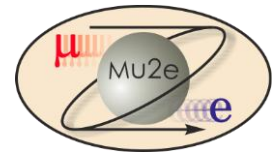




Mu2e Risk Management Process for CD-2

Mike Dinnon
Risk Manager
10/21/2014



Introduction

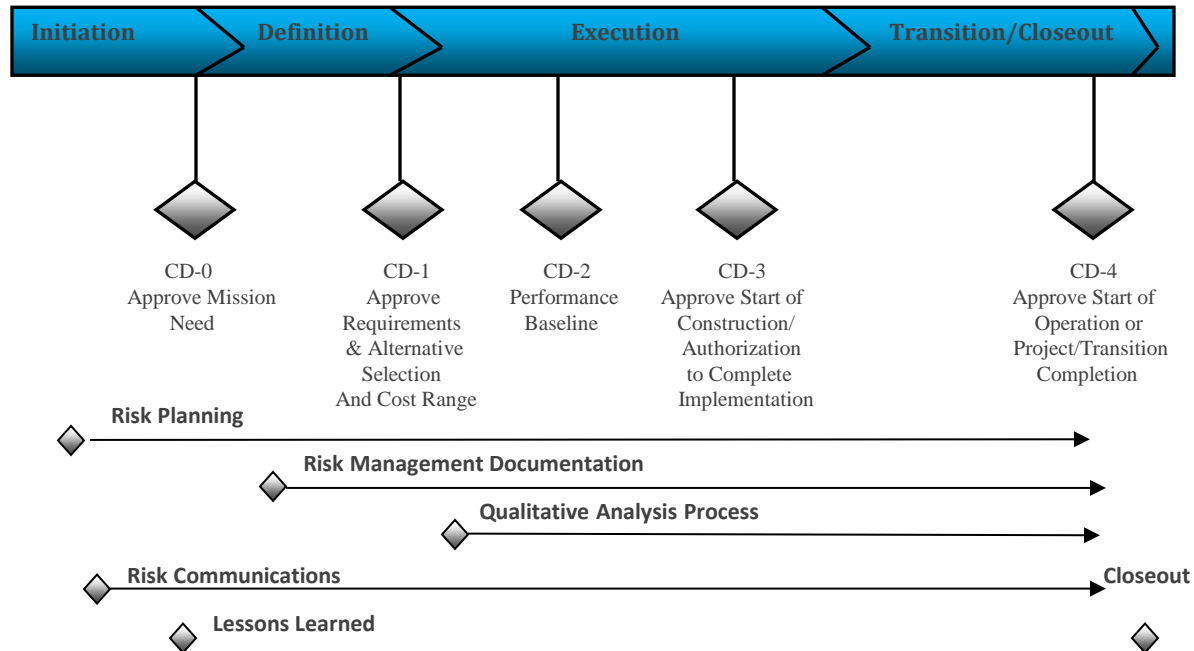
Mike Dinnon

- 10 years experience at the lab
- Helped develop Fermilab Risk standards
- Worked with Fermilab Projects to develop risk programs (CMS, MicroBoone, Mu2e, LBNE)
- Currently also LBNE Risk Manager

Outline

- Introduction
- Risk Management
- Roles and Responsibilities
- Risk Identification
- Qualitative Analysis
- Quantitative Analysis
- Monitoring
- PRA Monte Carlo
- Cost Risk
- Schedule Risk
- Summary

RISK MANAGEMENT DURING CD PHASES



Critical Decision Phases with continuous and iterative risk management.

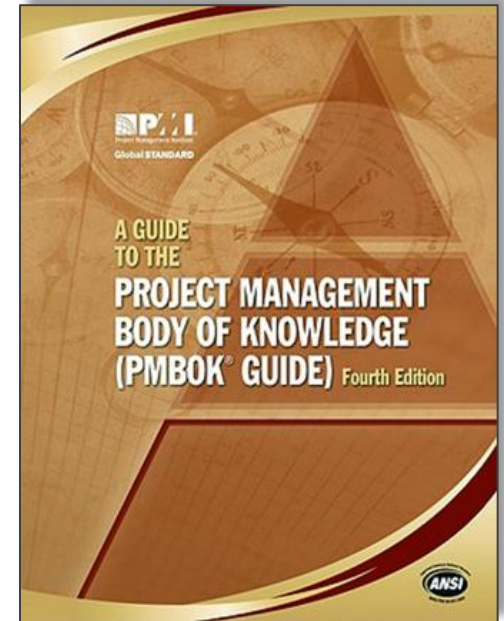
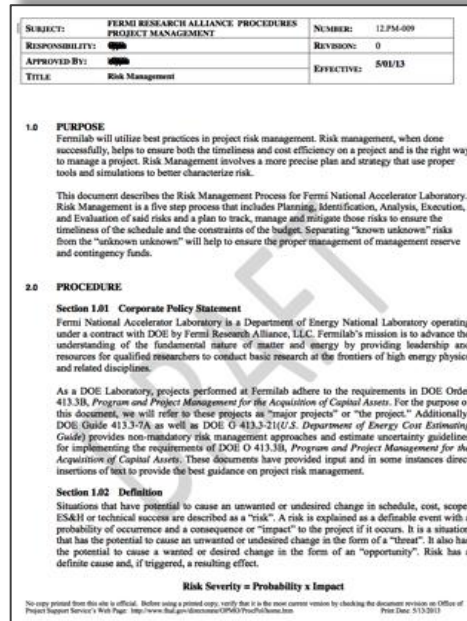
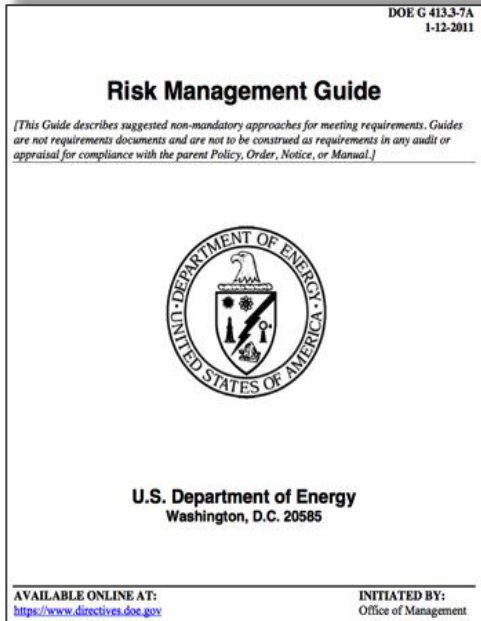
Risk Management

