

# Normal Conducting Magnets for RCS

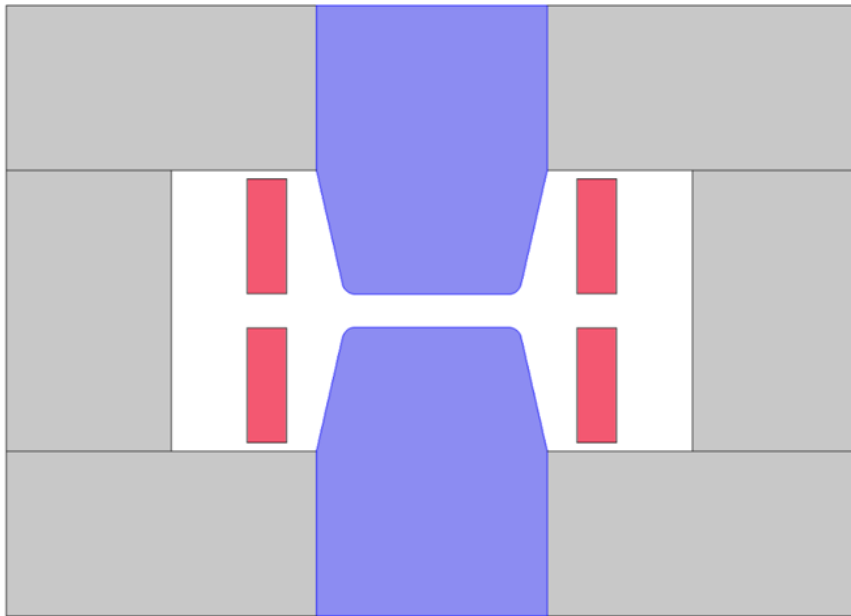
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- Dipole Requirements
  - Good field region:  $60 \times 10 \text{ mm}^2$
  - Aperture:  $60 \times 25 \text{ mm}^2$
  - Ramp rate: 1 kHz
  - $B > 1.5\text{T}$
- Aims
  - Minimize losses
  - (First pass on engineering)
- Approach
  - Materials: intelligent combination of materials
  - Geometry excitation coil: minimize eddy current losses

