

Preparing Nanostructured Membranes from Benign and Naturally-occurring Reagents

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Objectives

- Incorporate biological building blocks into synthetic, nanostructured PAA membranes
- Develop nanostructured green polymer membranes, with controllable pores for water disinfection that can be used in;
 - Home based drinking systems
 - Remote areas
 - Especially during natural disaster

Research Needs

- Water treatment has been accepted as one of the most crucial topics for a sustainable environment
- US EPA's Safe Drinking Water Act (SDWA) requires that all surface water be filtered and disinfected before consumption
- Need to develop low-cost, innovative technologies that can efficiently remove microbial contaminants from drinking water.

Poly(amic) acid (PAA)

● PAA

- Precursor of Polyimide (PI)
- Powder or liquid, poor mechanical properties

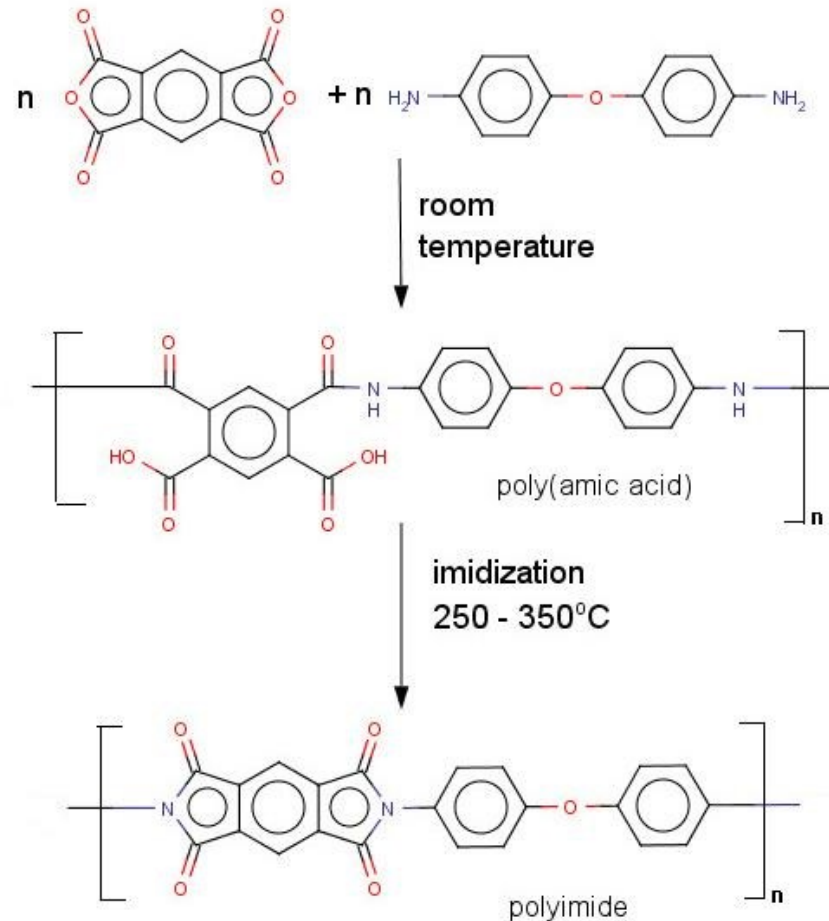
○ PI

- Final product
- Thin film, flexible, durable

PMDA - pyromellitic dianhydride

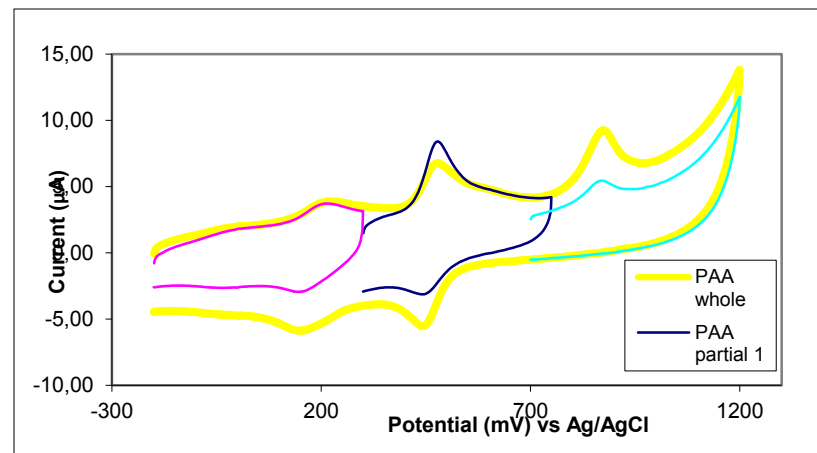
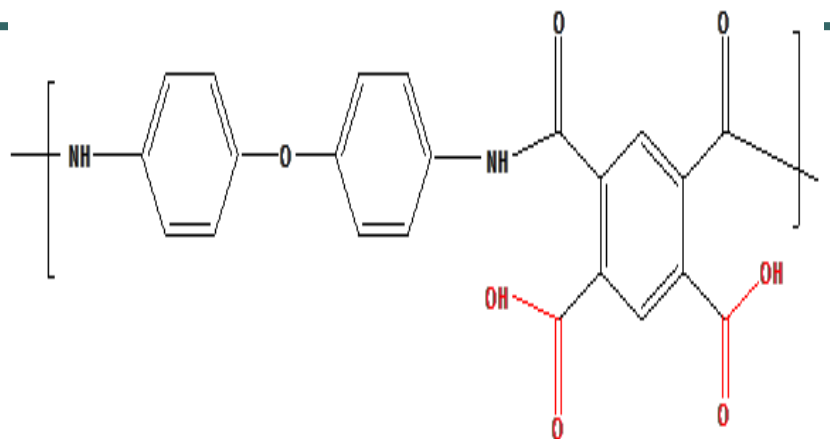
ODA - 4, 4'-oxydianiline

DMAC - N,N-dimethylacetimide



What is PAA?

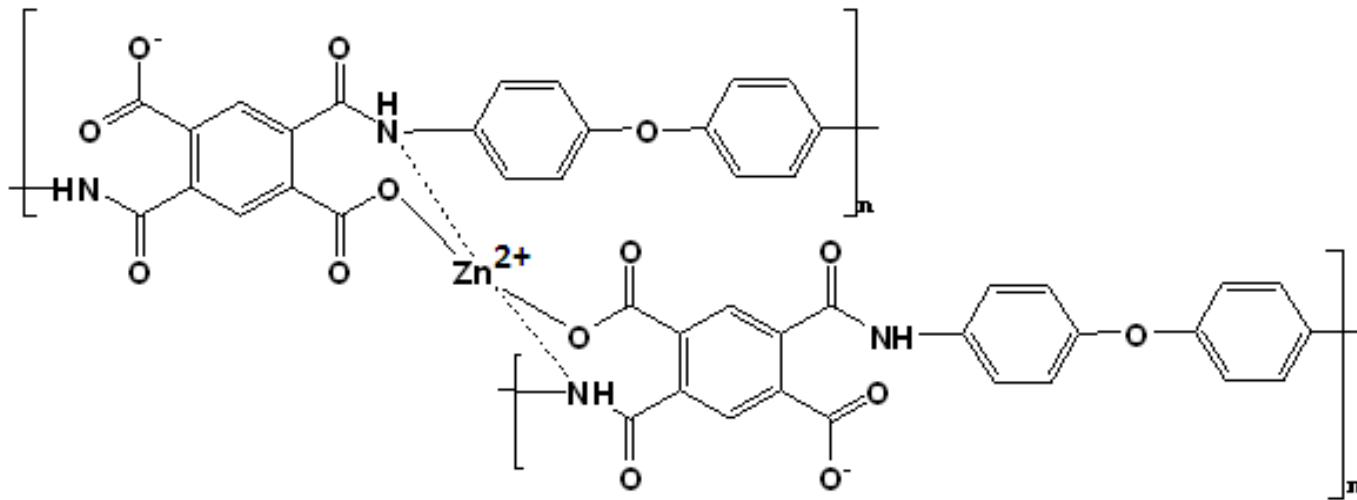
- Conductive
- Ease of preparation
- Flow of electronic charges
- Redox stable
- Surface functional groups
- Permeability



Why PAA Membranes?

- Easy to incorporate bio-functional groups
 - Non-soluble membranes
- Controllable nano-pore size
- Potential for biodegradation
- Conductive and electroactive
- Membranes are simple to manufacture
- Membrane are often disposable; eliminating the need for lengthy cleaning and regeneration
- Reduced footprint

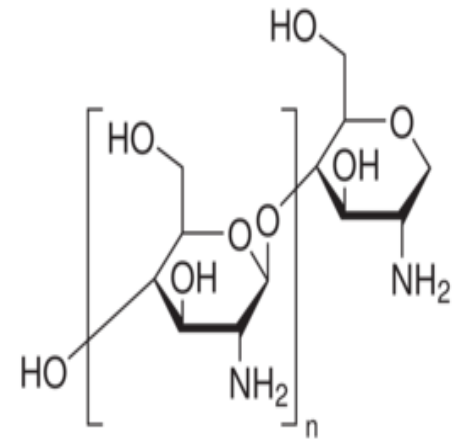
Improving Mechanical Strength



Addition of metal cation may improve mechanical properties by creating complexation networks:

