

Experiment in a bottle (magnetic): MICE PRY

Holger Witte Brookhaven National Laboratory Advanced Accelerator Group

1

Overview



Introduction and Concept

• CAM concept (Forces on PRY)

Status of Manufacturing

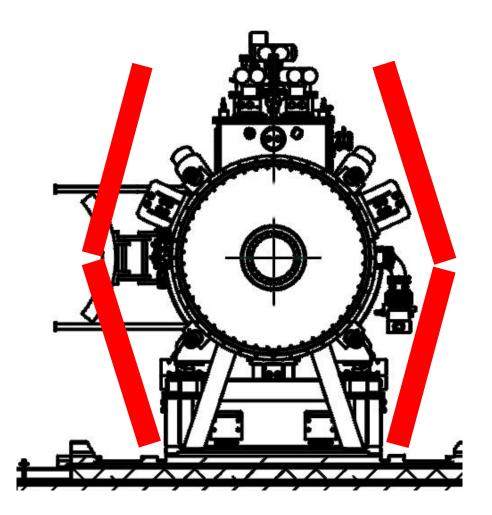
Effect of PRY on MICE Beam

• MICE PRY V'

Partial Return Yoke

- MICE hall: solenoids cause large stray field
- Aim of PRY: Reduce stray field in hall to tolerable level
- Shielding plates
 - wall thickness 10 cm
 - weight: 55t
- Performance
 - Reduces stray field outside of shield to 5-10 Gauss



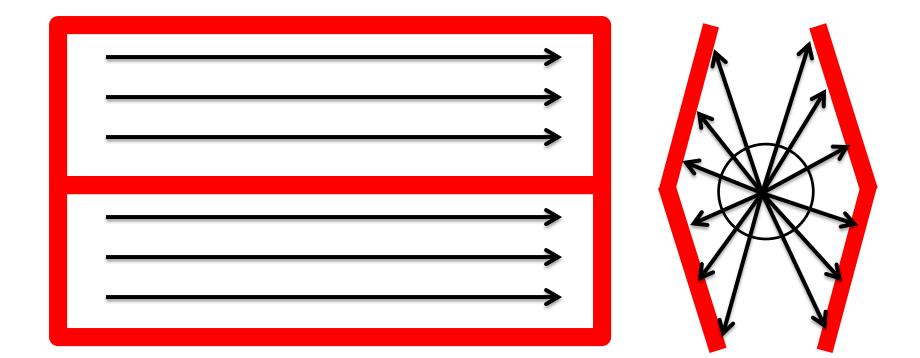


(Note: not to scale)

H Witte. Step IV & VI: Local Flux Return. MICE CM 34, October 2012.

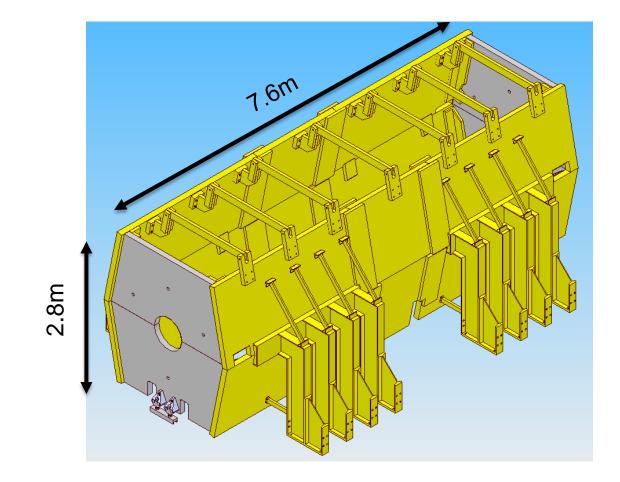
Principle





PRY Step IV





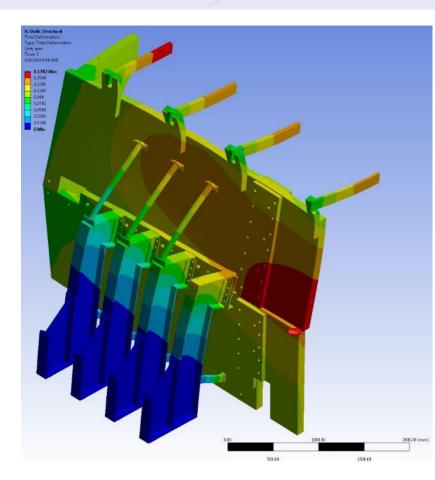
Courtesy of J. Tarrant / S. Plate

21 May 2015



Force Scenarios

- Nominal cases
 - 200/240 MeV
 flip/solenoid mode
 - Deflection 0.18 mm
- Worst case analysis
 - Increased forces by factor 5
 - Still very safe



Force Scenarios

- Nominal cases
 - 200/240 MeV
 flip/solenoid mode
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- Worst case analysis
 - Increased forces by factor 5
 - Still very safe
- Monitoring: draw-wire sensor