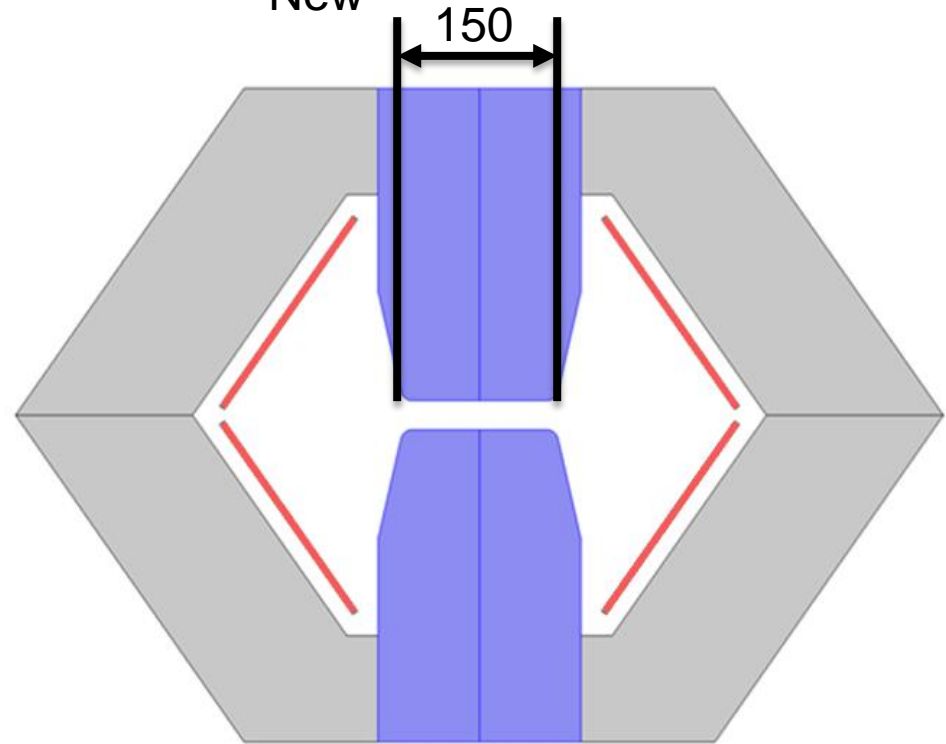
# Geometry Evolution

Old



-  3% SiFe
-  6.5% SiFe
-  Coil

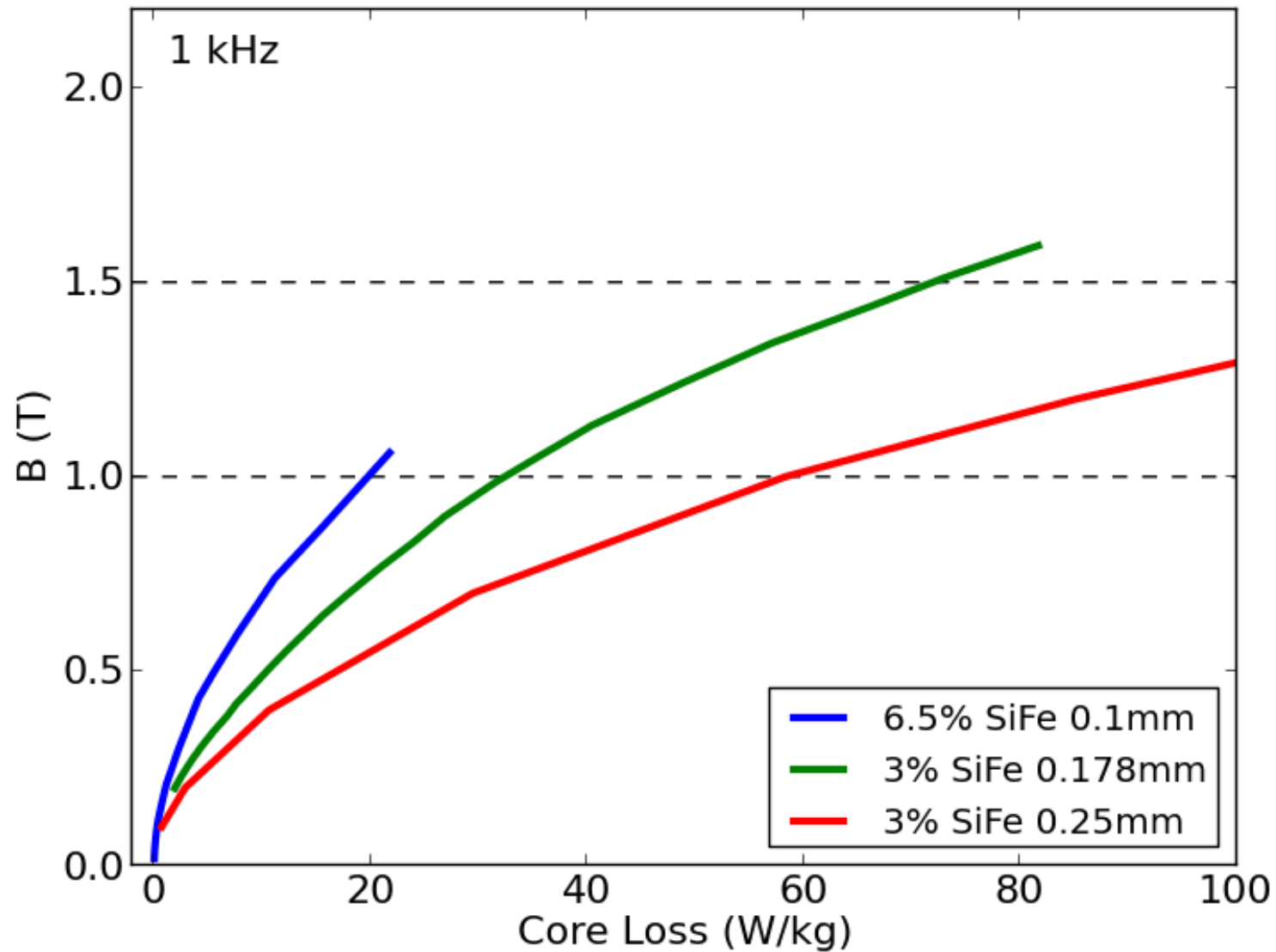
New



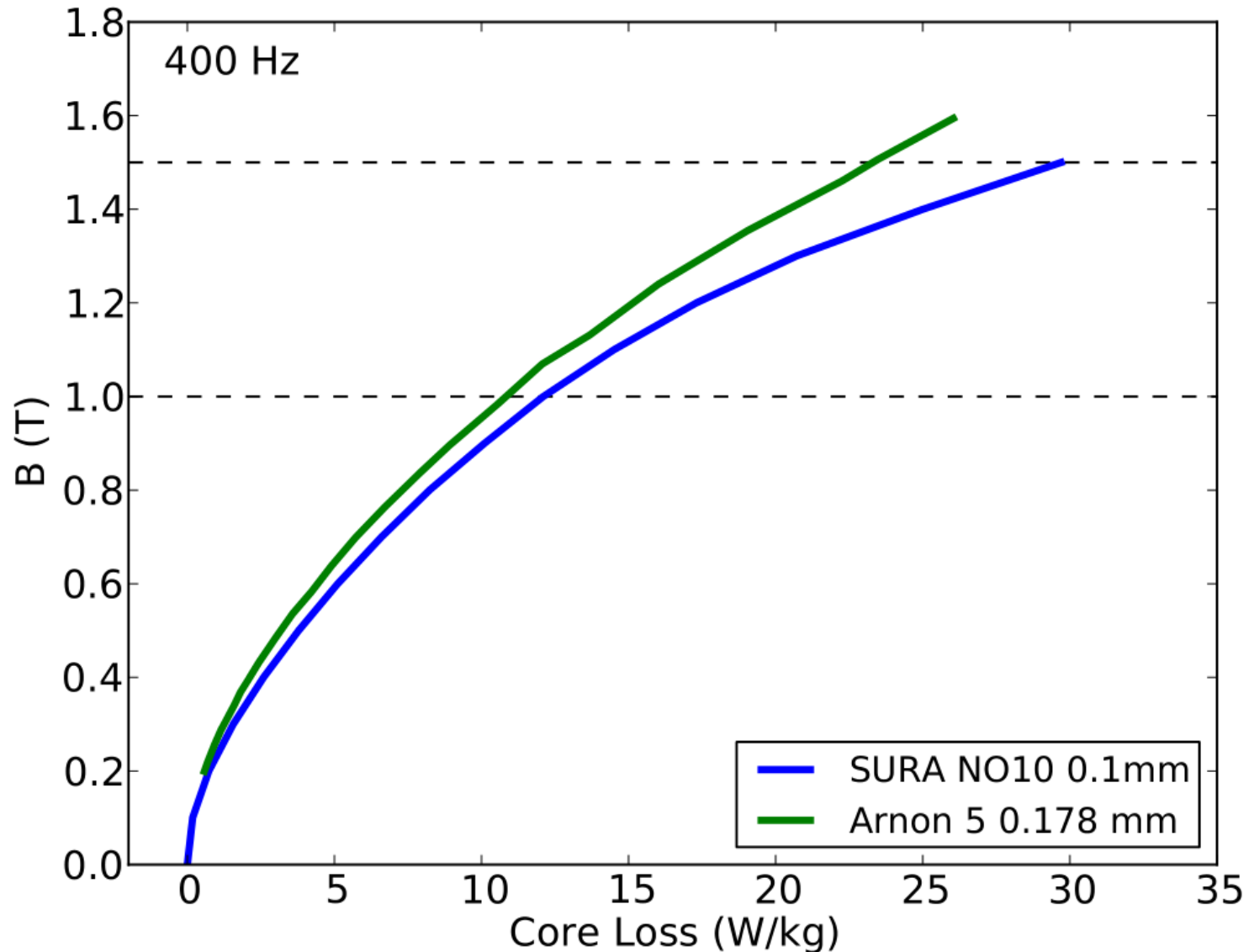
Better suppression of eddy currents

Minimized yoke volume

# Materials - Core Losses



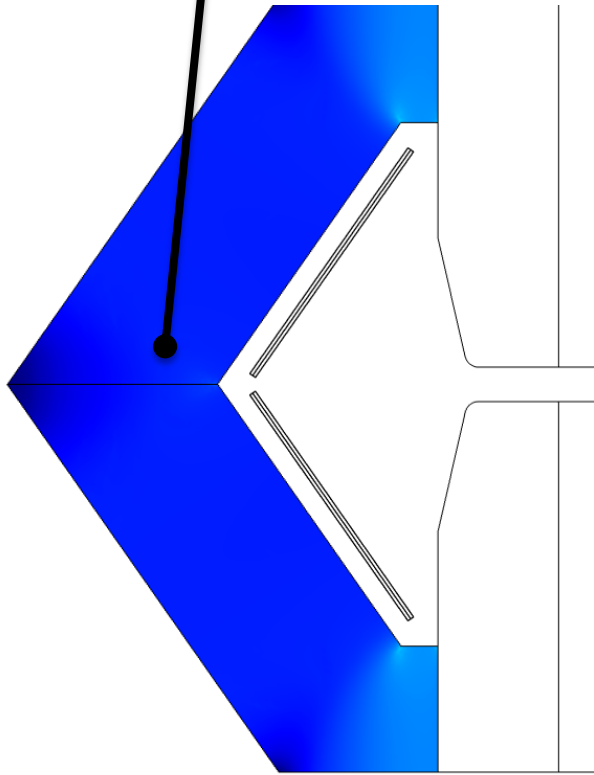
# Lamination Thickness



# Power Dissipation Yoke

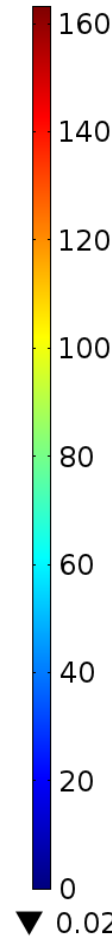