Biological Building Blocks

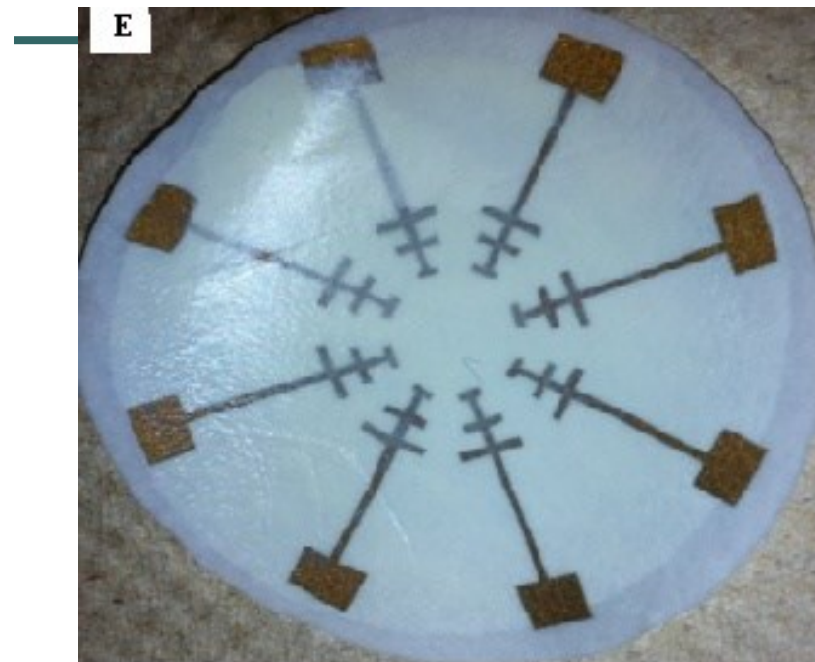
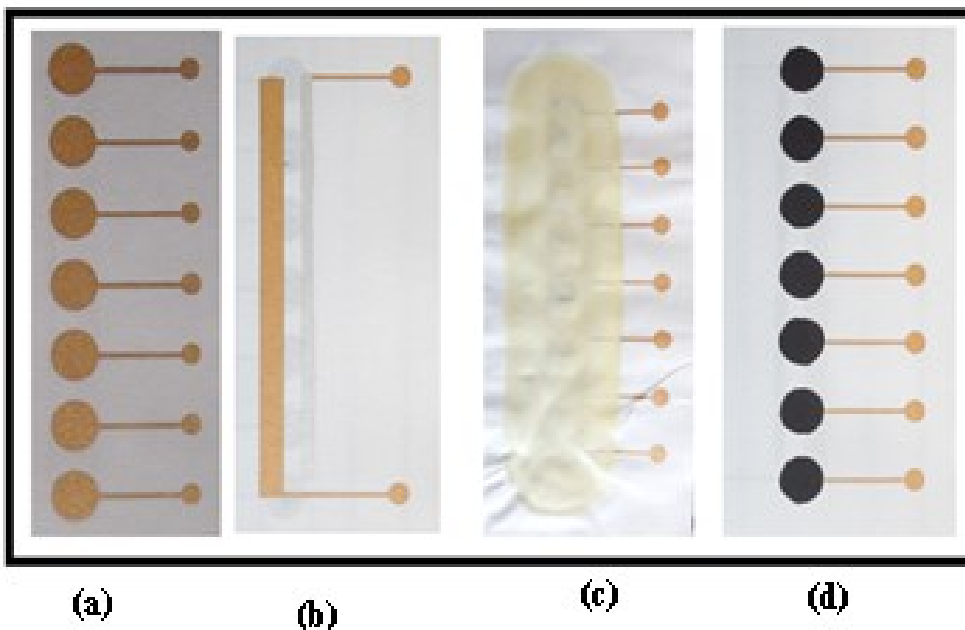
- Chitosan:
 - *Natural and soluble polymer*
 - *Can be used in many formats as membrane*
 - *Can be chemically modified*
 - *Possesses anti-microbial property*
 - *Pre-filtration membrane*



Polymer 50 (2009) 3661–3669

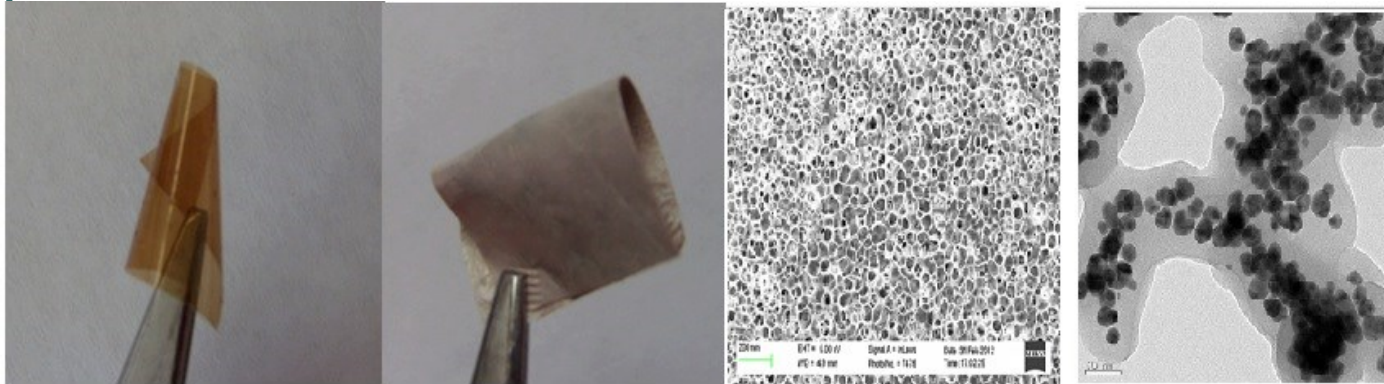
Separation and Purification Technology 75 (2010) 358–365

Previous Applications: Paper-based PAA sensors

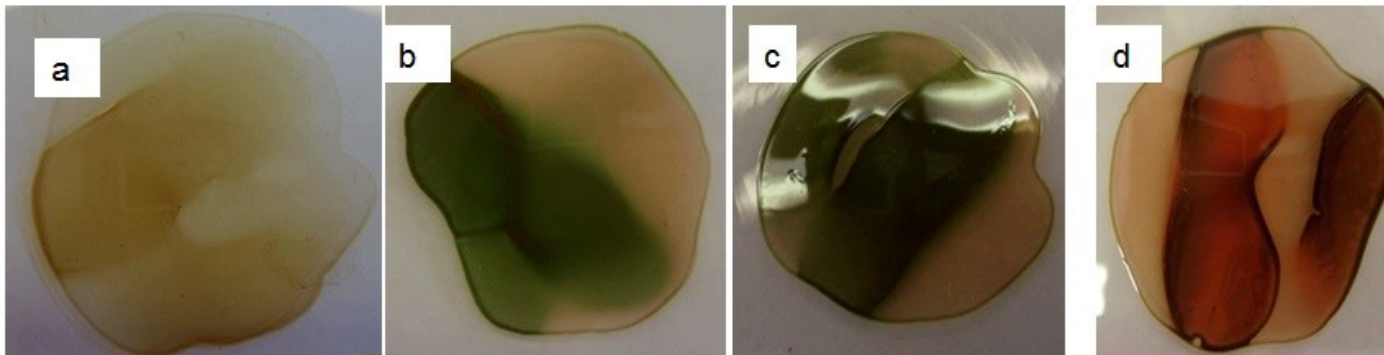


Sample PAA-on membrane electrodes (a) gold working electrodes on paper substrates, (b) gold counter and silver/silver chloride electrodes, (c) Working electrodes coated with PAA membranes, and (d) carbon working electrodes. Right: Gold array electrodes fabricated onto paper substrates; with subsequent coating of PAA membranes (notice the shiny PAA).

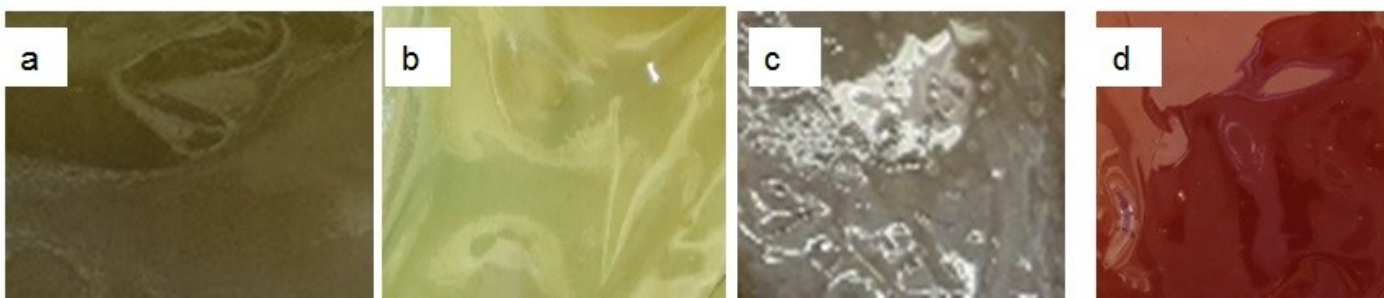
Classic PAAs



- **Stable :300°C**
- **Flexible**
- **Mechanically strong**
- **Porous**

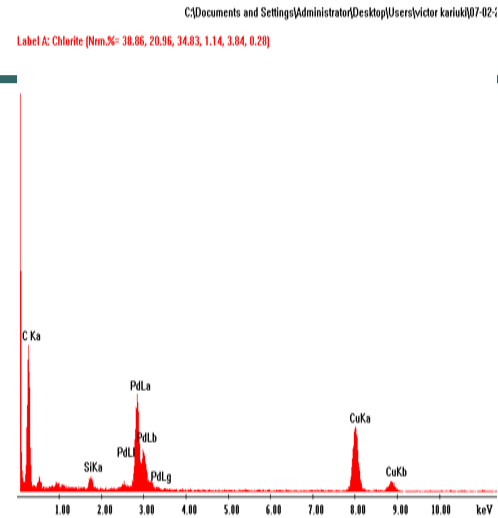
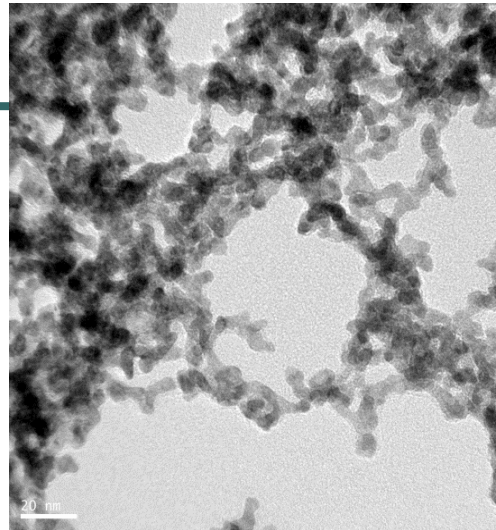
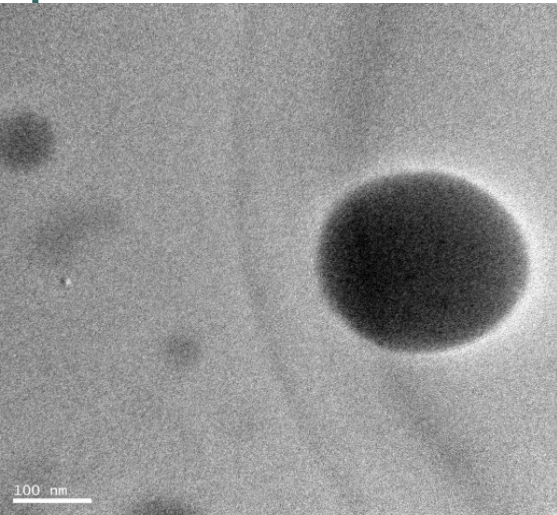


