

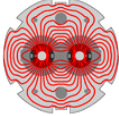


# RF Dipole Cavity Design and Plans

Jean Delayen

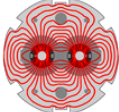
Center for accelerator Science  
Old Dominion University

February 17, 2014



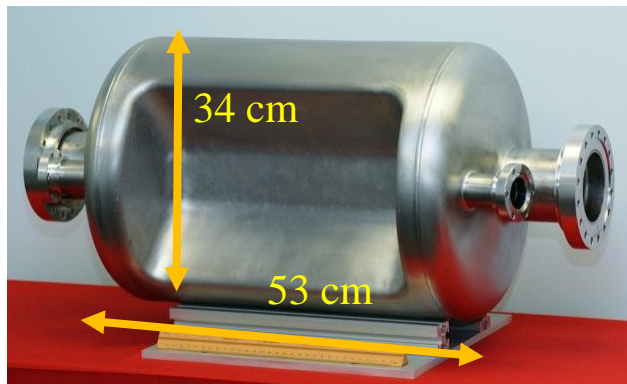
# Outline

- Proof of principle design and results
  - 400 MHz cavity
  - 499 MHz / 750 MHz cavity
  - Summary
- Prototype rf-dipole design
  - Cavity
  - Couplers
  - HOM damping
  - Multipacting
  - Multipole analysis
- Mechanical analysis
  - Mechanical strength
  - Cavity tuning
  - He-vessel
  - Waveguide transition / window
  - Cryomodule integration
- Summary and Plans
- Acknowledgements

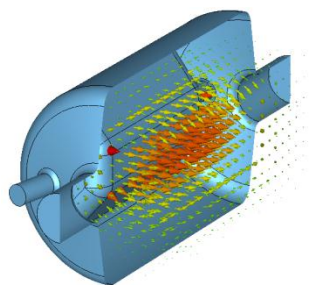


LARP

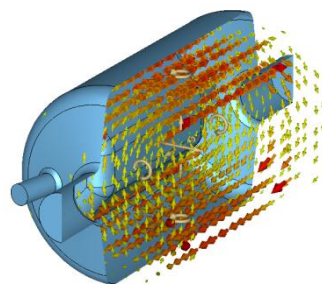
# Proof of principle design and results



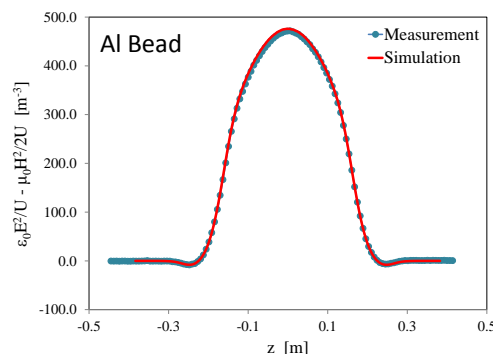
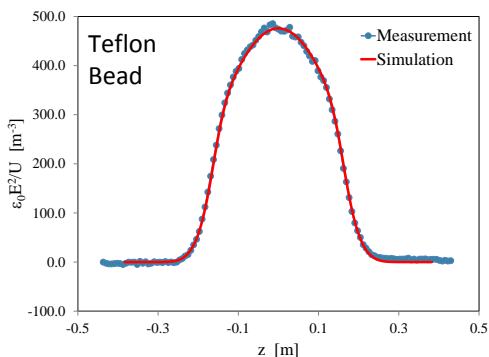
Proof-of-Principle cavity fabricated at Niowave Inc.



**E Field**

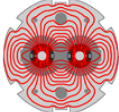


**B Field**



Parameters	Value	Units
Frequency of fundamental	400	MHz
Frequency 1 <sup>st</sup> HOM	590	MHz
Deflecting Voltage ( $V_T^*$ )	0.375	MV
Peak Electric Field ( $E_p^*$ )	4.02	MV/m
Peak Magnetic Field ( $B_p^*$ )	7.06	mT
$B_p^*/E_p^*$	1.76	mT/(MV/m)
Stored Energy ( $U^*$ )	0.195	J
$[R/Q]_T$	287.0	$\Omega$
Geometrical Factor (G)	140.9	$\Omega$
$R_T R_S$	$4.0 \times 10^4$	$\Omega^2$
At $E_T^* = 1$ MV/m		

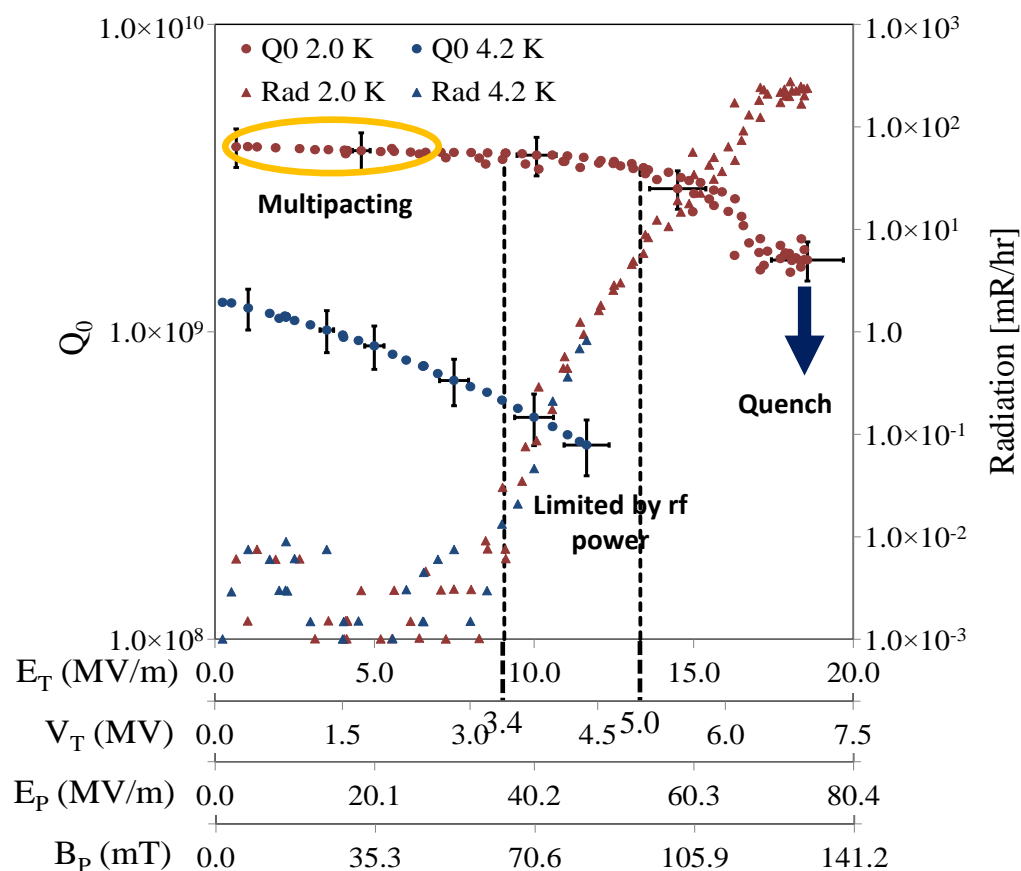
Bead pull measurements of on axis electric and magnetic field components

