

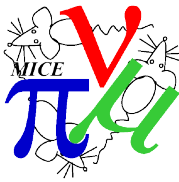
RF Power and Distribution

The MICE RF team



Requirements of the MICE HPRF system

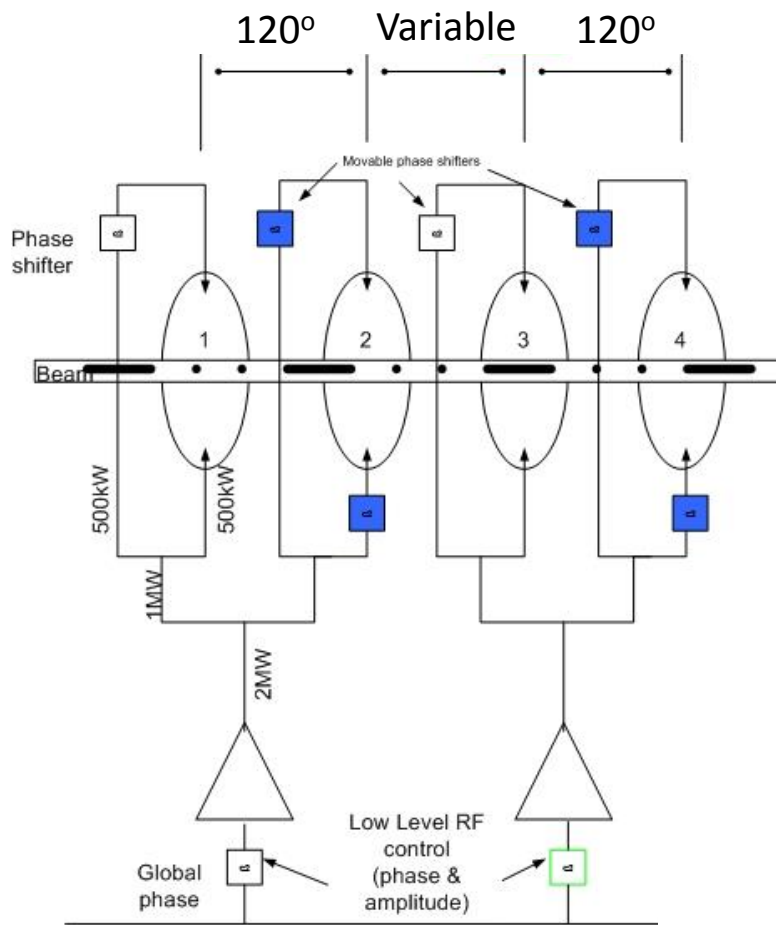
- Driver system must provide 1MW to each cavity (500kW on each coupler) at 201.25MHz
 - Provide required energy with two 2MW amplifier chains
 - Duty cycle is for 1ms pulses at 1Hz
 - Relatively tight space constraints behind the shield wall
 - Not significantly eased by the switch to the return yoke
 - Tim Stanley will describe the installation and test at RAL
 - Distribution network must not impede service access to cooling channel
 - Proposed LLRF phase control of 0.5° with 1% in amplitude regulation
 - Require phase correlation of RF with Muons:
 - Alex Dick will discuss some aspects of the diagnostic