- Risk = an event with a probability to cause change in the project baseline and impact the project goals
 - **Threat**: a negative occurrence
 - **Opportunity**: a positive occurrence
- Goal of Risk Management is to reduce the project threats and capitalize on project opportunities while managing uncertainty
- Mu2e Risk Management plan
 - Based on best practices

<http://mu2e-docdb.fnal.gov:8080/cgi-bin/ShowDocument?docid=461>

Risk Management

- We follow established standard practices



- <http://science.energy.gov/opa/project-management/processes-and-procedures/>
- <http://www.fnal.gov/directorate/OPMO/OPMOhome.html>
- <http://www.pmi.org/PMBOK-Guide-and-Standards.aspx>

Roles and Responsibilities

The Mu2e Project Manager is responsible for:

- Developing the Mu2e Risk Management approach
- Executing the risk mitigation strategy
- Scheduling periodic reviews of project risks
- Assuring that the risk analyses results are appropriately documented, tracked, and closed in the Mu2e Project Risk registry
- Approving, modifying, or assisting in risk abatement strategies
- Chairing the Risk Management Board

Roles and Responsibilities

The Mu2e Level 2 managers are responsible for:

- Performing a risk analysis including identification of potential risks to the technical, cost, ES&H and schedule success of their WBS system; determining their likelihood of occurring; and estimating their potential impact on the project. This analysis is performed down to WBS level 3 or lower, as appropriate.
- Developing and executing risk mitigation strategies for their Level 2 system
- Informing the Mu2e Project Manager about the significant risks and the status of risk mitigation strategies in their WBS system

Roles and Responsibilities

The Mu2e Risk Manager is responsible for:

- Performing a risk analysis with Primavera Risk Analysis (PRA) on the RLS analyzing cost and schedule impact
- Coordinating risk meetings with the Project Manager and L2 managers
- Developing Risk presentations
- Maintaining risk information in a project risk register

Link:

[Mu2e Risk Register](#)

Risk Identification

- Risk items are identified by team members and documented.
- Compilation is assembled and reviewed at the Subproject level then submitted to the Project Office.
 - Many meetings with L2's and PM to discuss impacts
 - Solenoids broken down further - CD-2 Director's Review recommendation
- Risks are then combined and the Project decides on those risks to be included in the Project risk register.
- Currently Mu2e risk register contains 84 entries
 - 15 opportunities 69 Threats
 - \$6.495M Exposure At 80% Confidence

Qualitative Analysis

- Initial Qualitative analysis of probability and impacts is recorded on a risk form and downloaded to the docdb.

Mu2e Risk Form

Risk Identifier: C. Dukes Risk Owner: C. Dukes
 Risk ID: VETO-160 Risk Type: OPPORTUNITY
 Date: 6/8/2014 Date revised:

Risk Title: The BNL VMM2 front-end ASIC can be used.
Risk Description: We use a modified version of the VMM2 front-end ASIC in our front-end boards.

Detailed Risk Cause: Favorable evaluation of VMM2 modifications needed to make it meet requirements for the CRV.
Detailed Risk Effect: Substitution of the VMM2 ASIC for the ultra-sound chip in the front-end boards.
 WBS Affected: 475.08.06
 Other WBS Affected:

Actual Start Date (when available from schedule)	Actual Finish Date (when available from schedule)
FY14	FY18

Initial Risk Analysis – (description of selection of impacts and probability, text length commensurate with risk complexity); Present simulations are quite sophisticated and in sections include the flux from the entire run.
Initial Risk Probability and Impact scores selected from Mu2e Risk Management Plan (Mu2e-doc-461) Tables 1 and 2

Initial Probability (VH,H,M, L,VL)	Initial Schedule Impact (Delays Level 3 milestone or project critical path) in days (VH,H,M,L,VL)	IF HIGH SCHEDULE IMPACT, Upper Bound of Current Schedule Impact (Days)	Initial Cost Impact (VH,H,M,L,VL)	IF HIGH COST IMPACT, Upper Bound of Current Cost Impact (\$)	Initial Scope Impact (VH,H,M,L,VL)	Initial ES&H and Quality Impact (VH,H,M,L,VL)
L	VL		VL		N	N

Exposure (What the risk will cost when it occurs): \$50,000 savings

Initial Risk Mitigation Plan considered in the Initial Risk Analysis and included in the Base Plan Cost and Schedule:
 Determine the detailed performance characteristics of the VMM2.

Base Plan Mitigation Cost (\$)	Base Plan Mitigation Cost Uncertainty (\$)	Start and Finish Dates or Description of Current Mitigation Plan Duration
\$0		

New Mitigation Plan or Additional Risk Mitigation Measures Description: Evaluate the suitability of the ASIC for the front-end boards.

Response Type (Accept, Reduce, Avoid, Transfer)	New or Additional Mitigation Cost Range (\$)		Schedule impact of undertaking the mitigation plan – delays Level 3 milestone or project critical path (Days)		Probability of plan failing to achieve expected mitigation (H,M,H,M,L,L)
	Low Bound	Upper Bound	Lower Bound	Upper Bound	
Accept					

Residual/Current Risk Probability and Impact Scores:

Residual/Current Probability (VH,H,M, L,VL)	Residual Schedule Impact (Delays Level 3 milestone or project critical path (Days) (VH,H,M, L,VL)	IF HIGH SCHEDULE IMPACT, Upper Bound of Residual Schedule Impact (Days)	Residual Cost Impact (VH,H,M, L,VL)	IF HIGH COST IMPACT, Upper Bound of Residual Cost Impact (\$)	Residual Scope Impact (VH,H,M, L,VL)	Residual ES&H and Quality Impact (VH,H,M, L,VL)
L	VL		VL		N	N

Additional Notes: At the present the VMM2 ASIC appears to be too slow and hence is not favored for the front-end boards.

Point estimate (cost k\$)	Point Estimate (schedule-days)	Point estimate (probability)	EXPECTATION VALUE IN k\$	EXPECTATION VALUE IN Days
(\$50,000)	0	20%	(\$10,000)	0

Qualitative Analysis

- An overall risk score is given to each risk item by a composite of the impact and probability score.

Table 2: Risk Classification Matrix

Probability	Impact				
	Very Low	Low	Moderate	High	Very High
Very High (> 90%)	Low	Moderate	High	High	High
High (75% – 90%)	Low	Moderate	Moderate	High	High
Moderate (25% - 75%)	Low	Low	Moderate	High	High
Low (10% - 25%)	Low	Low	Moderate	Moderate	High
Very Low (< 10%)	Low	Low	Low	Low	Moderate

Qualitative Analysis

- Impact assessment table

Table 1: Impact Assessment Matrix. Impacts range from *Very Low* to *Very High*.