Average power dissipation: 1.57 kW/m

20 W/kg

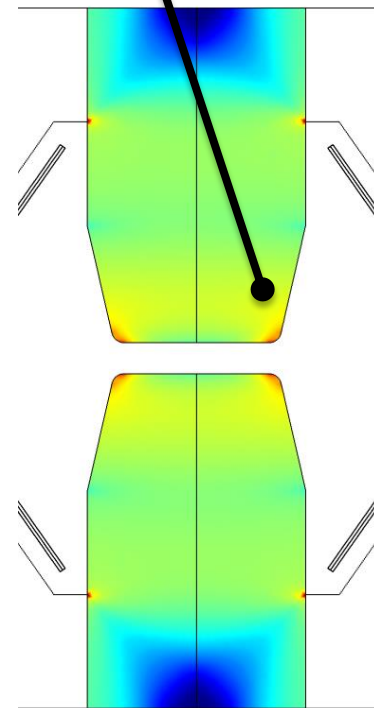


6.5%SiFe

▲ 163

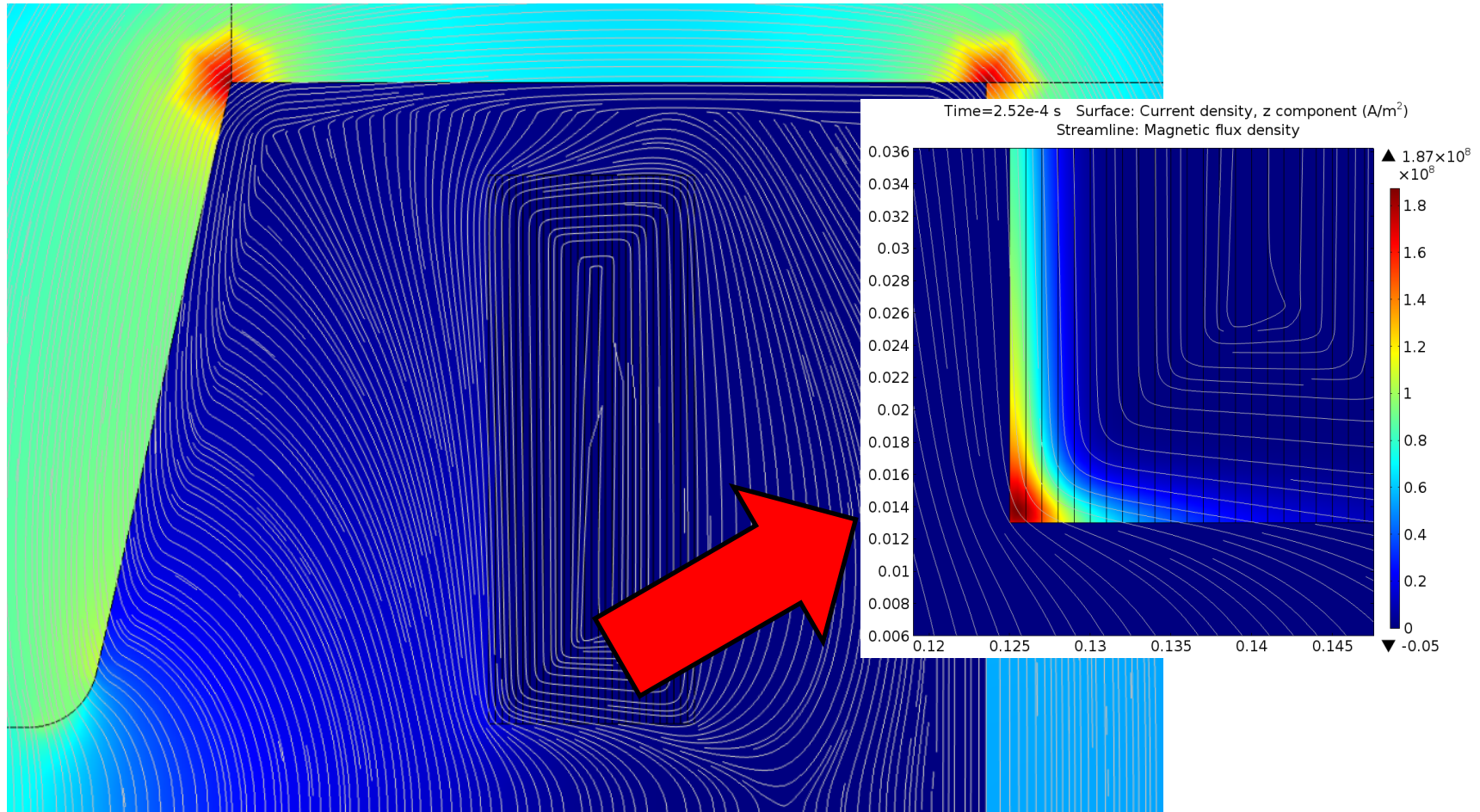


80 W/kg



3%SiFe

# Old Geometry

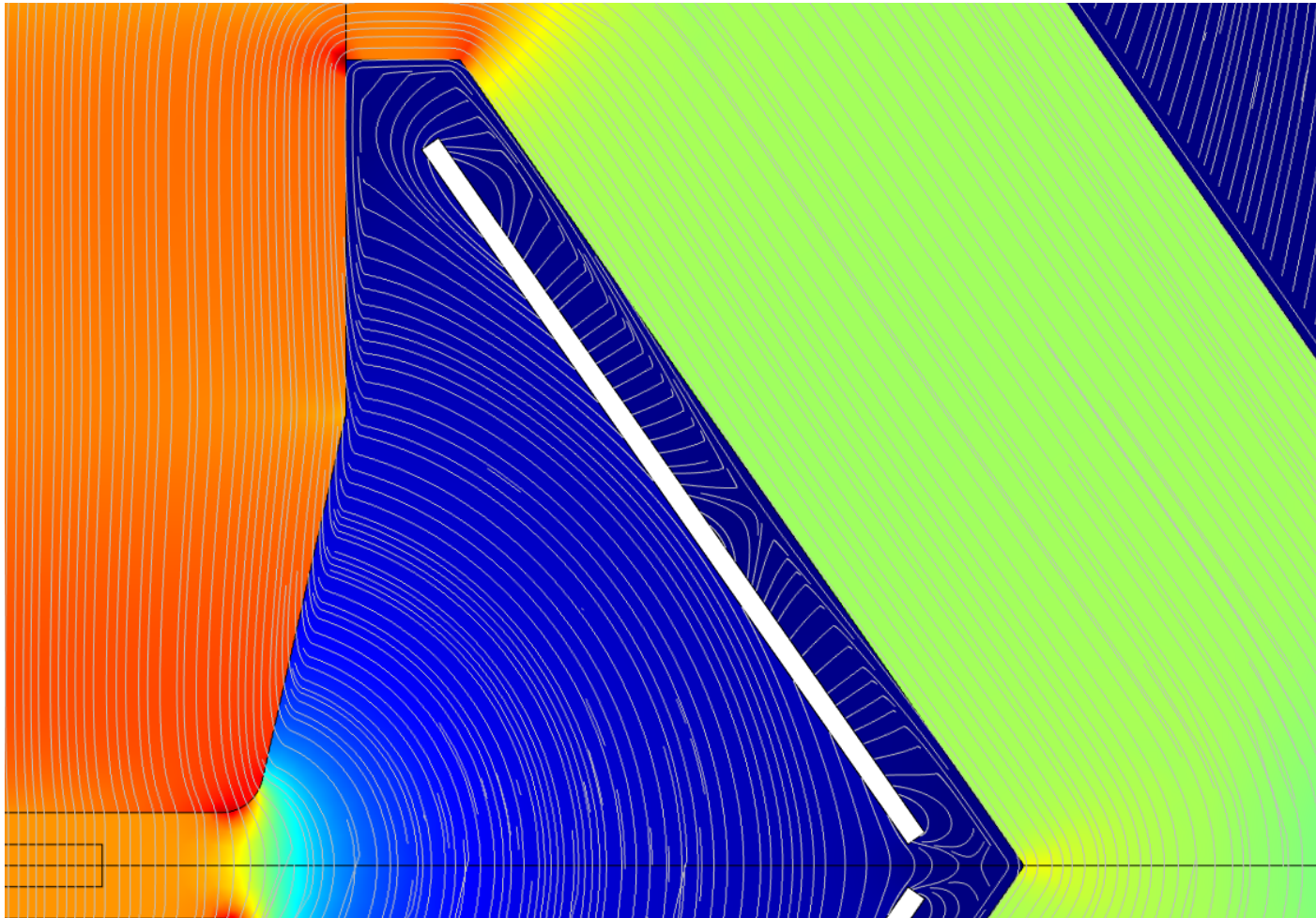


Field lines not parallel to current sheets: high current density in corners of current sheets