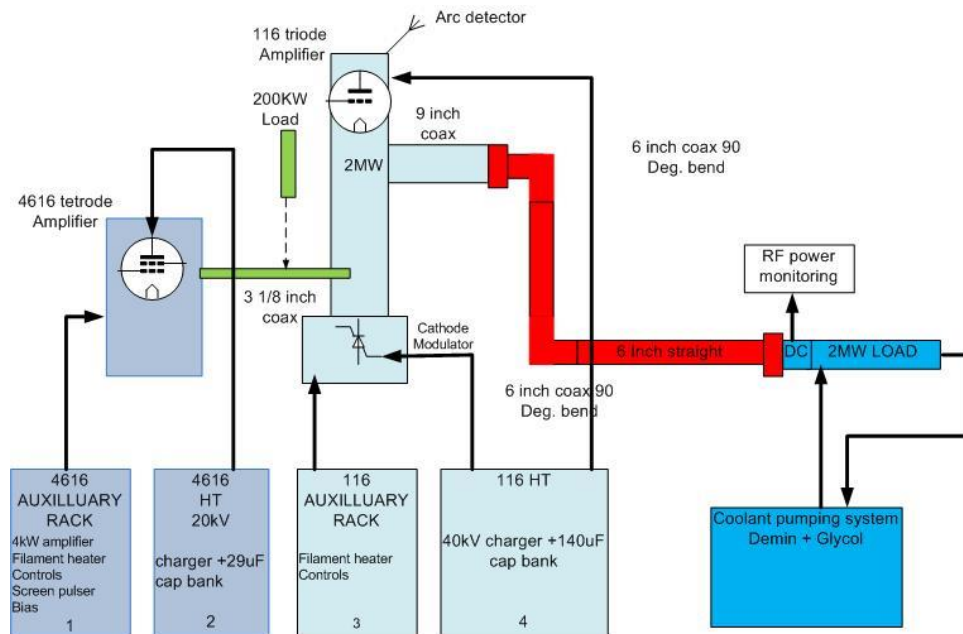
High Power Driver System

- The RF cavities are to be driven in adjacent, coupled pairs with a fixed phase angle between coupled pairs
- Each coupled pair to be driven by a 2MW, 201.25MHz amplifier chain
 - Arbitrary phase control between separate coupled pairs of cavities
 - SSPA (~4kW) driving Tetrode (~250kW max) driving Triode (2MW max)
- Each vacuum amplifier system has an HT pulsed power system, auxiliary controls and power supplies for heater operation
- The first amplifier has been rebuilt and the first set of power supplies built at Daresbury
 - The amplifier and PSU was subject to tests at Daresbury
 - Check that it could develop the required peak power at required duty

Schematic of MICE RF Drive System



RF amplifier proving stand

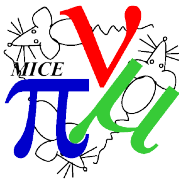


Daresbury test setup for proving amplifiers/power supplies



Amplifier Testing

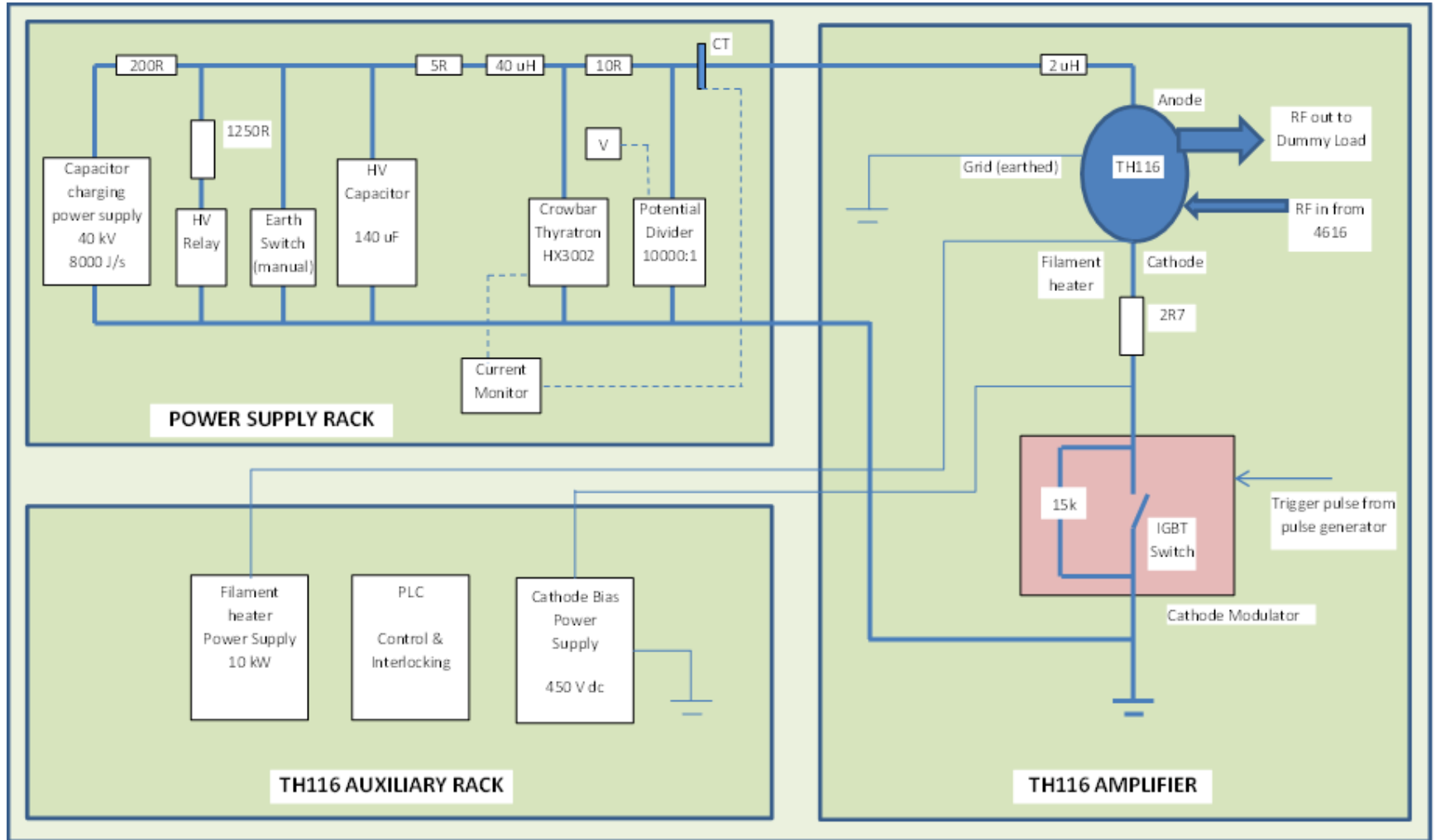
- The MICE triode tubes are nearly irreplaceable
 - Testing therefore commenced using old tubes no longer suitable for ISIS
- Tetrode amplifier commissioned first (also with old tube)
- Triode amplifier tests commenced once tetrode commissioned
 - As triodes can oscillate, tetrode drive is brought on first
 - Tests proceeded by
 - Incrementally raising the bias voltage on the triode,
 - bringing up the input drive until triode gain fell to 10dB
 - With old ex-ISIS tube 1MW was achieved at 1ms and 1Hz
- Switching to new MICE tube, power was raised to 1.2MW
 - Increasing the bias voltage further resulted in a crowbar event- which in turn flashed the main dump resistors
 - This damaged the crowbar switch (a thyatron) in a strange way
 - The switch would hold DC voltage
 - But was hypersensitive to the operation of the cathode modulator
 - It became impossible to apply more than 20kV and expect stable operation