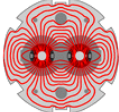


LARP

# Proof of principle design and results

- Surface treatment and rf testing done at Jefferson Lab
- Total design requirement – 13.4 MV
- Design requirement per cavity – 3.4 MV
- Design goal can be achieved with three cavities
- Multipacting levels observed below 2.5 MV and processed easily
- Achieved fields at 2.0 K:
  - $E_T = 18.6$  MV/m
  - $V_T = 7.0$  MV
  - $E_p = 75$  MV/m
  - $B_p = 131$  mT
- RF performance was limited at 7.0 MV due to high field emission
- At 2.0 K with  $R_s = 11.3$  n $\Omega$  ( $R_{res} = 10$  n $\Omega$ )
  - Expected  $Q_0 = 1.25 \times 10^{10}$
  - Measured  $Q_0 = 4.0 \times 10^9$

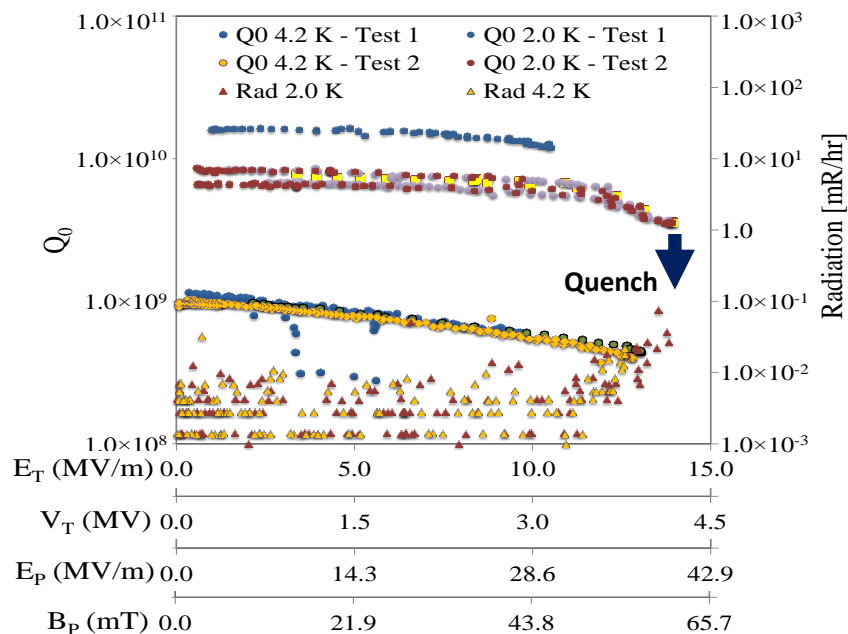
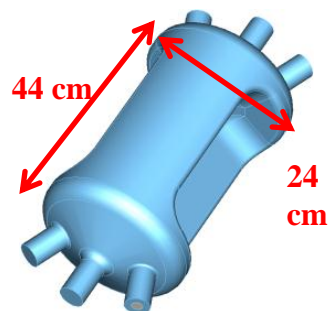




LARP

# Proof of principle design and results

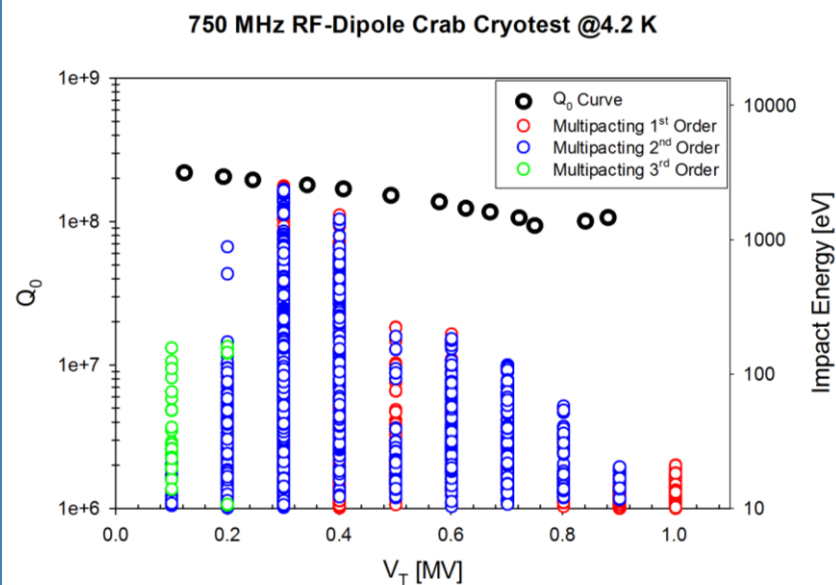
## 499 MHz rf-dipole cavity

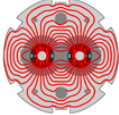


## 750 MHz rf-dipole cavity



## Preliminary Cryo-Test (4.2 K)

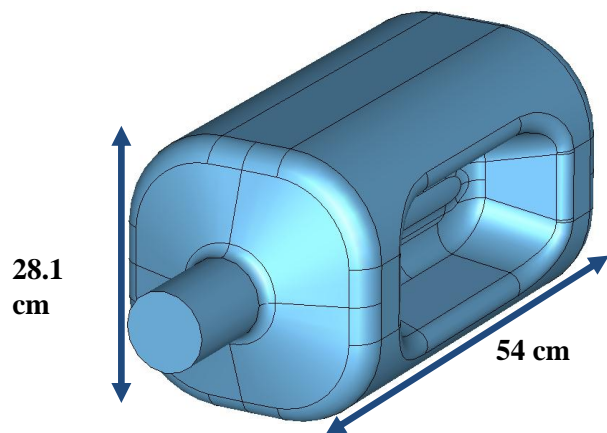




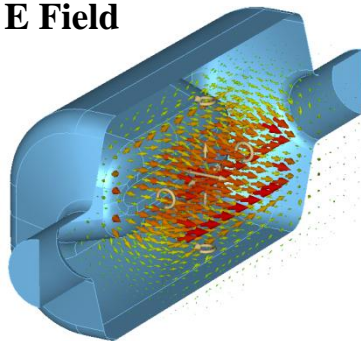
LARP

# Prototype rf-dipole design

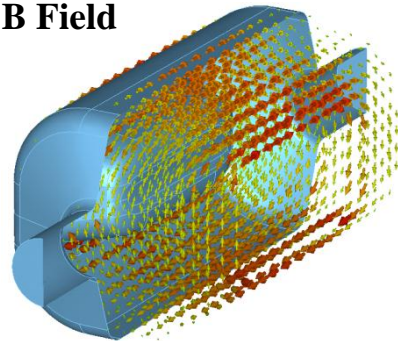
Prototype design has improved rf-properties