Temperature dependence of PAA
a-75 ° C, b-150° C, c-250° C, d-300° C



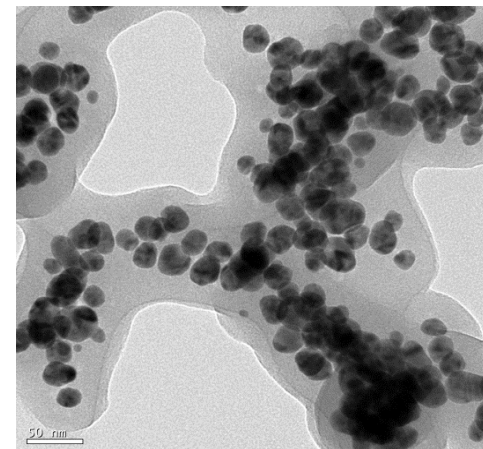
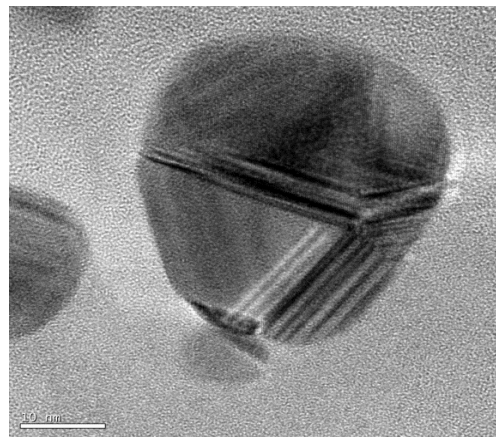
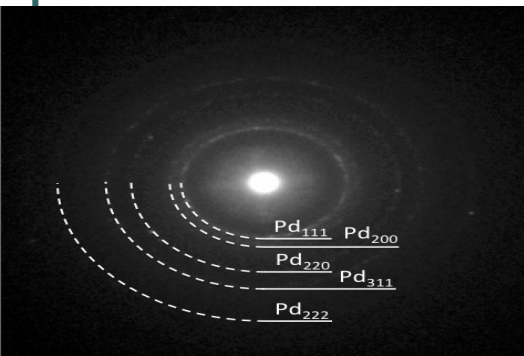
Fluorescent PAA biomembranes: A- PAA-CS with %0.3 GA, B-PAA-DA, C- l-PAA 15 h incubation D- m-PAA-DA with for 15 h

PAA stabilized nanoparticles while maintaining wettability



PdNPs stabilized with PAA

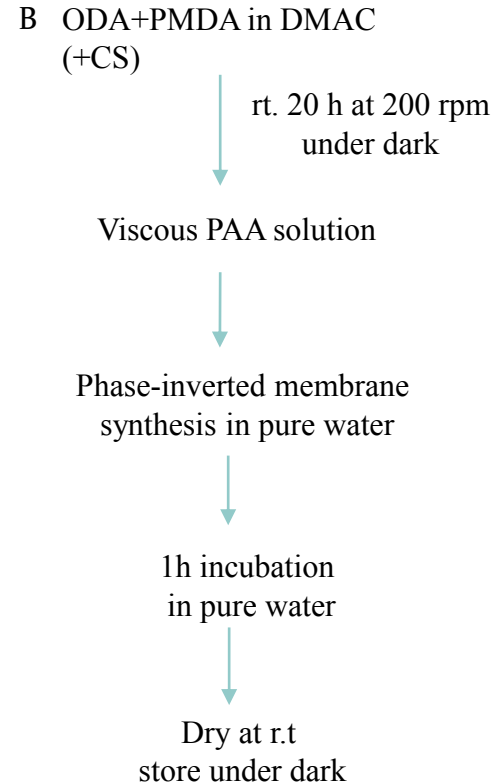
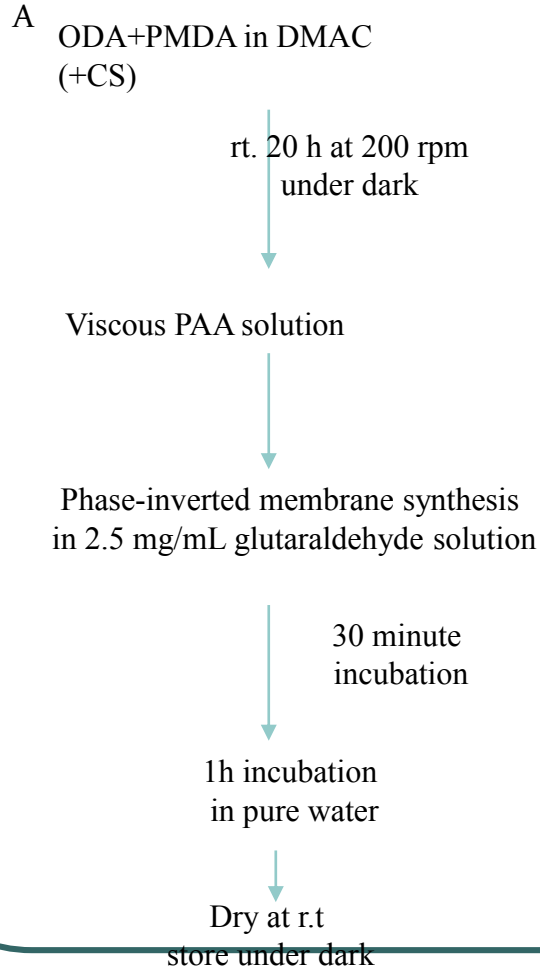
PdNPs with no PAA



X-ray diffraction pattern shows crystalline particles were formed with uniform size & random size distribution.

HRTEM of nanosilver with PAA: Particles are twinned with 5 fold symmetry

Synthesis of PAA and PAA-CS membrane



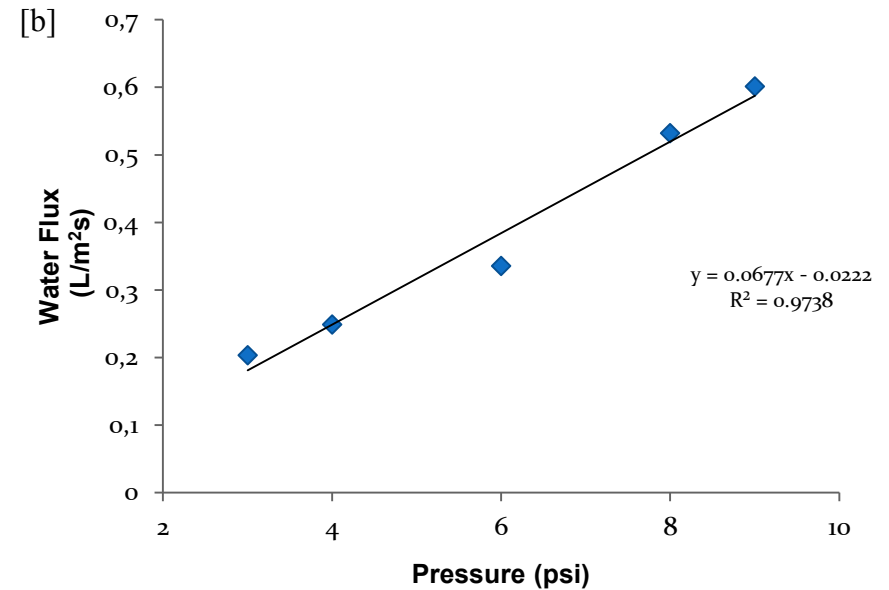
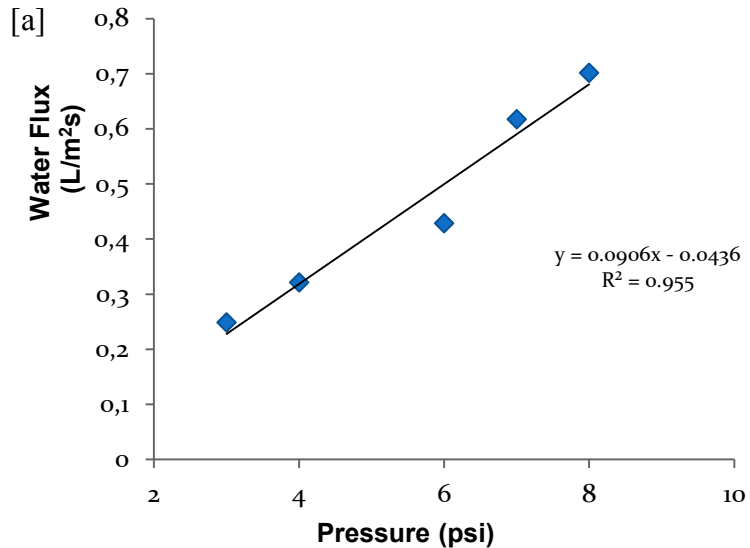
Pore-size Characterization

Membranes	Pore size range (nm)	Medium pore size (nm)	Standard deviation (nm)
0.2M PAA	23-158	82	38
0.2M PAA-GA	12-143	67	23
0.25M PAA	11-100	36	25
0.25M PAA-GA	12-104	34	28
0.25M PAA-CS	10-86	41	23
0.25M PAA-CS-GA	9-76	33	25
0.3M PAA	8-84	28	19
0.3M PAA-GA	5-76	18	11
0.3M PAA-CS	6-42	15	12
0.3M PAA-CS-GA	4-45	14	9
0.32M PAA	6-79	27	14
0.32M PAA-GA	4-47	24	9.8
0.32M PAA-CS	5-35	18	8.3
0.32M PAA-CS-GA	4-32	14	6.7

Mechanical Characterization

Membrane	Maximum load (lb)	Tensile strength (ksi)	Modulus of elasticity (ksi)
PAA^a	6.1	1.5	48.9
PAA-CS^a	2.8	0.7	43.5
PAA-GA^b	7	1.8	82.4
PAA-CS-GA^b	8.6	2.1	71.8
PAA-GA^c	1.7	0.4	46.1
PAA-CS-GA^c	3.6	0.9	52.6
PAA-CS-GA in GA^d	1.3	0.3	35.6

Water Flux-Pressure Pattern



(a) Water flux-pressure pattern of PAA-GA; (b) Water flux-pressure pattern of PAA-CS-GA