# New Geometry

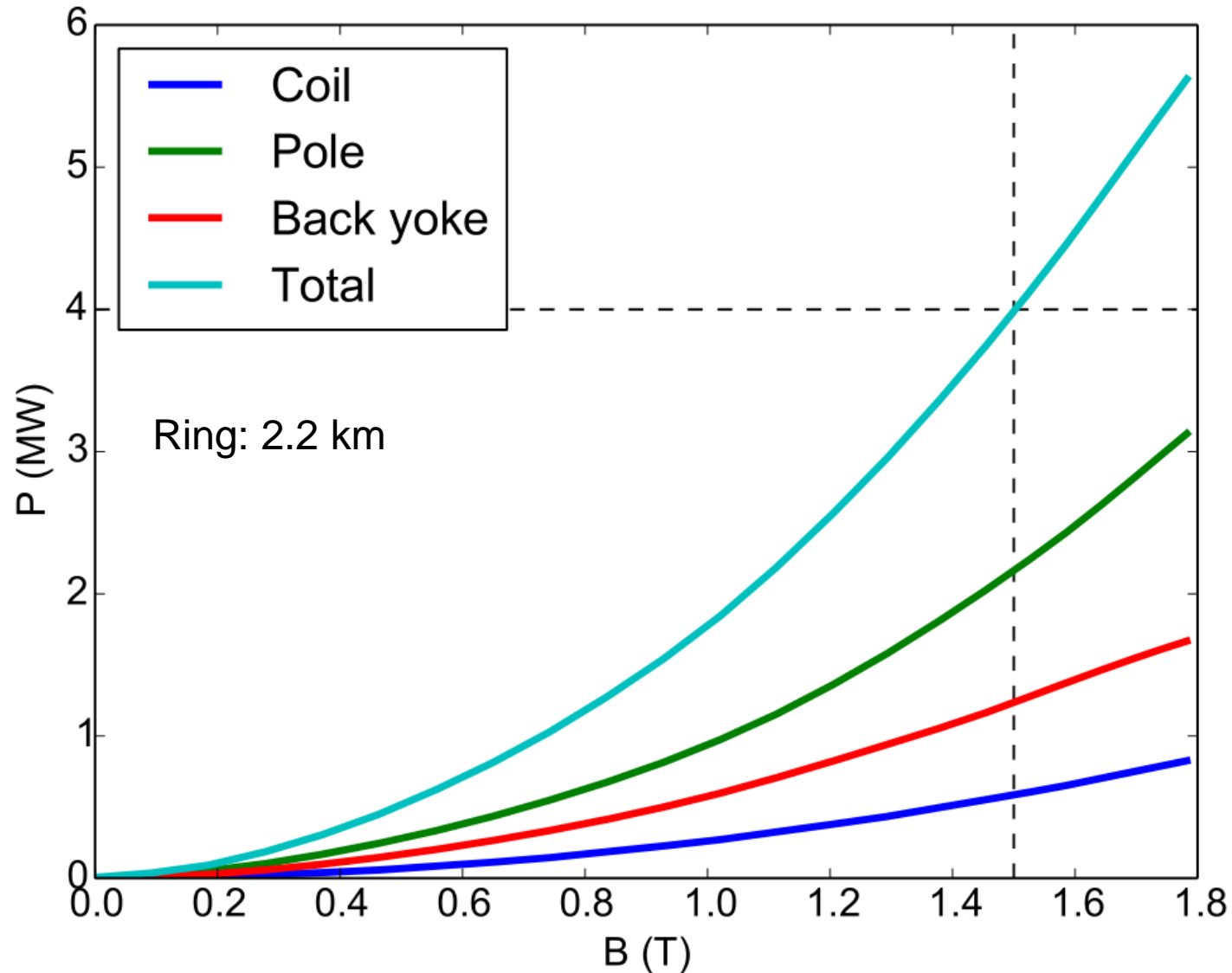
Coil loss: 250 W/m



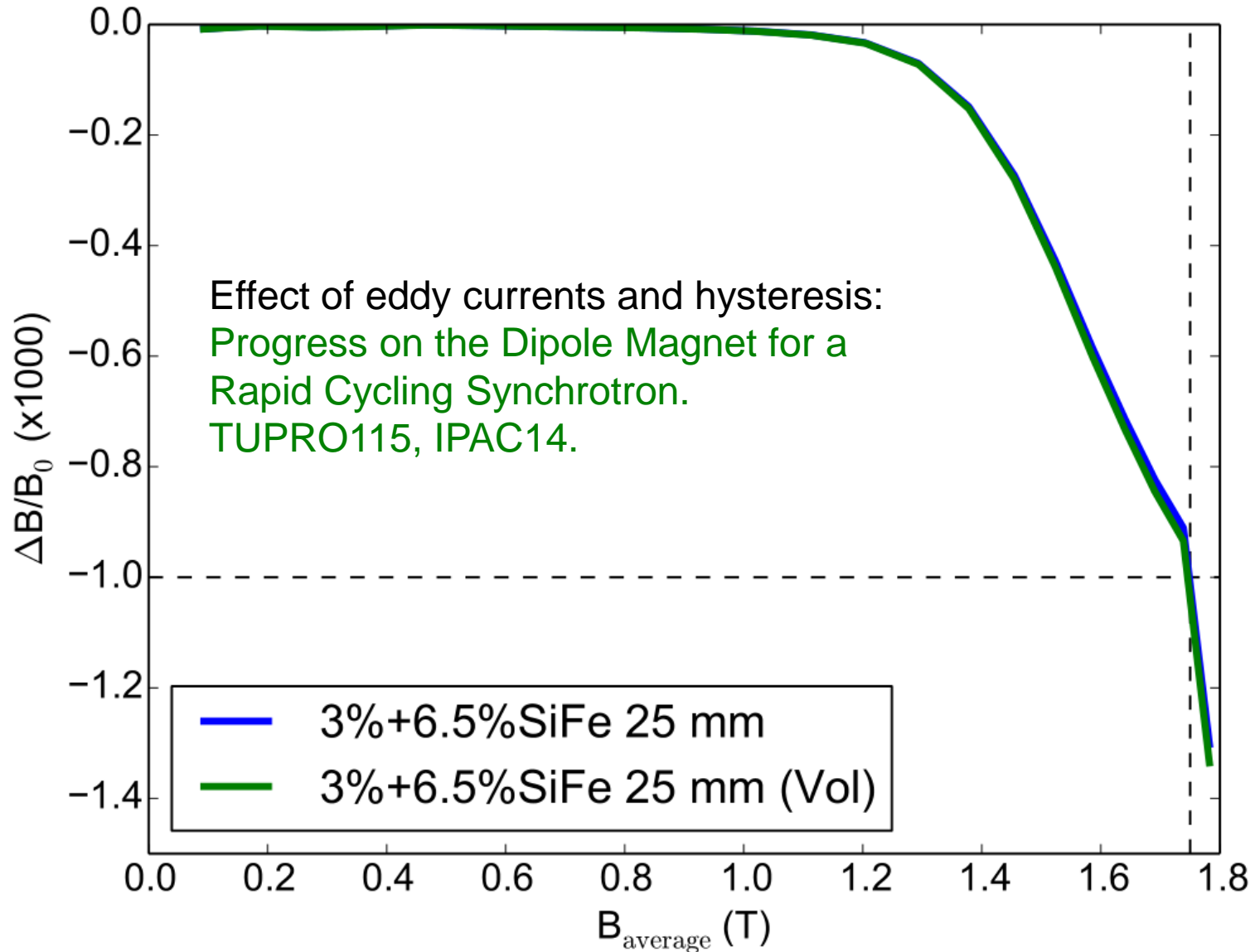
Field lines parallel to current sheet (reduction of eddy current losses by 30%)