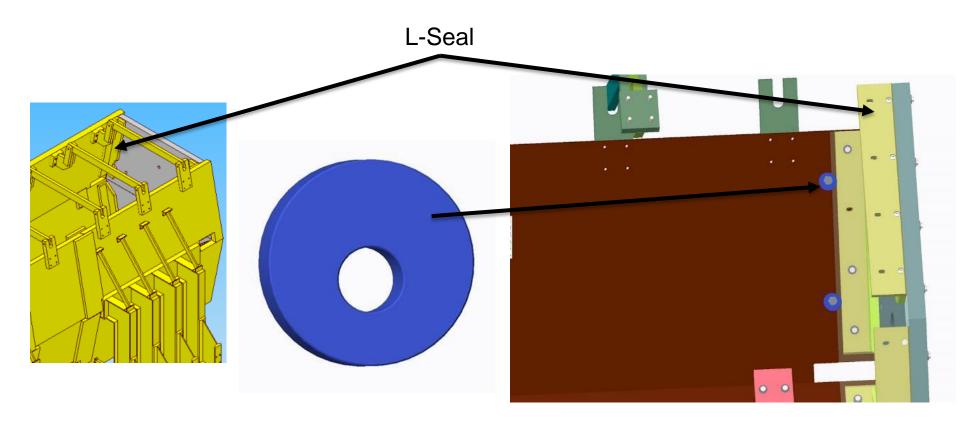




WDS-3000-P115-CA-P

CAM Concept





Mitigates overstressing of L-Seal bolts

Stress analysis now ok up to 5 times calculated load on end plate of PRY

21 May 2015



Status of Manufacturing

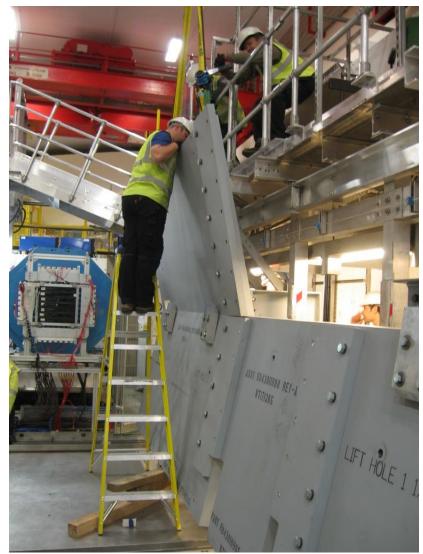
Schedule



- April 1st: PRY South Side complete
- April 30th: PRY North Side arrived at Liverpool port
- May 12th: PRY North Side at RAL
- May 15th: PRY North legs installed and aligned
- May 20th: Installation of north side plates







April 1st 2015





April 1st 2015









PRY North Side



Support structure aligned to within 1 mm May 15th 2015



Effect of PRY on MICE Beam

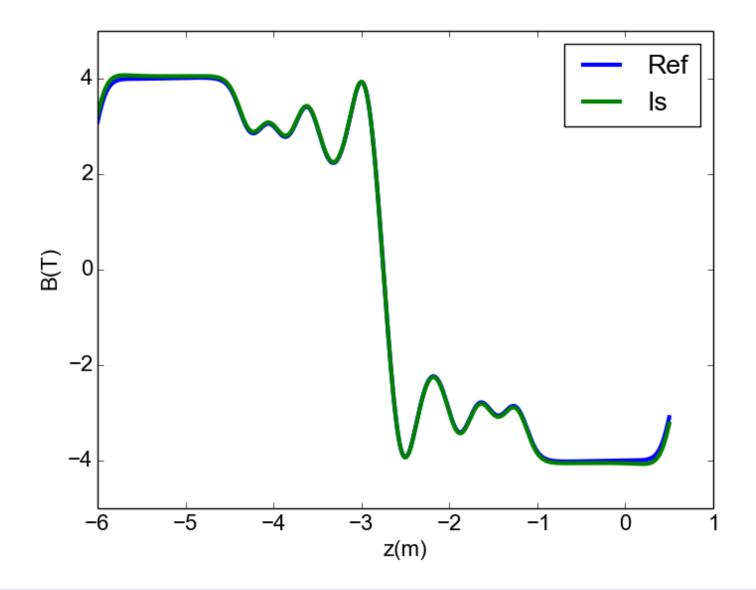
Correction MICE Coil Currents



- Solenoids run more efficiently with iron yoke
 - i.e. at nominal current longitudinal field is too large
 - Small effect (≈ %)
 - Can be corrected by tweaking coil currents, but this is a lengthy process if done manually
- New approach: perturbation theory
 - Magnetization in PRY does not change
 - Treat error field as perturbation
 - Find set of coil currents which corrects these errors

