

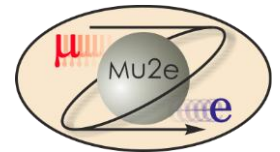


U.S. DEPARTMENT OF  
**ENERGY** Office of  
Science

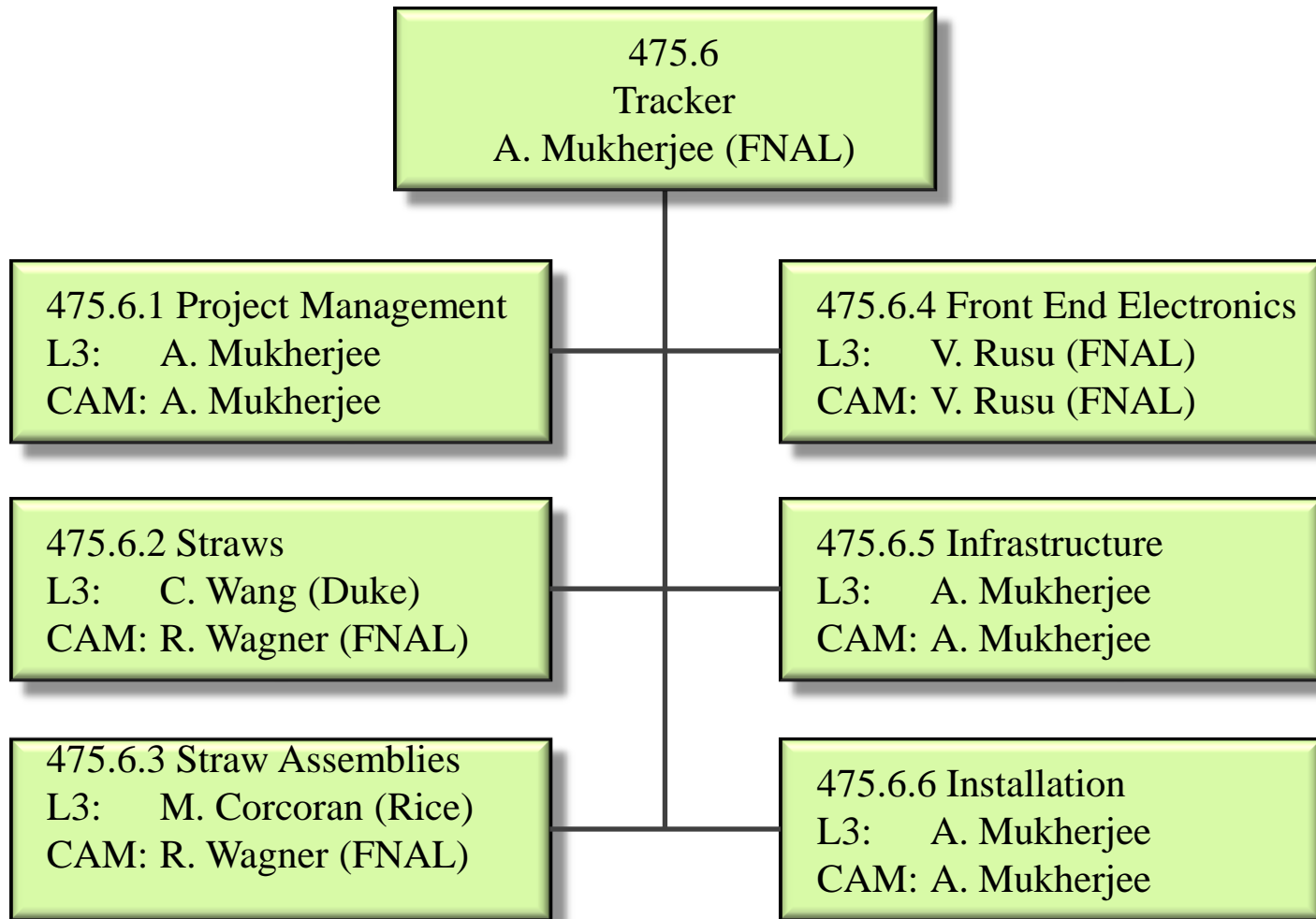
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# Mu2e Tracker