# Power Loss Contributions



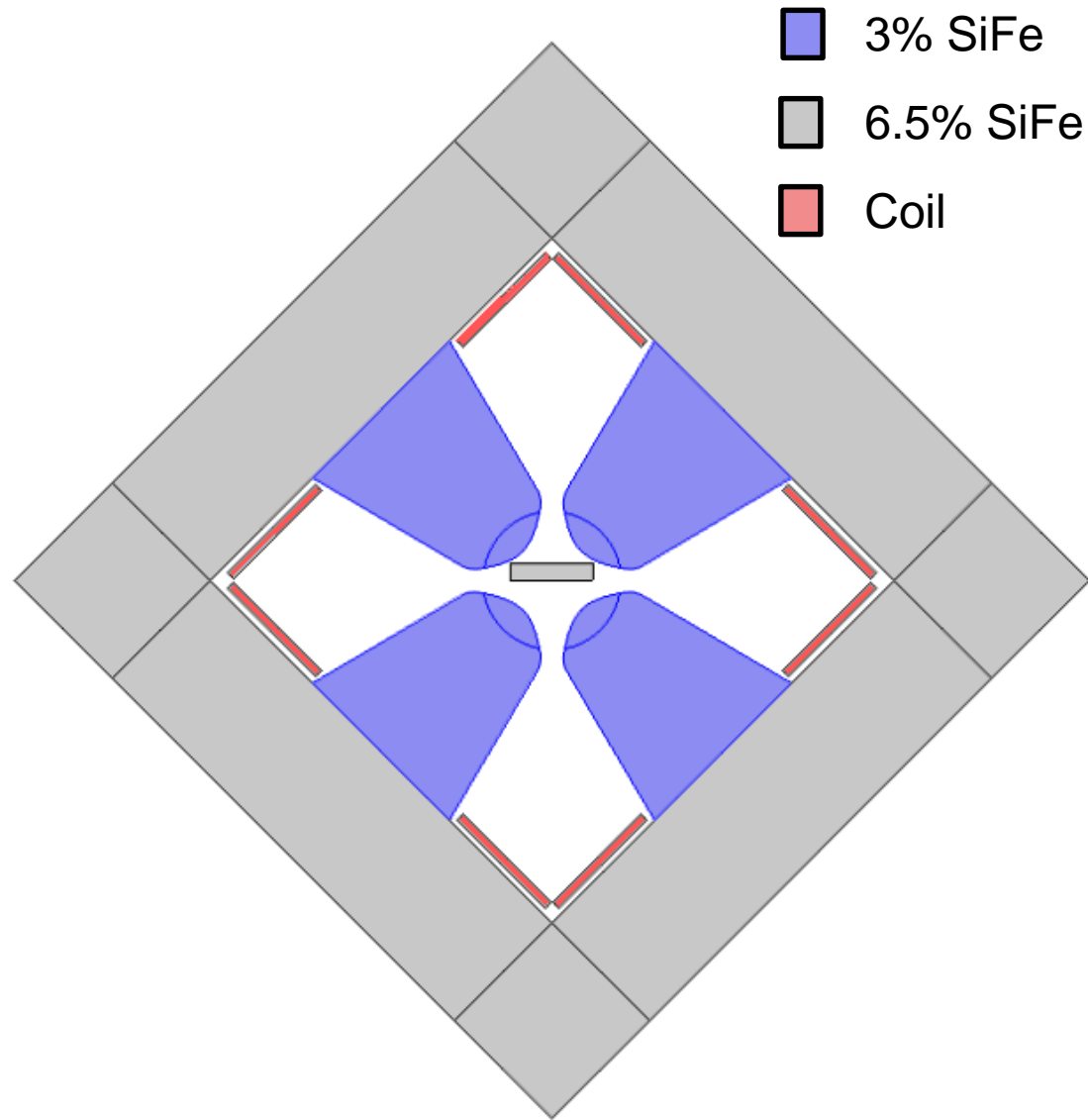
# Field Quality



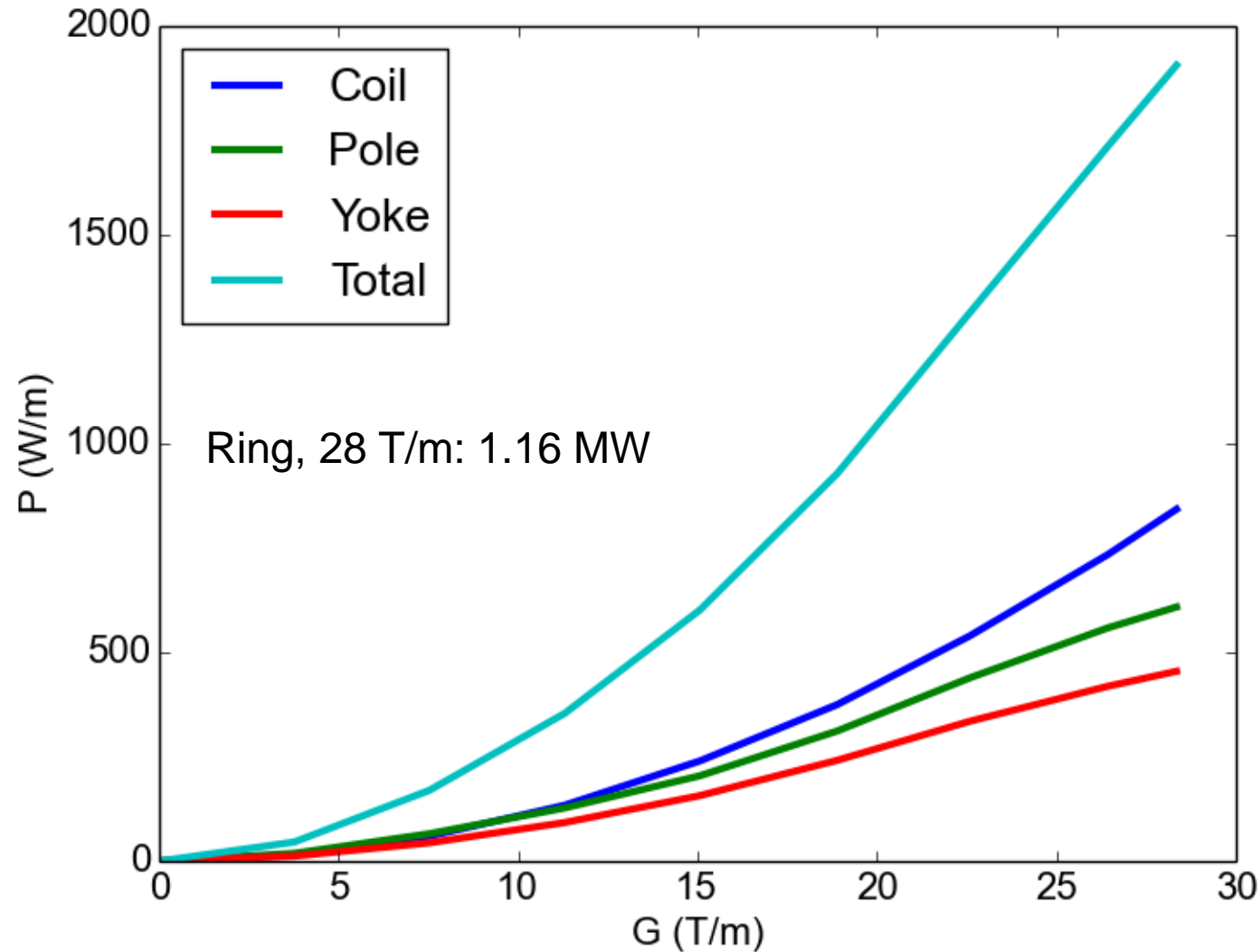
Machine Design	375-750 GeV	
Total Integrated Dipole Length	2200	m
Beam repetition rate	15	Hz
Yoke material	6.5%SiFe	
Pole material	3% SiFe	
Gap	25	mm
Good field region (h x v)	60x10	mm <sup>2</sup>
Peak field Bmax	1.75	T
Field quality at Bmax	0.001	
Ramp rate (equivalent frequency)	1000	Hz
Power Loss Yoke (at 1.5T)	3.45	MW
Power Loss Coil (at 1.5T)	0.55	MW
Total Power Loss (at 1.5T)	4	MW
Stored energy	4200	J/m
Current per bus bar (4 bus bars)	15600	A*turns
Average peak current density cable	16	A/mm <sup>2</sup>
DC resistance single cable	1.77E-05	Ohm/m
Voltage drop coil DC at 20 kA	0.353669	V/m
Voltage required to drive current	866	V/m
(max dI/dt = 98017690 A/s)		
L (four PS per magnet)	8.84	uH