Impact Risk	Very Low	Low	Moderate	High	Very High
Cost	< \$50K	\$50K - \$100K	\$100K - \$250K	\$250K - \$500K	> \$500K
ES&H	Negligible	Minimal	Concern	Significant risk	High risk
Schedule	Delays Level 3 milestone or Project critical path by < 1 month	Delays Level 3 milestone or Project critical path by 1 - 3 months	Delays Level 3 milestone or Project critical path by 3 - 6 months	Delays level 3 milestone or Project critical path by 6 - 9 months	Delays Level 3 milestone or Project critical path by > 9 months
Technical	Negligible	Negligible, if any, degradation.	Significant technical degradation.	Technical performance effectively useless for attaining physics objectives.	Technical performance useless for attaining physics objectives.

Qualitative Analysis

- The Risk Register is then populated with the data from the forms and the forms are hyperlinked in the register.

DocDb#-4320

Next ID 205

Risk				
Risk ID	Risk Form DocDb #	Type	Title	Date of Risk
CAL-108	3347	Threat	INFN cannot deliver full in-kind scope.	FY16-FY20
CONST-049	3351	Opportunity	Conventional construction bids are lower than estimated cost.	FY15
PM-010	3366	Threat	Increase in Fermilab overhead rates	FY16-FY20
ACCEL-015	3331	Threat	Injection damper required for Delivery Ring	FY16-FY19
ACCEL-151	3833	Threat	Redesign the Remote Handling System for Water cooled target	FY16-FY18

Qualitative Analysis

- The Risk register is then populated with the data supplied by Managers and Risk Owners to generate a Project Level risk contingency using point estimates

H	17 High Risk Items
M	30 Medium Risk Items
L	37 Low Risk Items

Opportunity	15 Opportunities - \$3M
Threat	69 Threats

Risk Contingency \$	
80%CL	
\$	6,495,000

Total Mitigation Costs	\$ 8,542,000
------------------------	---------------------

Preparation for Full Risk Analysis

- The Project parameters are entered into PRA

Risk Scoring

Probability Scale
Items in the scale: 5

	Probability
Very High	>90%
High	>75%
Medium	>25%
Low	>10%
Very Low	<=10%

Impact Scales & Types
Add Impact Type | Delete Impact Type | Items in the scale: 5

Impact Types	Score?	Very Low	Low	Medium	High	Very High
Schedule-Delays Leve...	<input checked="" type="checkbox"/>	<=30	>30	>90	>180	>270
Cost	<input checked="" type="checkbox"/>	<=\$50,000	>\$50,000	>\$100,000	>\$250,000	>\$500,000
Technical	<input checked="" type="checkbox"/>	Negligible	Negligible, if any, degradation.	Significant technical degradation.	Technical performance effectively useless for	Technical performance useless for attaining
ES&H	<input checked="" type="checkbox"/>	Negligible	Minimal	Concern	Significant Risk	High Risk

Tolerance Scale
Items in the scale: 3

	Color	Score
High	Red	>23
Medium	Yellow	>5
Low	Green	<=5

Probability and Impact Scoring (PID)
Risk score is based on: Highest Impact Average of Impacts Average of Individual Impact Scores

	Impacts				
	Very Low	Low	Medium	High	Very High
Very High %	5	12	24	36	72
High %	4	6	14	28	56
Medium %	3	5	10	24	40
Low %	2	3	6	12	24
Very Low %	1	1	2	4	8

Print... | Manageability and Proximity... | Load... | Save... | OK | Cancel

Quantitative Analysis

- Many different scenarios are run against the RLS to determine what effects the risk items have on the schedule.
- Estimate the impact on the project by using probability, cost impacts, schedule impacts, and mitigation plans.
- Determine the best action to reduce the risk effect
 - Develop Mitigations
 - Transfer Options
- Update the risk register with quantitative data and prepare to analyze the schedule.

PRA Monte Carlo

Risk Monte Carlo using the PRA tool

1. Read in all the required input data to PRA

- Full RLS from P6 database
- Current Fermilab (labor + escalation) rates exported from Cobra
- Risk register entries from forms

The screenshot displays the Primavera Risk Analysis interface. On the left, a network diagram shows project activities and their dependencies. The main window shows a detailed risk register table with columns for ID, Description, Planning Period, Start, Finish, Risk Rating, and various cost metrics. The table lists numerous risk items, including 'Project Management', 'Construction Construction', and 'Production Schedule', each with associated dates and financial values.

The screenshot shows an Excel spreadsheet titled 'DocDB#-4320' which serves as a risk register. The table includes columns for 'Risk ID', 'Doc# Form', 'Type', 'Title', 'Date of Risk', 'Mitigation Cost (included in baseline)', 'Category', and a 'Post-mitigation' section with sub-columns for 'Schedule Delay Level', 'Probability', 'Cost', 'Technical', 'ES&H', 'Score', 'Owner', 'Point estimate (cost \$)', 'Point estimate (sched-days)', 'Point estimate (prob)', 'EXPECTATION VALUE IN \$', and 'EXPECTATION VALUE IN Days'. The spreadsheet lists 18 specific risk items, such as 'Inadequate AD Engineering Resources' and 'Need to add new power supplies to the beam line', with their respective risk levels and mitigation strategies.

PRA Monte Carlo

Risk Monte Carlo using the PRA tool

2. Set up the MC using parameters from risk entries

- Cost and schedule impacts
- Link to RLS activities
- Correlations included in analysis

The screenshot displays the Risk Register application interface. The main window shows a table of risks with the following columns: Risk, T/O, Title, Pre-Mitigation (Probability, Schedule, Cost, Technical, E... Score), Mitigation, Title, Total Cost, Post-mitigation (Probability, Schedule, Cost, Technical, E... Score), and Details (Manageability, Priority, Start Date, End Date, Exposure, Show in Quan..., Overfile). The table lists various risks such as 'Building is Not Ready-Unable to s...', 'Cryogenics, Power, or Vacuum In...', 'Manpower not available to start c...', 'Support Frames require repair o...', 'Installation Tooling not adequate', 'Detector installation takes longer ...', 'Rates exceed Fluon Stopping Tar...', 'Degraded needed for calibration', 'Construction funds not available ...', 'CD-4 Risk inadequate', 'Additional resources required by P...', 'Fewer Resources than anticipate ...', 'Increase in Fermilab overhead rates', 'Significant injury or death associa...', 'Currency fluctuations on foreign ...', 'Commodity prices decrease', 'Commodity prices escalate faster...', 'Operational failure during final ac...', 'Production cable does not meet s...', 'Magnet fabrication failure due to ...', 'Completed magnet does not pass...', 'Vendor delays not caused by FINAL', 'Magnet is damaged during shipm...', 'Interface problems with the solen...', 'Insufficient testing of OS and/or ...', 'Solenoid fringe field impacts perf...', 'Production Solenoid must be insta...', 'Cryo Distribution Box Funded by ...', 'Simulations indicate that tracer ...', 'Need to switch straw manufacturer...', 'Detector support structure not s...', 'Catastrophic mechanical failure o...', 'Gain loss in tracer...', 'Mylar covers limits tracer lifetime', 'High crosslink', 'Drop in price of COTS components', 'Drop in price of 3D printing', '18 Tracer stations is inadequate...', 'Insufficient manpower for DAQ s...', 'Insufficient DAQ online processing...', 'Higher than expected data rates', 'Use of surplus equipment for DAQ...', 'Lower cost commercial PCIe card ...', 'Slow Controls development in co...', 'Efficient calorimeter Trigger redu...', 'Delay in FINAL supplied process...', 'Failure of design or fabrication of...', 'Integrated module out of toleran...', 'Final assembled magnet does not...', 'Fermilab space or personnel reso...', 'Magnet Fabrication failure due to ...'. The table also includes a 'Selected risk: PM-048 - Significant injury or death associated with M2a2 construction/assembly.' at the bottom.