Amplifier Testing

- Since the thyatron held DC bias to 38kV, and triggered effectively, it was initially discounted as the fault
- Focus instead fell on
 - the thyatron trigger unit and the current sensing electronics
 - The triode valve itself- seating issues resolved and valve swapped back to old unit
- Some issues were found and corrected, but these were not affecting the performance
 - Attention returned to the thyatron 'after eliminating the impossible....etc'
 - The energy storage in the triode capacitors is rather extreme- it needs a rather extreme switch
 - e2v technologies loaned us a prototype thyatron
 - Problem immediately cured
 - Outstanding support from e2v is much appreciated and vital to success
 - Stable operation at required bias voltage & capacitance possible
 - Allowed correct tuning of amplifier to be realised

Triode Circuit



Demonstration of required RF signal

- Once tuned the amplifier chain operated at the desired pulsed output level, 1Hz, 1ms, 2MW, 201.25MHz



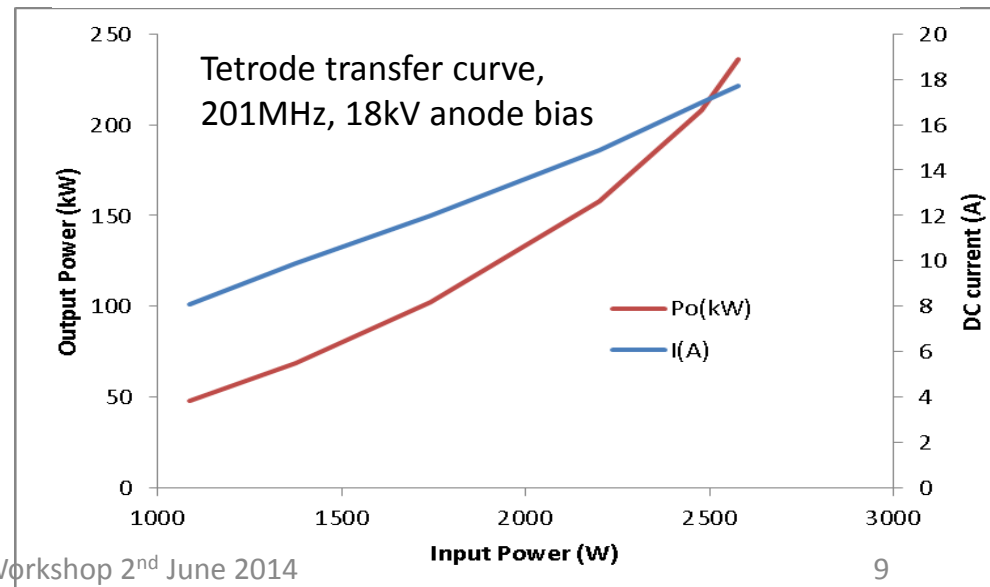
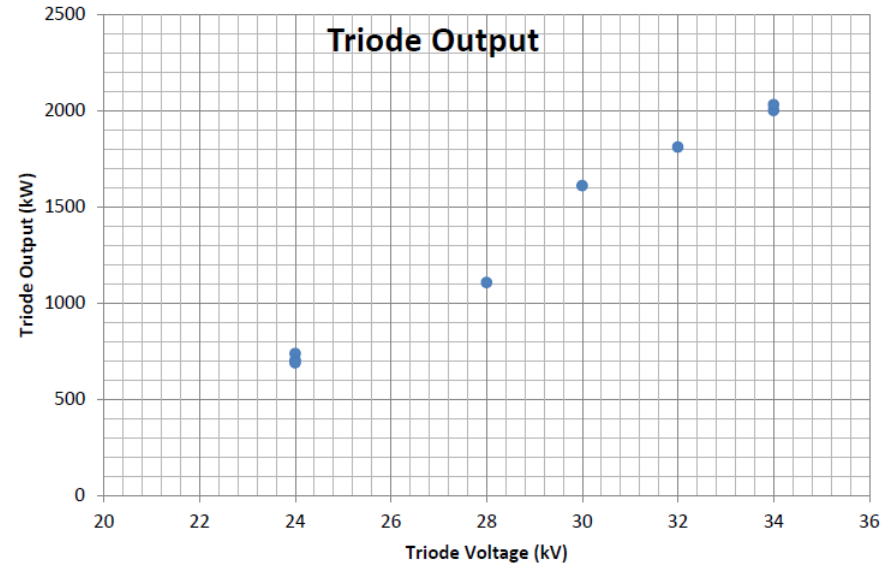
- a) HT feedline,
- b) Output 9 inch coaxial line,
- c) Input 3 inch line

- Team developed for RF tests and installation at MICE
 - A. Moss and C. White (Daresbury) have worked with T. Stanley (RAL), K. Ronald, C. Whyte and A. Dick (Strathclyde) and S. Alsari (Imperial)
 - This provides a team required to operate the system at MICE



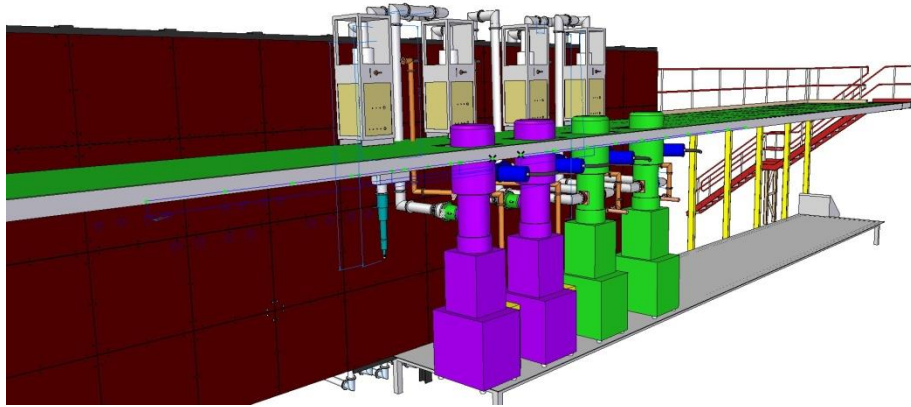
High Power Driver System

- Triode DC bias and drive brought up together
 - Maintaining ~ 10 dB gain
- Performance achieved:
 - 2.06MW output RF
 - 34kV bias voltage
 - 129A forward average current
 - $\eta=46\%$ (electronic)
 - Gain 10.8dB
 - Input port return loss -12.5dB
 - VSWR 1.6
- Drive from Tetrode
 - 170kW output RF
 - 18kV bias voltage
 - 15.5A forward average current
 - $\eta=61\%$ (electronic)
 - Gain 19dB
- Drive from SSPA
 - 2.27kW
- Drive from synthesised oscillator
 - 3.7dBm