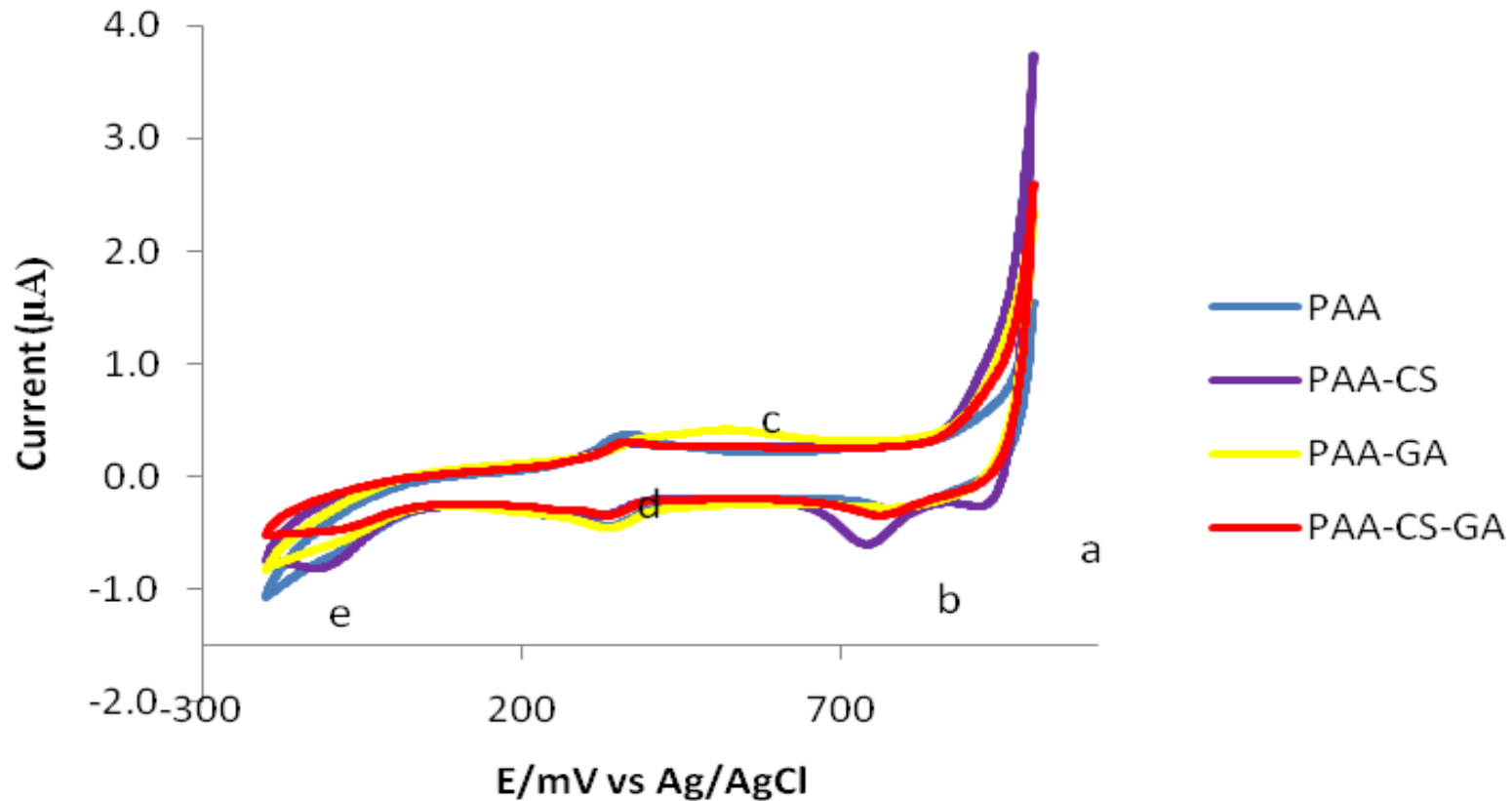
Contact Angle of PAA membranes

Membrane Type	Contact Angle (degree)	Std
PAA¹	53.76	3
PAA-CS^{1a}	48.47	2
PAA-GA¹	71.68	4
PAA-CS-GA^{1a}	70.40	4
PAA-CS-GA^{1b}	65.95	5
PAA-CS^{2a}	46.84	3

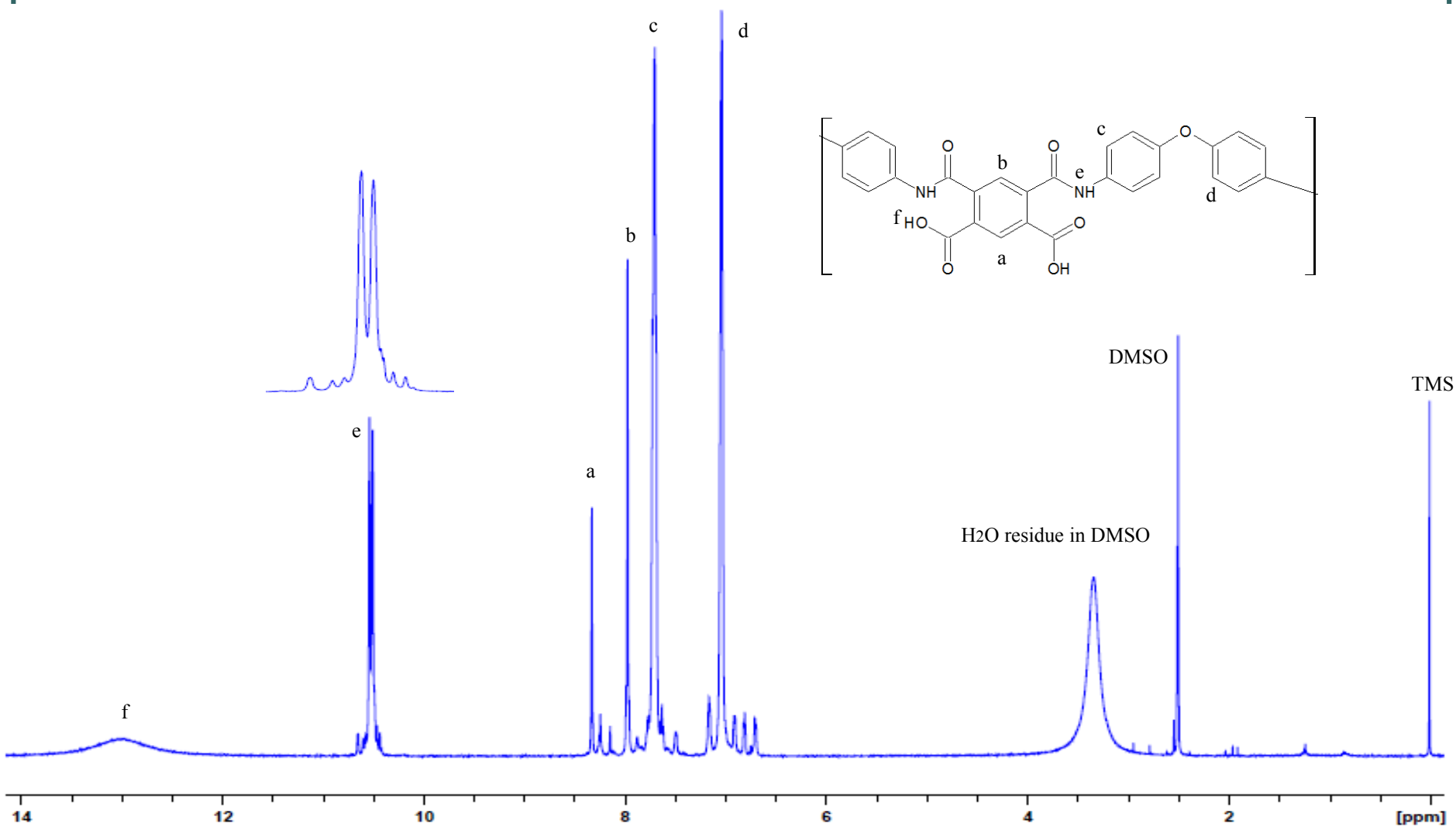
(1) 0.32 M PAA; (2) 0.25 M PAA; (a) CS, 2mg/mL and (b) CS, 7 mg/mL. Temperature during

the all measurements was ~ 22 °C.