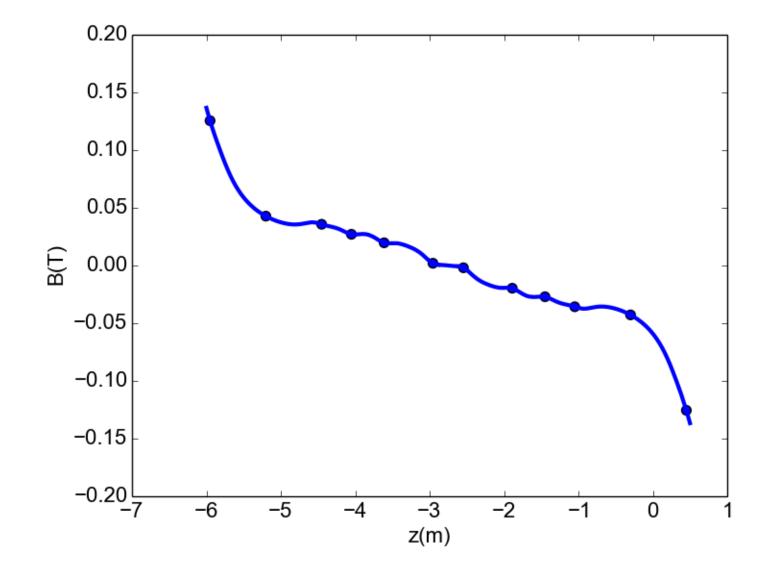
240 MeV Flip





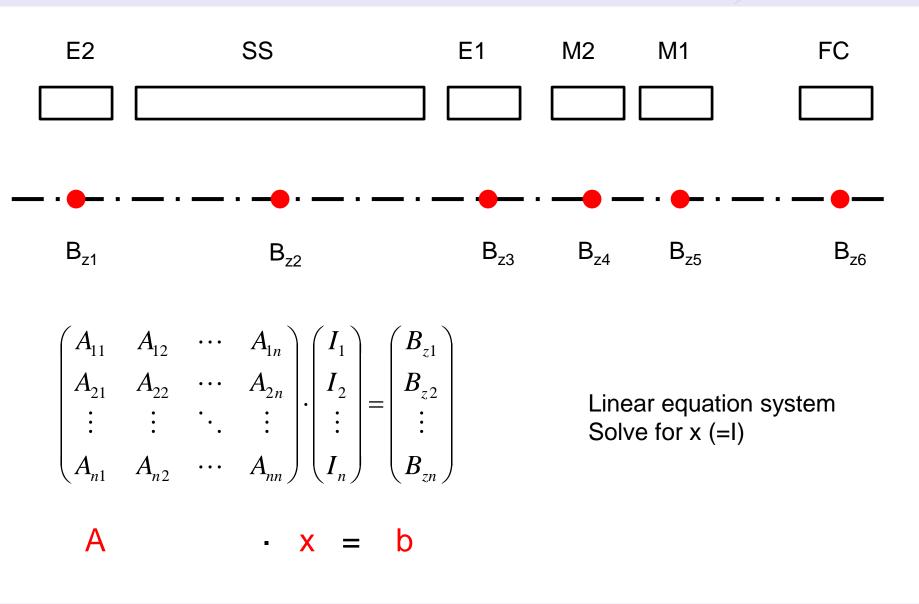
240 MeV Flip – Field Error





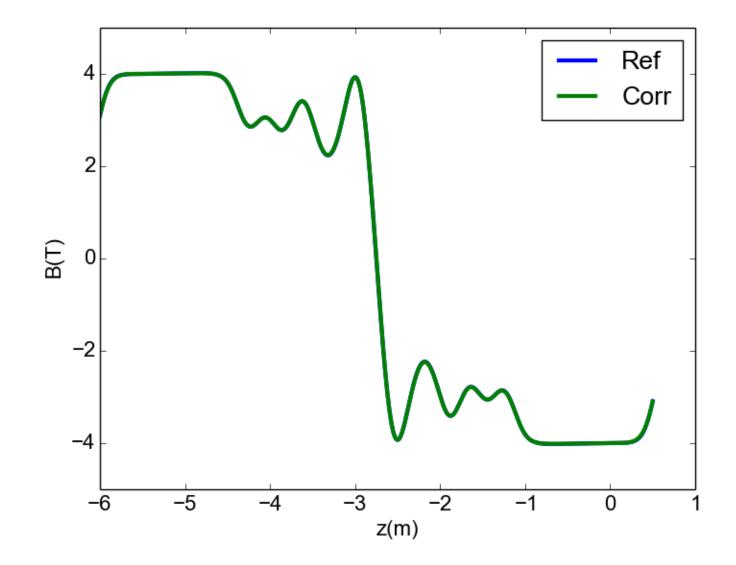
Methodology





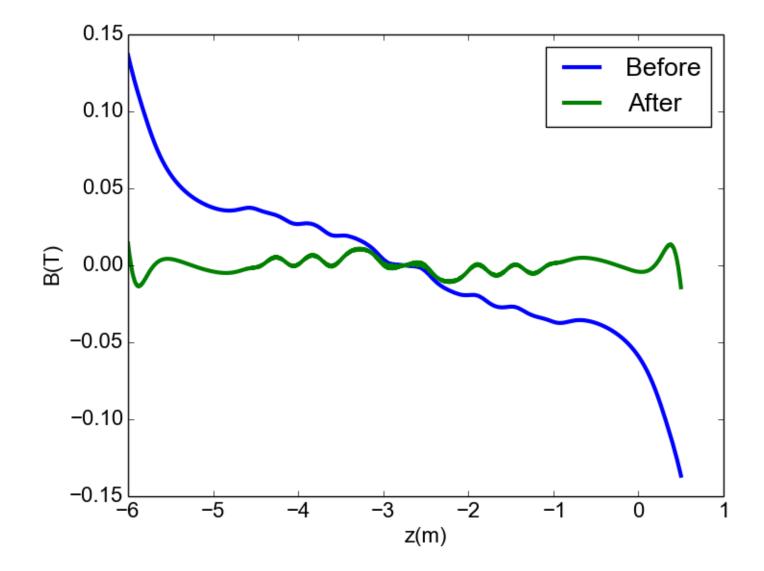
240 MeV Flip - Corrected





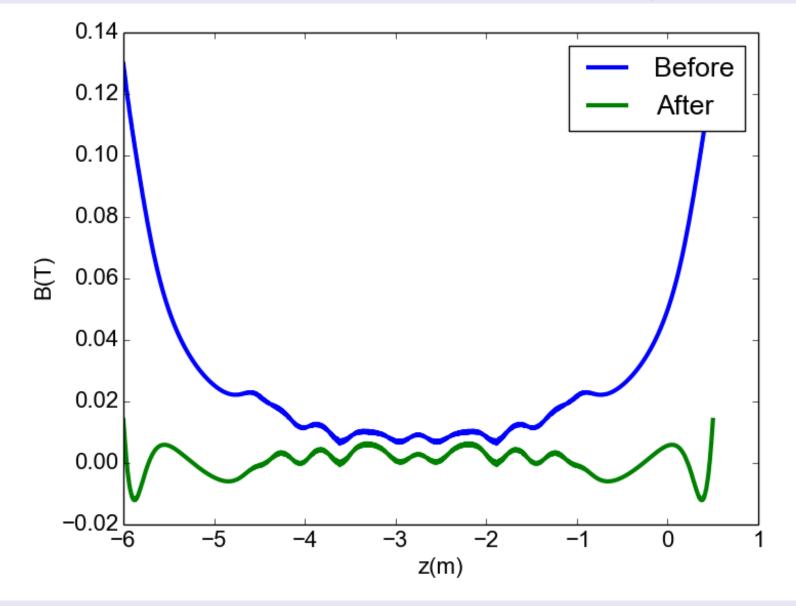








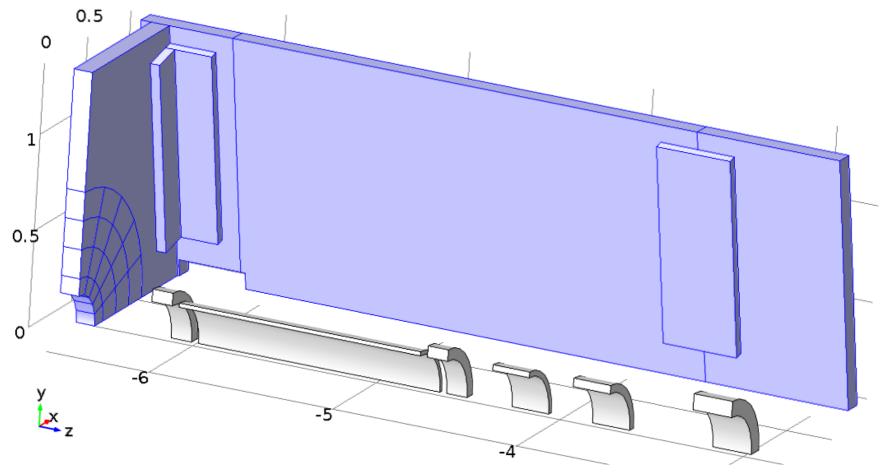




Uncorrectable Error



Partial iron return yoke: causes asymmetry of field