**E Field**

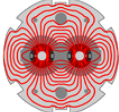


**B Field**



Parameters	Prototype	P-o-P	Units
Frequency of fundamental	400	400	MHz
Frequency of 1 <sup>st</sup> HOM	632	590	MHz
Deflecting Voltage ( $V_T^*$ )	0.375	0.375	MV
Peak Electric Field ( $E_p^*$ )	3.65	4.02	MV/m
Peak Magnetic Field ( $B_p^*$ )	6.22	7.06	mT
Peak Electric Field ( $E_p^{**}$ )	33.4		MV/m
Peak Magnetic Field ( $B_p^{**}$ )	55.6		mT
$B_p/E_p$	1.71	1.76	mT/(MV/m)
Stored Energy ( $U^*$ )	0.13	0.195	J
$[R/Q]_T$	427.4	287.0	$\Omega$
Geometrical Factor (G)	106.7	140.9	$\Omega$
$R_T R_S$	$4.6 \times 10^4$	$4.0 \times 10^4$	$\Omega^2$
* At $E_T = 1$ MV/m      ** At $V_T = 3.35$ MV			

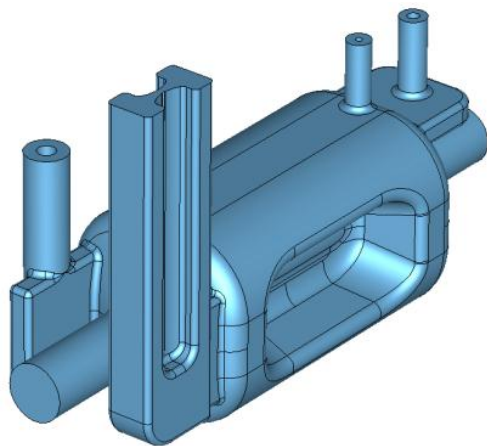




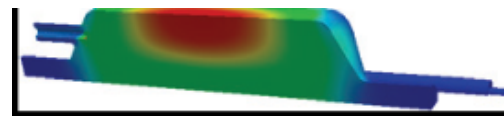
LARP

# Prototype rf-dipole design

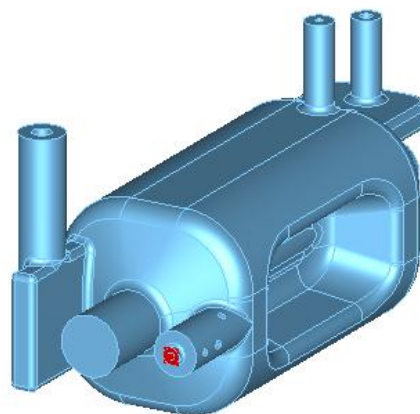
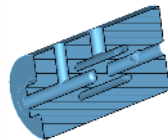
## HOM Damping



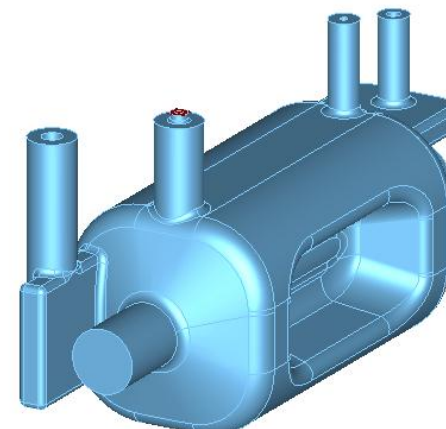
High-pass  
coaxial filter /  
Waveguide –  
Zenghai Li –  
SLAC



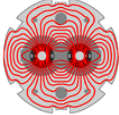
HOM filter for horizontal  
dipole HOMs –  
Binping Xiao – BNL



Electric coupling



Magnetic coupling



# Prototype rf-dipole design

Fundamental Power Coupler

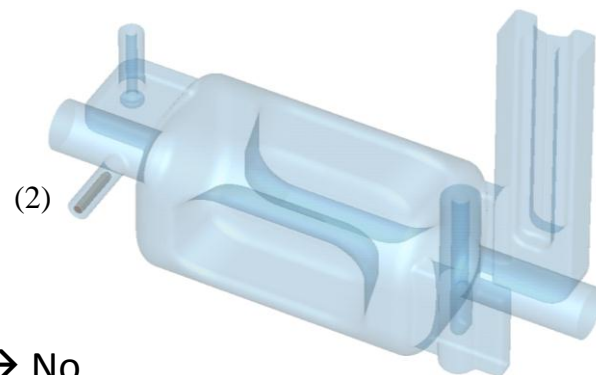
HOM-vertical

HOM-horizontal

Pick Up Port Options

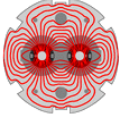
To achieve 1.0 W at 3.4 MV  $\rightarrow Q_{\text{ext}} = \sim 3.0 \times 10^{10}$

All penetrations to the He tank will be from top  
Magnetic coupling  $\rightarrow$  Field enhancement at the port (still below  $B_{\text{peak}}$ )