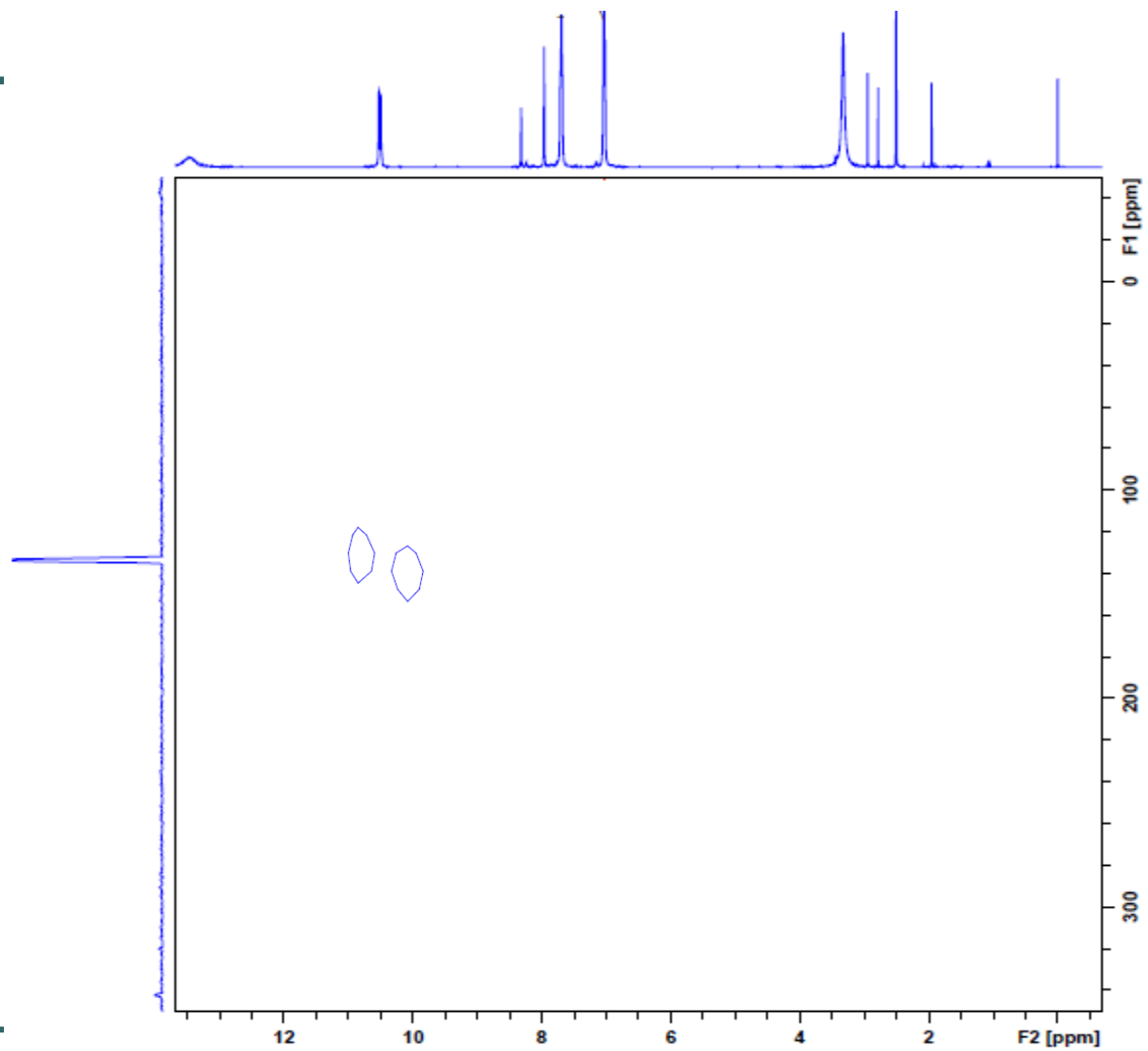
Electrochemical Characterization



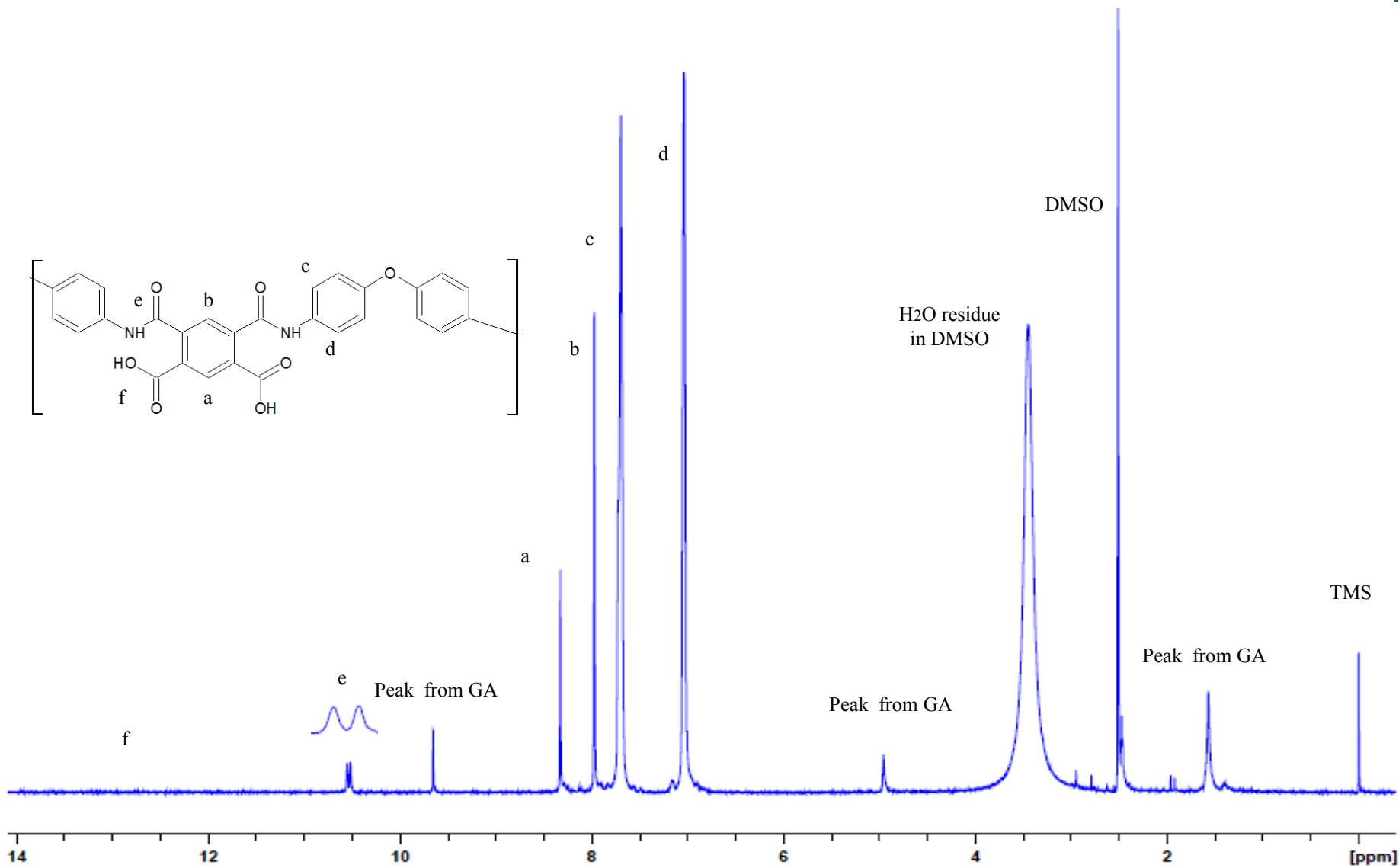
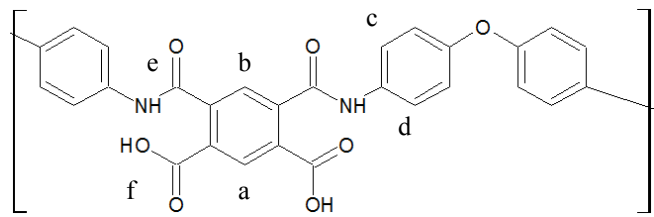
Nuclear Magnetic Resonance