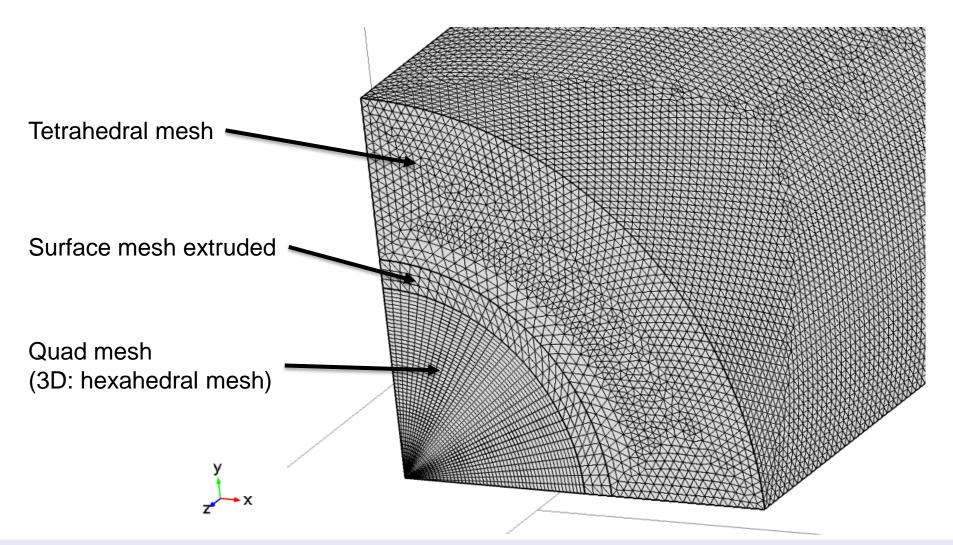


Evaluate by looking at field harmonics

Central Mesh

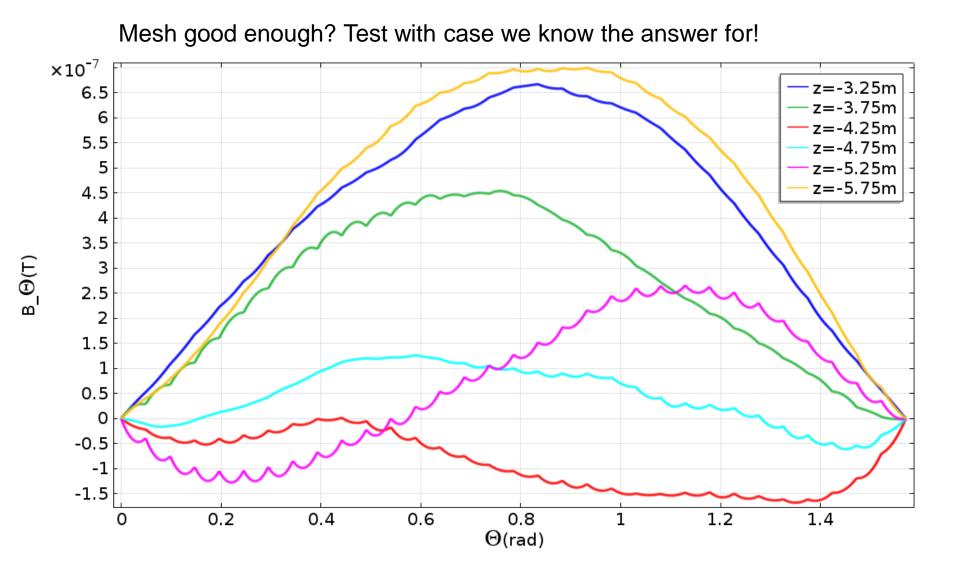


Small effect, good accuracy required - need very fine mesh



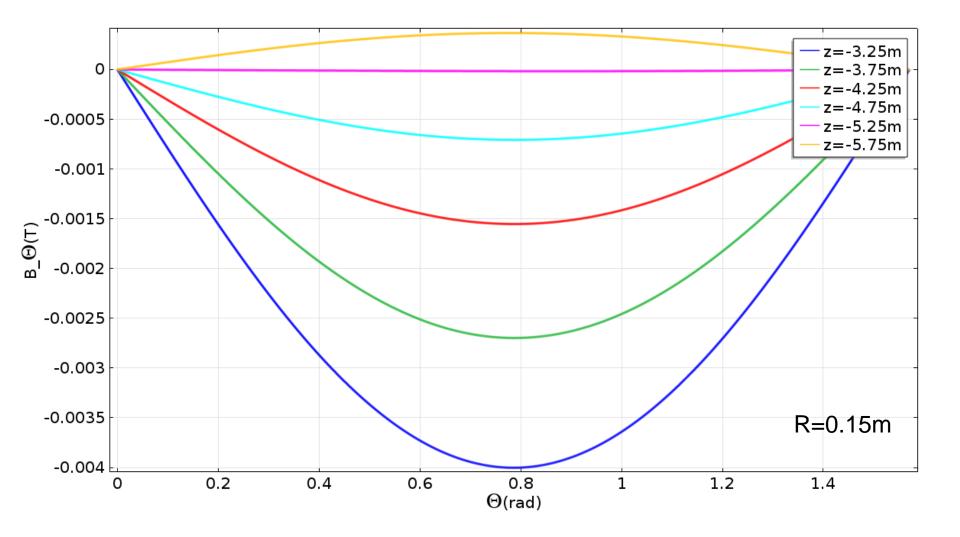
Azimuthal Field – No Iron





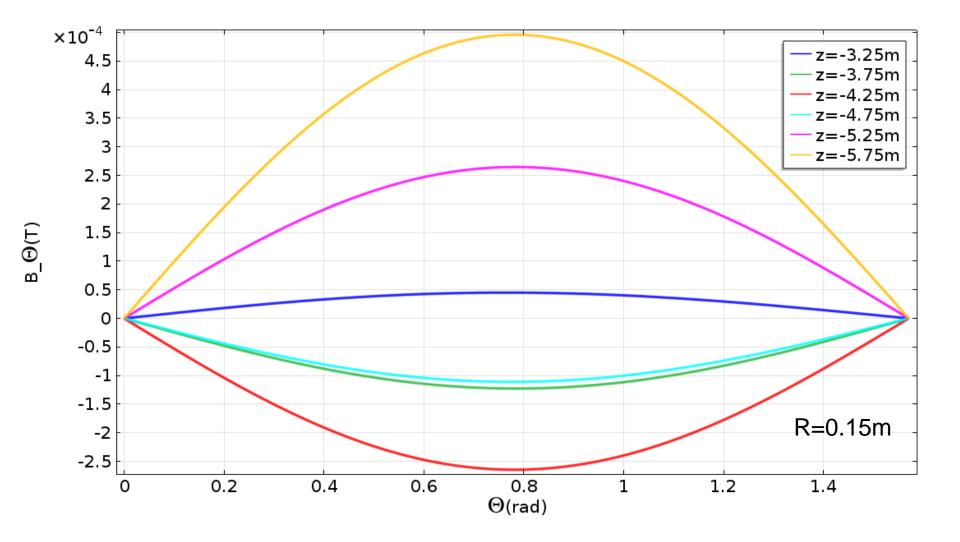
Step IV, 240 MeV Flip





Step IV, 240 MeV Solenoid





Harmonics 240 MeV Flip



	Α	B		Α	B		Α	B		Α	B
