, is preferable.
4. The Upstream End RF matching is crucial for keeping HOMs Q-factor low



## RF and mechanical simulations done:

- Sensitivity to manufacturing and chemistry of RF parameters
- $df/dp$  simulations
- Fast and slow tuning simulations
- Qext of flanges
- Sensitivity of probe position
- Surface field depending on tolerances
- Power coupler coupling dependence on tolerances
- Sensitivity of kick on beam position
- Thermal breakdown analysis

# Conclusions

- No HOM couplers in proposed design
- Cavity has only one high power port, used for feeding the cavity and dumping of same order modes
- The proposed simple and compact  $TE_{113}$  mode deflecting cavity satisfies to maximum EM surface fields requirements
- Dipole and monopole HOMs could be damped below the instability threshold
- The cavity is free from multipactor in the operating RF field domain
- There is no problem with microphonics
- The cavity frequency tuning is feasible
- Both loss and kick factors are acceptable for operating bunch lengths
- Cavity mechanical design is straightforward
- HOM power emitted to beam pipes could be a an issue needed to address

The end

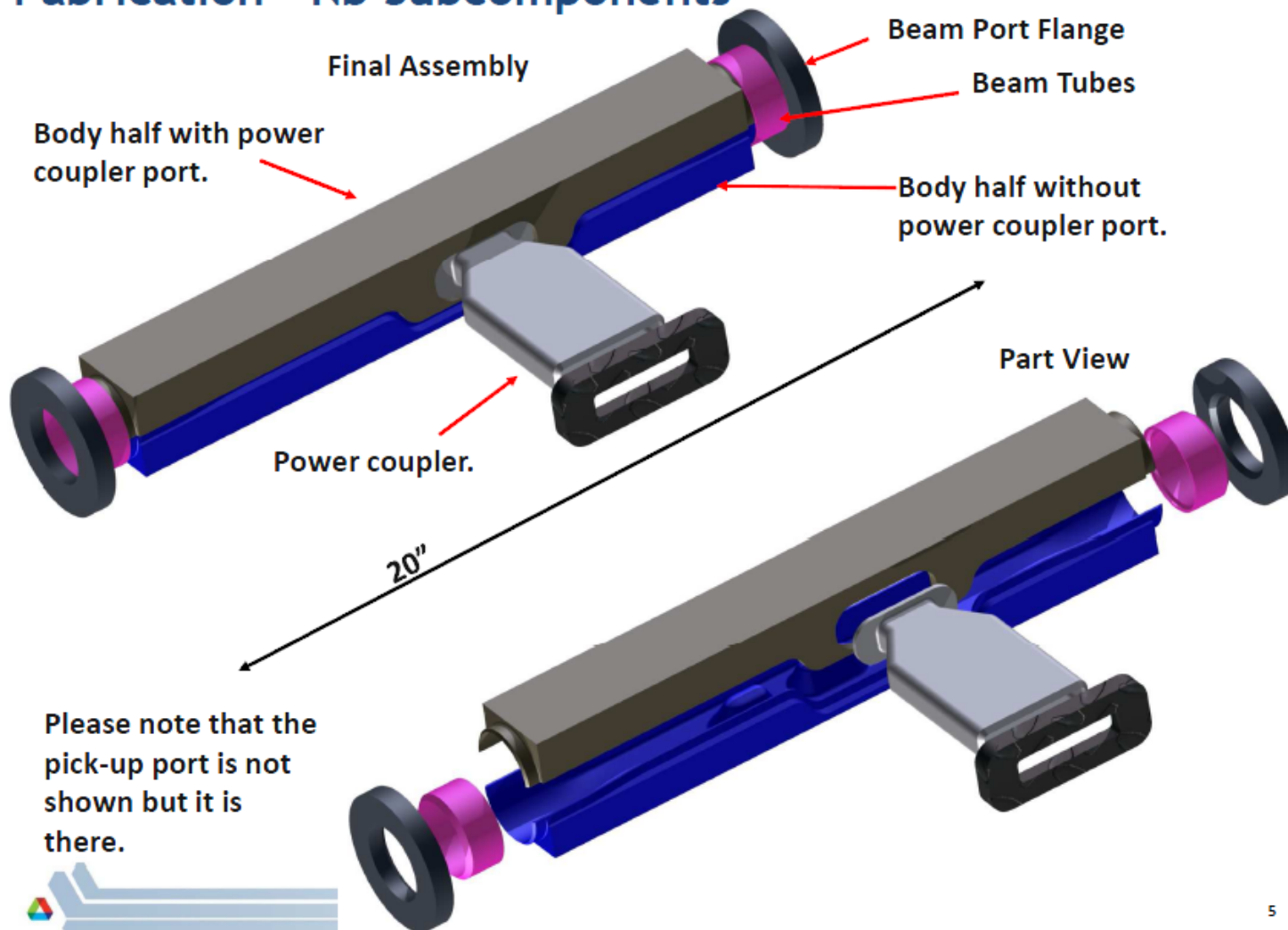
# APS SPX Alternate Cavity Fabrication

Zachary Conway

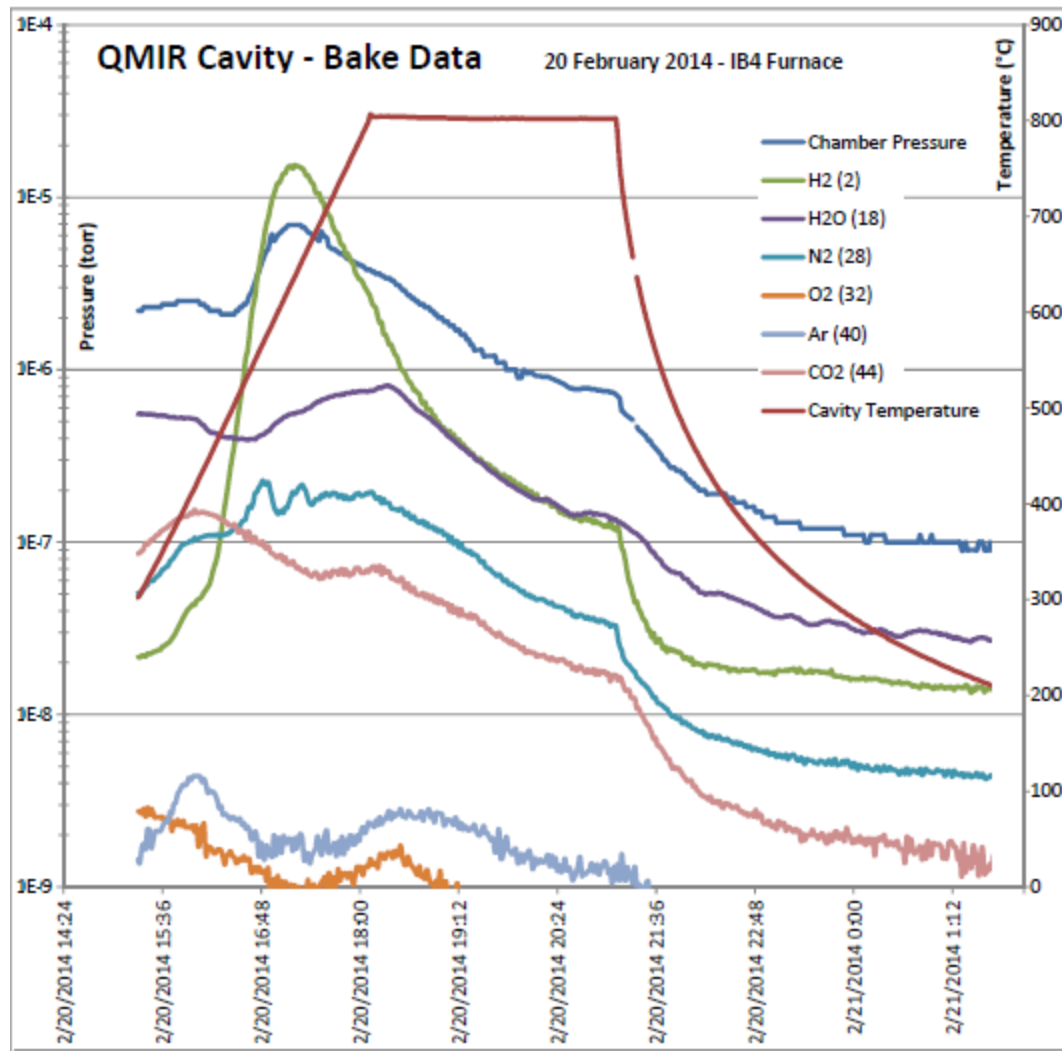
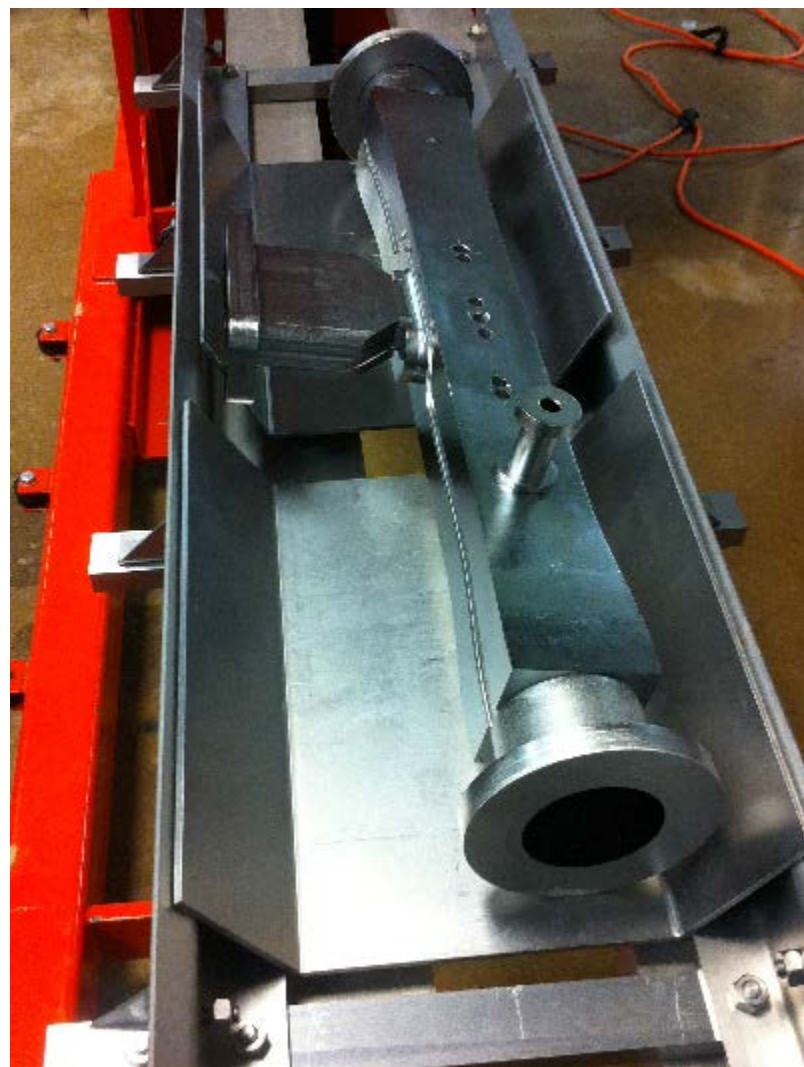
*on behalf of the ANL PHY LINAC development group*