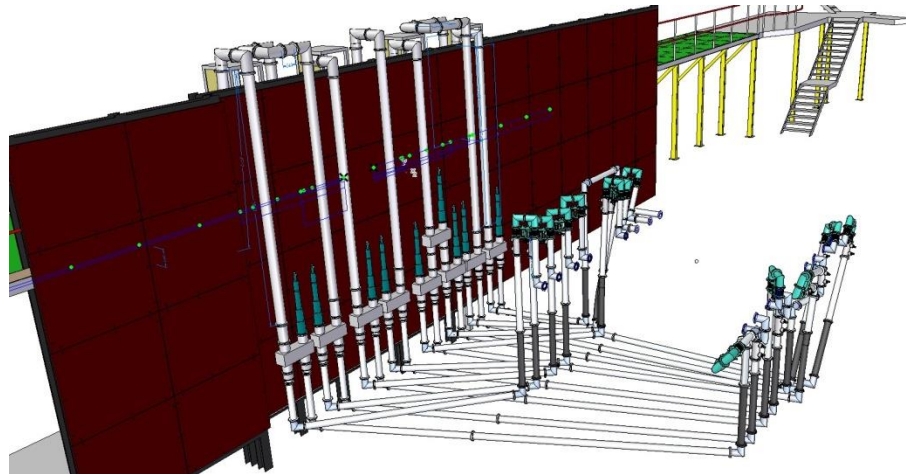


Distribution network

Amplifiers behind Shield Wall

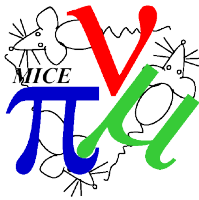


Distribution Network to MICE

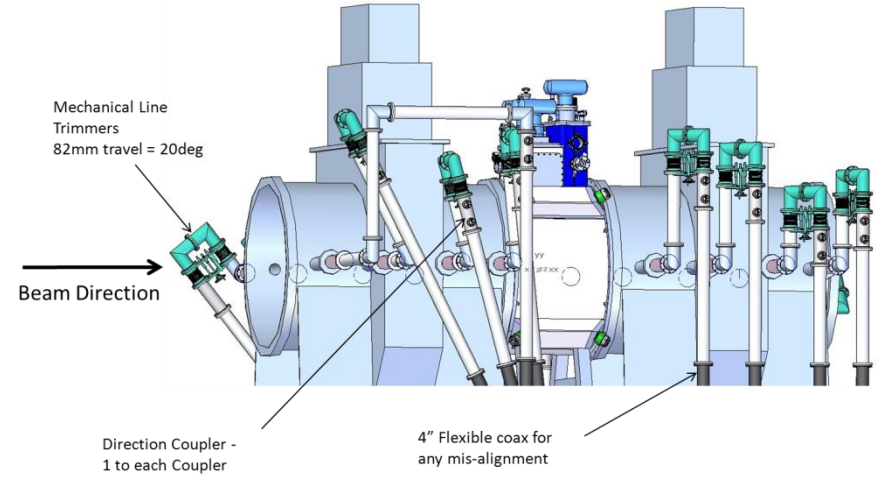
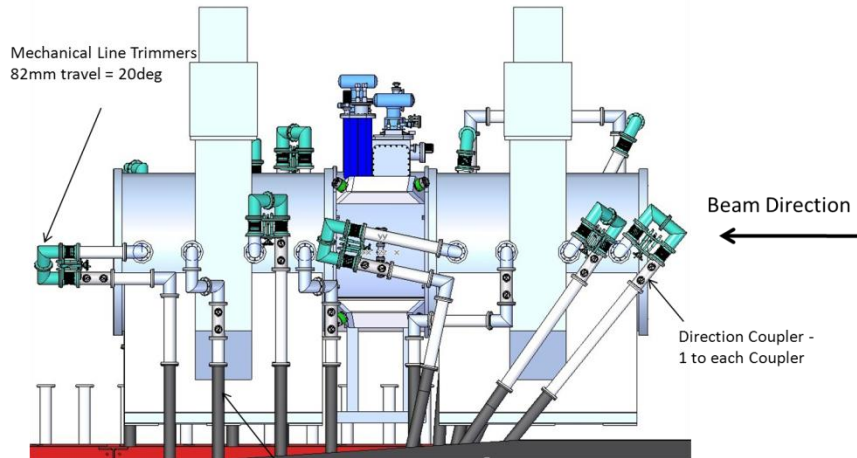