# Quadrupole

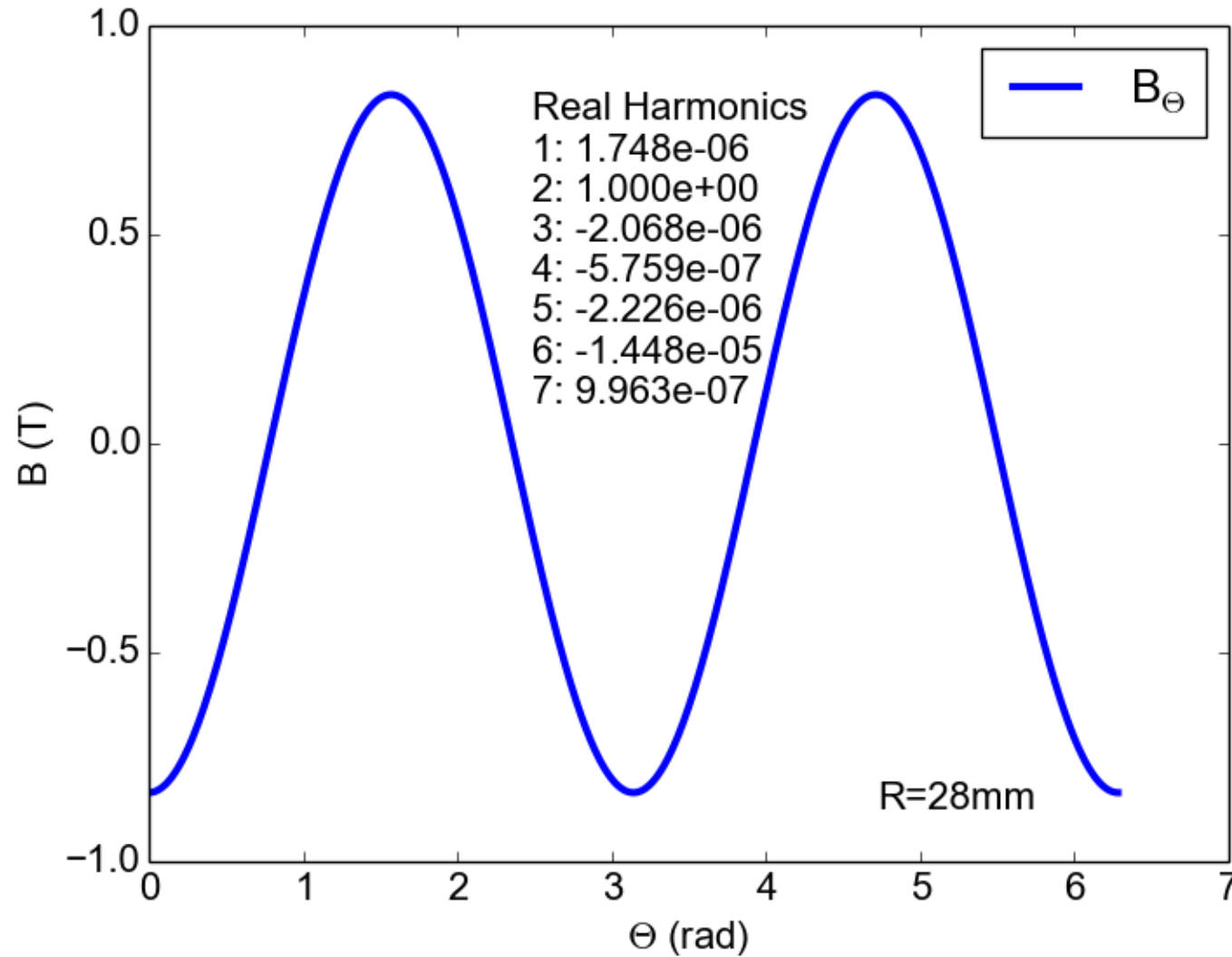
- Required gradient: about 30 T/m
- Good field region – 60x10mm<sup>2</sup>
- Frequency: 1 kHz
- Pole: ‘ideal shape’
- Same design principles



# Power Loss Quad



# Field Quality



- Concepts for normal conducting magnets
  - Combine strength of two materials
  - Eddy current heating well understood
- Performance
  - Dipole field up to 1.75T
  - Gradient: 28.5 T/m
- Power losses
  - Acceptable losses at 1000Hz
- Future work
  - Minimize total loss (yoke + excitation coil)
  - Power Supply



- The authors would like to acknowledge fruitful discussion and support from
  - Carsten Bach, Vacuumschmelze
  - Hironori Ninomiya, JFE Steel Corporation
  - Rob Riley, Fermilab
  - Don Summers, University of Mississippi
  - John Zweibohmer, Fermilab

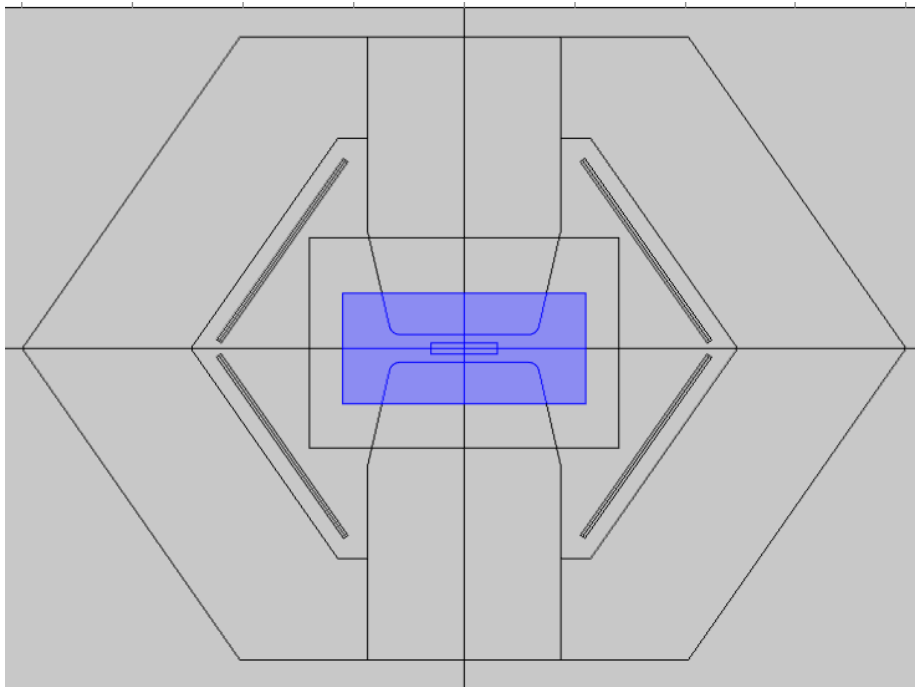
# Additional Slides

- Wall plug power superconducting version?
  - Not easy to answer – not enough data
- How good does a SC dipole have to be?
- Break even for SC version: 0.9 W/m
  - Normal conducting loss: 550 kW (2.2 km)
  - $P_{300K} = 250$  W/m
  - $P_{4K}$ : 0.9 W/m (Carnot efficiency 280)
- Heat losses
  - Power leads:  $P_{4K} = 3\text{-}5$  W  
(20 kA lead, CERN/NHMFL)
    - Need 8 for 2 m long magnet to keep voltage reasonable
  - Power loss conductor

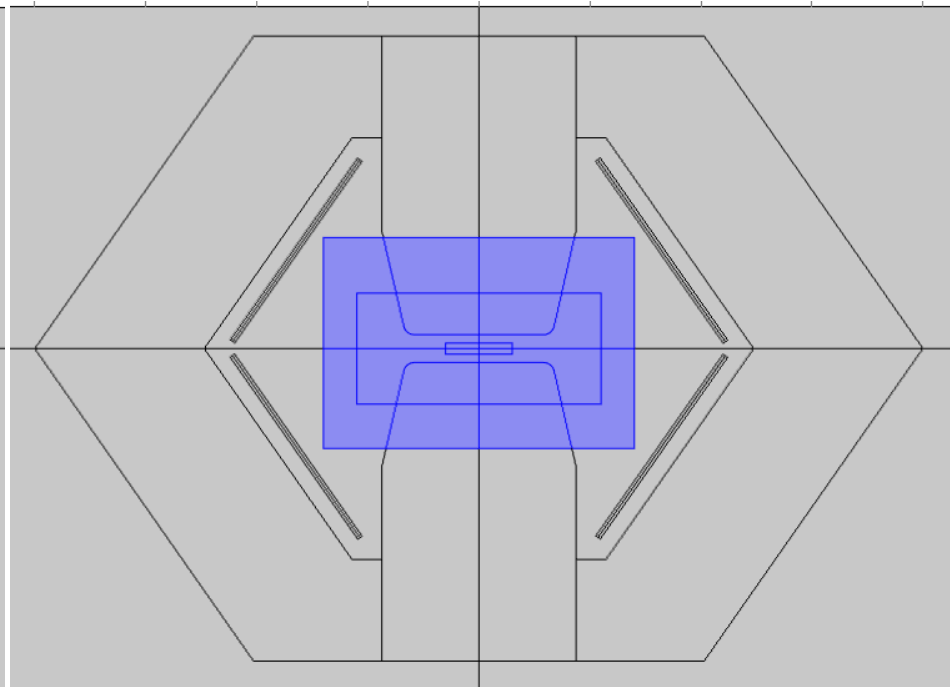
# Magnetic Energy Distribution

Total: 4200 J/m (1.5T)

