

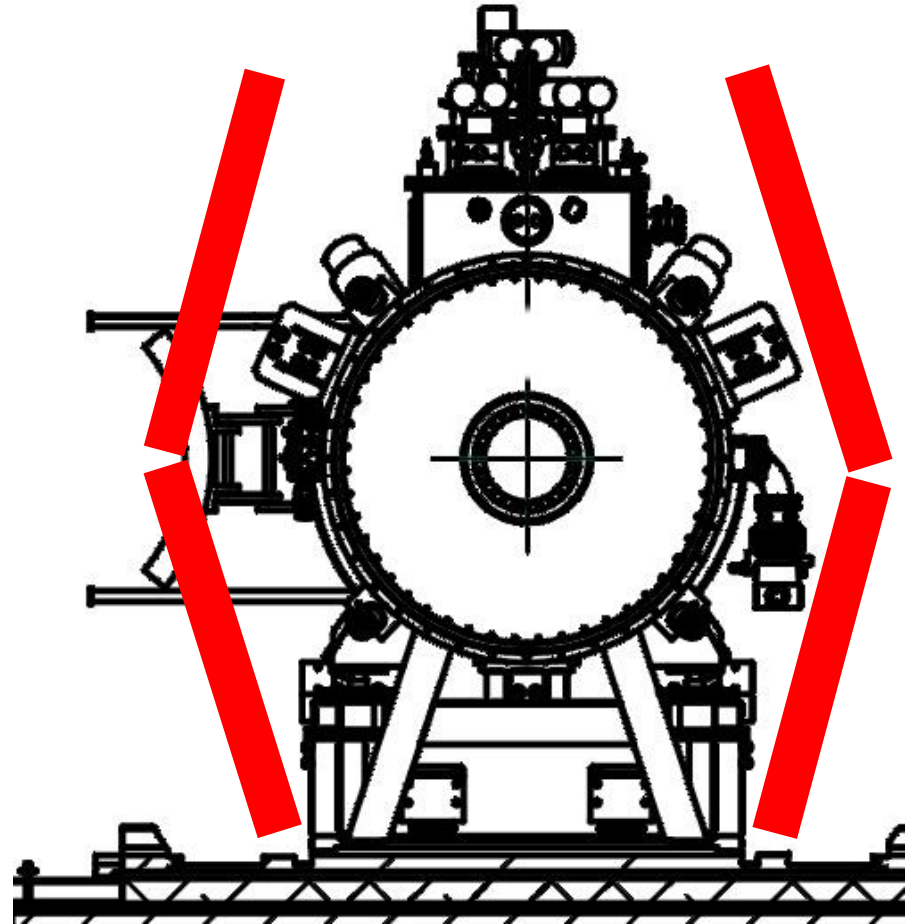
# Status of Partial Return Yoke

Holger Witte  
Brookhaven National Laboratory  
Advanced Accelerator Group

- Introduction and Concept
- Performance
- Engineering
- Timeline

# Partial Return Yoke

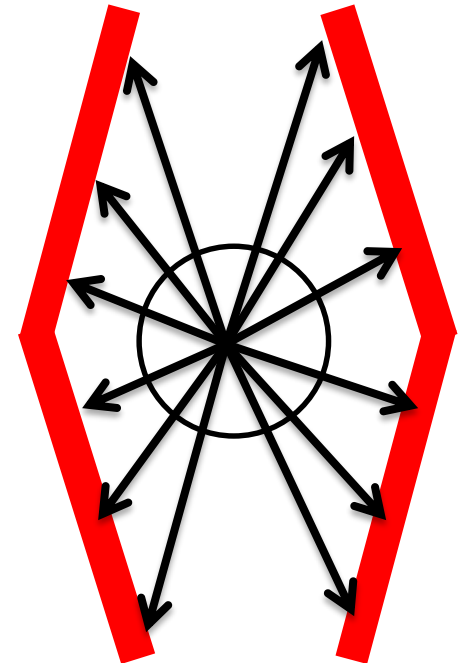
- MICE hall: solenoids cause large stray field
- Aim of PRY:  
Reduce stray field in hall to tolerable level
- Shielding plates
  - wall thickness 10 cm
  - weight: 55t
- Performance
  - Reduces stray field outside of shield to 5-10 Gauss



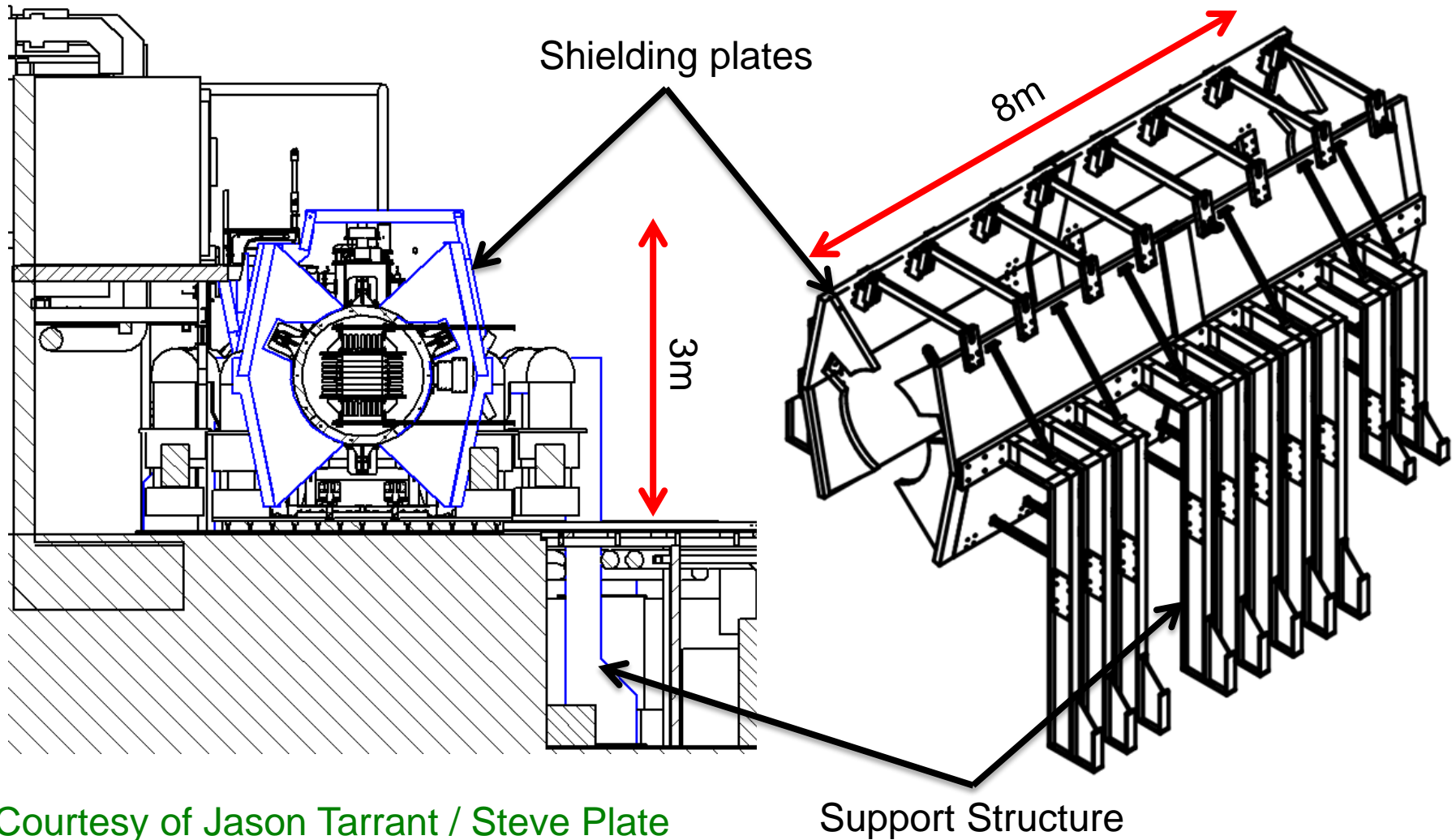
(Note: not to scale)