Electric coupling  $\rightarrow$  No field enhancement

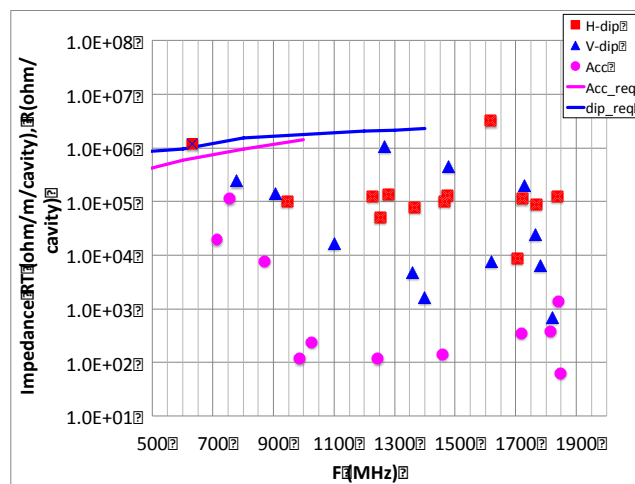
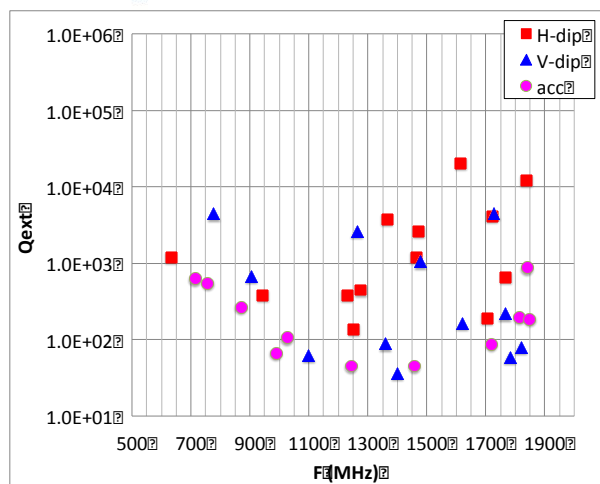
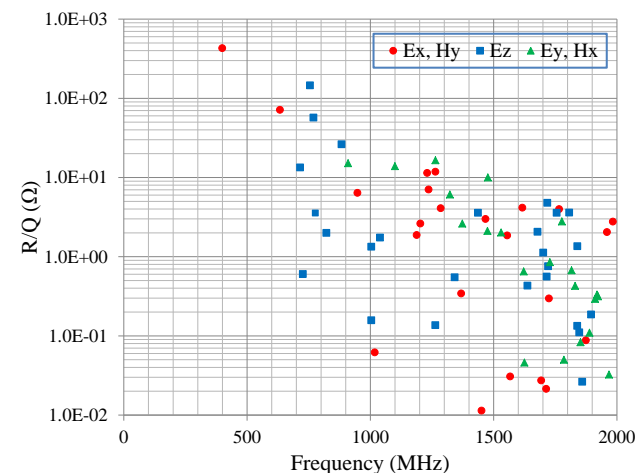
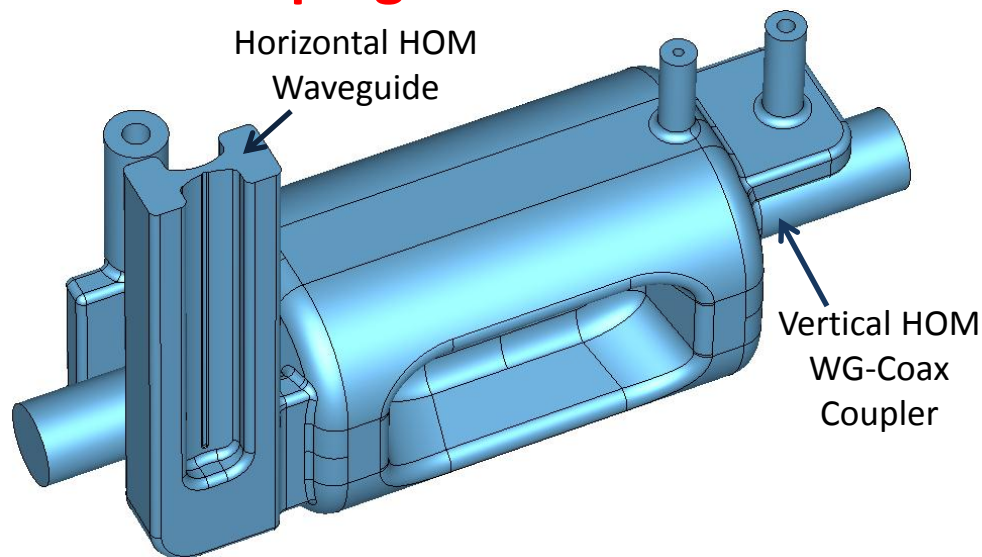




LARP

# Prototype rf-dipole design

## HOM Damping

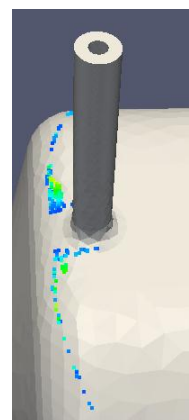
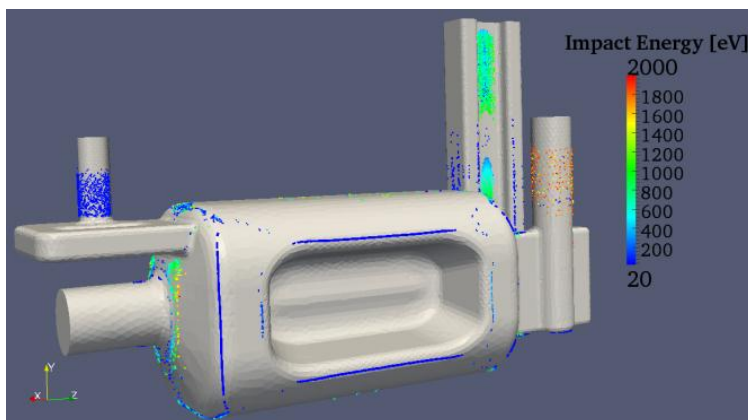


Vertical and horizontal  
HOM couplers  
optimized to damp  
high Q modes at 1.265  
and 1.479 GHz

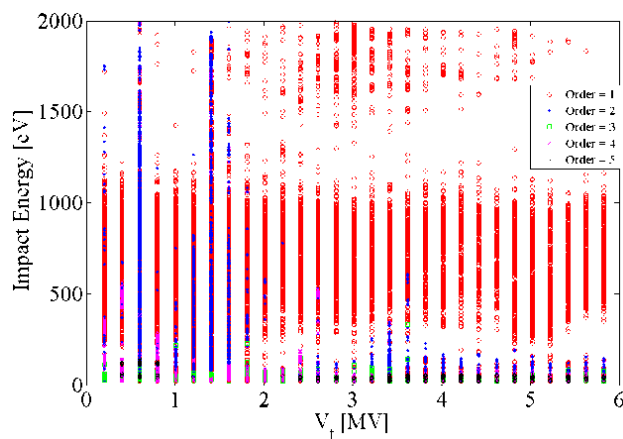
Z. Li – SLAC

# Prototype rf-dipole design

## Multipacting analysis

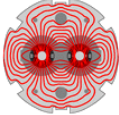


Multipacting expected from magnetic pick-up port on top of cavity not significant