Aseet Mukherjee  
Tracker L2 Manager  
7/8/2014



# Organization



# Requirements

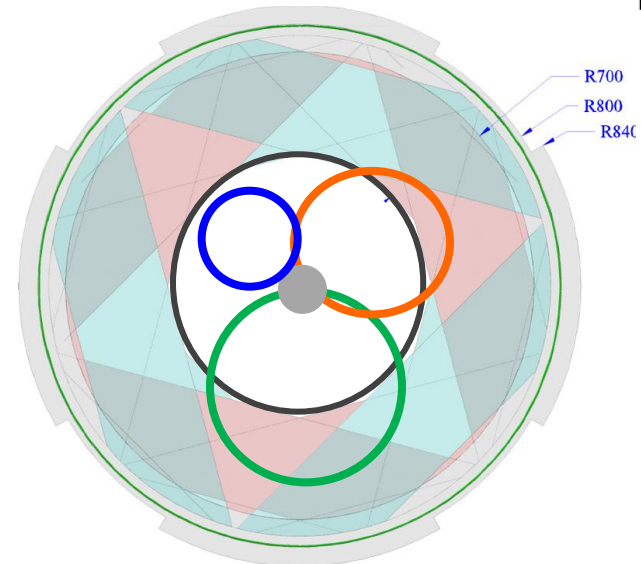
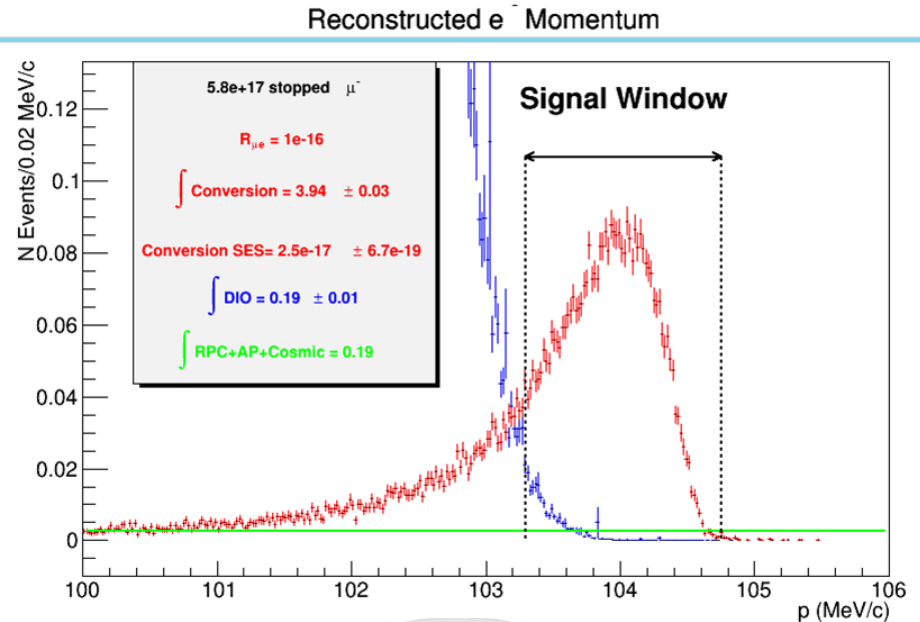
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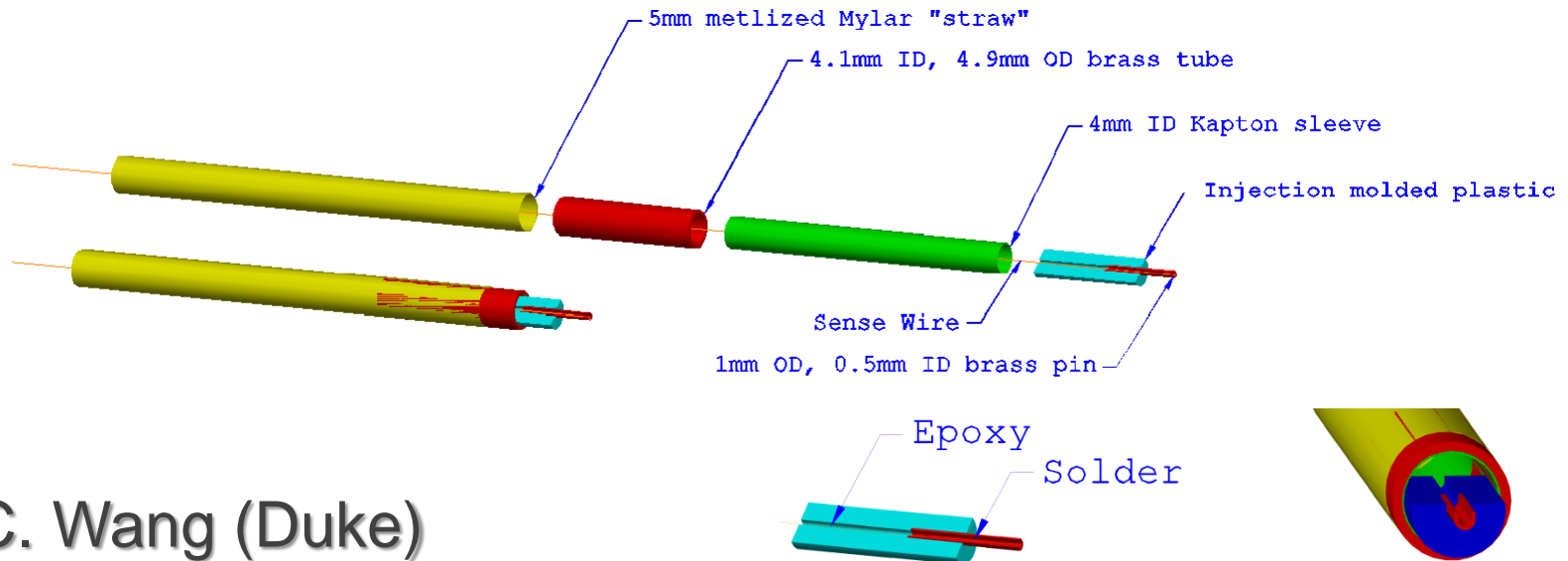
## Mu2e Document