H Witte. Step IV & VI: Local Flux Return.  
MICE CM 34, October 2012.

# Principle



# Partial Return Yoke

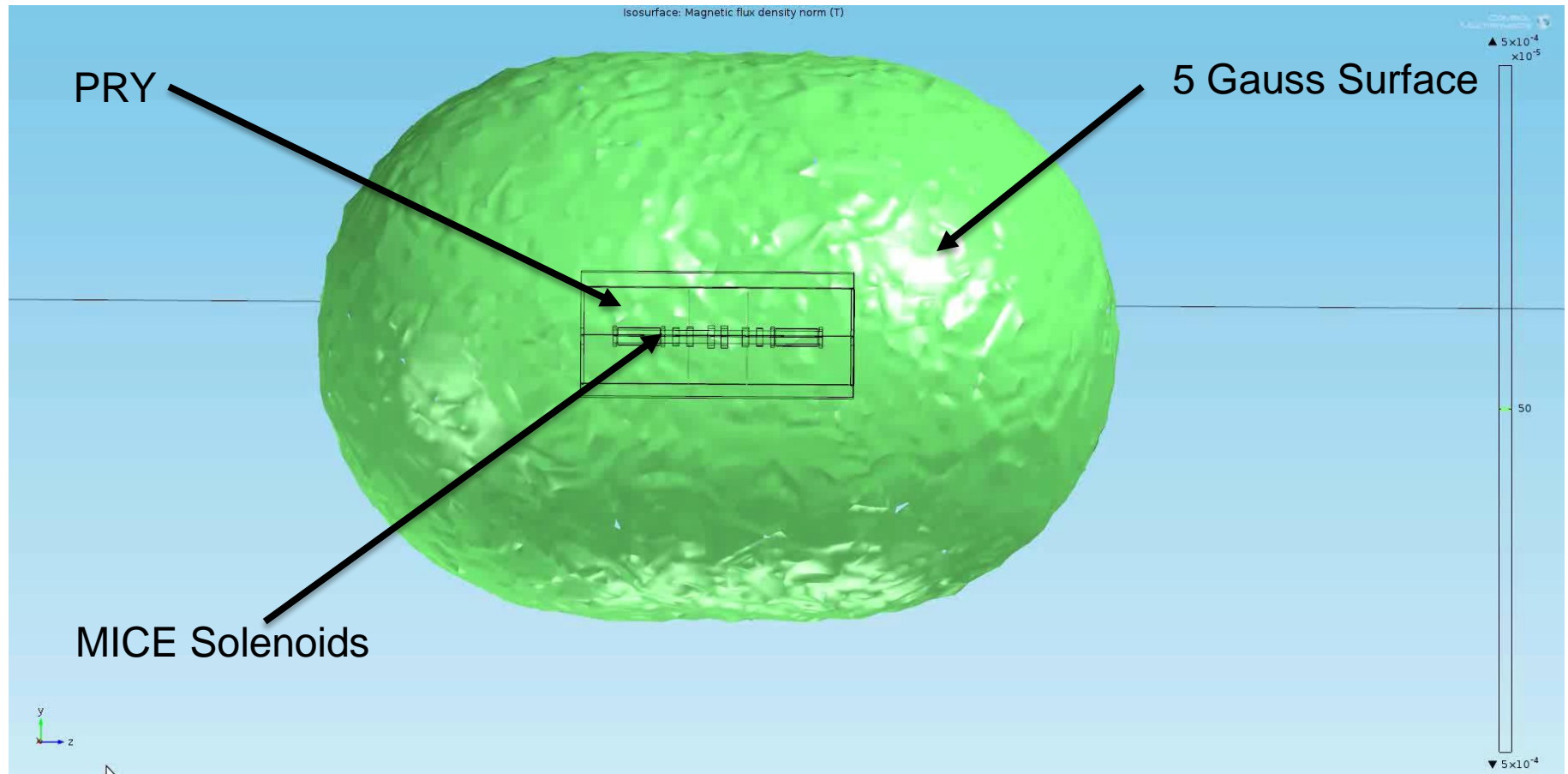


Courtesy of Jason Tarrant / Steve Plate

Support Structure

# Performance

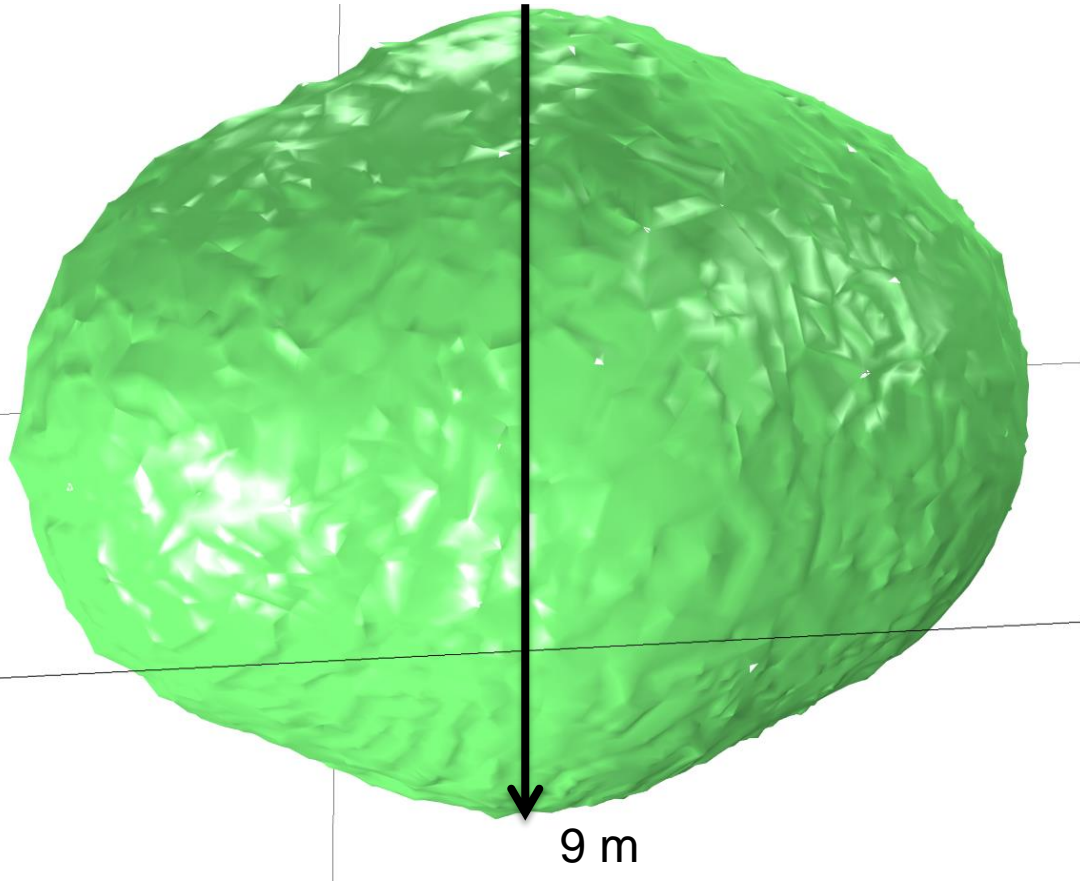
# 5 Gauss Surface



No iron