PRA Monte Carlo

Risk Monte Carlo using the PRA tool

3. Run the Monte Carlo

- Throw the dice based on inputs
- Create risk scenarios and run many iterations

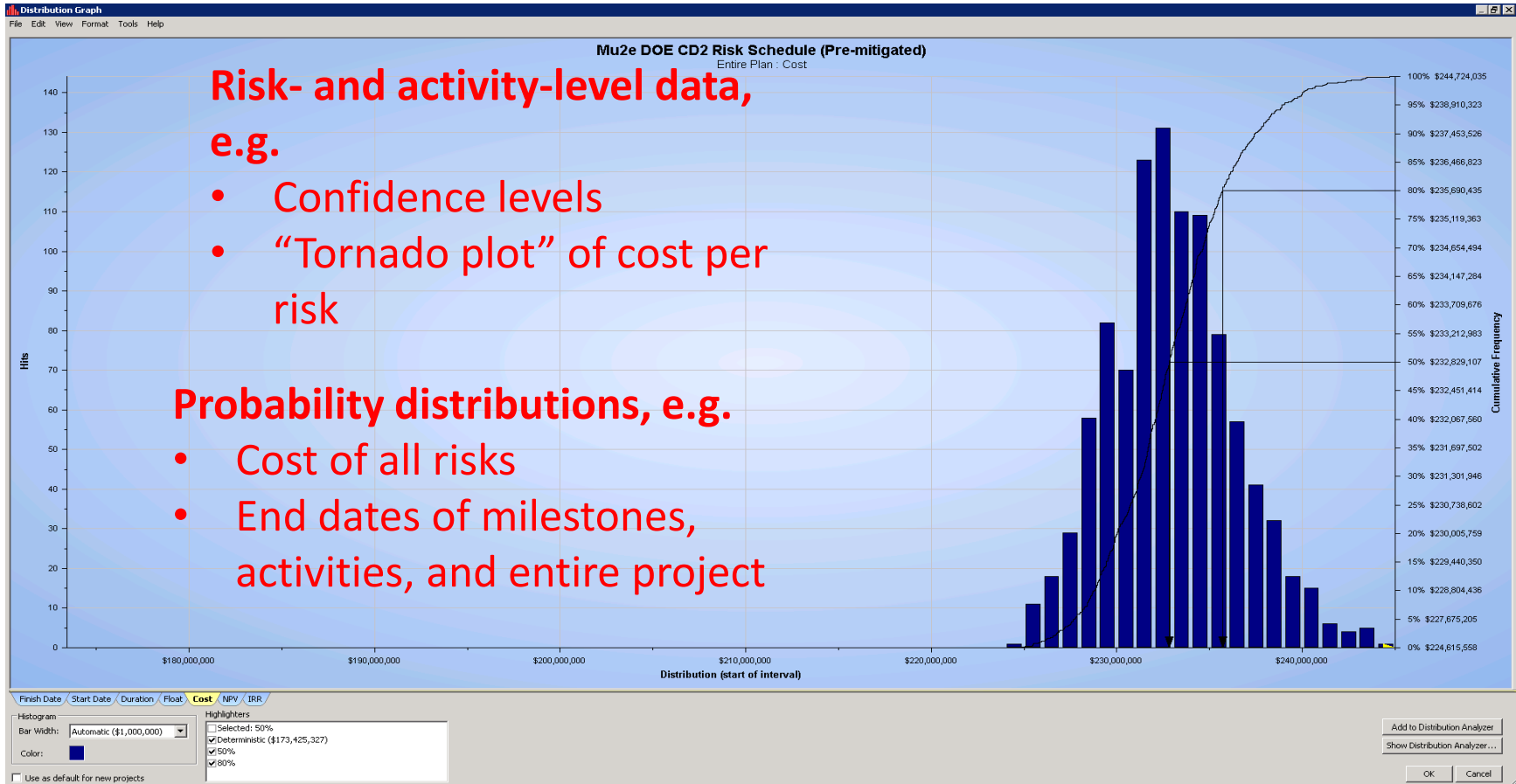
The screenshot displays the Primavera Risk Analysis interface. The main window shows a Gantt chart with tasks such as 'PP: Assemble TSU Magnet - M&S', 'PP: Prepare Engineering Notes - TSU', and 'T1 - TSU magnet ready for installation'. A 'Risk Analysis' dialog box is open, showing 'Analyze for 10 iterations' and 'Show Distribution Graph afterwards'. The dialog also indicates the 'Last Analysis Time: 01:26:31'.