Using Track3P from the ACE3P Code Suite developed at SLAC

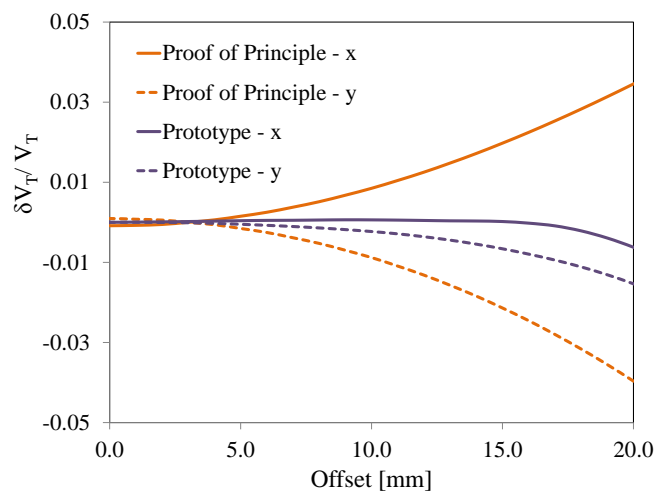
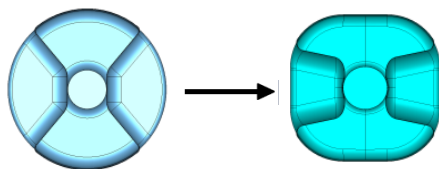
Experience from PoP cavity → multipacting in the cavity not a concern



# Prototype rf-dipole design

## Multipole analysis

- Curvature around beam aperture to
  - Reduce field non-uniformity
  - Suppress higher order multipole components

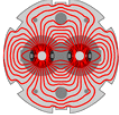


Voltage deviation at 20 mm ~ 1%

Higher Order Multipole Components

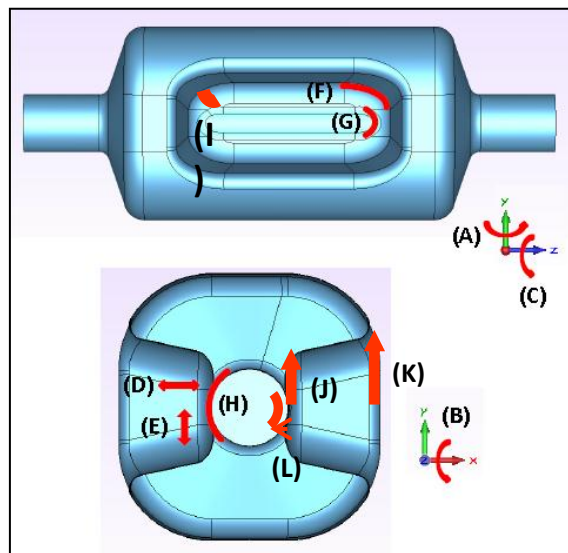
Multipole component		Units
$V_T$	1	MV
$b_1$	3.3	mT m
$b_2$	0.001	mT
$b_3$	37.4	mT/m
$b_4$	-1.8	mT/m <sup>2</sup>
$b_5$	$-1.9 \times 10^5$	mT/m <sup>3</sup>

- Multipole component  $b_3$  is reduced below requirements
- No current specifications for other higher order multipole components
- Shift in electrical center due to asymmetry of couplers



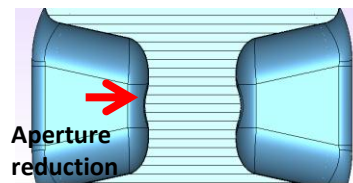
# Prototype rf-dipole design

## Multipole analysis

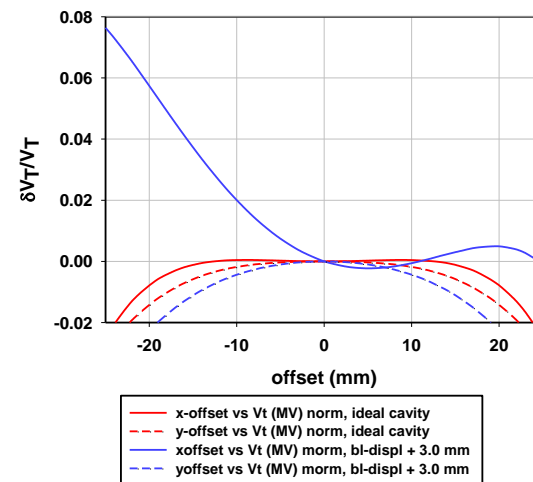


- (A) Yaw (rotation about y-axis) of one pole.
- (B) Pitch (rotation about x-axis) of one pole.
- (C) Roll (rotation about z-axis) of one pole.
- (D) Horizontal displacement of one pole.
- (E) Vertical displacement of one pole.
- (F) Blending radius along depth of one pole.
- (G) Blending radius of the feather-like structure near the beam line of one pole.
- (H) Aperture radius in one pole.
- (I) Blending radius at the outer corner of one pole
- (J) Width of pole (uneven) at beamline
- (K) Width of pole (uneven) at outer conductor
- (L) Aperture displacement at beamline

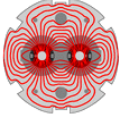
- Strength of the multipole components is mainly determined by the aperture region of the poles near the beamline.
- Analysis focused on individual imperfections of the ideal cavity poles due to fabrication or welding errors (no deformations due to tuning processes considered).



**Small individual imperfections have negligible effects on the multipole components, but may shift the electrical center and operating frequency.**