- Amplifiers installed behind shield wall
 - Triodes on main floor, Tetrodes on Mezzanine
 - Impact of B-fields negated by yoke
 - High power dynamic phase shifters removed
- 4 off 6 inch coax lines over wall
 - Pressurised to increase power handling
- Hybrid splitters moved - more accessible
 - Minimises clutter and increases service access to the amplifier stations
- Line lengths matched using 3D CAD
- Manually adjustable line trimmers installed at cavity to take up assembly errors in coax length
- Easier to assemble – introduced flexible coax
 - Allows for small misalignments
- 2 Hybrids split output from the Berkeley Amplifiers (one on amplifier side of wall)
- CERN amplifiers have two outputs
- 9 hybrids on MICE side of shield wall
 - Split power for the opposed couplers of each cavity
- Lines will be pressurised with 2Bar Nitrogen

Distribution network around cavities

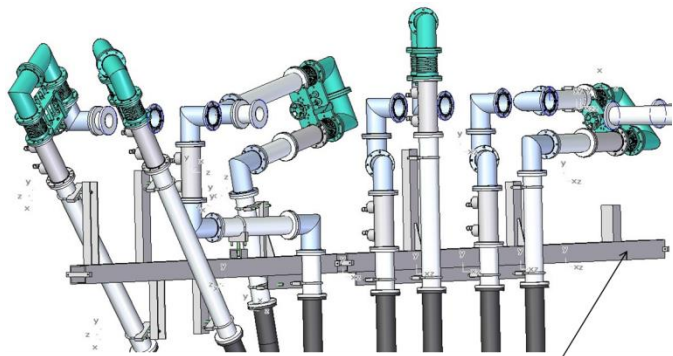


Line Trimmer Arrangement to South Side RF Couplers

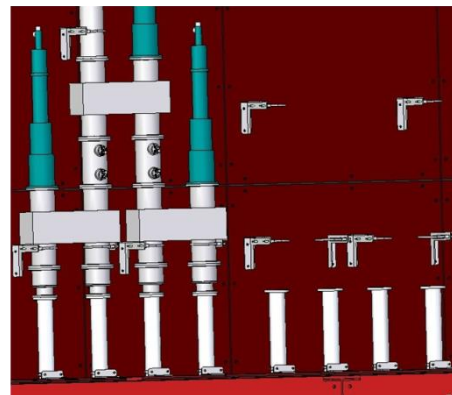


4" Flexible coax for any mis-alignment

Common bracket & clamp design for coax and hybrid splitter support
On shield wall

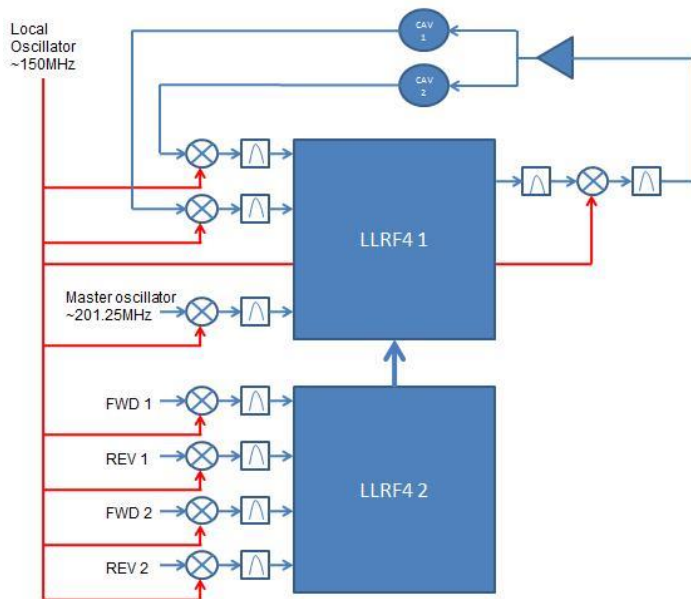


Support frame fixed to South Mezzanine support structure
Coax fixed (2 positions) to relieve stress on cavity couplers