ID	Description	Remaining Duration	Start	Finish	Cost Class 1	Free Insh Flow	Total Insh Flow	Constraint Type	2020	Actual Cost	Earned Cost	Remaining Cost	Budget Cost	Budget at Completion	Scheduled Variance	Total Var
475.04BL-2-47504.3.4.1.001740	PP: Assemble TSU Magnet - M&S	1	11/02/2017	11/02/2017	CB	39	245	None (ASAP)		\$0	\$0	\$271,929	\$271,929	\$271,929	\$0	\$0
475.04BL-2-47504.3.4.1.001750	PP: Prepare Engineering Notes - TSU	20	11/02/2017	12/11/2017	CB	0	206	None (ASAP)		\$0	\$0	\$19,619	\$19,619	\$19,619	\$0	\$0
475.04BL-2-47504.3.4.1.001760	PP: Engineering Note Review - TSU	20	12/12/2017	01/12/2018	CB	0	206	None (ASAP)		\$0	\$0	\$9,809	\$9,809	\$9,809	\$0	\$0
475.04BL-2-47504.3.4.1.001770	PP: Engineering Note Approval - TSU	10	01/16/2018	01/29/2018	CB	0	206	None (ASAP)		\$0	\$0	\$3,924	\$3,924	\$3,924	\$0	\$0
475.04BL-2-47504.3.4.1.001780	PP: Prepare test plan documentation - TSU	10	01/20/2018	02/12/2018	CB	190	206	None (ASAP)		\$0	\$0	\$9,809	\$9,809	\$9,809	\$0	\$0
475.04BL-2-47504.3.4.1.001790	PP: Test TSU Magnet - Labor	40	11/09/2018	01/11/2019	CB	0	116	None (ASAP)		\$0	\$0	\$135,530	\$135,530	\$135,530	\$0	\$0
475.04BL-2-47504.3.4.1.001800	Test TSU Magnet - M&S	1	11/09/2018	11/09/2018	CB	39	165	None (ASAP)		\$0	\$0	\$99,053	\$99,053	\$99,053	\$0	\$0
475.04BL-2-47504.3.4.1.001810	Complete test report	10	01/14/2019	01/28/2019	CB	0	126	None (ASAP)		\$0	\$0	\$10,133	\$10,133	\$10,133	\$0	\$0
475.04BL-2-47504.3.4.1.001820	Prepare TSU magnet for installation and delivery to the Mu2e Exp...	15	01/29/2019	02/18/2019	CB	0	126	None (ASAP)		\$0	\$0	\$27,242	\$27,242	\$27,242	\$0	\$0
475.04BL-2-47504.3.4.1.001830	Deliver TSU magnet to the Mu2e Experimental Hall	10	02/19/2019	03/04/2019	CB	0	126	None (ASAP)		\$0	\$0	\$6,898	\$6,898	\$6,898	\$0	\$0
475.04BL-2-47504.3.4.1.001840	T1 - TSU magnet ready for installation	0	03/04/2019	03/04/2019	CB	123	126	None (ASAP)		\$0	\$0	\$0	\$0	\$0	\$0	\$0
475.04BL-2-0304302	Tsd Assembly	1989	05/02/2013	10/11/2019	CB	0	0	None (ASAP)		\$0	\$0	\$1,823,368	\$1,823,368	\$1,823,368	\$0	\$0
475.04BL-2-47504.3.4.2.001348	Write assembly travelers	130	01/03/2017	07/06/2017	CB	0	220	None (ASAP)		\$0	\$0	\$165,988	\$165,988	\$165,988	\$0	\$0
475.04BL-2-47504.3.4.2.001350	Review and revise travelers	20	07/07/2017	08/03/2017	CB	0	220	None (ASAP)		\$0	\$0	\$26,296	\$26,296	\$26,296	\$0	\$0
475.04BL-2-47504.3.4.2.001360	Approve travelers	5	08/04/2017	09/10/2017	CB	220	220	None (ASAP)		\$0	\$0	\$2,449	\$2,449	\$2,449	\$0	\$0
475.04BL-2-47504.3.4.2.001520	Prepare Engineering Notes - Tsd	20	11/02/2017	12/11/2017	CB	0	206	None (ASAP)		\$0	\$0	\$19,619	\$19,619	\$19,619	\$0	\$0
475.04BL-2-47504.3.4.2.001530	Engineering Note Review - Tsd	20	12/12/2017	01/12/2018	CB	0	206	None (ASAP)		\$0	\$0	\$9,809	\$9,809	\$9,809	\$0	\$0
475.04BL-2-47504.3.4.2.001533	Engineering Note Approval - Tsd	10	08/29/2018	07/13/2018	CB	0	206	None (ASAP)		\$0	\$0	\$3,924	\$3,924	\$3,924	\$0	\$0
475.04BL-2-47504.3.4.2.001540	PP: Assemble Tsd Magnet - Labor	250	06/28/2018	06/26/2019	CB	0	116	None (ASAP)		\$0	\$0	\$1,293,415	\$1,293,415	\$1,293,415	\$0	\$0
475.04BL-2-47504.3.4.2.001550	PP: Assemble Tsd Magnet - M&S	1	06/29/2018	06/29/2018	CB	0	116	None (ASAP)		\$0	\$0	\$12,949	\$12,949	\$12,949	\$0	\$0
475.04BL-2-47504.3.4.2.001570	PP: Prepare test plan documentation - Tsd	10	07/19/2018	07/27/2018	CB	0	116	None (ASAP)		\$0	\$0	\$9,809	\$9,809	\$9,809	\$0	\$0
475.04BL-2-47504.3.4.2.001580	PP: Test Tsd Magnet - Labor	40	08/27/2019	08/22/2019	CB	0	116	None (ASAP)		\$0	\$0	\$135,530	\$135,530	\$135,530	\$0	\$0
475.04BL-2-47504.3.4.2.001590	Test Tsd Magnet - M&S	1	08/27/2019	08/27/2019	CB	0	116	None (ASAP)		\$0	\$0	\$99,053	\$99,053	\$99,053	\$0	\$0
475.04BL-2-47504.3.4.2.001600	Complete TS test report	10	08/23/2019	09/06/2019	CB	0	116	None (ASAP)		\$0	\$0	\$10,133	\$10,133	\$10,133	\$0	\$0
475.04BL-2-47504.3.4.2.001610	Prepare Tsd magnet for installation and delivery to the Mu2e Exp...	15	09/09/2019	09/27/2019	CB	0	116	None (ASAP)		\$0	\$0	\$27,242	\$27,242	\$27,242	\$0	\$0
475.04BL-2-47504.3.4.2.001620	Deliver Tsd magnet to the Mu2e Experimental Hall	10	09/30/2019	10/11/2019	CB	0	116	None (ASAP)		\$0	\$0	\$7,051	\$7,051	\$7,051	\$0	\$0
475.04BL-2-47504.3.4.2.001630	T1 - Tsd magnet ready for installation	1368	05/02/2014	10/11/2019	CB	0	0	None (ASAP)		\$0	\$0	\$0	\$0	\$0	\$0	\$0
475.04BL-2-47504.3.4.2.001630:1	T1 - Tsd magnet ready for installation	0	10/11/2019	10/11/2019	CB	0	0	None (ASAP)		\$0	\$0	\$0	\$0	\$0	\$0	\$0
475.04BL-2-47504.3.4.2.001630:1	Failure of design or fabrication of Fermilab designed cryogenic s...	0	10/11/2019	10/11/2019	CB	0	0	None (ASAP)		\$0	\$0	\$0	\$0	\$0	\$0	\$0
475.04BL-2-47504.3.4.2.001630:1	Final assembled magnet does not perform as designed.	0	10/11/2019	10/11/2019	CB	0	0	None (ASAP)		\$0	\$0	\$0	\$0	\$0	\$0	\$0
TOTALS										\$0	\$45,062,541	\$173,425,327	\$173,425,327	\$218,431,993	\$218,431,993	\$0