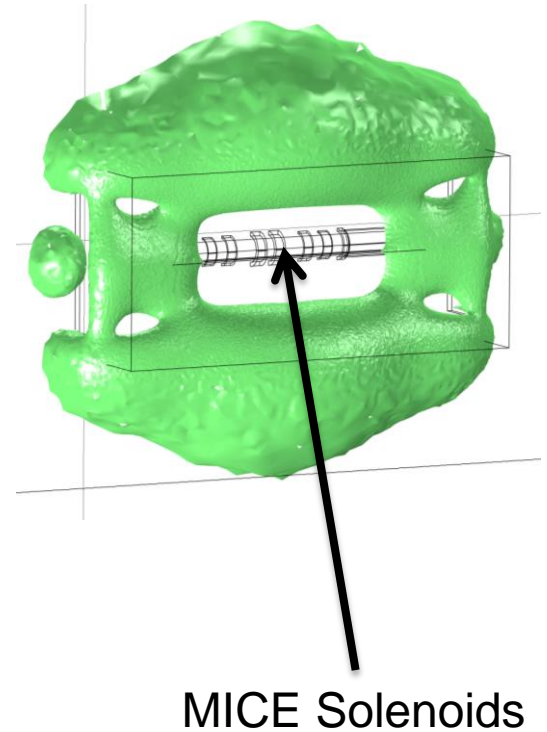
# Iso-Surface 0.5 mT

No Shield



Step IV  
200 MeV Flip

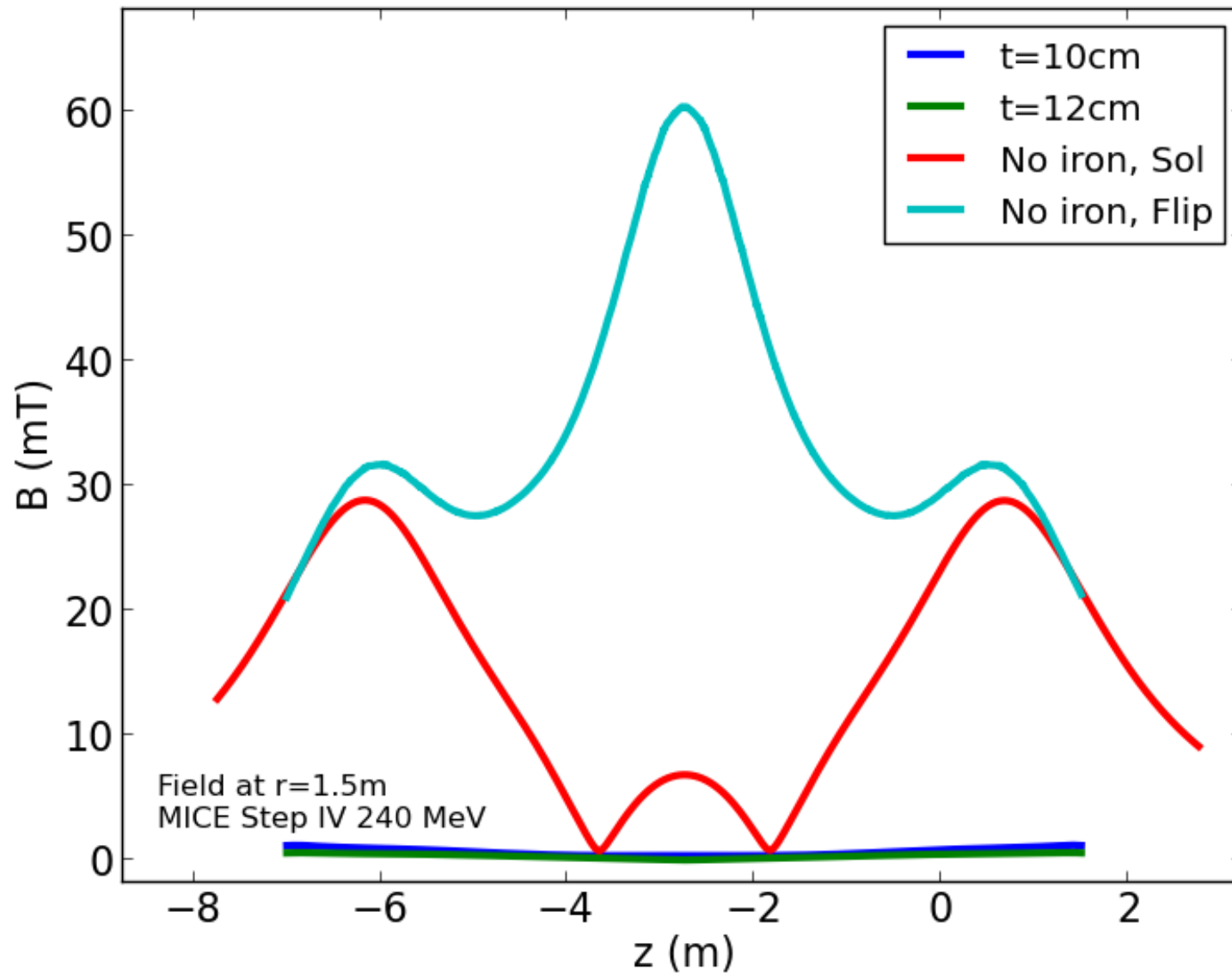
12 cm Shield



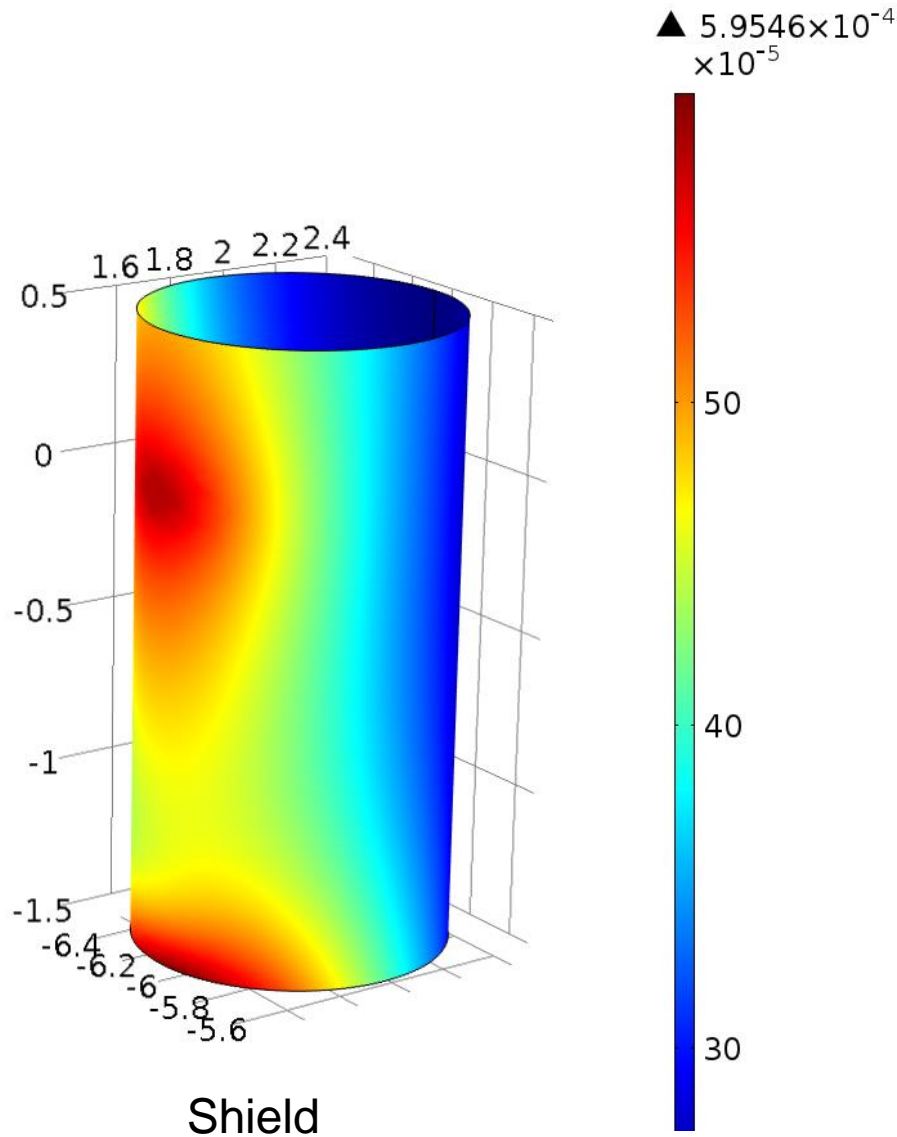
MICE Solenoids



# 240 MeV Solenoid/Flip Mode



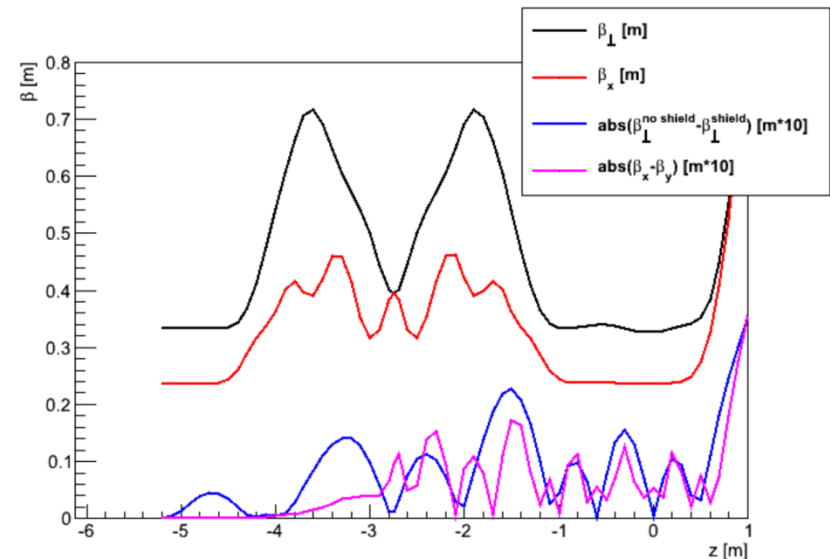
