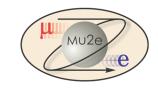


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# Mu2e Project CD-2/3b Follow-up Summary



Ron Ray Mu2e Project Manager 2/4/15

#### **CD-3b Summary**

CD-3b Costs	Base Cost	Contingency	Total
Detector Hall	\$12.3M	\$2.3M	\$14.6M
TS Modules	\$5.8M	\$3.0M	\$8.8M
Total	\$18.1M	\$5.3M	\$23.4M

#### Risk of proceeding with TS Module procurement is small

- TS Modules drive the overall design of the TS. Design of other TS components well along. Risk to TS Module design from completion of design of other components is negligible.
- Natural extension of CD-3a approval of solenoid conductor
  - Fabrication of production TS conductor well along and on schedule
- TS Modules are on the critical path. Delaying TS Module fabrication until CD-3c will delay the overall project by 12 months.
  - \$6M base cost of TS Modules significantly less than the cost of a 12 month delay of the project.





#### **Charge Questions**

 Have the Project and the Laboratory responded satisfactorily to the recommendations of the previous DOE review?
Yes

- Recommendations to be completed prior to CD-2 fully satisfied
- Recommendations for TS Modules on track
- Good progress on Recommendations required prior to CD-3c
- In particular:
  - EVMS fully implemented and helping to manage project
  - Change Control fully implemented and helping to control evolution of project
  - Project Office positions all filled



## **Charge Questions**

2. Is the detailed design sufficiently mature and appropriately reviewed so that the project can continue, as planned, with the procurement and fabrication work that will be approved by CD-3b.

#### YES

- Detector Hall is ready to go.
- TS Module Design Complete. Drawings Complete.
- Successful TS Module Final Design Review
- TS Module design has significant lc margin, significant temperature margin, significant mechanical margins and demonstrated manufacturing technique.
- TS Module Prototype is a fully manufactured prototype that is being used to validate design. Additional stress tests to approximate system operating conditions and confirm margins.
- Acquisition strategy in place. Modeled after PS/DS strategy.
- Defined plan to approve procurement after successful prototype tests.

### **Charge Questions**

3. Are there any outstanding issues that need to be addressed?

We have addressed all of the recommendations.



#### Summary

- We are ready for CD-2 for the full project.
- We are ready for CD-3b for the Detector Hall and the TS Modules.