1	-5.00E-20	-1.30E-19	1	1.00E-19	-2.19E-19	1	7.48E-20	-1.01E-19	1	6.65E-20	-9.05E-20
2	1.77E-06	4.00E-03	2	4.25E-06	2.70E-03	2	2.51E-06	1.55E-03	2	1.25E-06	7.07E-04
3	5.11E-20	5.98E-19	3	-1.19E-19	4.43E-19	3	-9.58E-20	2.40E-19	3	-5.38E-20	1.17E-19
4	6.23E-19	-1.78E-18	4	5.86E-19	-8.93E-19	4	3.07E-19	-6.09E-19	4	1.45E-19	-3.08E-19
5	-3.85E-20	4.32E-19	5	2.92E-19	4.02E-19	5	2.02E-19	2.10E-19	5	6.43E-20	1.40E-19
6	-1.29E-06	-2.85E-07	6	-3.10E-06	-1.80E-07	6	-1.84E-06	-4.50E-08	6	-9.15E-07	-8.40E-09
7	1.01E-19	3.96E-19	7	-3.64E-19	7.93E-20	7	-1.71E-19	3.06E-20	7	-1.02E-19	-2.82E-20
8	-5.34E-19	6.30E-19	8	-3.18E-19	2.02E-19	8	-3.08E-19	1.74E-19	8	-8.09E-20	9.49E-20
9	-5.11E-20	5.26E-19	9	2.64E-19	2.98E-19	9	9.58E-20	1.31E-19	9	3.57E-20	6.23E-20
10	-4.77E-07	2.44E-09	10	-1.14E-06	5.95E-09	10	-6.76E-07	9.77E-09	10	-3.32E-07	7.27E-09
11	-1.26E-20	-1.66E-19	11	-1.73E-19	-4.09E-20	11	-1.06E-19	-2.95E-20	11	-1.05E-20	2.32E-20