^1H ^{15}N HSQC NMR of PAA



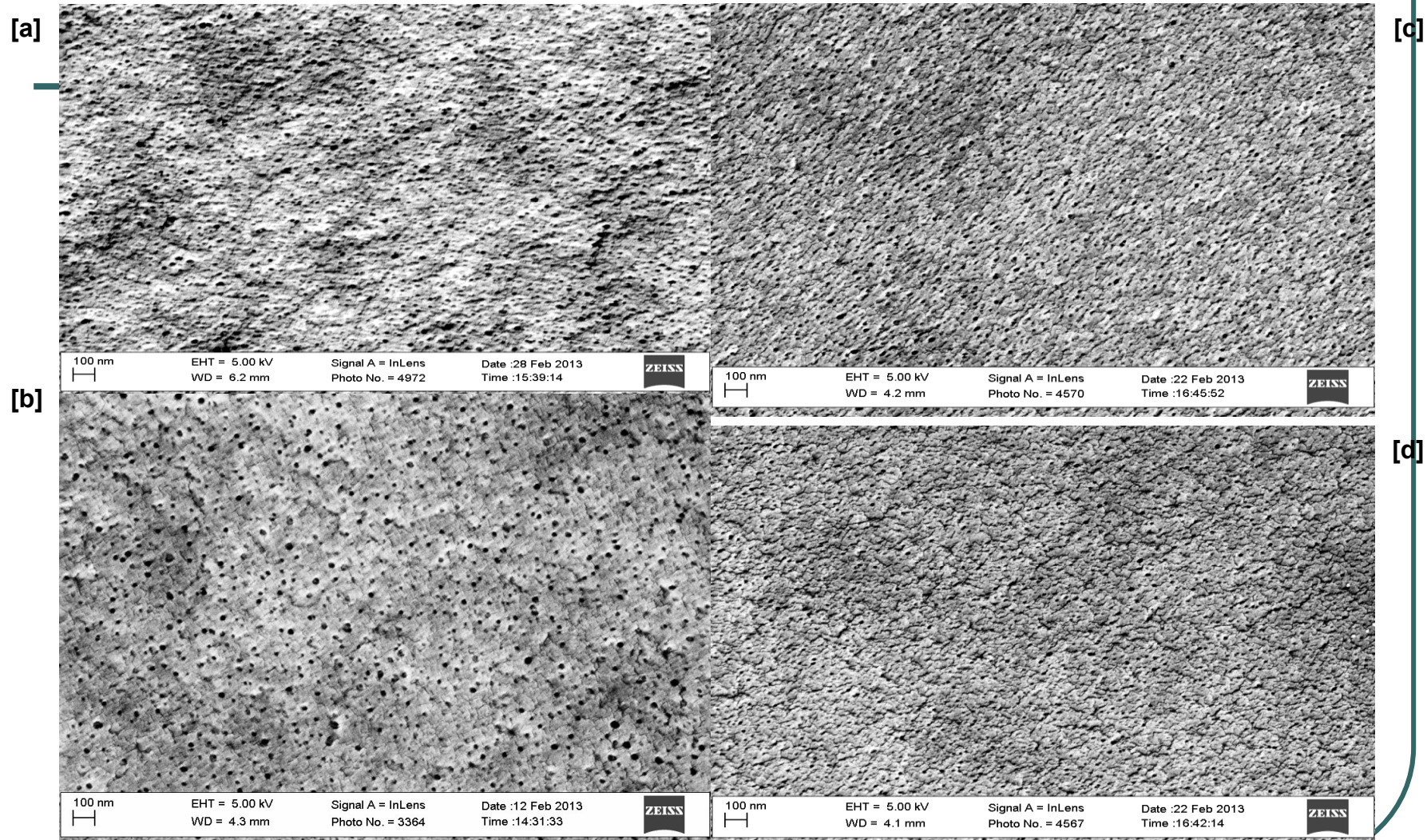
NMR of PAA-GA



Solvent resistance of PAA membranes

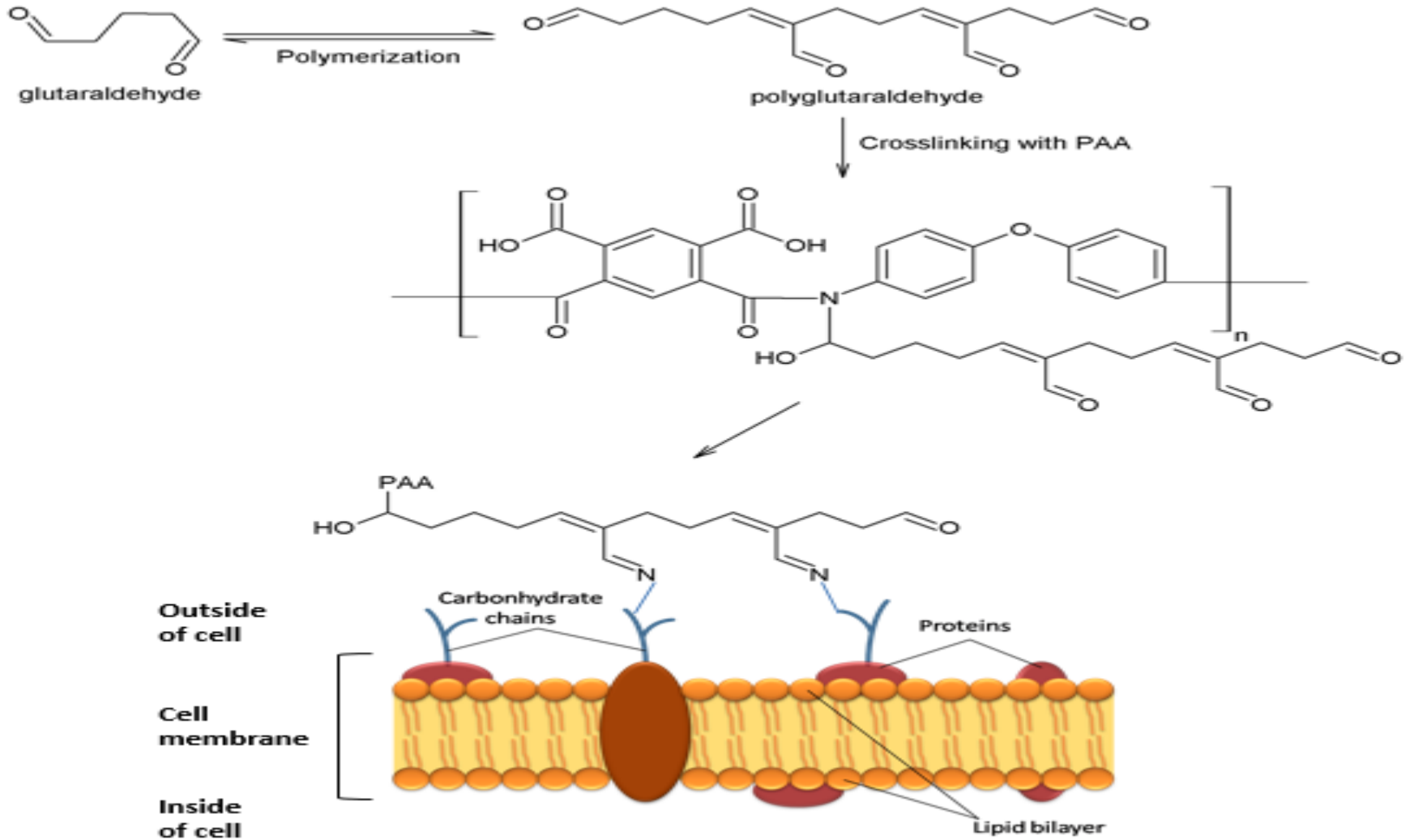
<i>Solvent</i>	<i>PAA</i>	<i>PAA-CS</i>	<i>PAA - GA</i>	<i>PAA-CS-GA</i>
pH 9.0 50 mM PBS	Yes ^a	Yes ^a	No ^b	No ^b
pH 4.5 50 mM Acetate	Yes ^a	Yes ^a	No ^b	No ^b
Mueller-Hinton Broth	Yes ^c	Yes ^c	No ^e	No ^e
Hexan	No ^b	No ^b	No ^b	No ^b
Acetone	B	B	No ^b	No ^b
Ethanol	B	B	No ^b	No ^b
Dimethylformamide	Yes ^c	Yes ^c	Yes ^c	Yes ^c
Tetrahydrofurane	No ^b	No ^b	No ^b	No ^b
Dichlorometane	No ^b	No ^b	No ^b	No ^b
DMSO	Yes ^d	Yes ^d	Yes ^d	Yes ^d
Chloroform	No ^b	No ^b	No ^b	No ^b

Surface comparison of PAA membranes

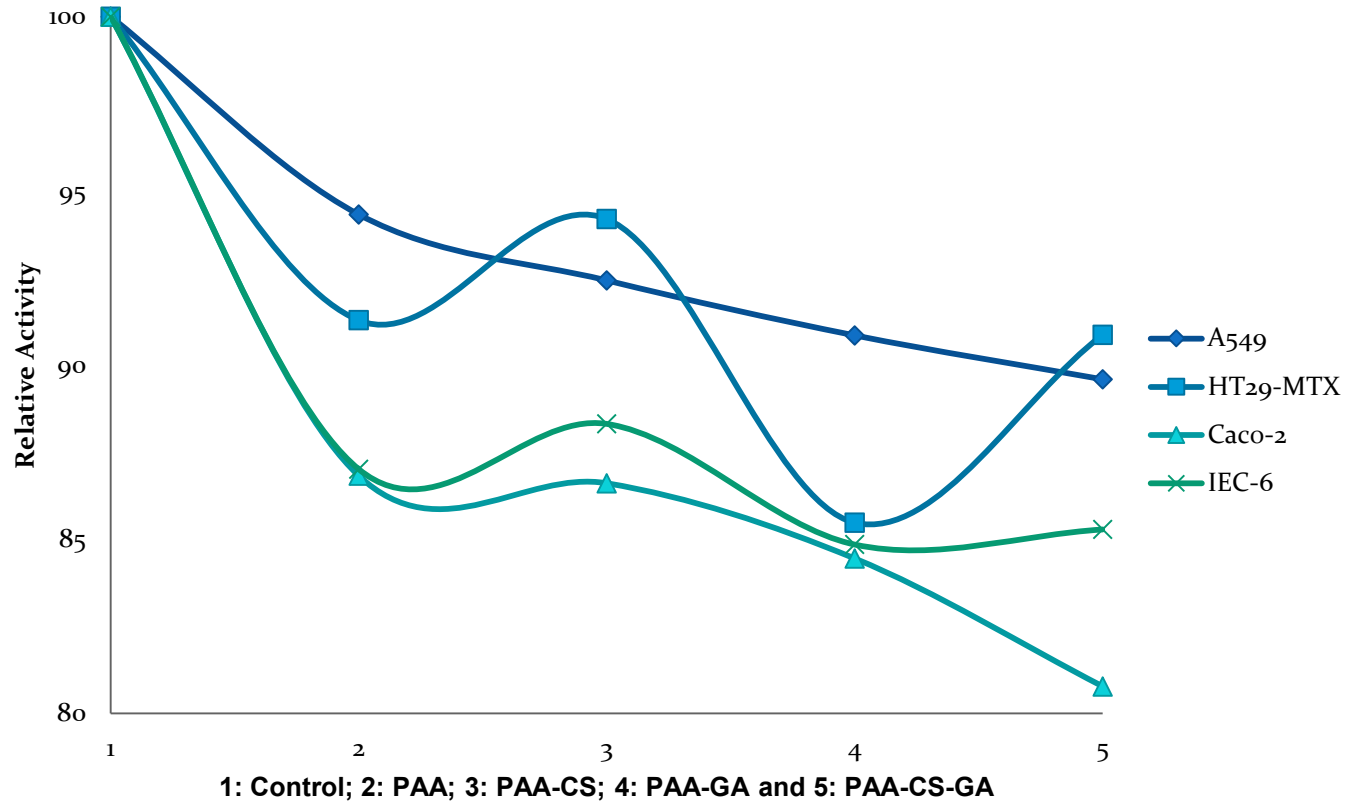


SEM images of PAA and functionalized membranes at a magnification of 100000x. **a.** PAA membrane; **b.** PAA-GA membrane; **c.** PAA-CS membrane; **d.** PAA-CS-GA membrane.

Anti-microbial action of PAA-GA and PAA-CS-GA



Cytotoxicity Characterization



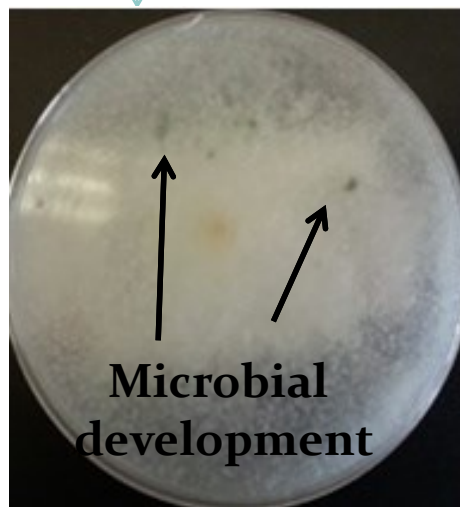
Degradation of PAA polymers



Spoiled stick [Elm tree (*Ulmus Americana*)]