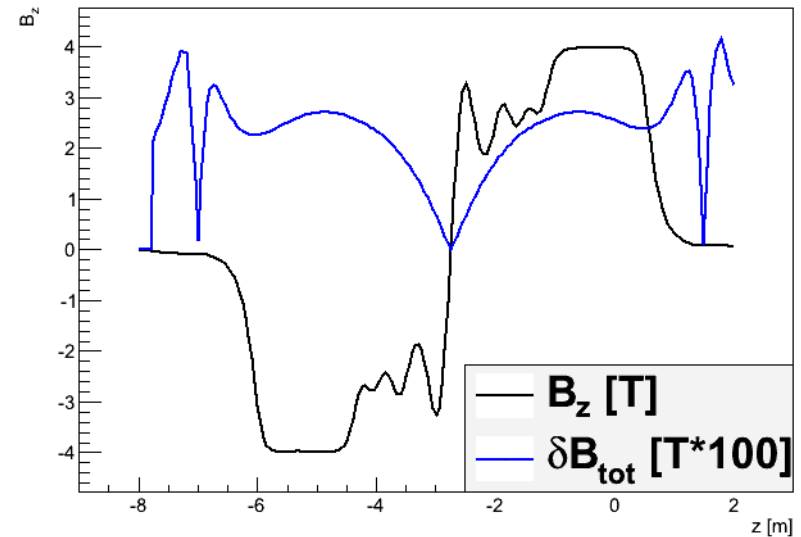
# Field Tracker Cryostat



- Tracker readout position:
  - Diameter 1 m
  - Just next to shield
- Fields
  - No iron: 36.4 mT
  - Shield: 0.6 mT
  - **Difference: factor 60**
  - 240 MeV Solenoid (12 cm shield)
  - Falls off quickly