Percentage of magnetic energy in blue area:



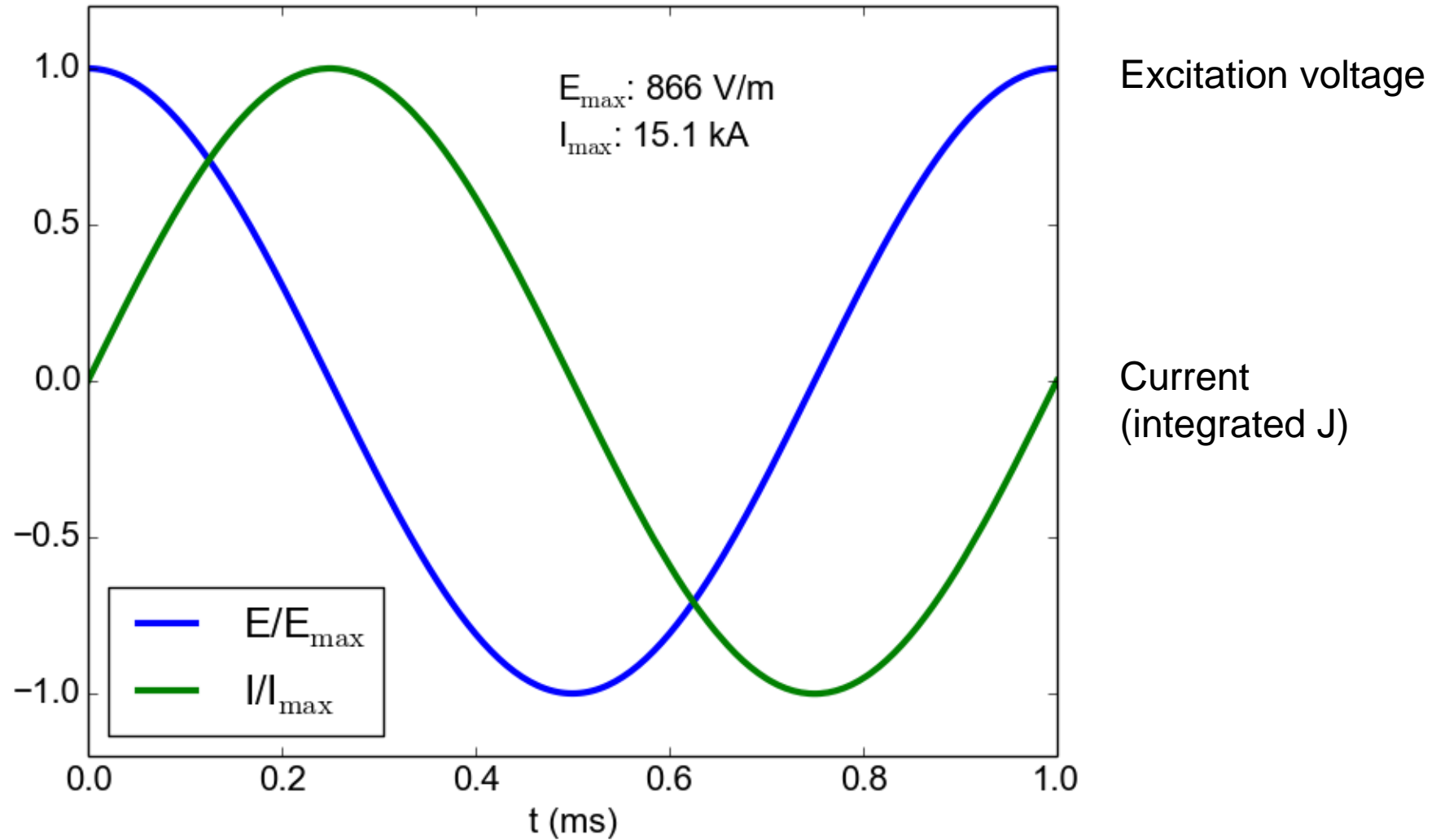
85%



92%

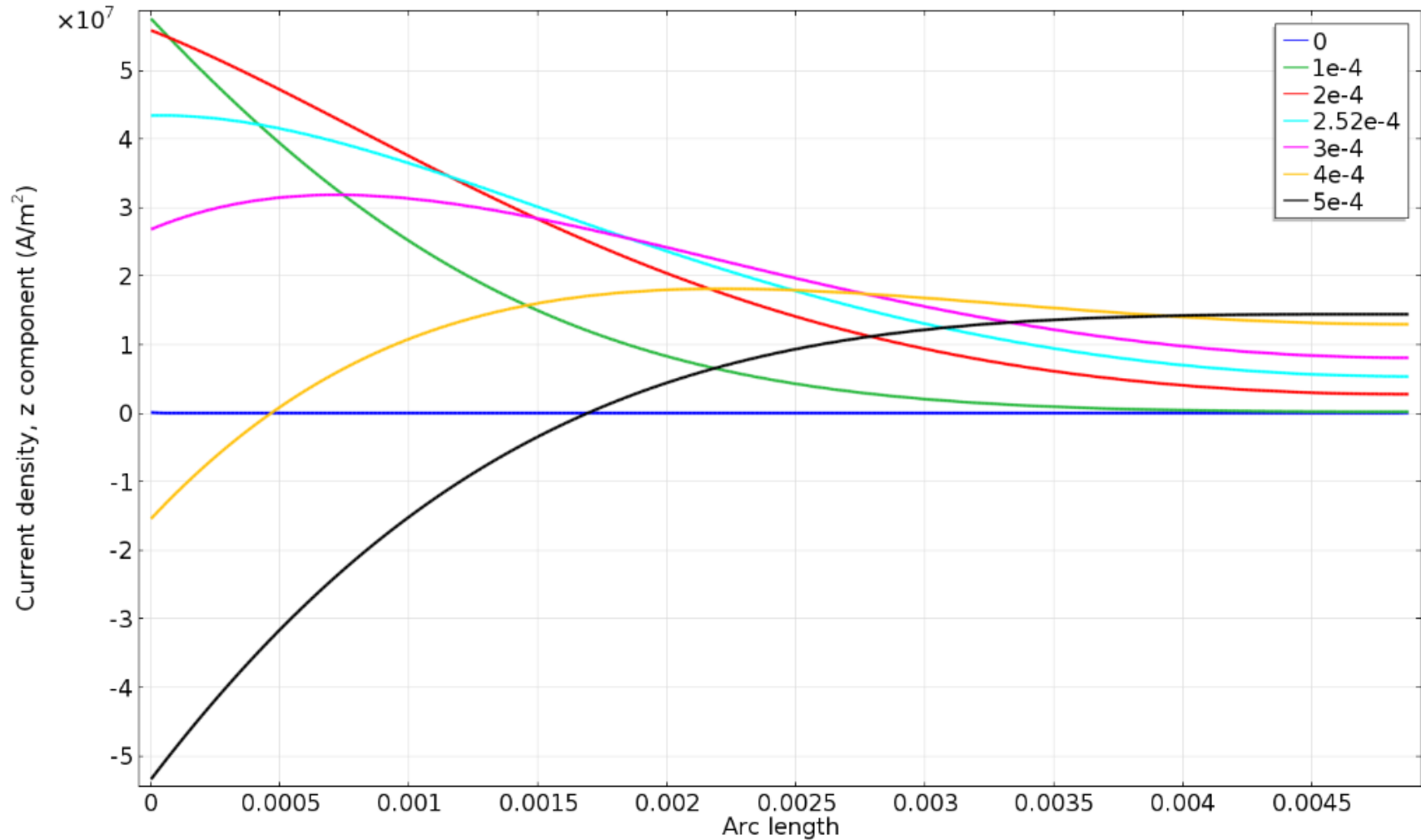
96% of magnetic energy are not in vicinity of coils