Transfer of mix-microbial culture

Trametes defined medium



Microbial development

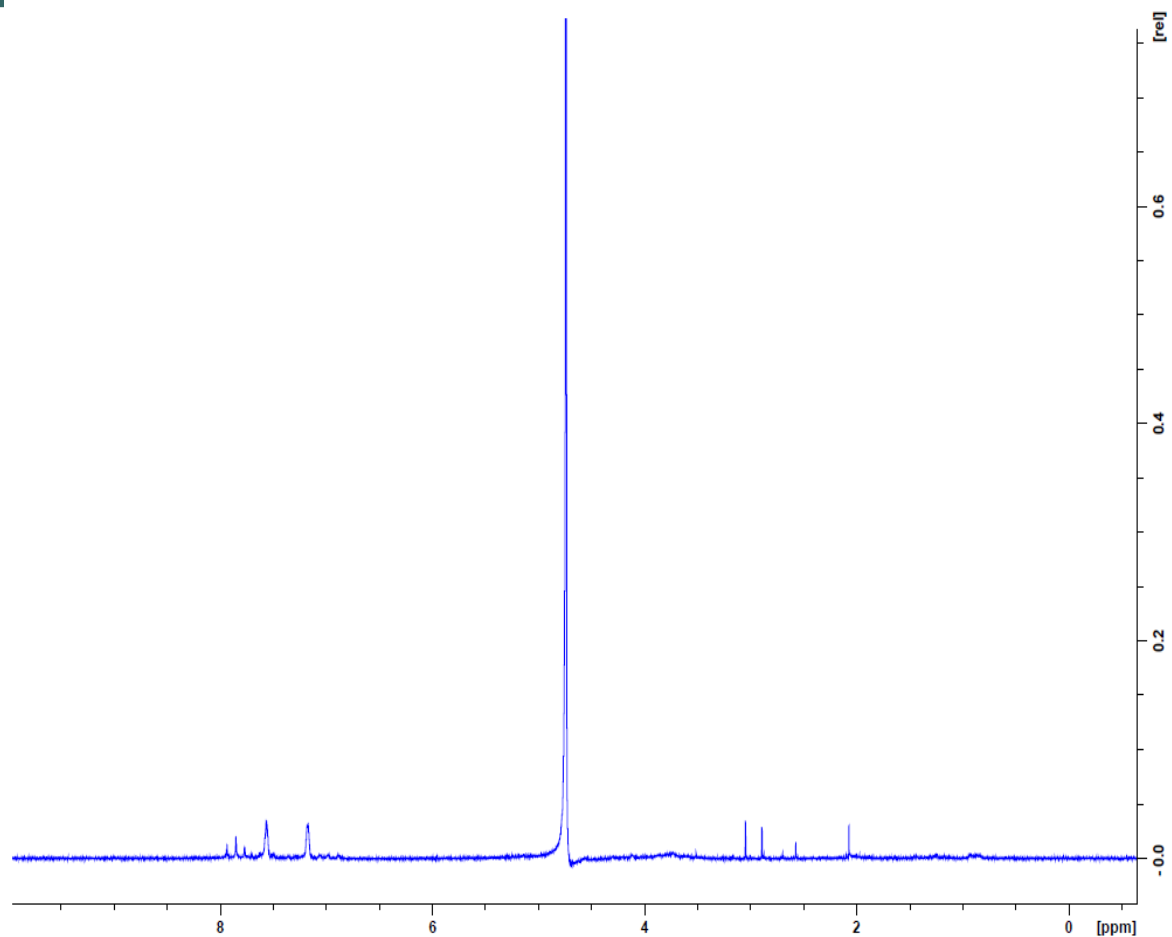


Peptone yeast with trace metal solution

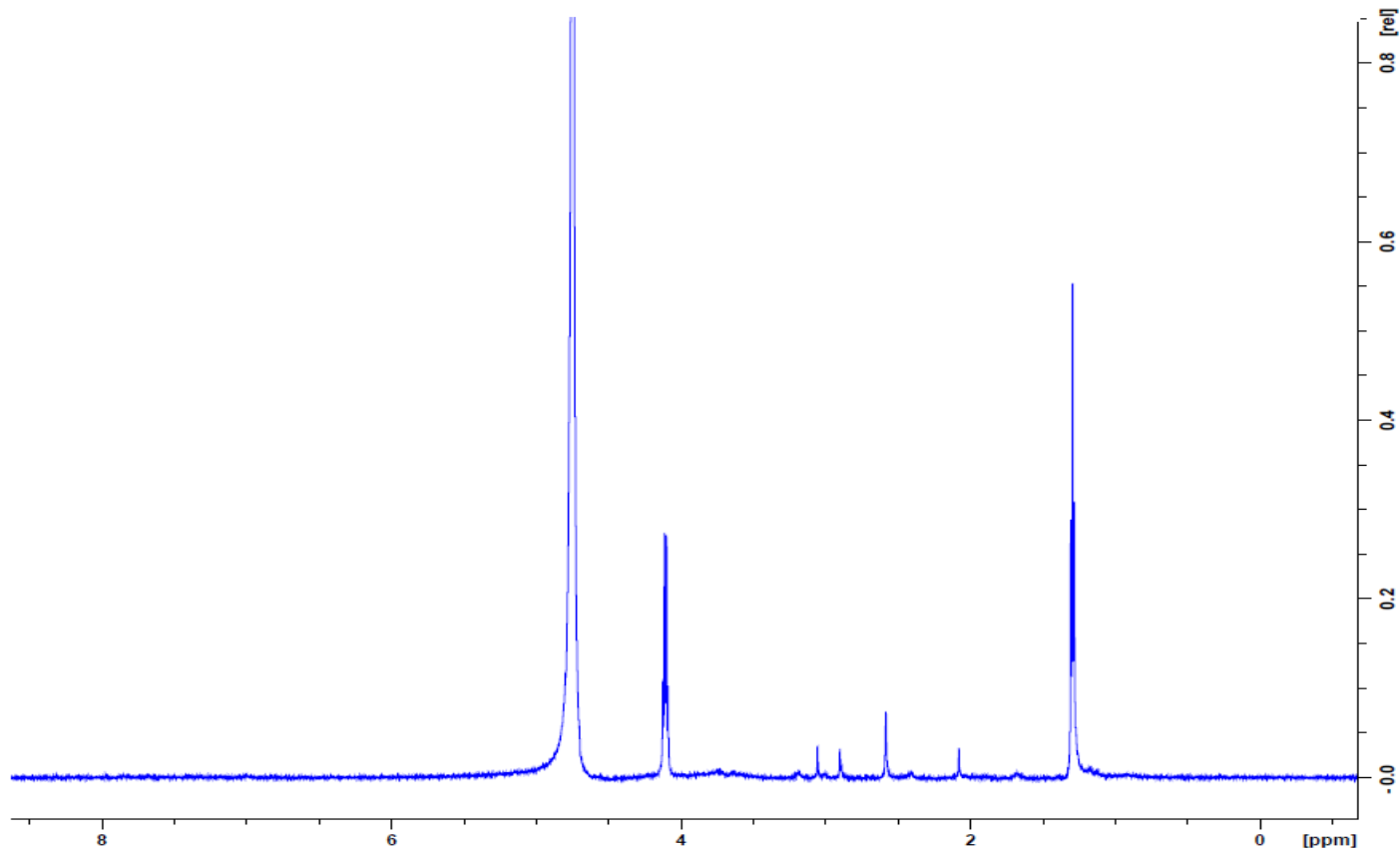
Microbial biomass

PAA-CS-GA or PAA-GA

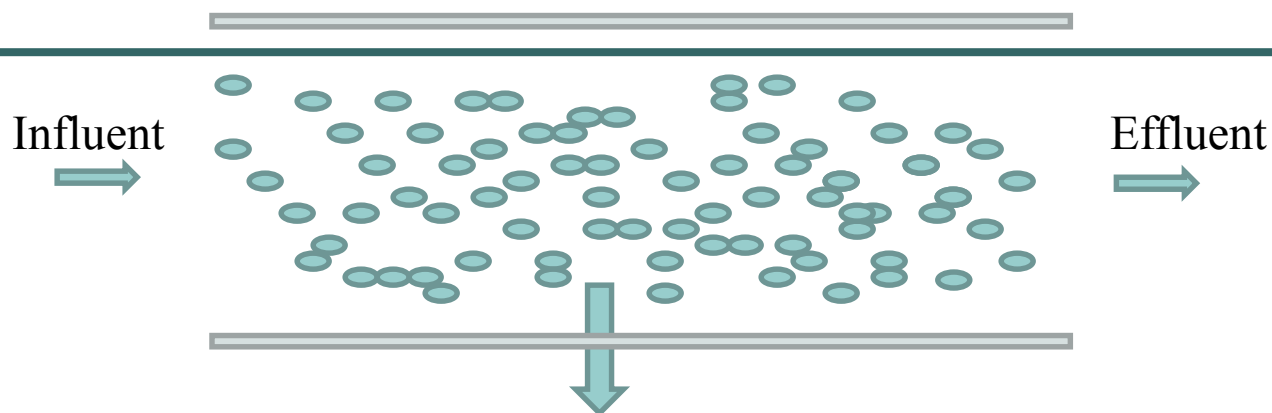
20th day NMR from medium



***35th day* NMR from the medium**



Disinfection of drinking water

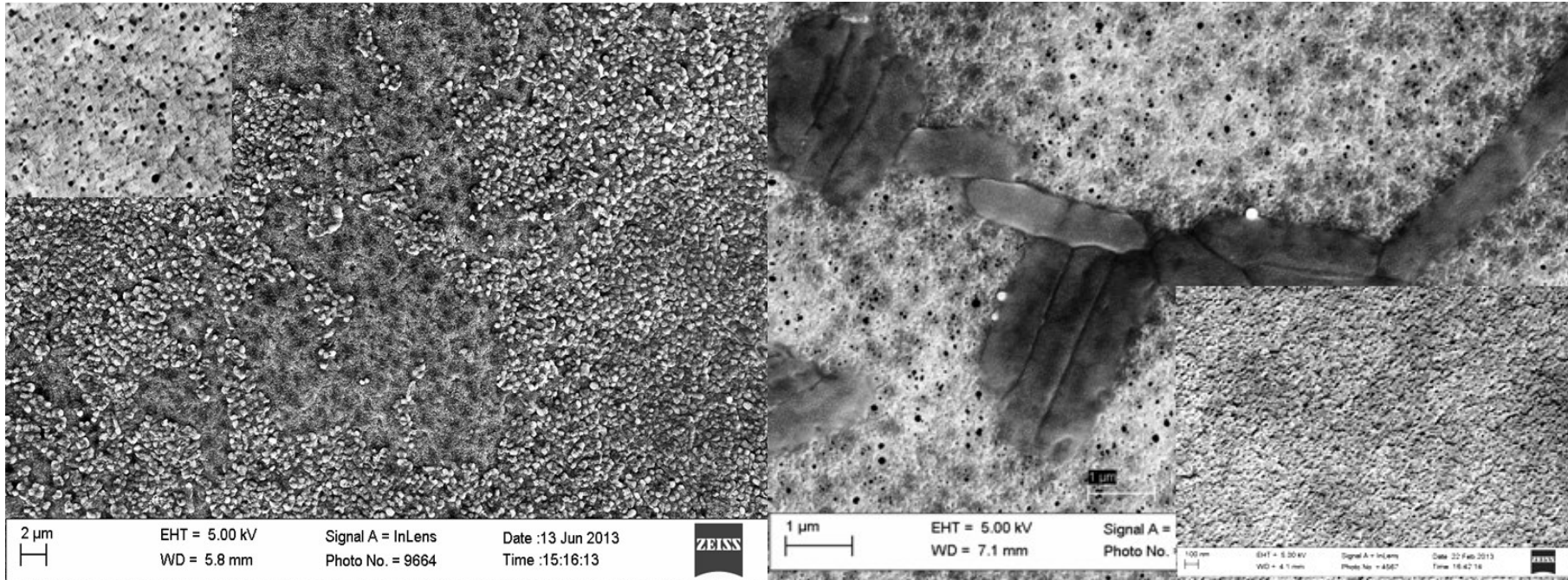


Sample volume (mL)	Amount of spiked microorganisms (cfu/mL)	Amount of total microbial residue after filtration (cfu/mL)	% Disinfection	Membrane Type Employed
500	3×10^8	none	3×10^8	PAA- GA
1000	3×10^8	none	3×10^8	PAA-CS-GA
1500	3×10^8	none	3×10^8	PAA-CS-GA