Science Driven Requirements	4381
Requirements for the mu2e Tracker Front End Electronics	3879
Tracker Requirements Document	732

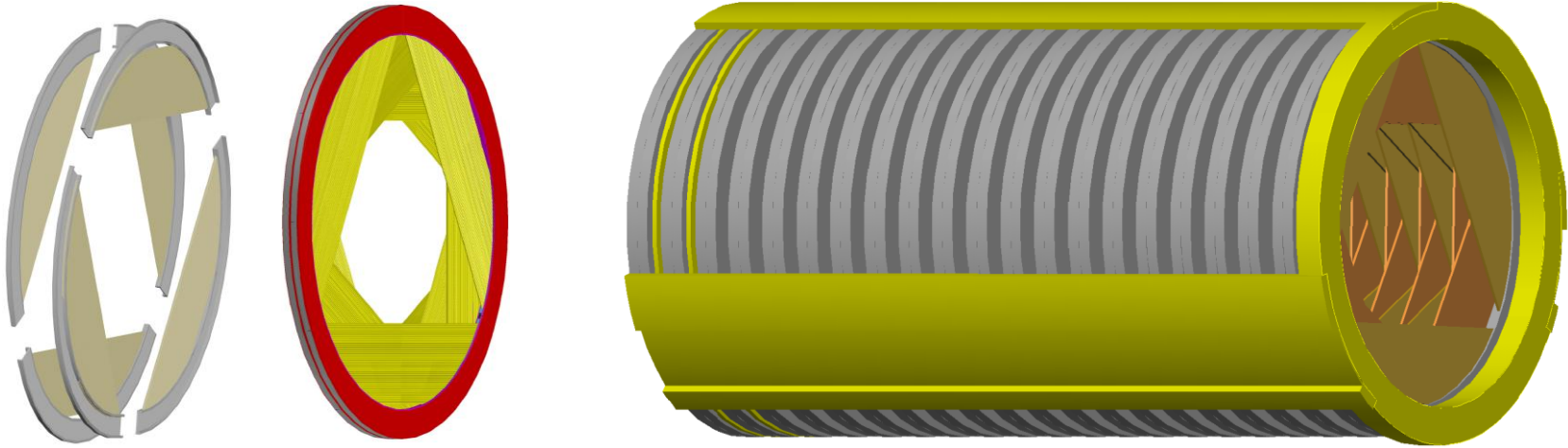
# Requirements

- Blind to low energy background electrons
- Adequate resolution
- Efficient for signal
- **$r < 380\text{mm}$**   
“No” mass (vacuum)
- **$380 < r < 700\text{mm}$**   
Low mass detector
- **$r > 700\text{mm}$**   
Support structure