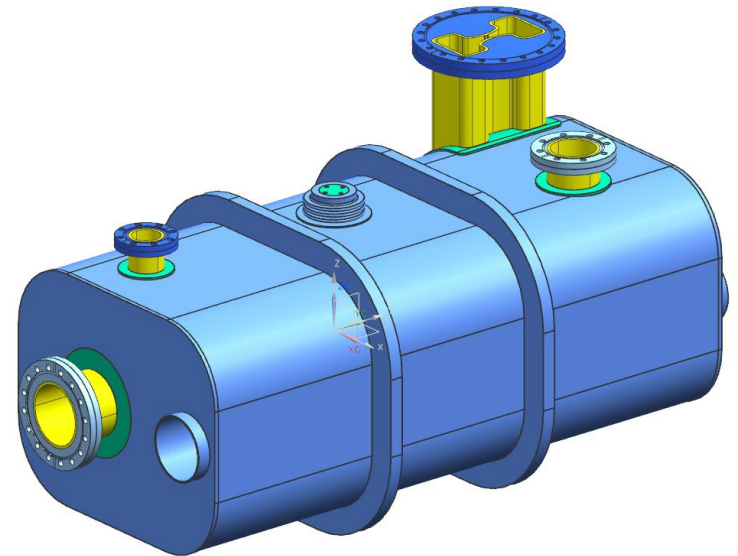
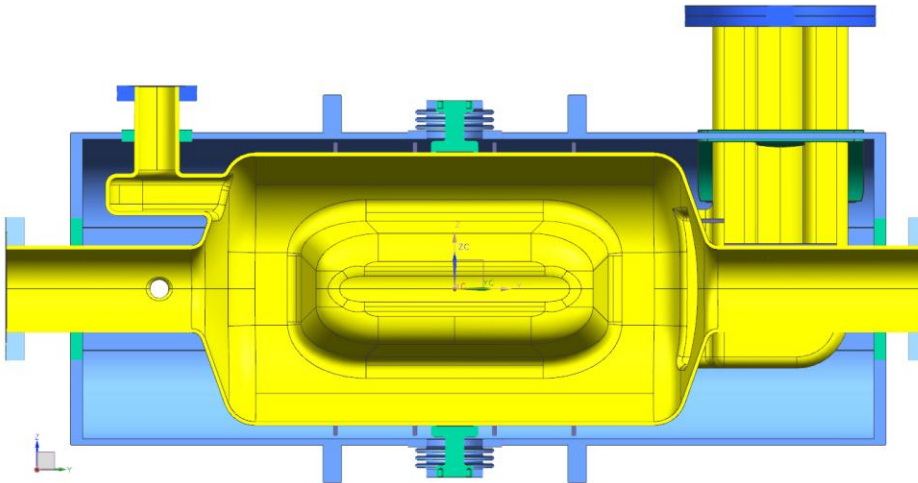
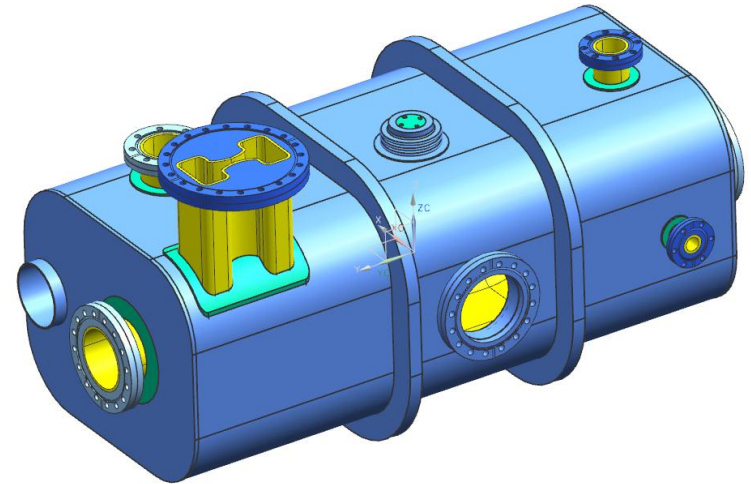
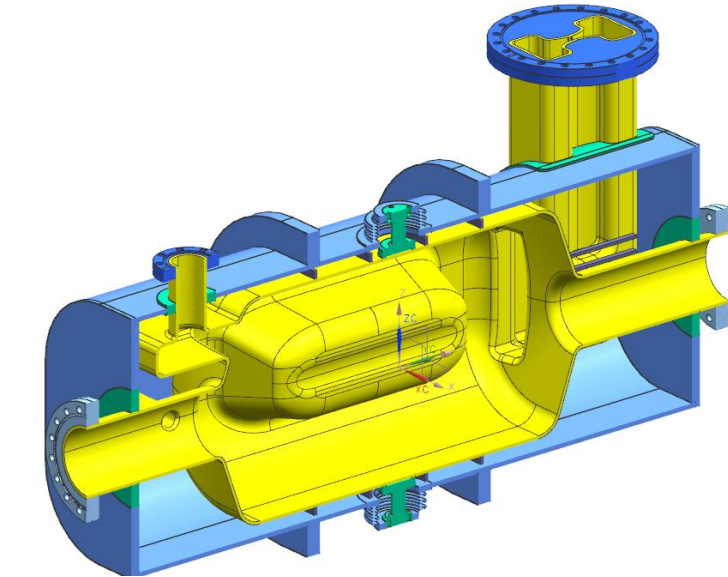


The largest frequency shift observed is produced by the horizontal aperture reduction (or displacement) of a pole → loss of field uniformity across aperture