# Effect on Beam

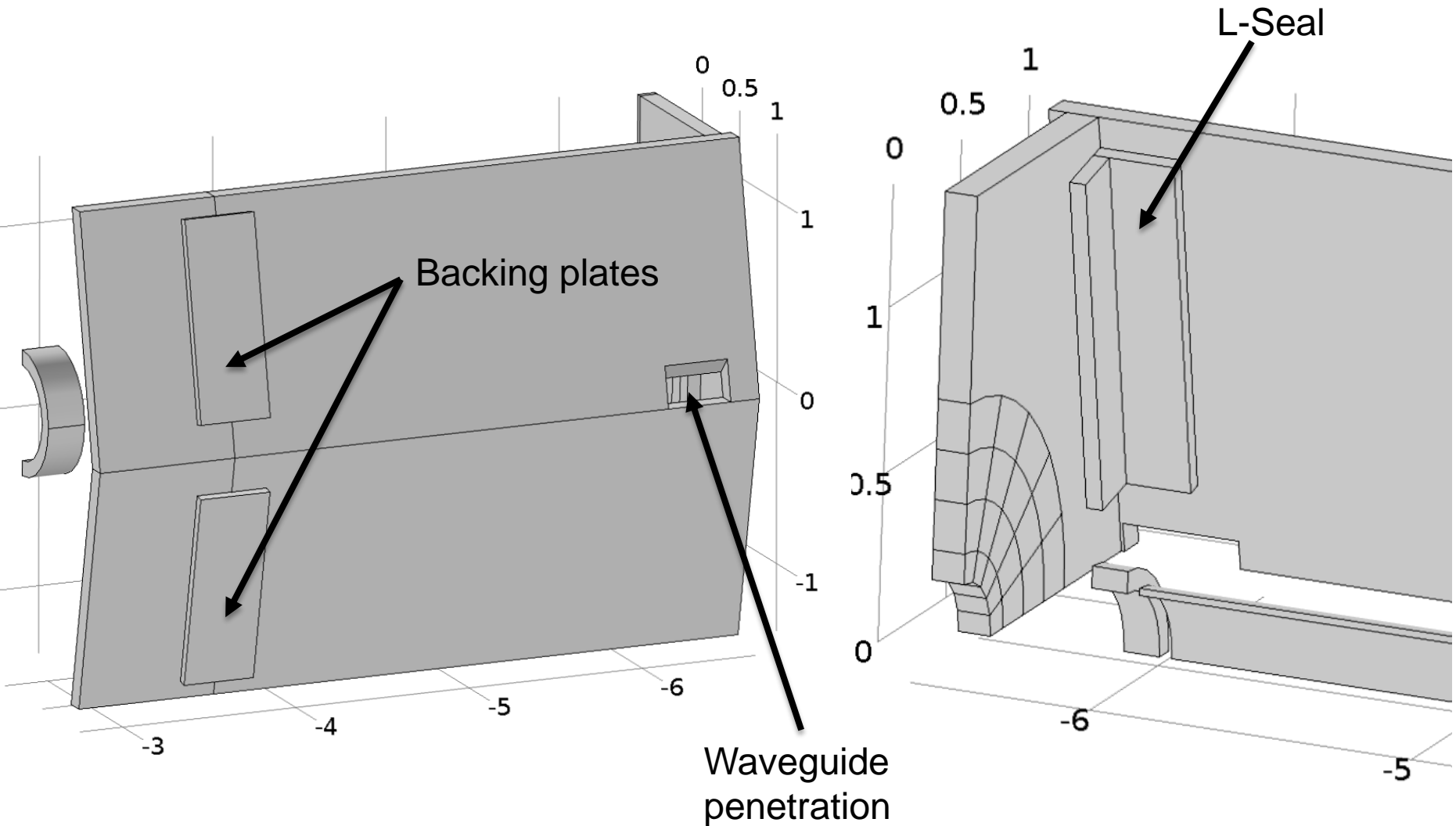
- MAUS tracking study
  - 200 MeV Flip
  - Error field map: all iron versus no iron at all (worst case)
    - Original and current geometry
    - Misalignments (1 mm + rotation)
  - Discussed at MICE analysis meeting 24/1/2013
- Conclusion
  - ...**barely measurable effect** on the beam travelling through MICE.
  - **There is no reason**, from a beam dynamics perspective, **not to implement a shielding wall** as described herein.



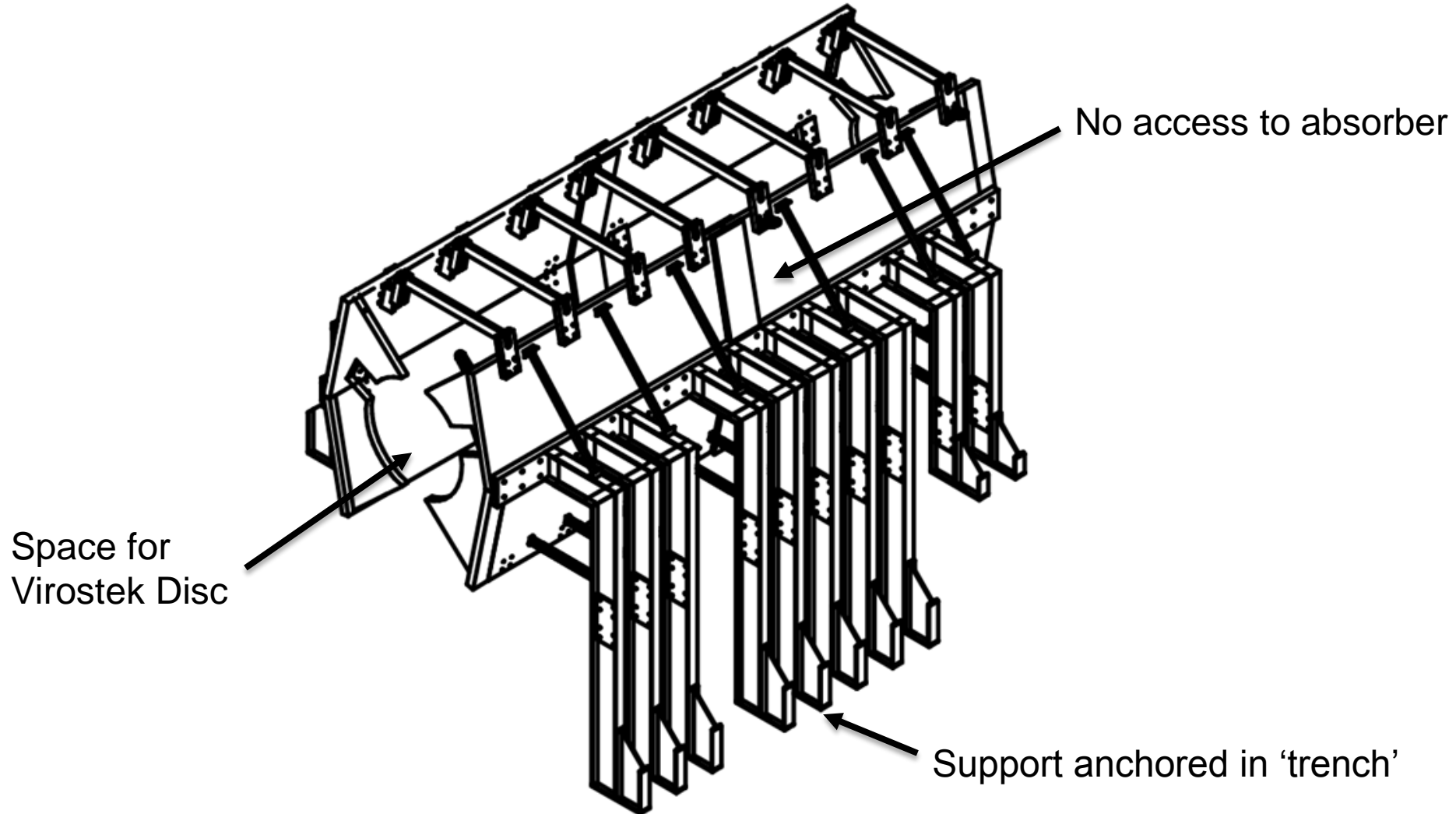
C. Rogers and H. Witte. Effect Of Iron Partial Return Yoke on the MICE Beam. 23/01/2013, <http://micewww.pp.rl.ac.uk/issues/1161>