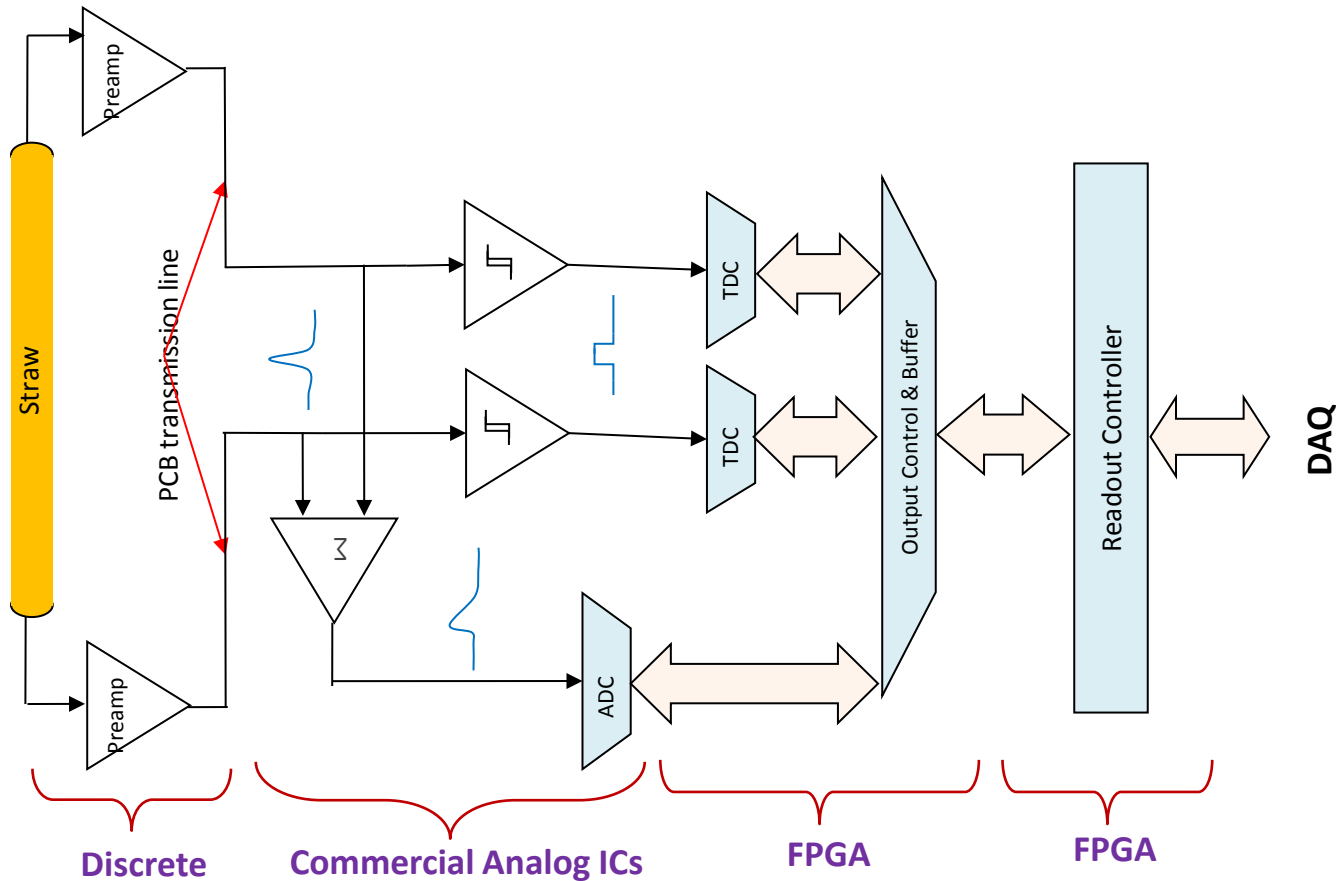




- L3: C. Wang (Duke)  
CAM: R. Wagner (FNAL)
- 5 mm OD metalized Mylar<sup>®</sup> straws, 15 $\mu$ m wall
  - Mylar for higher yield and modulus (compared to Kapton)
  - Aluminum on inner and outer surface
  - Gold on inner surface
- 25  $\mu$ m gold plated tungsten sense wire

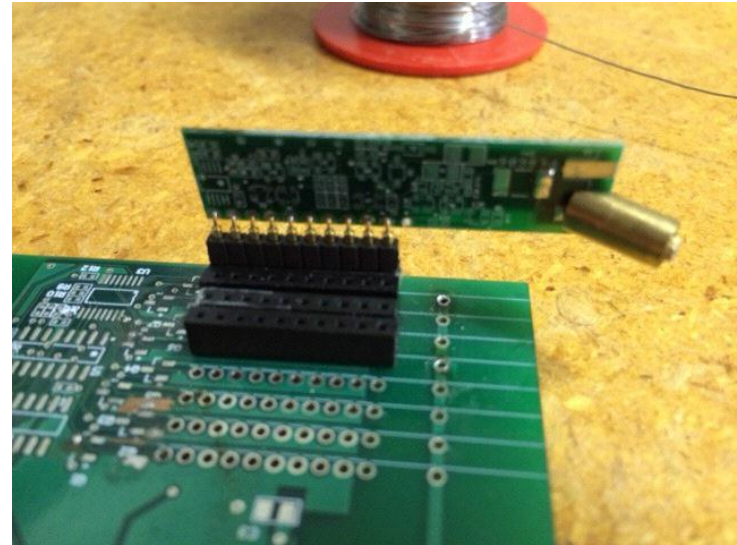
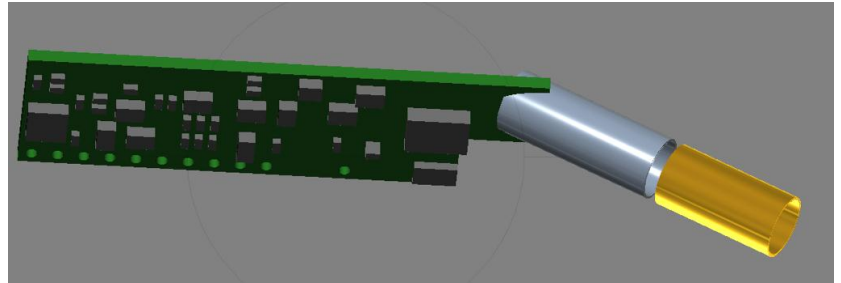
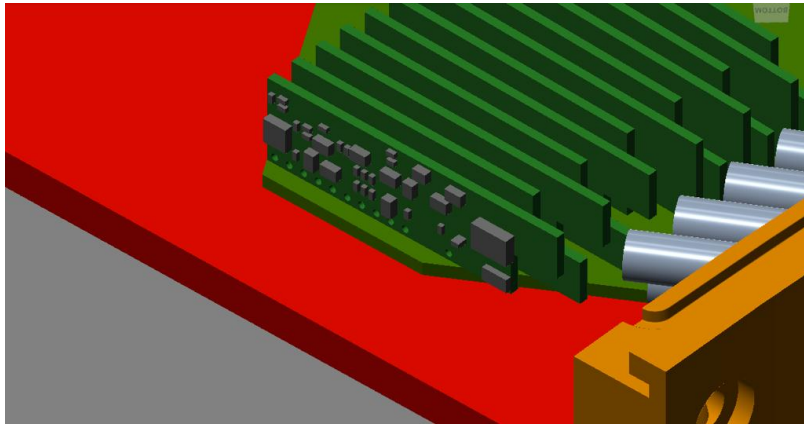


- L3: M. Corcoran (Rice)  
CAM: R. Wagner (FNAL)
- 96 straws form a panel ( $120^\circ$  arc)
- 6 panels form a self supporting ring called a plane
- Two planes, with a small gap, form a station
- 18 stations form the tracker