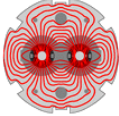


LARP

# Dressed Cavity



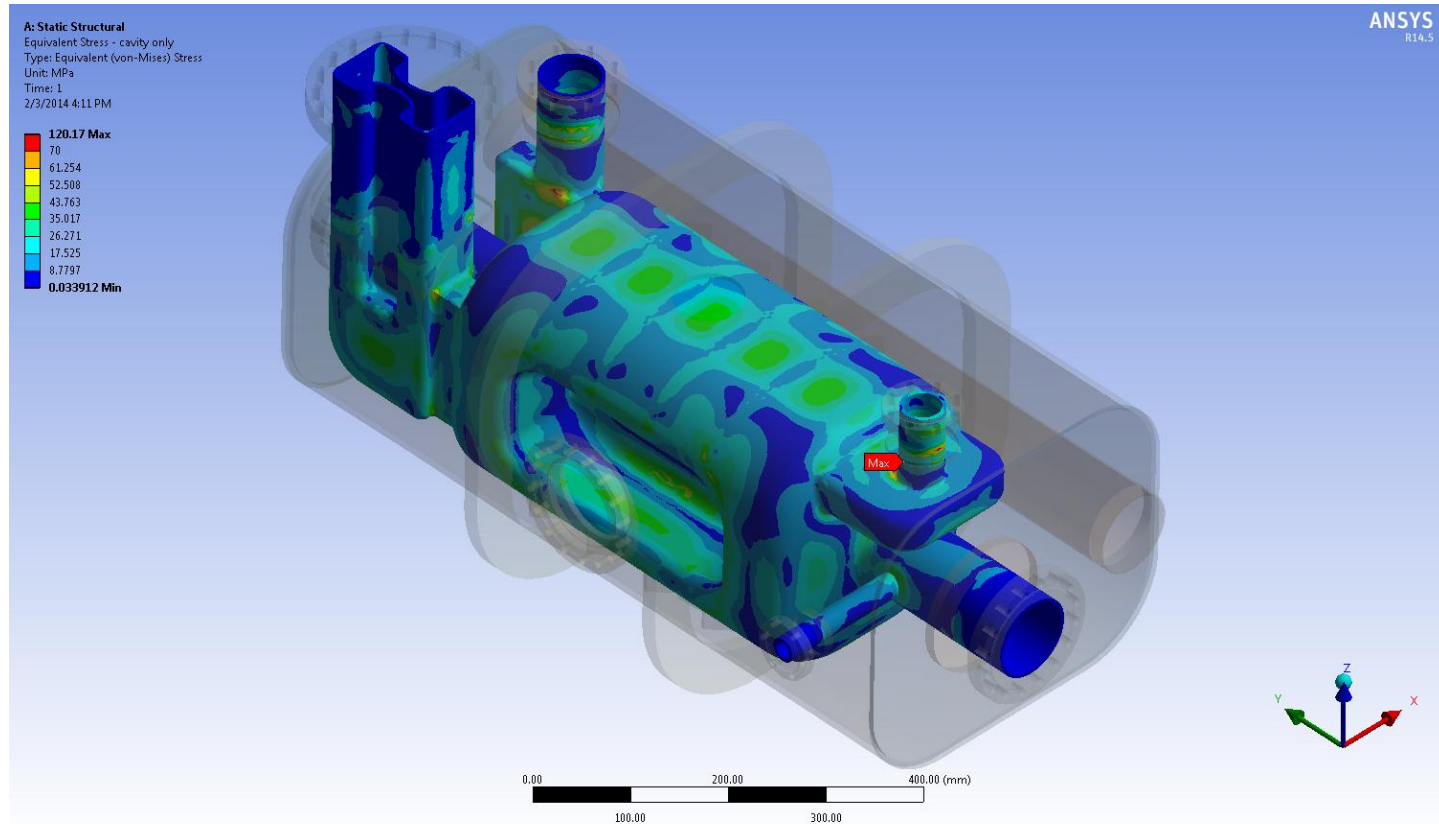




LARP

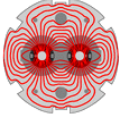
# Mechanical analysis – Integrated

Courtesy of Tom Nicol / Fermi

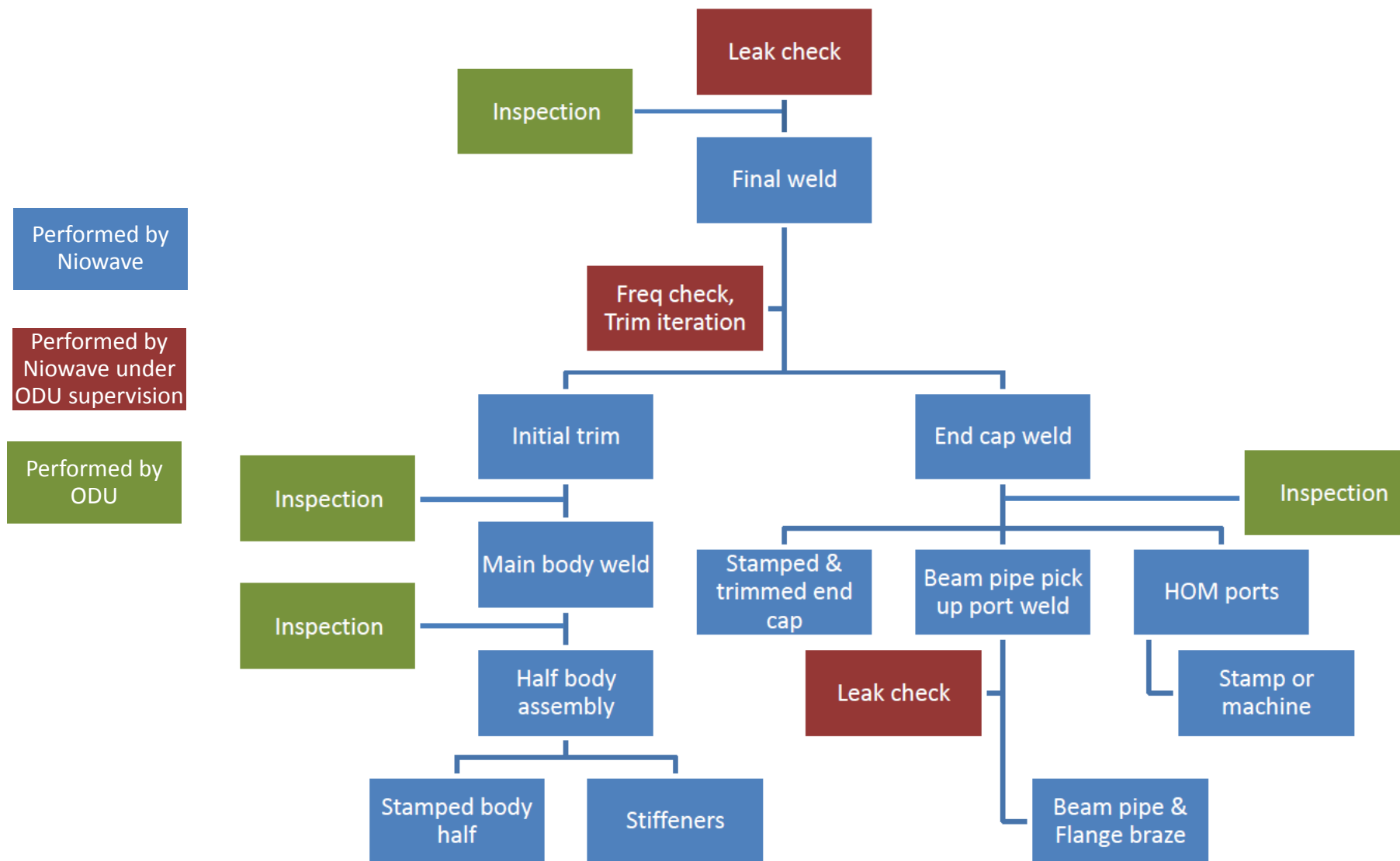


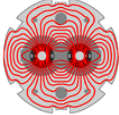
- 2.6 bar Helium pressure, stress less than stand alone cavity
- High stress area changes – easier to strengthen



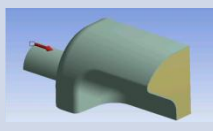
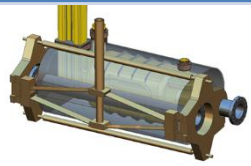
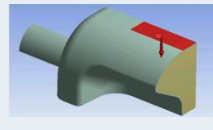
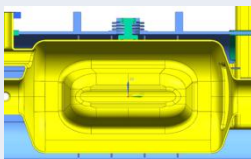
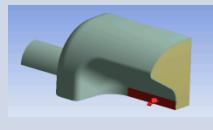


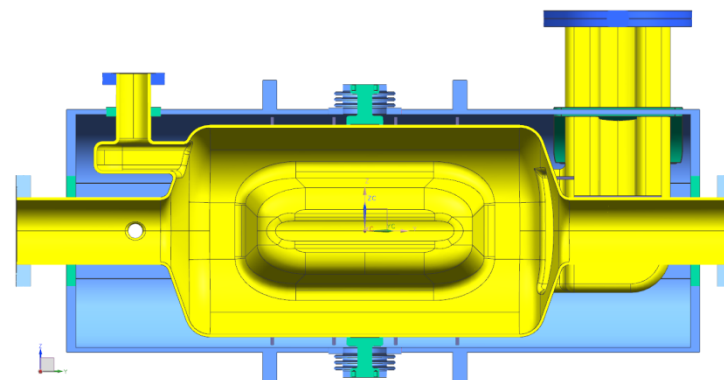
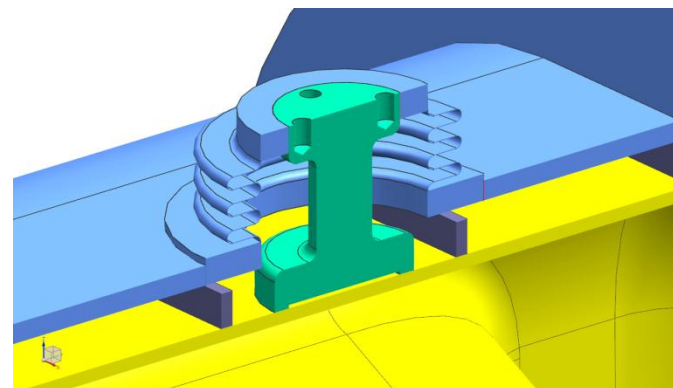
# Cavity Fabrication Plan