# Engineering

# Connections



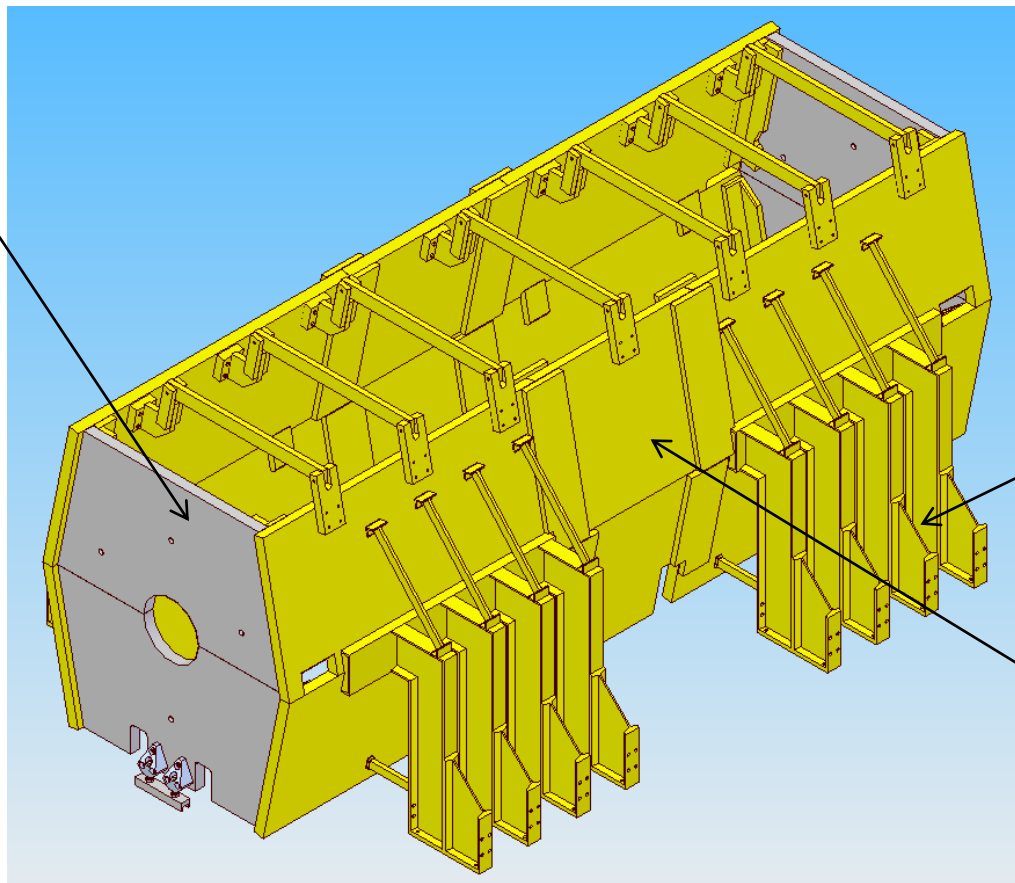
# September 2013 Review



Courtesy of J. Tarrant / S. Plate

# Present Status

Simplified end-plates



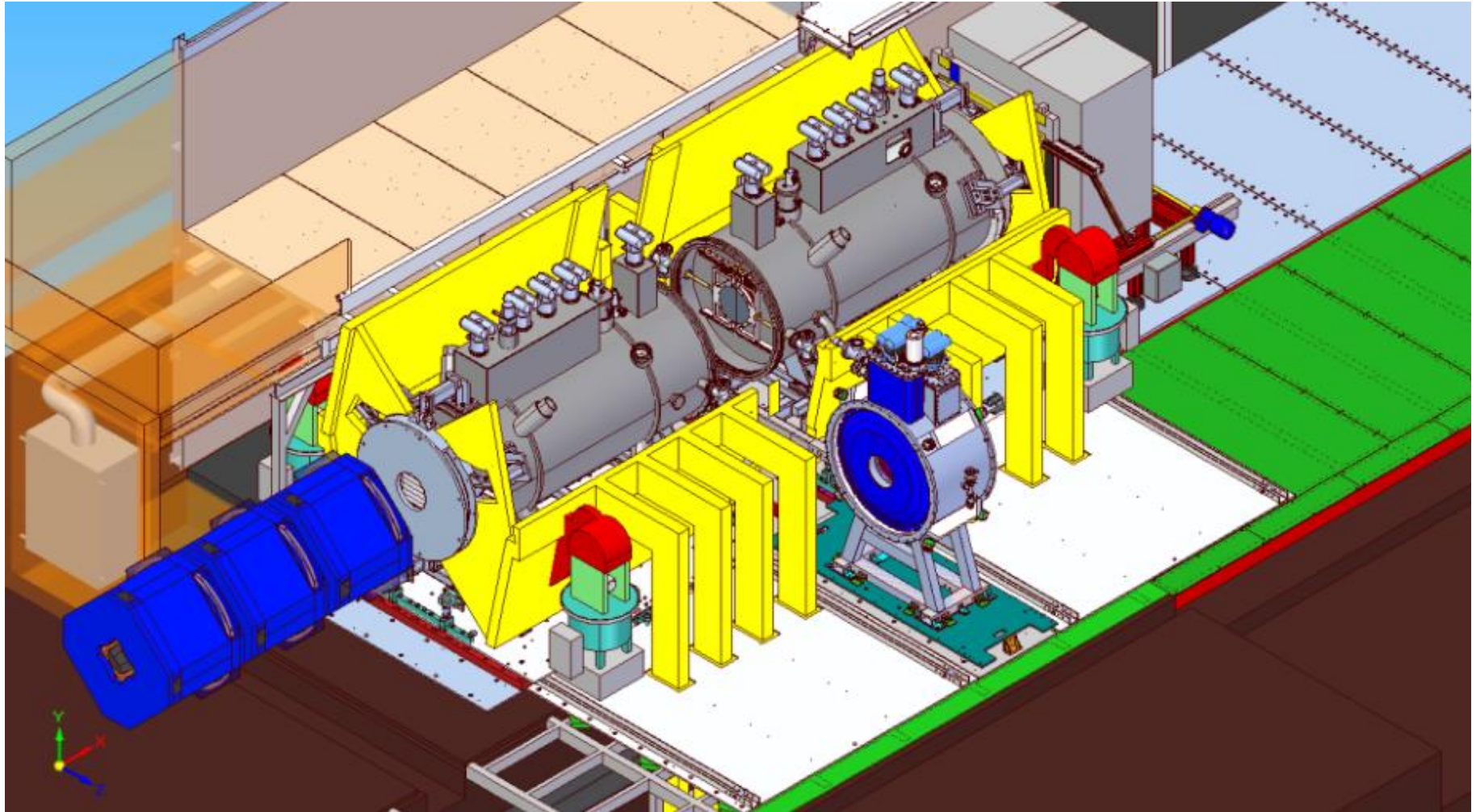
Reduced number of more compact legs now with symmetry S-N