Z=-3.25m

Z=-3.75m

Z=-4.25m

Z=-4.75m

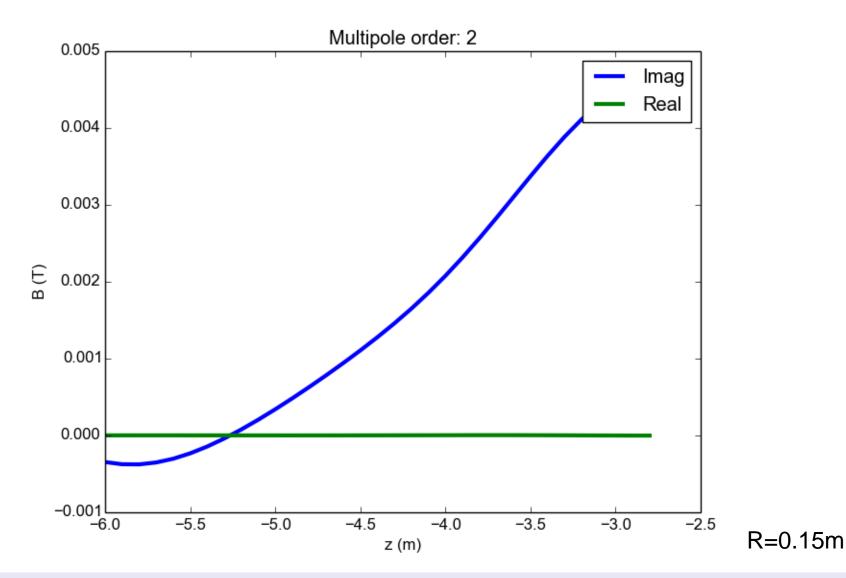
A: real harmonics

B: skew harmonics

R=0.15m

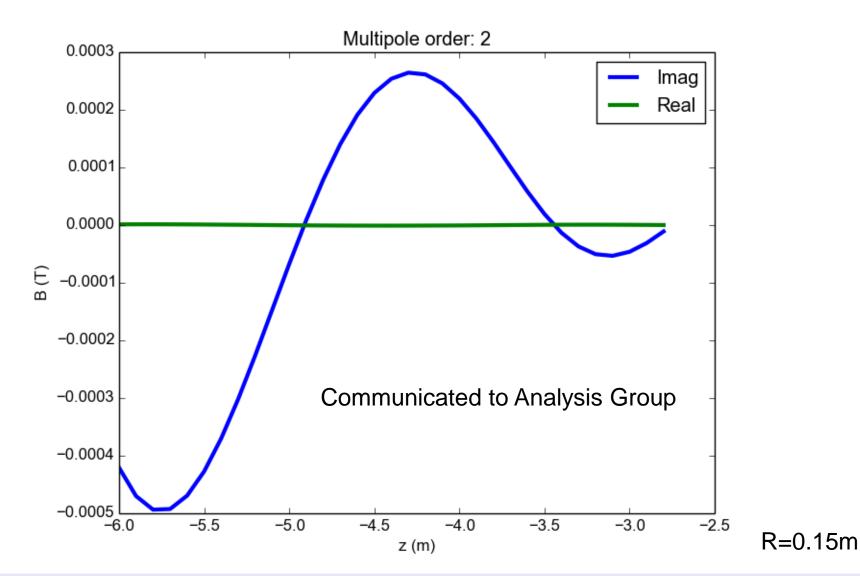
Harmonics 240 MeV Flip





Harmonics 240 MeV Solenoid



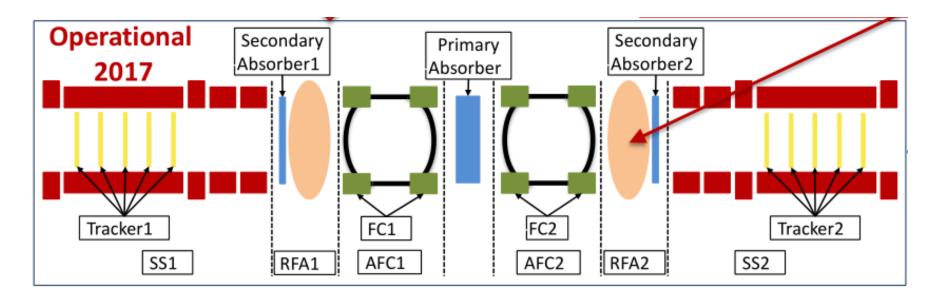




MICE Step V'

MICE Step V'



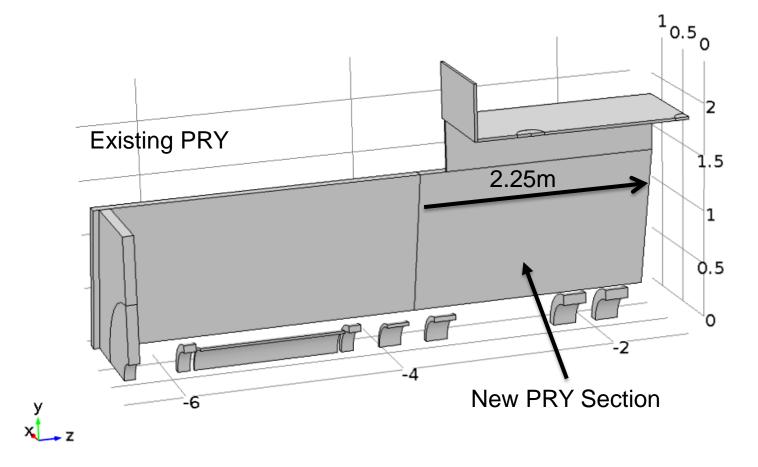


- Two versions
 - Reference design (J. Pasternak, V. Blackmore, ...)
 - Alternative design (Chris Rogers)
- Described in MICE Note 450