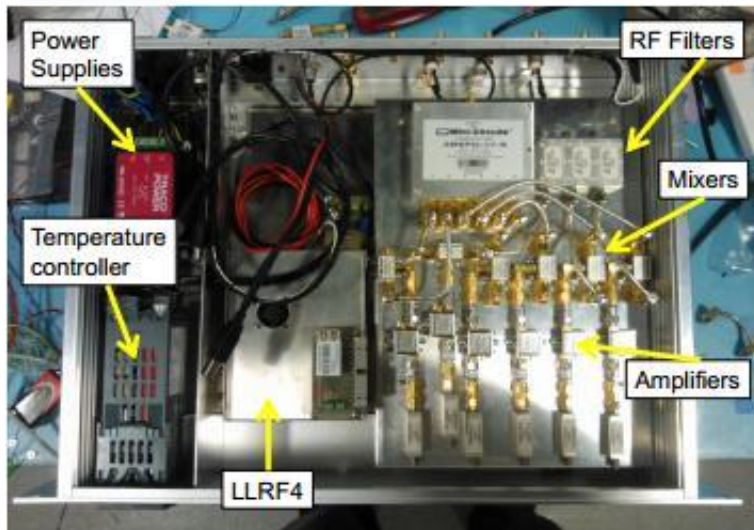


2 off Unistrut frames for coax support
RFCC's - North side

LLRF development

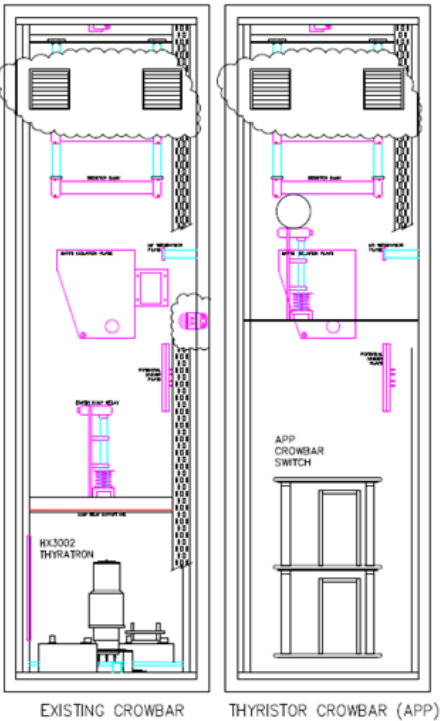


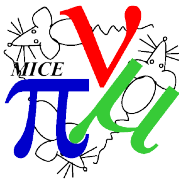
- Exploits two LLRF4 boards from LBNL – now purchased (through U. Mississippi & NSF/MRI)
- Agreements with LBNL established to develop system
- Basic design of hardware and software is done
- Daresbury have tested all major features, including the power ramp control on a recent 1.3GHz system (separate project)
- Design remains fundamentally unchanged
 - Hardware and software can be applied to MICE 201.25MHz
 - Requires straightforward modification of the analogue system
 - Can be achieved in ~ 3 months
 - First system now working at 201MHz
 - Synergy with ISIS requirement



Power Supply Development 1: New Crowbar

- Switch to solid state APP thyristor crowbar
 - Extra headroom, rated to 40+ kV
- Can be installed in place of smaller Thyatron
 - Needs some limited re-arrangement of HT racks
- Two have been delivered and one is being tested now
 - Has switched entire main capacitor
 - Discharges stored energy in $\sim \mu\text{sec}'\text{s}$

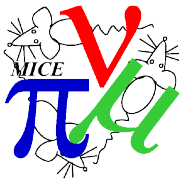




Power Supply Development 2: Automation

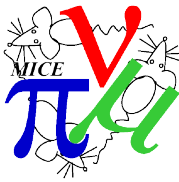
- Install automation gear into power supplies
 - Required before the amplifier can drive cavities
 - Cavities (and therefore X-rays) are colocated with the amplifiers and PSU's
 - Will enable the system to be brought to operation from the control room
 - Pierrick Hanlet will discuss controls later
- Commissioning tests revealed a number of interesting points
 - One needs to have readouts for the input tuning of the triode amplifiers
 - Remote drive is installed for the input triode stub tuners, but not for the output (nor the output tuner of the tetrode)
 - Triode input tuning appears not to be very sensitive at high beam current levels
 - Tetrode output tuning is important and varies with triode bias condition: should be provided with remote control and monitoring.
- The upgraded power supplies will be commissioned (electrical effort permitting) this project year
 - As part of the commissioning of amplifier no. 2

Questions?