6 Piece Design with central access to AFC for absorber changes

Courtesy of J. Tarrant / S. Plate



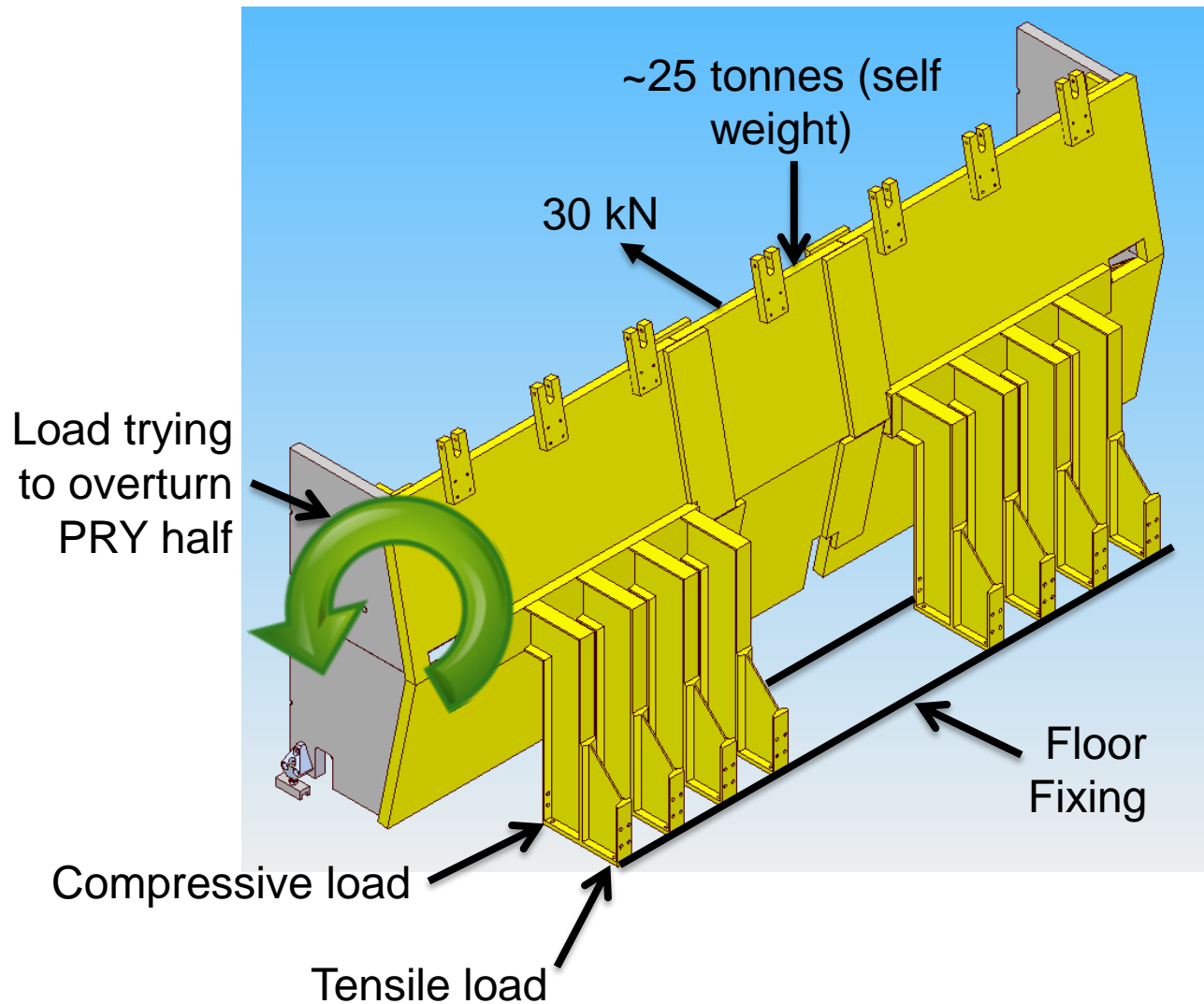
# Absorber Change



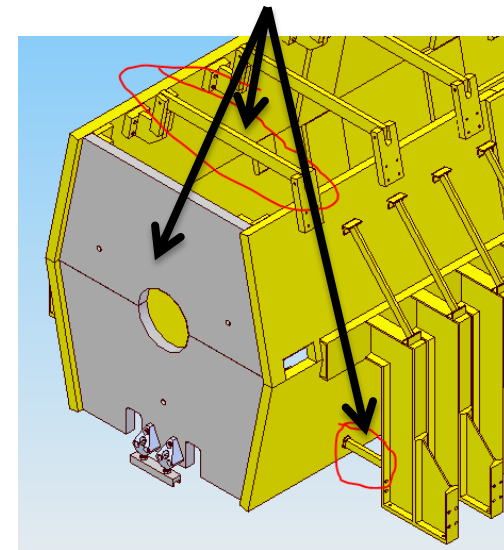
Procedure in place (J. Tarrant)