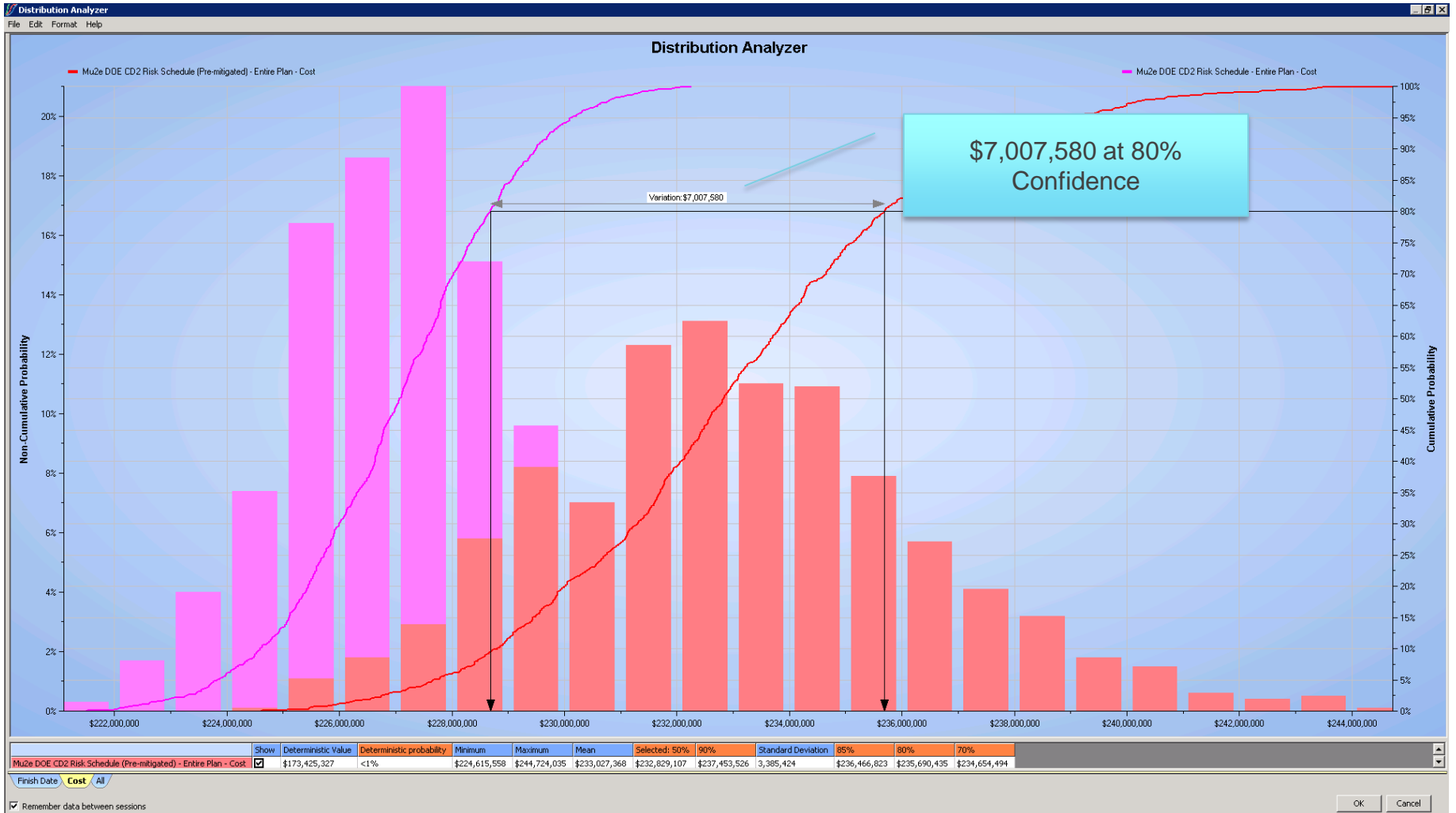
PRA Monte Carlo

Full Risk Monte Carlo using the PRA tool

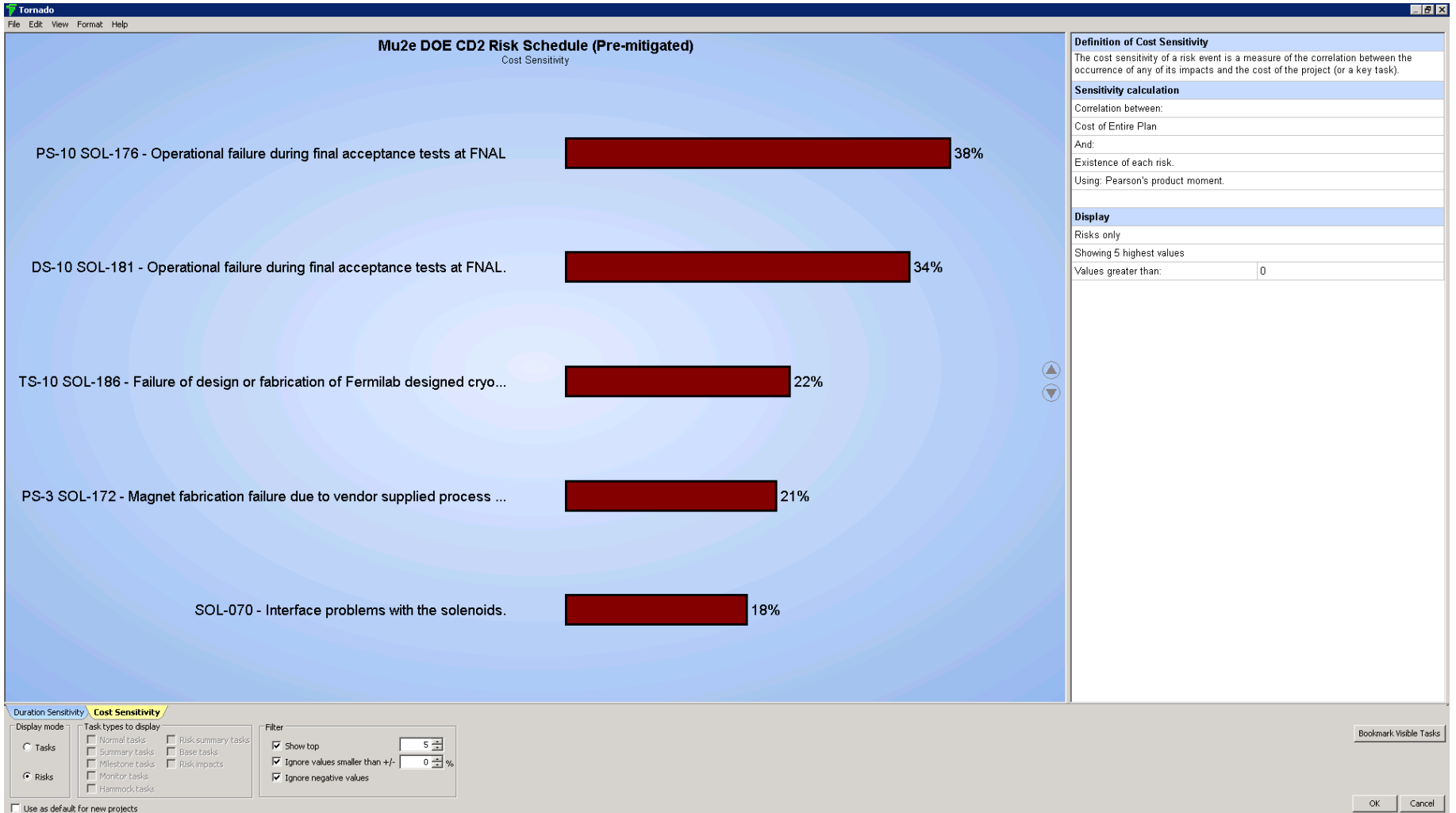
4. Analyze the data



Cost Risk



Cost Risk

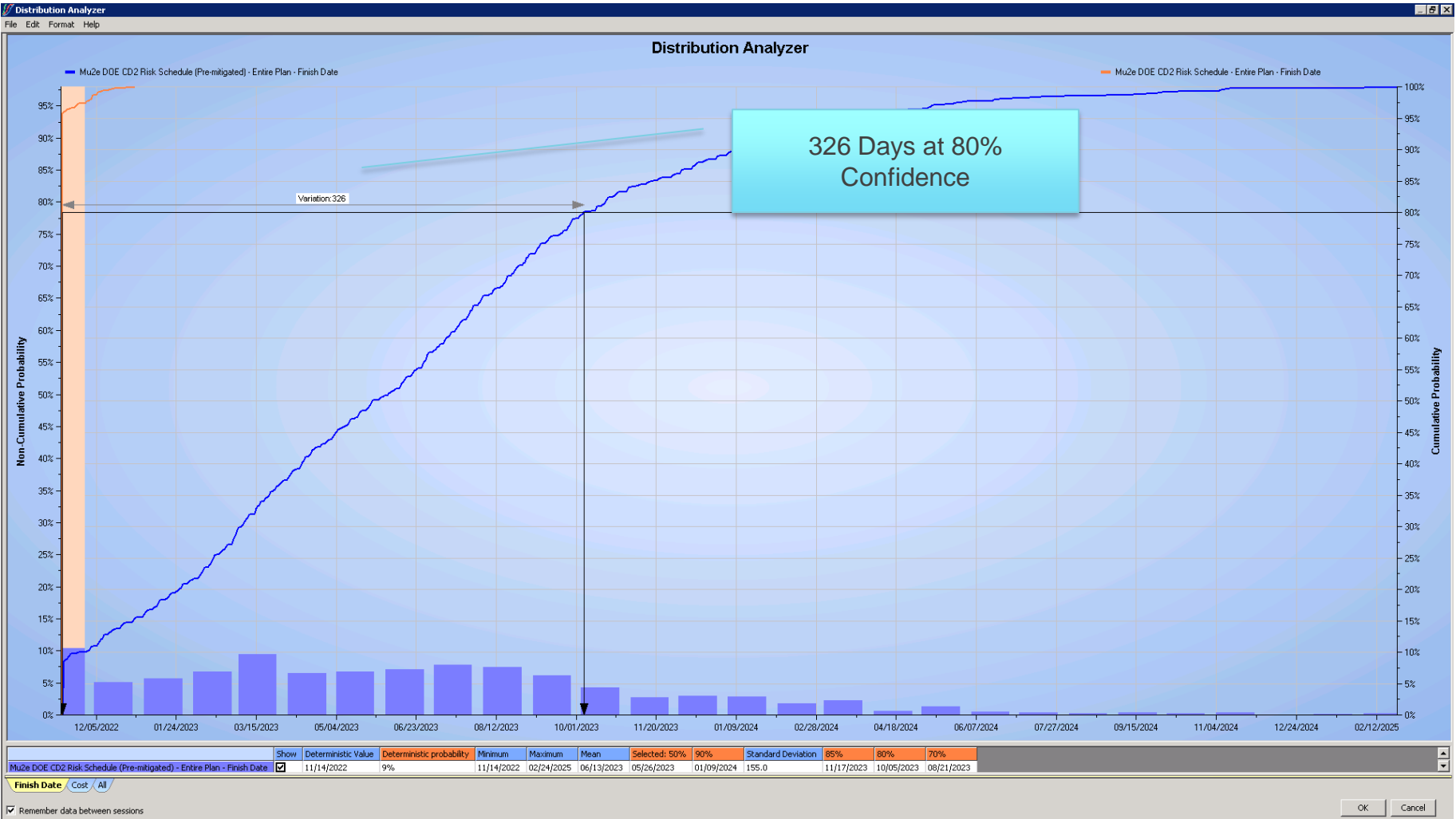


Cost Risk

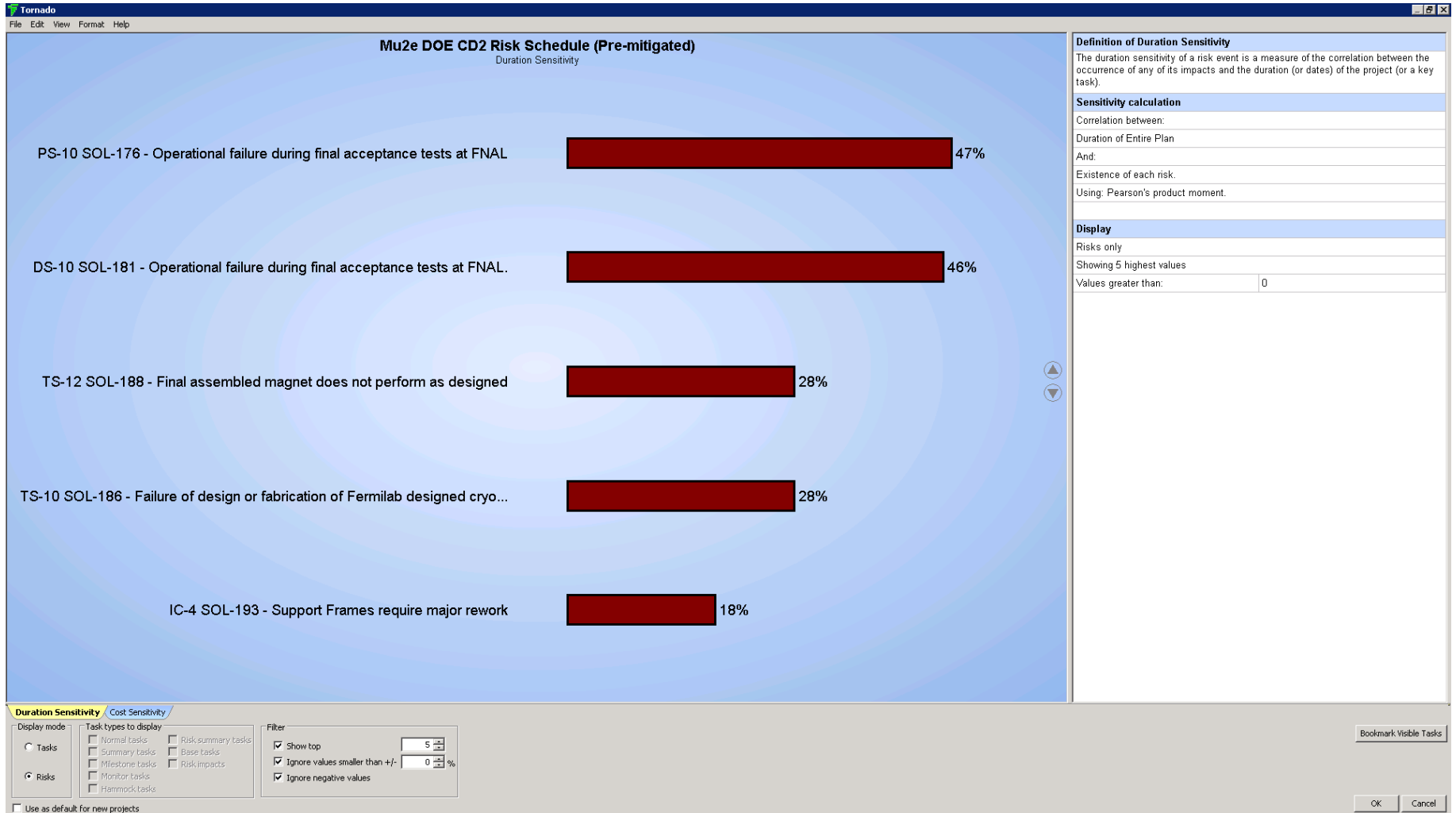
- Risk Register entries

Risk ID	Risk Form DocDb #	Type	Title	Probability	Schedule-Delays Level 3 Milestone or Project Critical Path by X Days	Cost	Technical	ES&H	Score	Point estimate (cost k\$)
SOL-176	4561	Threat	Operational failure during final acceptance tests at FNAL.	VL	VH	VH	N	N	M	\$ 4,500
SOL-181	4566	Threat	Operational failure during final acceptance tests at FNAL.	VL	VH	VH	N	N	M	\$ 4,500
SOL-186	4571	Threat	Failure of design or fabrication of Fermilab designed cryogenic system	VL	H	H	N	N	L	\$ 2,500
SOL-172	4557	Threat	DS Magnet fabrication failure due to process or component	VL	H	VH	M	N	M	\$ 4,000
SOL-070	3368	Threat	Interface problems with the solenoids.	L	H	VH	N	N	H	\$ 1,000

Schedule Risk



Schedule Risk



Schedule Risk

- Risk Register Entries

Risk ID	Risk Form DocDb #	Type	Title	Probability	Schedule-Delays Level 3 Milestone or Project Critical Path by X Days	Cost	Technical	ES&H	Score	Point estimate (cost k\$)