- L3 & CAM: V. Rusu (FNAL)
- All commercial, off the shelf parts

# Preamps: 475.06.04.01

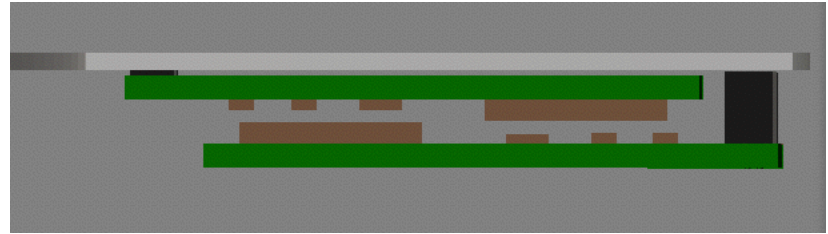
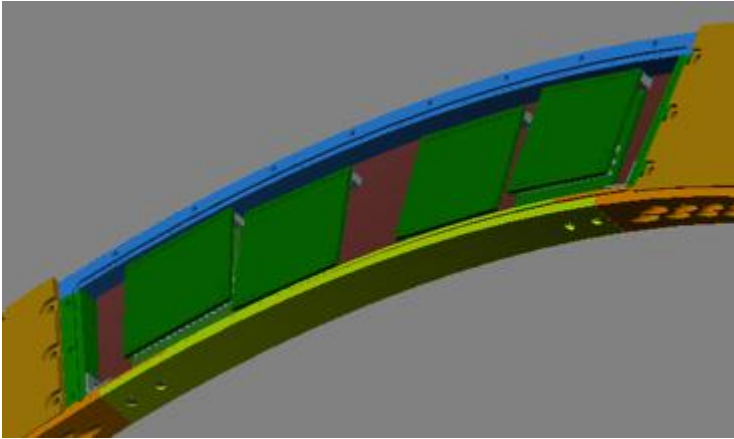


- Electronics is straightforward
- Mechanically challenging to make connections to straws



# Digitizers: 475.06.04.02

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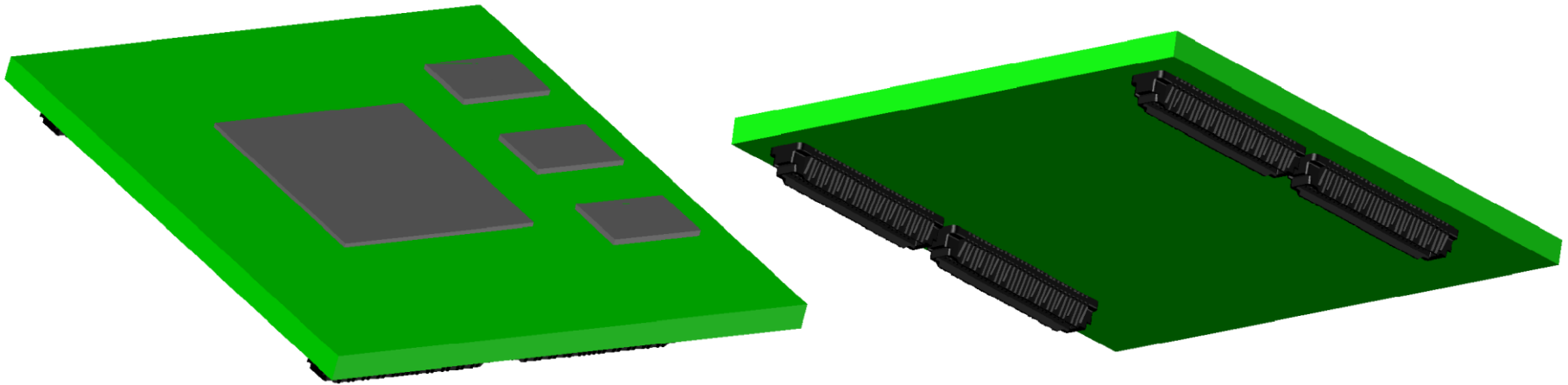


- Tight fit, but it does fit
- Design complete  
(subject to value engineering as new parts become available)
- Quotes for parts, boards, assembly