# Excitation: Voltage Source



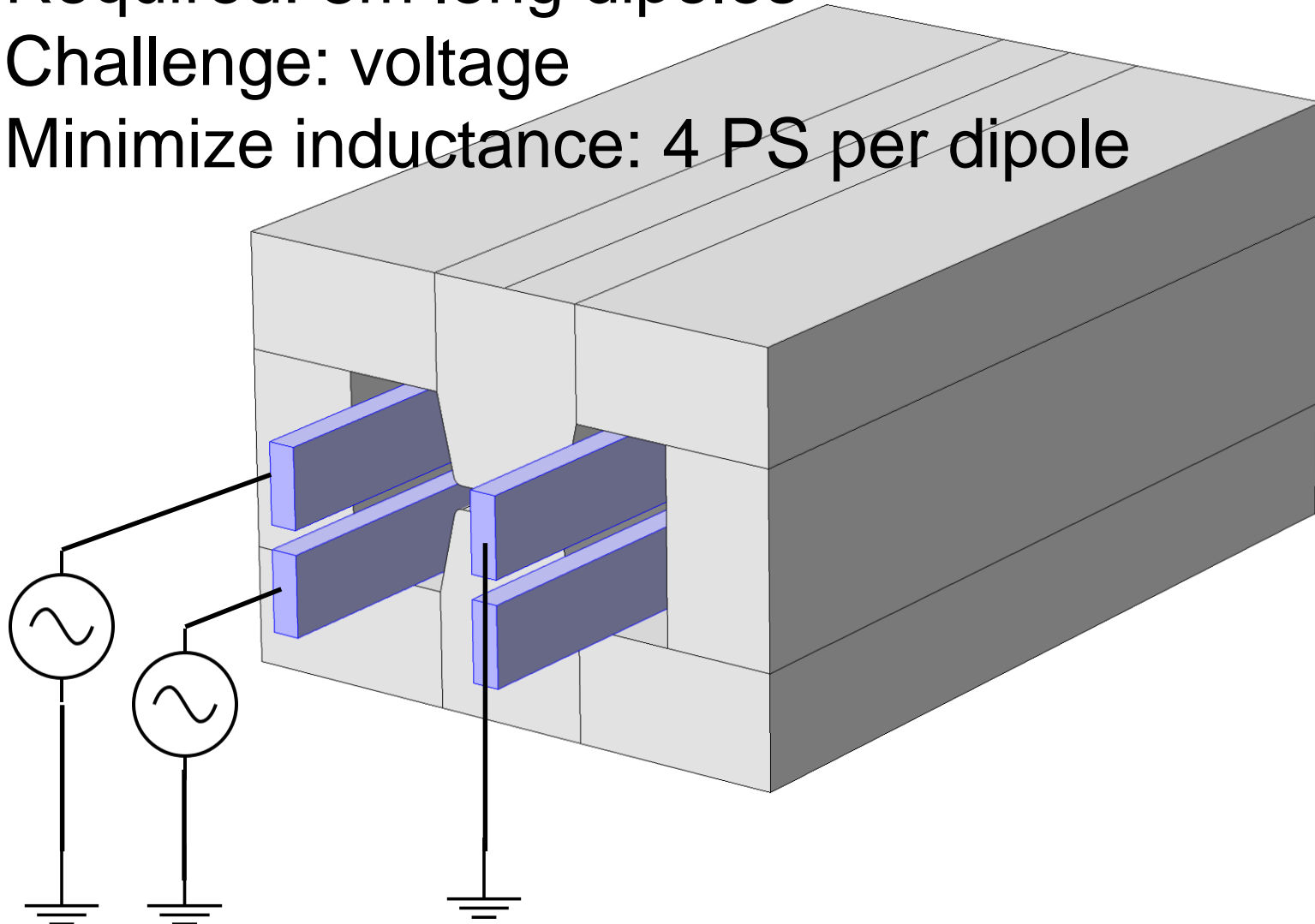
# Current Density across sheets

Line Graph: Current density, z component ( $\text{A/m}^2$ )



# Power Supply

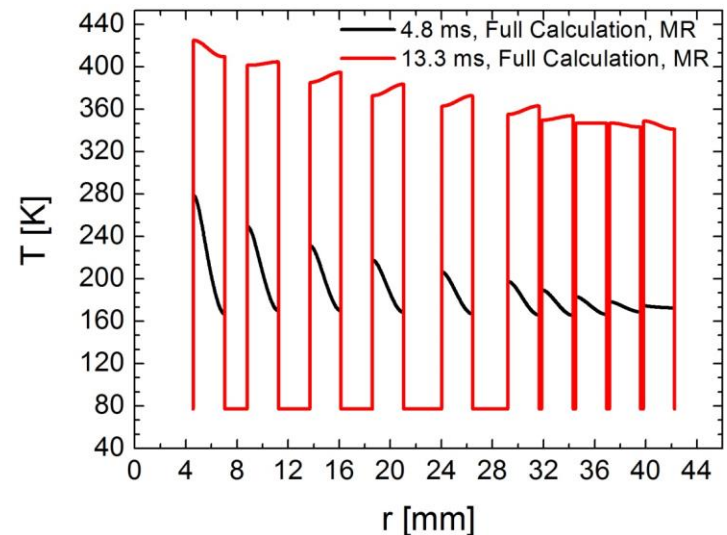
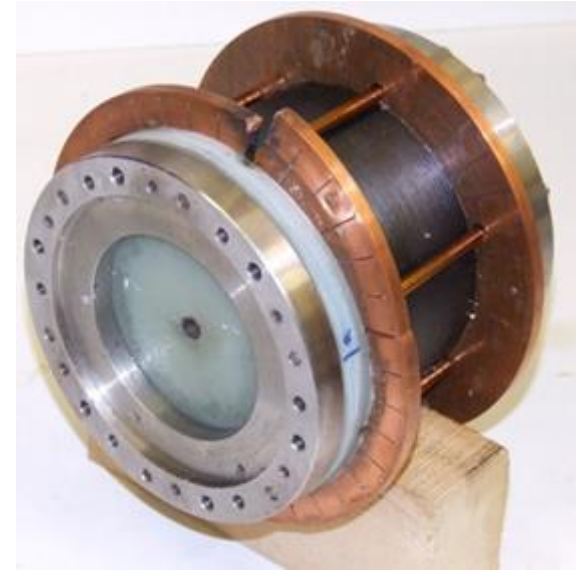
- Required: 8m long dipoles
- Challenge: voltage
- Minimize inductance: 4 PS per dipole





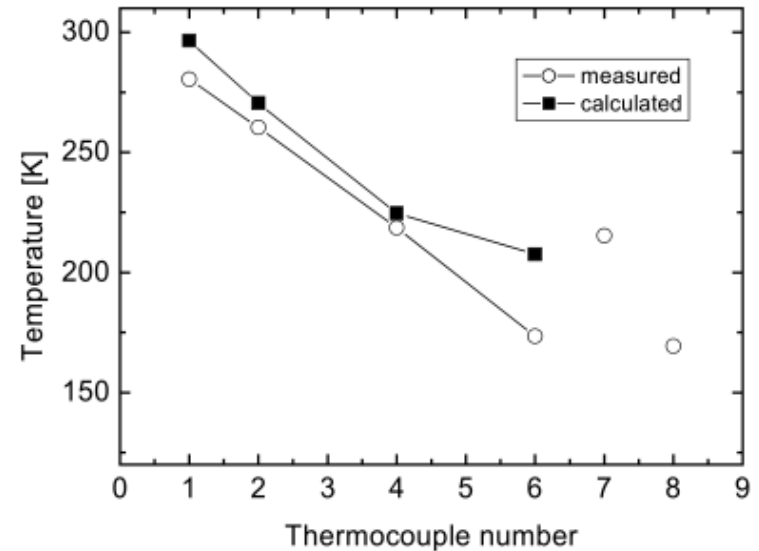
# FEA: Eddy Current Simulation

- Technique developed  
~10a ago
- Pulsed high field  
magnets (60-100T)
  - Normal conducting  
solenoids
  - 10 ms pulse
  - Operate at 77K
  - DOI:10.1109/TASC.200  
5.864485



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- Verified experimentally



Herlach et al.

DOI:10.1109/TASC.2005.864269