04/23/2013

## Fabrication - Nb Subcomponents



QMIR resonator Manufactured by ANL is placed on the Nb support frame before being introduced in the vacuum furnace at Fermilab.



Margherita Merio and Mayling Wong February 21, 2014

# GHOST MODES IN IMPERFECT WAVEGUIDES

BY  
E. T. JAYNES

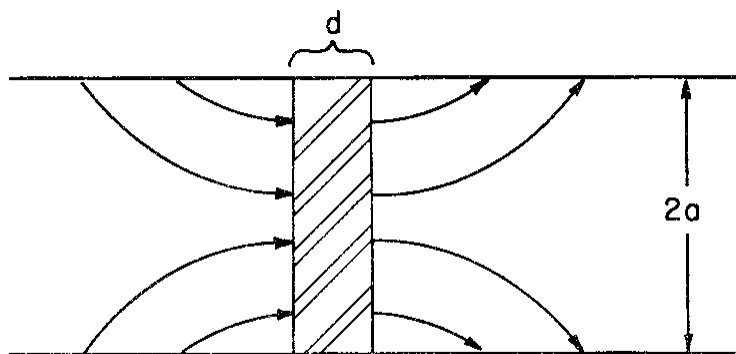
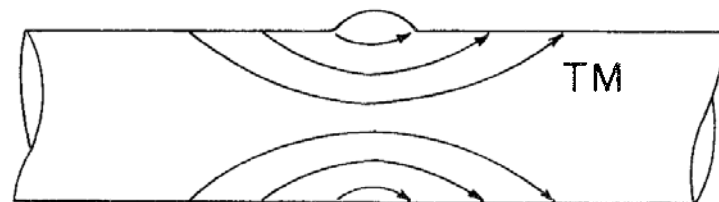
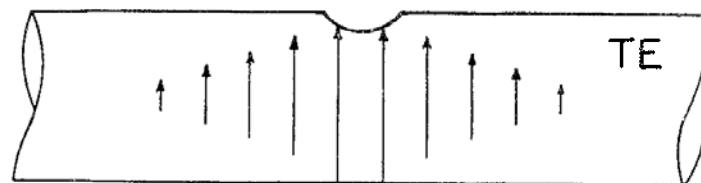
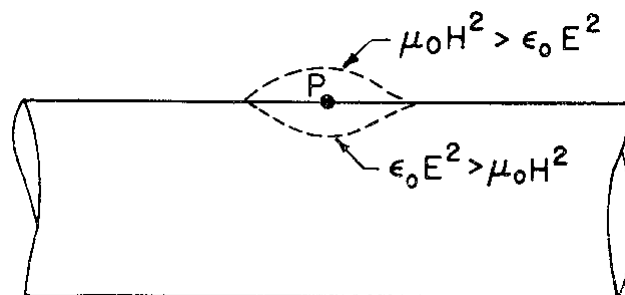


Fig. 1— $TM_{01}$  ghost mode due to a dielectric disk.



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