SOL-176	4561	Threat	Operational failure during final acceptance tests at FNAL.	VL	VH	VH	N	N	M	\$ 4,500
SOL-181	4566	Threat	Operational failure during final acceptance tests at FNAL.	VL	VH	VH	N	N	M	\$ 4,500
SOL-188	4573	Threat	Final assembled magnet does not perform as designed	VL	H	H	N	N	L	\$ 2,500
SOL-186	4571	Threat	Failure of design or fabrication of Fermilab designed cryogenic system	VL	H	H	N	N	L	\$ 2,500
SOL-193	4578	Threat	Support Frames require major rework	VL	M	L	N	N	L	\$ 1,100

Top Risk Drivers

- Common to Cost and Schedule

Risk ID	Risk Form DocDb #	Type	Title	Probability	Schedule-Delays Level 3 Milestone or Project Critical Path by X Days	Cost	Technical	ES&H	Score	Point estimate (cost k\$)
SOL-176	4561	Threat	Operational failure during final acceptance tests at FNAL.	VL	VH	VH	N	N	M	\$ 4,500
SOL-181	4566	Threat	Operational failure during final acceptance tests at FNAL.	VL	VH	VH	N	N	M	\$ 4,500
SOL-186	4571	Threat	Failure of design or fabrication of Fermilab designed cryogenic system	VL	H	H	N	N	L	\$ 2,500

Monitoring

- The risk owner has a significant role in risk monitoring.
- The risk owner will update information on the risk item's form promptly following recognition. The risk form revision is submitted to the Risk Manager who assigns the change for review with the PM. Upon approval of the change, the Risk Manager will update the Risk Register accordingly.
- After CD-2, the Risk Manager will prepare a monthly report that identifies any and all changes to the Risk Register in the previous month for discussion with the RMB.

Updates since CD-1

- Updated solenoid analysis at a more granular level – helps to differentiate the risk between the DS, TS and PS
- 55 risk events retired or transferred to operations
- 6 opportunities realized at a savings of \$1.7M
- > \$8.5M spent to mitigate risks
- Realized Accelerator and Tracker Opportunities and merged them into the schedule
- Expanded analysis to include cost delta of risk events

Summary

- Mu2e has a solid foundation of risk entries that all members have agreed on.
- A Risk Management Plan has been developed by the project and established a robust risk management process.
- Risk items have been evaluated qualitatively and quantitatively.
- Risks have been simulated in the full RLS using the PRA MC to support Project cost and schedule risk estimates.
- The Mu2e Project can be completed on time within budget with:
 - Risk Contingency of \$ **6.495M**
 - Schedule float of **24** months

Thank You