# Readout Controller: 475.06.04.03

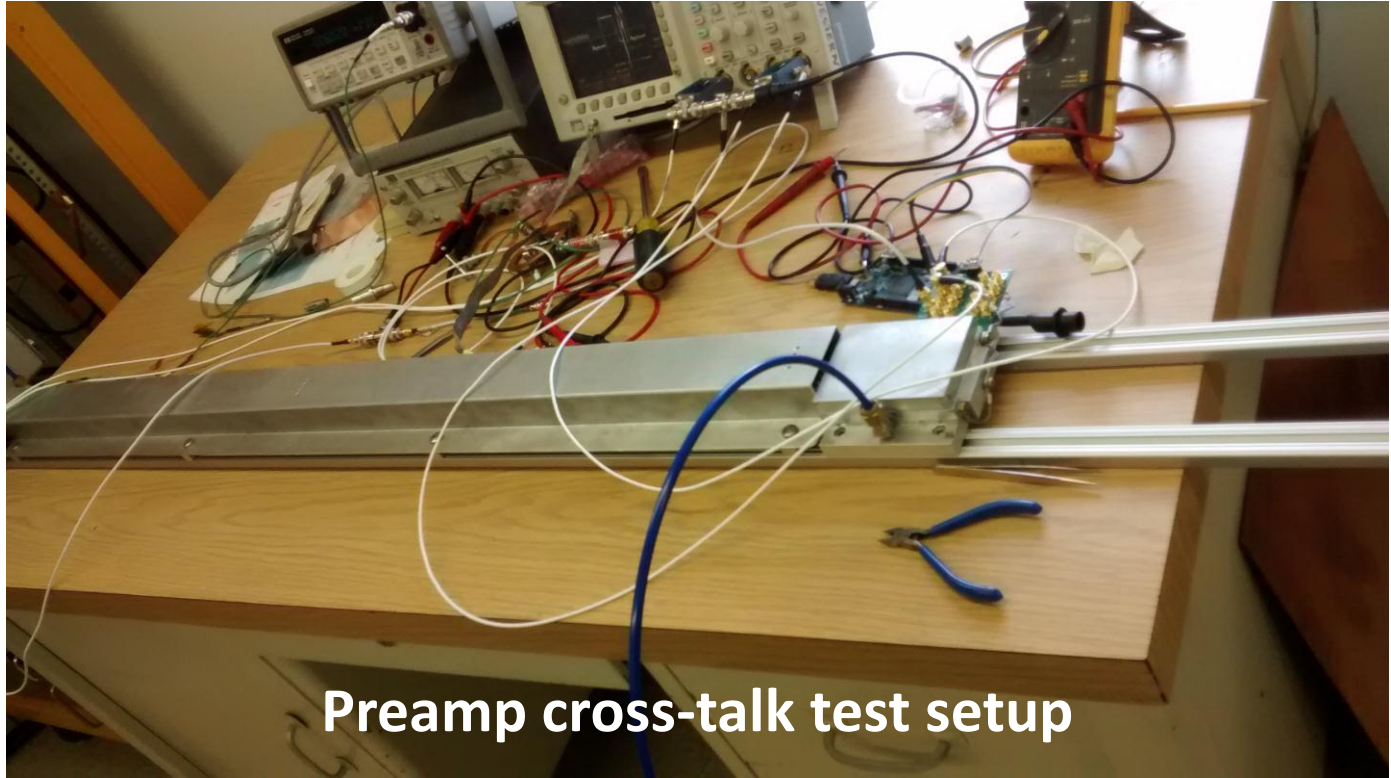
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- Work is being done by Fermilab and U. of Houston
- Preliminary designs exist.
  - 1<sup>st</sup> iteration: Over-size boards with many test features
  - Next iteration: Reduce size. Conceptual layout exists

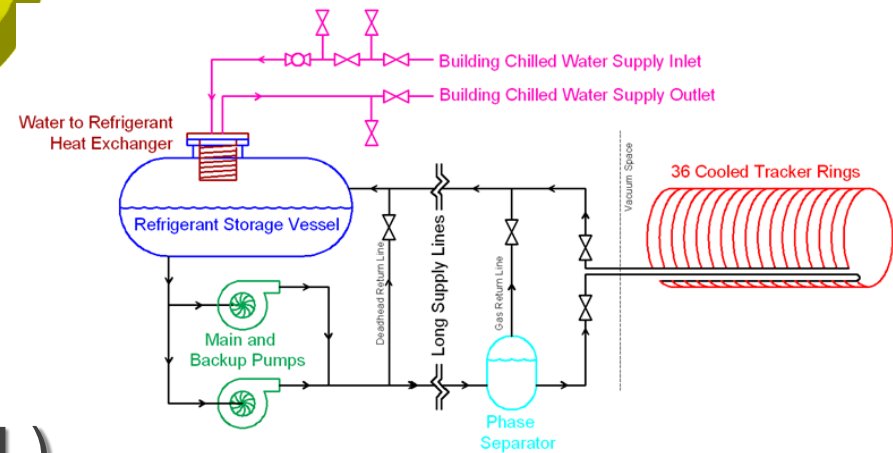
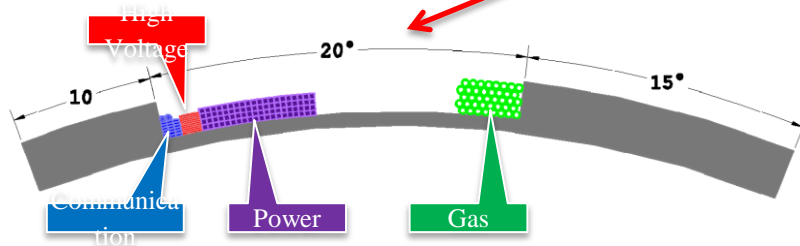
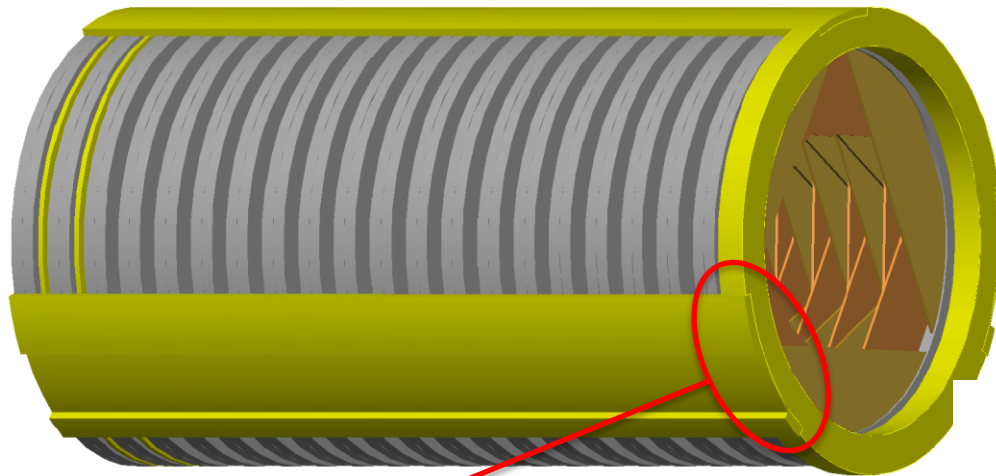


