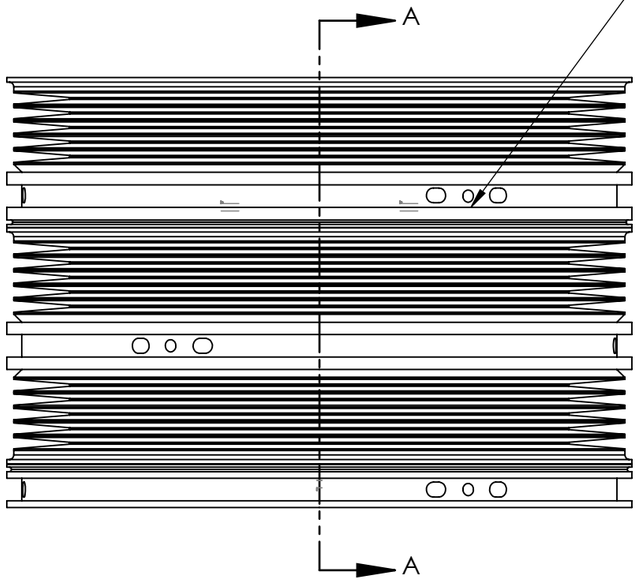
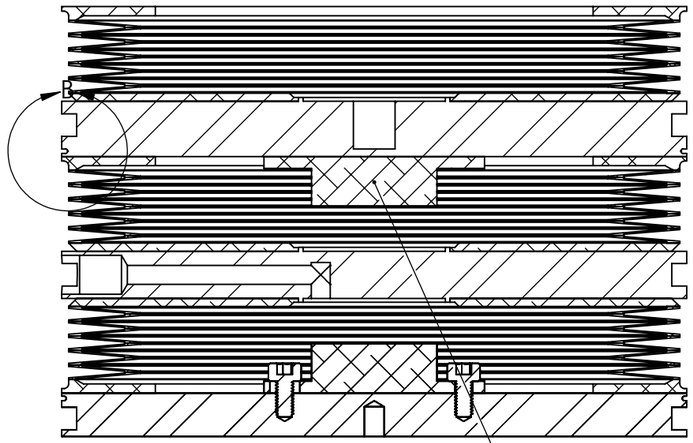
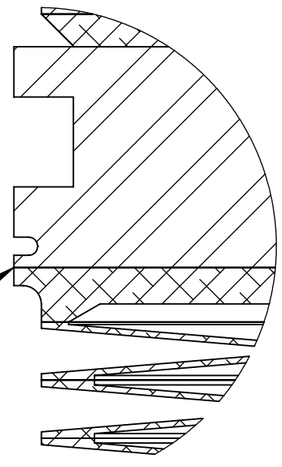


MAKE SURE THAT PIN HOLES ARE CLOCKED BY 60 DEGREES WITH RESPECT TO THE CENTER PLATE

SECTION A-A
SCALE 1 : 1



MAKE SURE THAT HARD STOP PLUG IS INSTALLED BEFORE FUSION WELDING OF ASSEMBLY



ANNULAR FUSION WELD

DETAIL B
SCALE 4 : 1

UNLESS OTHERWISE SPECIFIED:	Ernest Orlando Lawrence Berkeley National Laboratory
DIMENSIONS IN MM TOLERANCES: ANGULAR ± 0.5° X ± 0.5 X.X ± 0.1 X.XX ± 0.05 X.XXX ± 0.010	PROJECT: MICE
GD&T PER: ASME Y14.5M-2009	TITLE: CENTER PLATE FOR MICE ACTUATOR
MATERIAL	SOLIDWORKS MODEL REVISION AT TIME OF RELEASE:
MACHINING FINISH: 3.2 micron	
EDGE BREAK: 0.1mm x 0.1mm	SIZE: B; DWG. NO.: 27K068; REV: v1
PROJECTION: THIRD ANGLE	SCALE: 1:2; WT: Kg; SHEET 1 OF 1
DO NOT SCALE DRAWING	