Sadik et al, *Journal of Membrane Science*, Volume 472, 15 December 2014, Pages 261-271

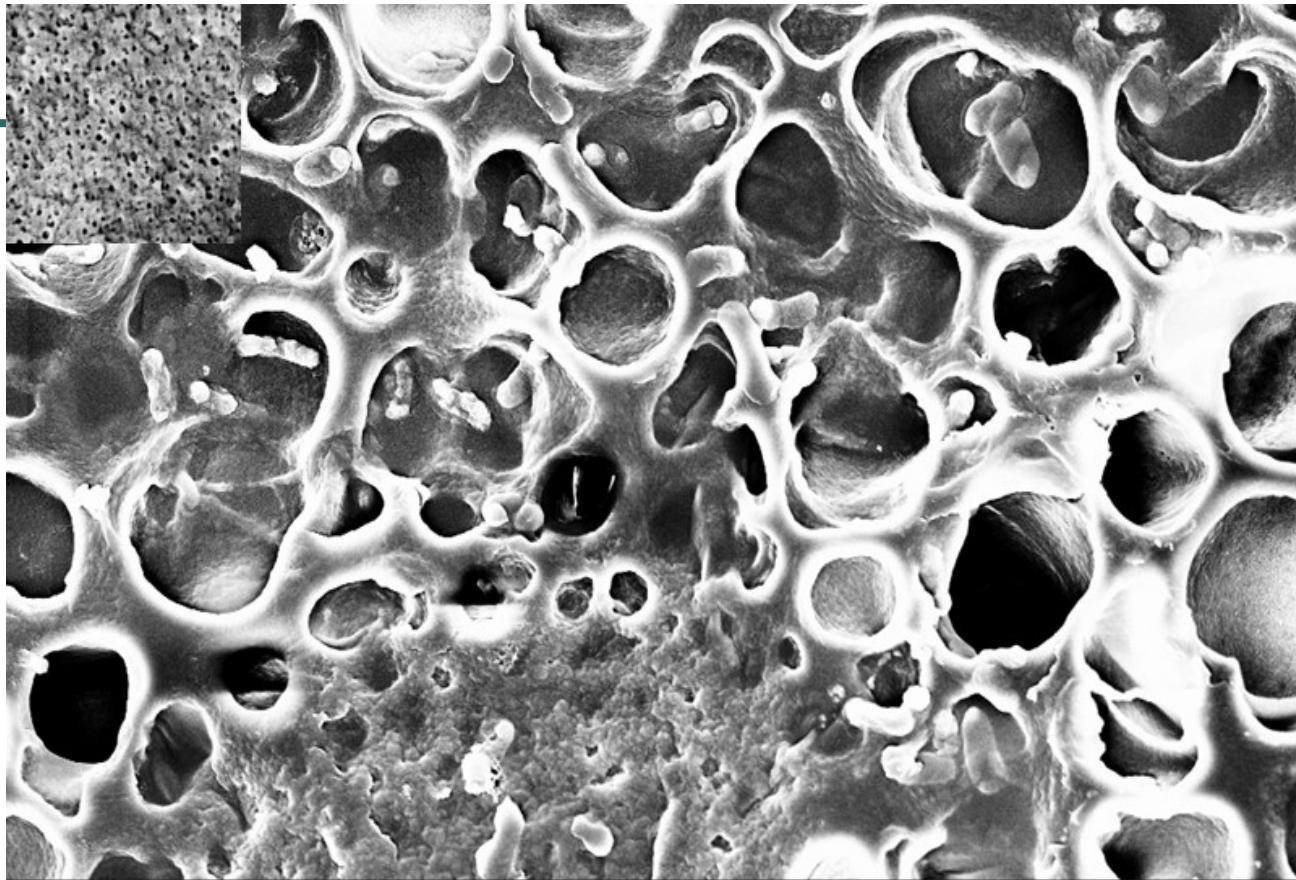
Chemical Processes for a Sustainable Future, eds. T. M. Letcher, J. L. Scott and D. Patterson, Royal Society of Chemistry, Cambridge, UK, 2014, 27 chapters, pages, ISBN: 978-1-849739757

Post-filtration SEM image of PAA-CS-GA



GA treated PAA-CS and PAA did not lose their surface integrity and pore-size distribution for disinfection of 1000 mL tap water containing 3×10^8 Staphylococcus epidermidis, Escherichia coli and Citrobacter freundii

Post-filtration SEM image of PAA-CS



1 μm
H

EHT = 5.00 kV
WD = 5.3 mm

Signal A = InLens
Photo No. = 5398

Date :8 Mar 2013
Time :16:16:35



10 mL tap water containing 1×10^8 E.coli filtrated via dead-end filtration

Conclusion and Outlook

- ❑ PAA membranes have been successfully synthesized and applied to water purification
 - ❑ Potential exists for large scale disinfection of drinking water
 - ❑ Characterization of the microorganisms in responsible to PAA degradation
 - ❑ PAA membranes are biodegradable and non-cytotoxic.
- PAA based membrane chromatography [PMC] microbial filtration

Acknowledgement

- Dr. Jurgen Schulte for evaluation of NMR data
- Prof. Gretchen Mahler for supplying Caco-2 and HT29-MTX cell lines



THANK YOU





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Results (STAR) Program

Grant #

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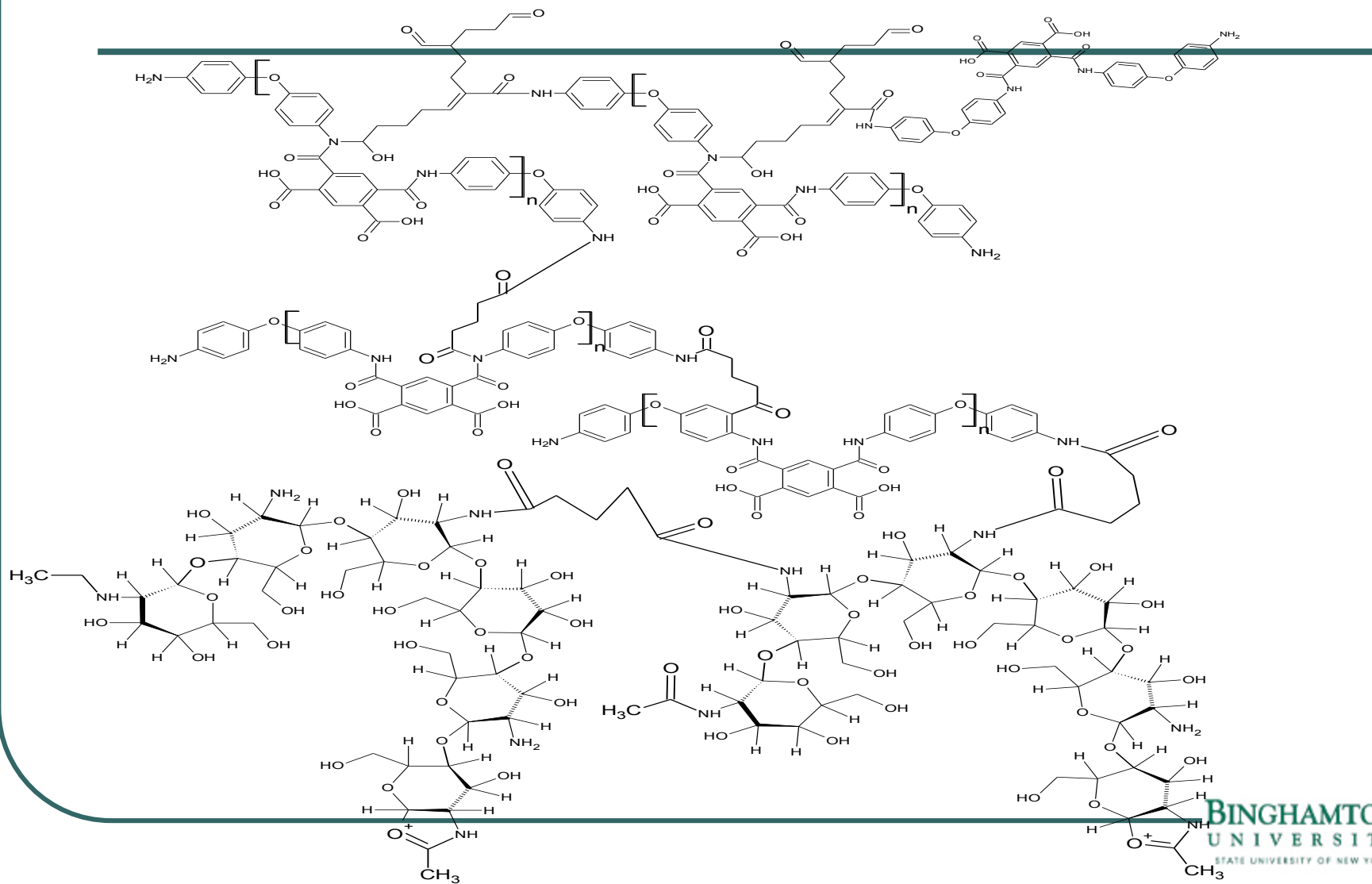
Cost of starting materials used for the synthesis of PAA and PAA-CS membranes

Material/Catalog number	Cost in \$ from Sigma Aldrich
Pyromellitic dianhydride (PMDA), 412287	127.0/500G
<i>N,N</i> -Dimethylacetamide (DMAC), 271012	134.50/2L
Chitosan (CS), 448869	46.70/50G
Glutaraldehyde solution (GA), G7651	224.0/100 mL
4,4'-Oxydianiline (ODA), 516805	162.50/500G

Material	PAA-GA	PAA-CS-GA
ODA	2.08	2.08
PMDA	2.1	2.1
DMAC	6.72	6.72
Chitosan	-	0.093
Total cost	12.47\$/100 mL viscous PAA solution	12.51 \$/100 mL viscous PAA-CS solution
GA	1.12/water bath	1.12/water bath
Membrane cost	1.08 \$/L water	0.19 \$/L water

Membrane cost per liter tap water disinfection was calculated in two steps. (1) In order to prepare 120 x 18 x 0.30 mm membranes 3 mL PAA viscous solution was used, so its expense as added to the cost of GA. (2) Cost of the membrane is then divided to the volume of disinfected tap water, in which re-usability was taken into account.

Possible PAA-GA-CS structure



Why PAA?

- Easy to modify

- Non-soluble membranes

- Controllable nano-pore size

- Potency of biodegradability

- Free from cytotoxicity

- Conductivity