# Test Stands: 475.06.04.04

- Exist... Periodic modifications required as testing moves through different stages
- Final version for testing during operations transferred off-project



Preamp cross-talk test setup

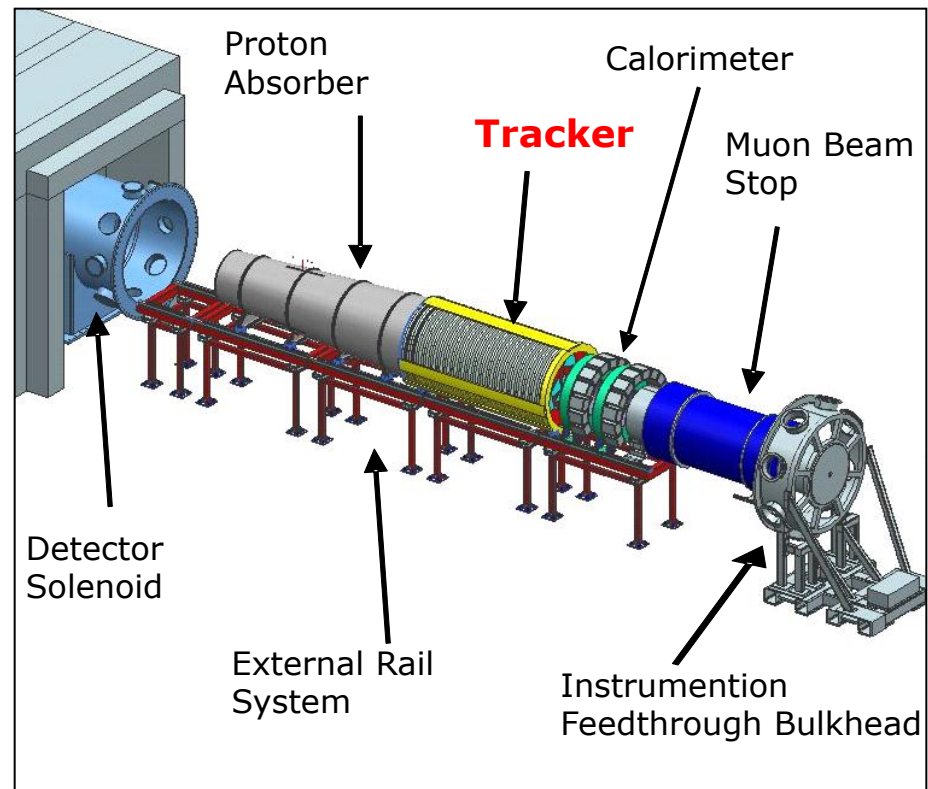


- L3 & CAM: A. Mukherjee (FNAL)
- Utilities run along support beams
- Cooling runs around each plane

# Installation: 475.06.06

\$107K

- L3 & CAM: A. Mukherjee (FNAL)
- Work with muon beamline (475.05) to install detector on rails
- Post-installation optical survey
- Route cables through DS
- Test connections