- Some questions that we can perhaps answer, or start to answer, this week?
- Single Cavity tests at RAL
 - Proposal that original prototype cavity could be used for near 'full system tests' are being considered
 - Possibly in parallel with STEP IV running
 - Use fallow periods to prepare for STEP V
 - Need to understand exactly what will need to be done to get cavity operational
 - Need to define costs and resources required
 - Need to understand space requirements and possible conflicts with other priorities
 - Can experience of FNAL/LBNL with these cavities inform this?
- RFCC commissioning
 - Can we start to define the effort and costs to commission the RFCC module (from an RF perspective)
- A real time domain trace from the cavity pickup antenna to run through some of the phase determination routines
- X-ray shields required for MICE hall?

Test Plans: Single Cavity Option at RAL and RFCC



- Need to define steps to commission each system- below is my top level guess
 - This week will probably show how much is missing
- Need to define resources required at each step

Single Cavity (ex MTA Prototype)

- | | | |
|--|-------------------|---|
| <ul style="list-style-type: none">• Repair Coupler(s)<ul style="list-style-type: none">• Where? What?• Define X-ray shields• Install lines• Develop LLRF to lock driver to cavity freq• Develop controls/monitoring/diagnostics<ul style="list-style-type: none">• Install controls etc• Prepare Vacuum system• Assemble cavity, vacuum pumps, couplers• Low Power RF Tests• Pump cavity, bake cavity (quality reqd?)• Condition cavity (couplers)<ul style="list-style-type: none">• Test amplifiers with reactive load• Test LLRF power ramp capability• Test control and monitoring systems• Operate at high gradient | RFCC Linac | <ul style="list-style-type: none">• Define X-ray shields• Install lines• Develop LLRF to control cavity freq• Develop controls/monitoring/diagnostics<ul style="list-style-type: none">• Install controls etc• Prepare Vacuum system• Assemble cavity, vacuum pumps, couplers• Low Power RF Tests• Pump cavity, bake cavity (quality reqd?)• Condition cavity (couplers)<ul style="list-style-type: none">• Test amplifiers with reactive load• Test LLRF power ramp capability• Test control and monitoring systems• Operate at high gradient |
|--|-------------------|---|
- Arrows indicate dependencies: Solid arrows point from RFCC Linac tasks to Single Cavity tasks. Dashed arrows point from Single Cavity tasks to RFCC Linac tasks.

Summary



- High Power Drivers
 - Have achieved specification on system No.1, 2MW for 1ms at 1Hz and 201.25MHz
 - Principle problem surrounded a major switch which developed a far from obvious fault condition (due to prior resistor fault)
 - Once power supply matter had been resolved, amplifier testing proceeded smoothly
- New upgraded crowbar switch being tested
- RF distribution network, design complete for STEP V
- Progress with the LLRF system

Immediate Future

- Commissioning of system No.2
- Testing will shortly resume at Daresbury
 - STEP IV resources demands permitting
- Upgrade PSU's for remote control
 - PSU's have returned to Daresbury for upgrade from HT circuit prototype to 'production ready' prototype
 - Will be used to test the second amplifier system
 - Reduces the number of 'new' elements in the system
 - Makes fault finding faster and hence commissioning more efficient



Speculative?

- Looking forward, with successful delivery of STEP V, is there more to be done?
 - In addition to the physics measurements?
- Possibility of an upgrade for MICE Step V
 - All four amplifiers drive into 4 cavities,
 - 2MW each cavity, $\sim 12\text{MV/m}$ or 16MV/m with refrigeration of the cavities
 - Could allow off crest operation, would approach NF proposed gradient
 - Would require not in-significant effort and capital to complete amplifier chain
 - Needs to be justified by physics that could be explored
 - From Dan Kaplan's MICE summary at MAP meeting
 - Either refrigerate the cavities or use 4MW into one cavity to achieve 16MV/m
 - Understand the operation of 201MHz cavities in a near flat B-field profile
 - MICE may be best option for such a study when RFCC and focus coil arrive
 - After STEP V!
 - Would possibly need a slightly different LLRF control system
 - Both will require SF_6 in the line and revised distribution network