# Design Study – Tuner

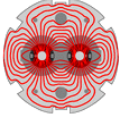
Tuning option	Hz/N	kHz/mm	Note	
	-5	-90	Requires too large force	
	74	450	Force vs. frequency change in the practical range	
	71	930	Twice sensitive than above option at sensitivity vs cavity deformation	Same as above



Simulations done with cavity with stiffeners and 2K material properties

Tom Nicol/Fermilab

- **Tuning from the top and/or bottom of the cavity**
- **Use as many common components as possible from other cavity designs.**
- **Thermal study needs to be done.**



# Wave guide / window

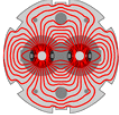


13kW FPC wave guide / JLAB

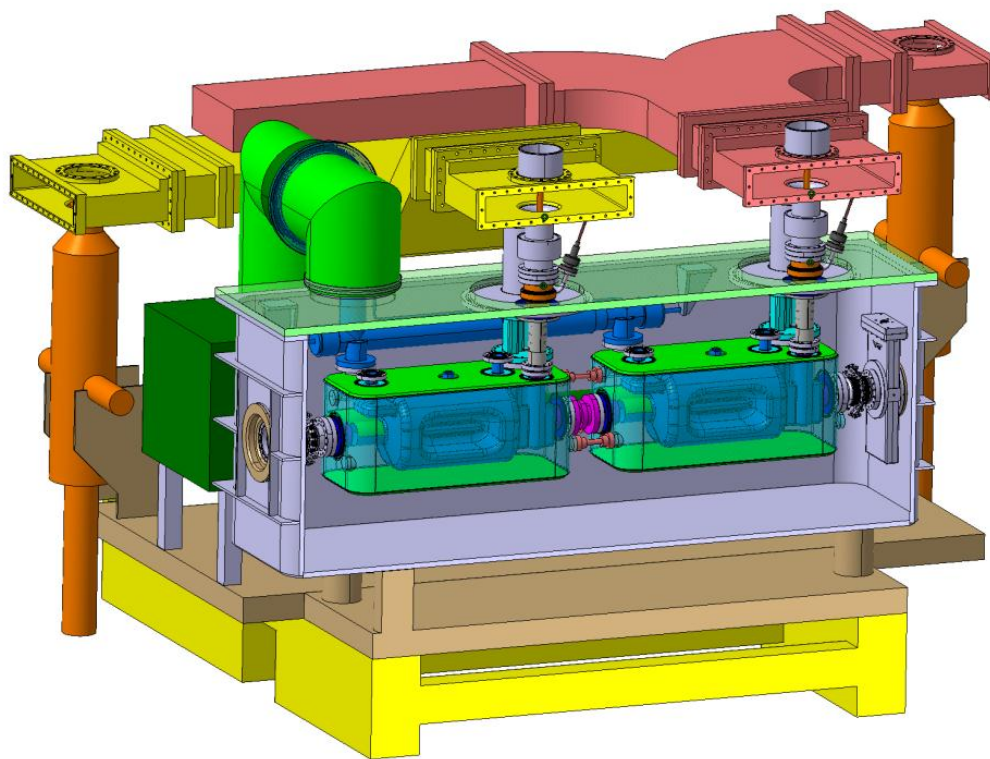


- Bellowed wave guide
- Wave guide cross section will be simplified after the evanescent field decay

**Fabrication expertise available**  
**Rectangular knife edge flanges are**  
**reliably used at JLAB.**

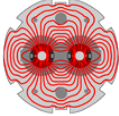


# Cryomodule concepts



Courtesy of CERN Eng team and Tom Nicol/Fermi Lab

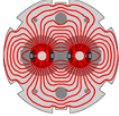
- Multiple designs explored
- Working toward to make the design as common as possible



# Summary and Plans

## Proof-of-principle cavity:

- First cryogenic tests of proof-of-principle cavities completed
- Proof-of-Principle cavity achieved 7 MV deflecting voltage CW  
→ cavity performance exceeded design specifications
- Multipacting conditions were quickly processed and did not reoccur
- Consistent results with 499 MHz and 750 MHz rf-dipole cavity
- 400 MHz cavity will be reprocessed and tested for improved  $Q_0$  at CERN in a few weeks

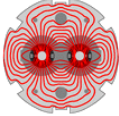


# Summary and Plans

## Prototype cavity design:

- Electromagnetic design frozen
- Design specifications have been achieved in HOM damping with current HOM couplers
  - Other options under study in preparation for CC Technical Review
- Multipacting not a concern inside the cavity given previous experience with PoP cavity
- Multipole analysis complete
  - Very robust geometry in terms of multipole components vs fabrication imperfections
- Cavity room temperature model will be ready to be delivered to Niowave in April
  - Finalizing location of pick-up port
  - Finalizing optimization / length of HOM dampers – Z. Li





# Summary and Plans

## Prototype cavity engineering/fabrication:

- Mechanical study of pressure sensitivity and corresponding stresses of the rf-dipole cavity to meet the specifications for SM18 and SPS tests
- Analysis of Lorentz force detuning
- Study of tuner options
  - CEA Saclay tuner
  - Plunger tuner (selected)
- He vessel design – work in progress with Fermilab
- Detailed cryomodule design – work in progress with CERN
  - Plans for travel/stay at CERN to consolidate design
- Engineering analysis of integrated system
  - Including all components (cavity, He vessel, tuner, coupler, support...)
  - Structural
  - Thermal
- Engineering design and fabrication of components for processing
  - chemistry, high-pressure rinsing, baking...
- Engineering design and fabrication of components for cryogenic testing of cavities

# Acknowledgements

- **ODU** – Subashini De Silva, Rocio Olave, HyeKyoung Park, Chris Hopper, Alex Castilla, Kevin Mitchell
- **JLab** – Peter Kneisel, Tom Powers, Kirk Davis, Joe Preble, Tony Reilly, James Henry, Joe Matalevich
- **SLAC** – Zenghai Li
- **Niowave** – Terry Grimm, Dmitry Gorelov, Chase Boulware
- **Fermilab** – Tom Nicol
- **Daresbury** – Shrikant Pattalwar, Thomas Jones
- **CERN** – Rama Calaga, Ofelia Capatina