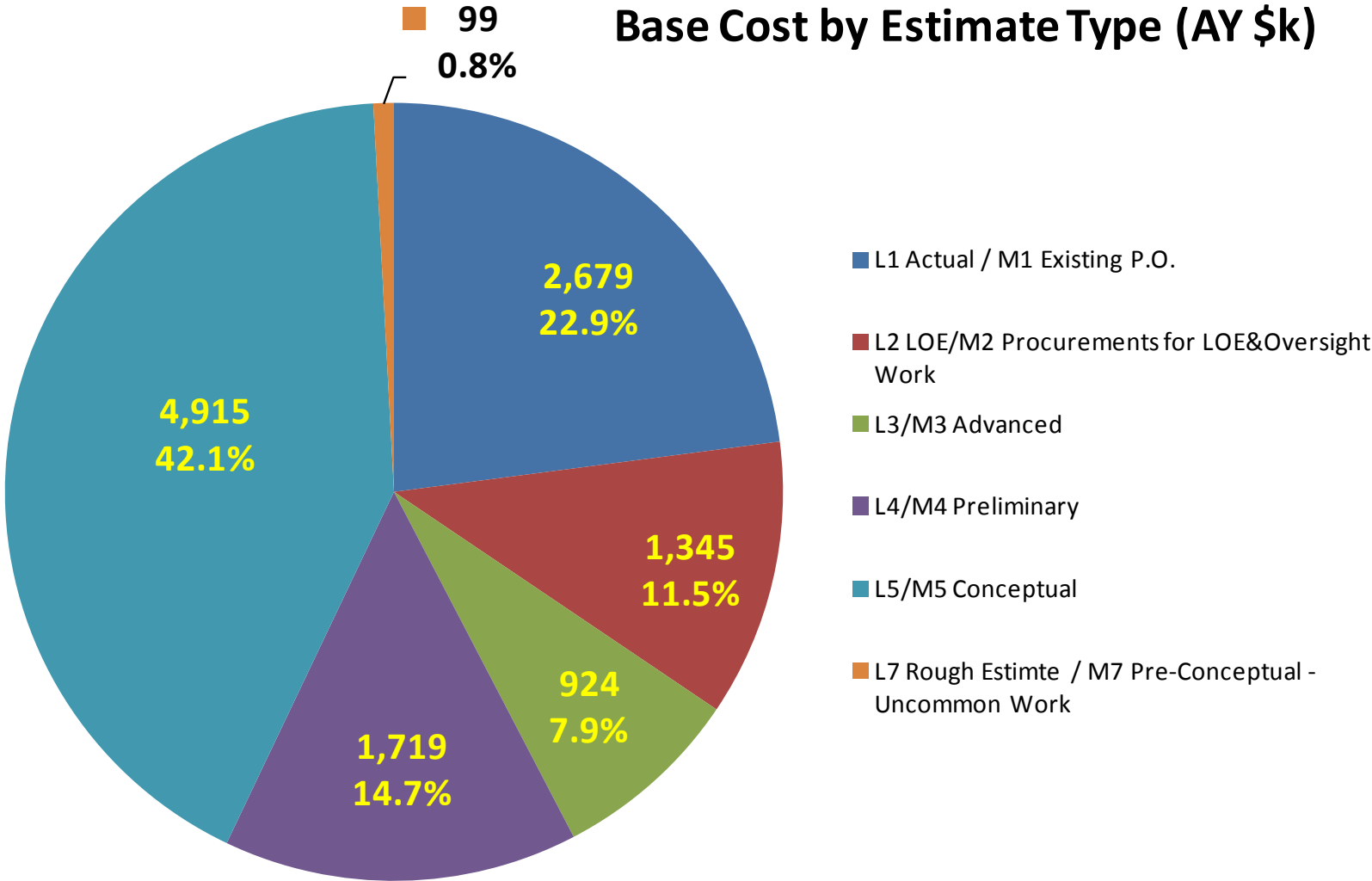


# Cost Table

475.06 Tracker				Costs are fully burdened in AY \$k		
	M&S	Labor	Base Cost	Estimate Uncertainty	% Contingency on ETC	Total
475.06.01 Project Management	21	1,800	1,821	251	19%	2,072
475.06.02 Straws	1,244	69	1,313	440	37%	1,753
475.06.03 Straw Assemblies	2,798	832	3,629	1,449	43%	5,079
475.06.04 Front End Electronics	1,654	599	2,253	639	31%	2,893
475.06.05 Infrastructure	373	569	943	353	38%	1,296
475.06.06 Detector Assembly & Installation		70	70	37	53%	107
475.06.07 Tracker Conceptual Design/R&D	999	654	1,653		0%	1,653
475.06.99 Risk Based Contingency				651		651
<b>Total</b>	<b>7,088</b>	<b>4,593</b>	<b>11,681</b>	<b>3,821</b>	<b>42%</b>	<b>15,502</b>

# Quality of Estimate

## Base Cost by Estimate Type (AY \$k)



# Risks

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- Drop in price of 3D printing
- Drop in price of electronic components
- Catastrophic mechanical failure of Tracker
- Simulations indicate that tracker occupancy higher than expected
- Gain loss in tracker
  - Tested and ruled out to the expected dose
  - If rate estimates increase, will need to redo tests
- Need to switch straw manufacturer
  - Manufacturing process is proprietary
  - Adhesive and curing process can cause aging
  - Repeating aging tests takes ~1 year



# Risks

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- High crosstalk between straws
  - Being tested
  - Degrades efficiency if not mitigated
  - If realized, would require redesign of preamp system
- Mylar creep limits tracker lifetime
  - Tests have been in progress for >2 years
  - If realized, would require adding carbon fiber support
- Detector support structure not sufficiently rigid or stable
- 18 Tracker stations is inadequate to satisfy Tracker requirements
  - Extensive studies for TDR assumed 20 station tracker
  - Forced to drop to 18 stations for budgetary reasons
  - Meets requirements... but not robust

# Summary

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- A lot of progress in the last several months on all aspects of the tracker
- For Front End Electronics
  - Understanding of preamp performance
  - Connection to straws
  - High voltage disconnect (“fuse”)
  - Quotes for parts, boards, assembly of Digitizers
- Probable drop in electronic component costs is not in the baseline, but is put as an opportunity in the risk registry