# Forces



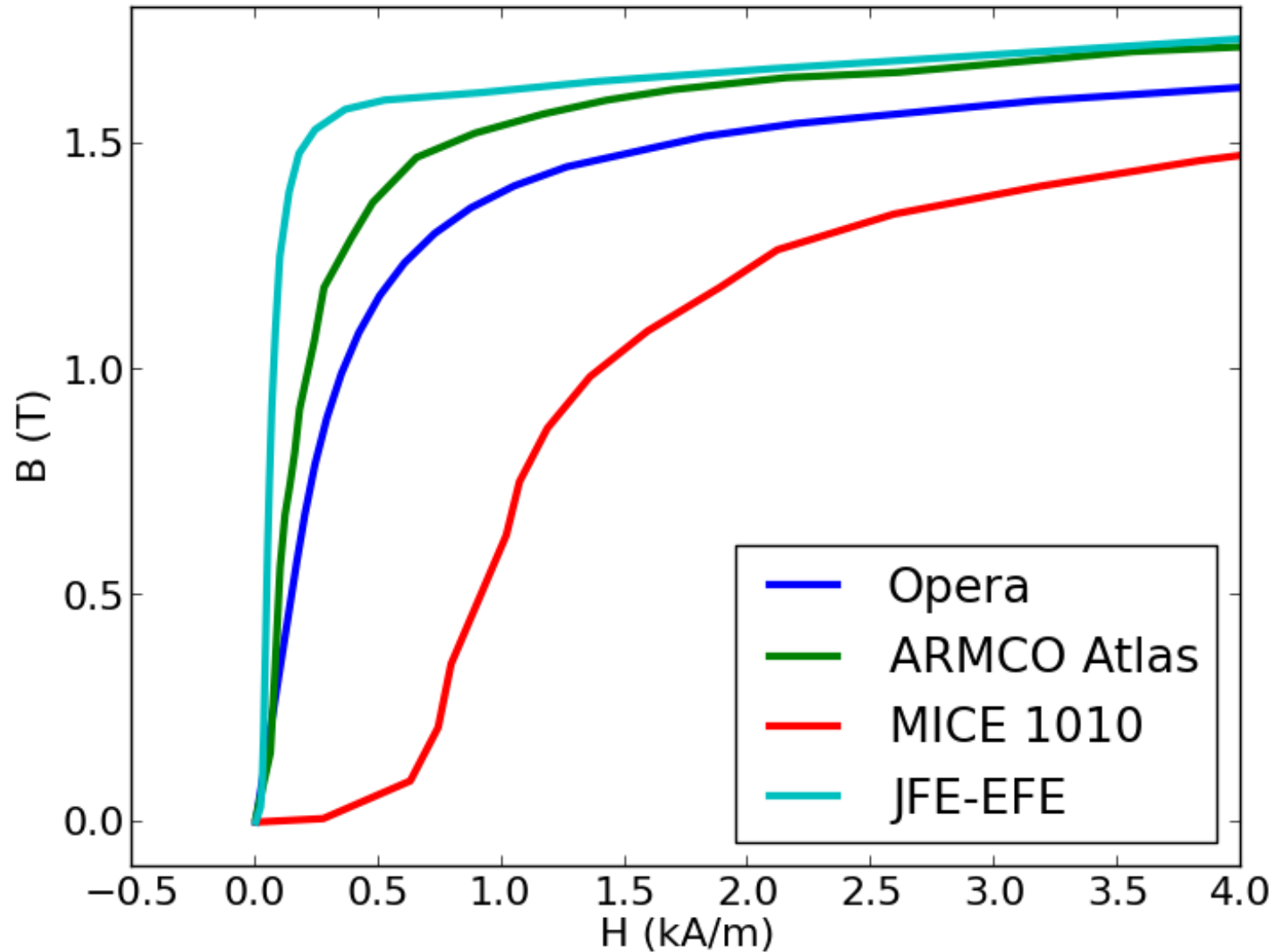
NO CAPACITY FOR  
SIGNIFICANT MAGNETIC  
LOAD IN FLOOR FIXING:  
Cross-bars, leg ties & link plates  
will take magnetic loads

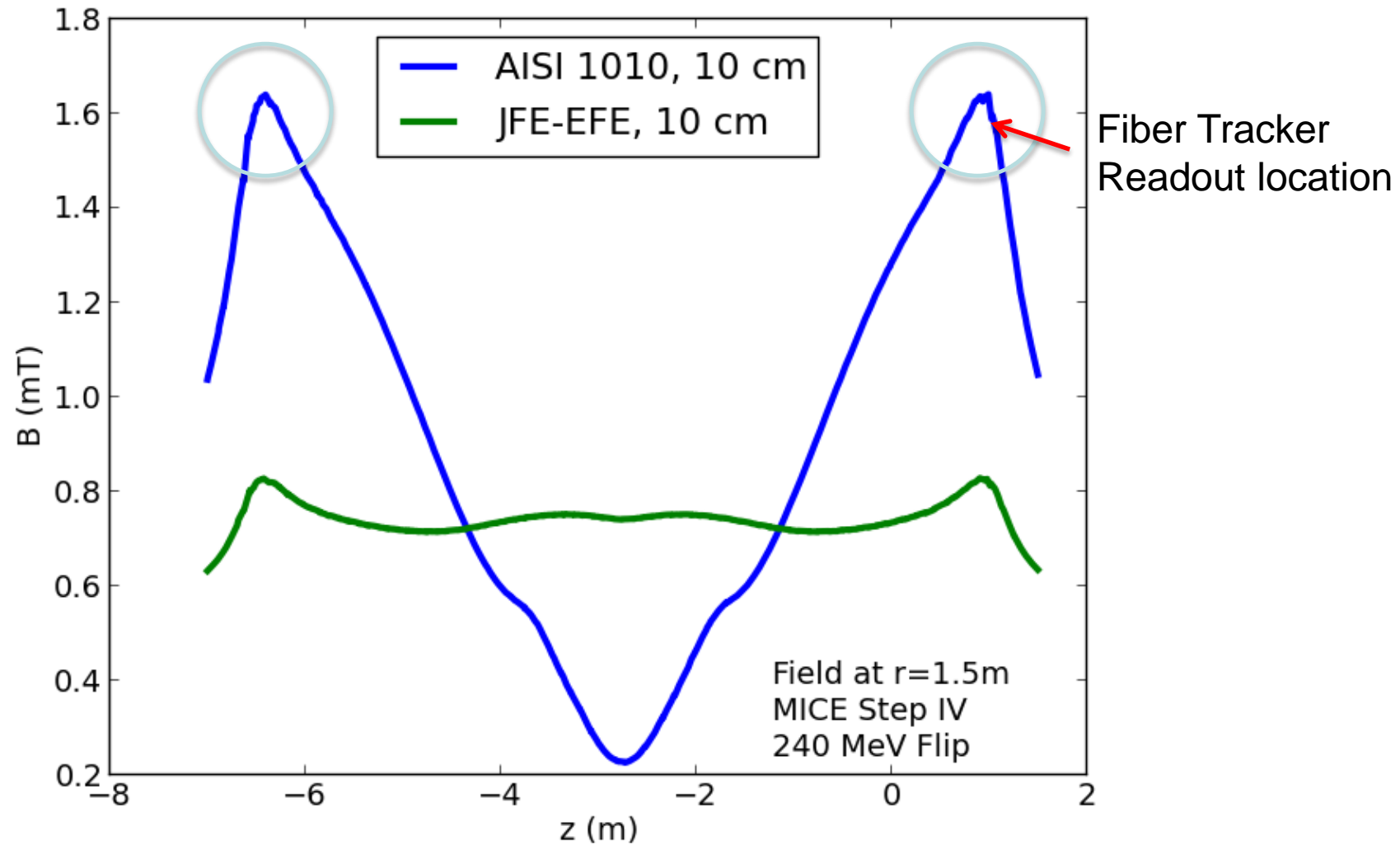


- Nominal cases
  - 200/240 MeV  
flip/solenoid mode
- Commissioning
  - Single spectrometer powered
  - Both spectrometers powered
  - AFC powered
- Worst case analysis
  - Increased forces by factor 5
  - **Still very safe**
- Monitoring: draw-wire sensor



WDS-3000-P115-CA-P





- Production Readiness Review (PRR) for PRY Monday 28<sup>th</sup> April
  - Green light to proceed
- Steel procurement: order placed May 5<sup>th</sup>
- Framework and steel machining
  - RFQ: online May 14<sup>th</sup> (due June 5<sup>th</sup>)
  - Expect quotes from four vendors
  - Targeted award date: June 9<sup>th</sup>/16<sup>th</sup>
- South Wall complete October, 2014
- North Wall complete December, 2014

- Performance
  - Reduces stray field to 5—10 Gauss  
(No shield: 300—600 Gauss = factor 50+)
- Effect on beam: no issue
- Engineering
  - Finished
- Timeline
  - Procurement ongoing

# Additional Slides

# 240 MeV Solenoid/Flip Mode