PRY MICE Final Step

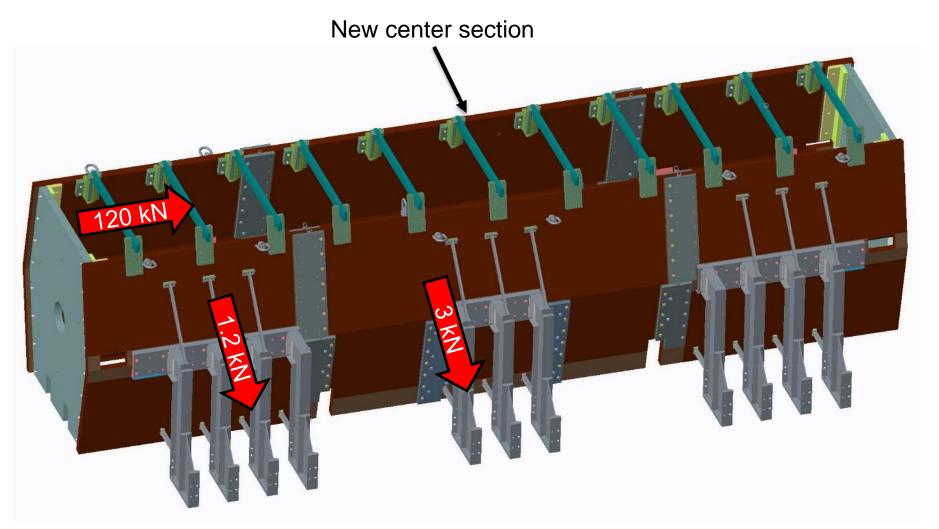


Doghouse may be required to shield vacuum pumps



Engineering





Aim: drawings complete by beginning of June

Summary



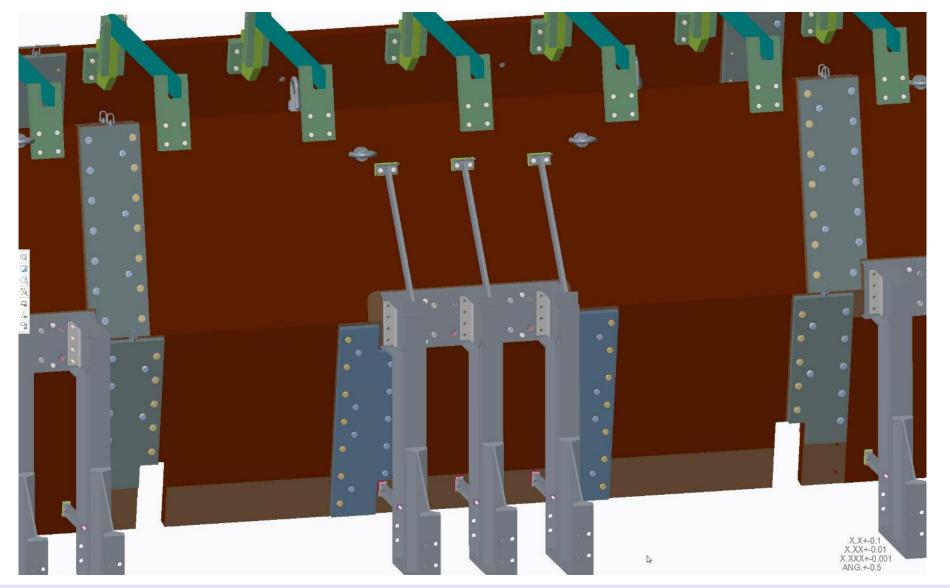
- Manufacturing PRY Step IV
 - South side complete and installed
 - North side: at RAL
 - Installation ongoing
- Effect of PRY on beam
 - Procedure for correction of solenoid currents
 - Effect of non-correctable error on beam quantified
- PRY MCE Step V'
 - Engineering ongoing, expected to be finished June 1st

Additional Slides



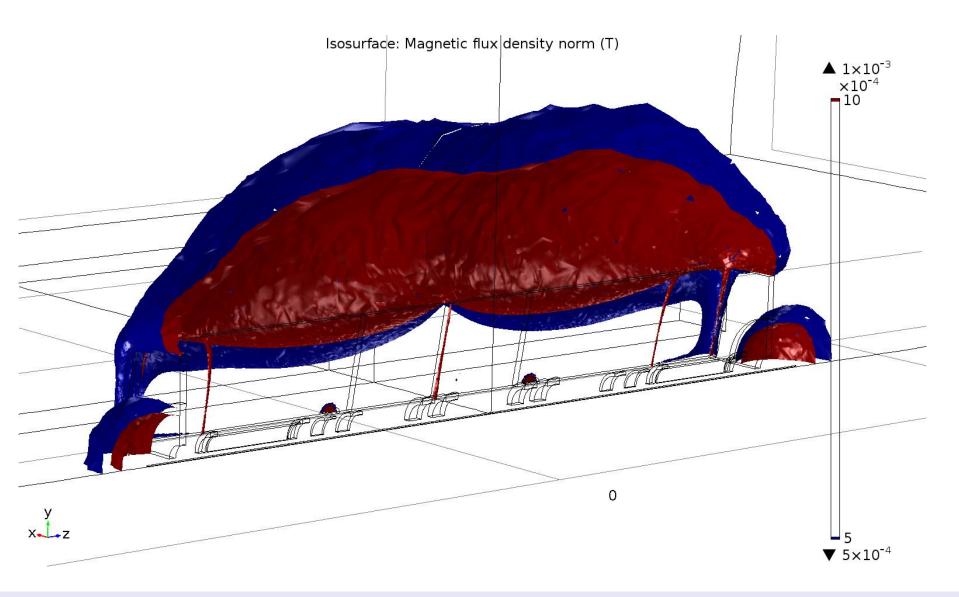
Engineering





Ref Lattice - 5/10 Gauss No Doghouse





Reference Lattice



