

# Large-area MCP-based Photo-detectors

Henry Frisch

Enrico Fermi Institute, Univ. of Chicago  
and HEPD, Argonne National Laboratory  
For the LAPPD Collaboration



# Outline

1. A little history and thanks to all 3 institutions
2. MCP's, Transmission Lines, and Waveform Sampling; Time and Space Resolution Determinants (TMI- transparencies can be viewed later if you're interested)
3. Applications: Water Cherenkov Counters; PET Cameras; TOF at Colliders; TOF for Fixed Target; Security (ditto)

(way too many slides- will skip- but you're welcome to look on web)

# A little history

## All started with seed funding (golden money):

1. First Funding from Dean Fefferman (UC)
2. Then LDRD (3-Year) with Karen Byrum and Gary Drake (ANL)
3. 2007 FRA (1st round) with Karen (ANL) and Eric Ramberg (FNAL)
4. 2009 DOE substantial funding  
=> LAPPD

## 2007 letter from Don Levy

Date: Wed, 5 Sep 2007 15:27:29 -0500

To: University Faculty and Staff

From: Donald Levy, Vice President for Research and for National Laboratories

Re: Announcement

**\$225,000 awarded for joint University-Fermilab Strategic Collaborative Initiatives projects**

I am pleased to announce that researchers and scientists at the University and Fermi National Accelerator Laboratory have been awarded \$225,000 (\$75,000 each) for new joint research projects through the University's new Strategic Collaborative Initiatives (SCI) program for Fermilab. The research projects cover a broad range of studies from chemistry to high energy particle physics to computational cosmology. Proposals for collaborative projects that included researchers from Argonne National Laboratory were also considered and one was selected for funding.

New proposals receiving SCI grants and their principal investigators are:

- \* "Fundamental studies of the interfacial oxidation chemistry of Niobium and the influence such oxidation has on high-performance superconducting RF materials," Steven J. Sibener, Carl William Eisendrath Professor in Chemistry and Director, The James Franck Institute, and Lance Cooley, SRF Materials Group Leader at Fermilab
- \* "High energy particle physics time-of-flight detectors," Henry Frisch, Professor in Physics, Erik Ramberg, Scientist II, Particle Physics Division at Fermilab, and Karen Byrum, Scientist, High Energy Physics Division at Argonne
- \* "Numerical Cosmology at Fermilab and the University of Chicago," Nick Gnedin, Associate Professor, Department of Astronomy and Astrophysics, Fermilab Theoretical Astrophysics Group, and Kavli Institute for Cosmological Physics; Scott Dodelson, Associate Professor, Department of Astronomy and Astrophysics and Head of Fermilab Theoretical Astrophysics Group, Kavli Institute for Cosmological Physics; and Andrey Kravtsov, Associate Professor, Department of Astronomy and Astrophysics, Kavli Institute for Cosmological Physics, and The Enrico Fermi Institute.

The above proposals were selected on the basis of the importance of the work; whether the collaboration creates a more powerful or convincing research program than could be achieved by working independently; and potential to achieve an ongoing collaboration.

# Thoughts on Role of FRA Funding

- Allowed crucial proto-typing of ASICs and transmission lines, acquisition of commercial MCP's and electronics, visiting students
- Not large- 75K\$ first yr; 90K\$ 2<sup>nd</sup> yr, so only 25-30K\$/institution/yr. Not enough alone...
- Consequently should be spent at FNAL and ANL on things that are hard for a national lab, and at UC on things that are hard for a university group (i.e. use it for items not easily supported by federal spending).
- In our case, being able to order expensive instrumentation and have foreign visitors made a huge difference (2-ledger accounts are worth their weight in gold).

# The Large-Area Psec Photo-detector Collaboration

2009 Slide

## The Development of Large-Area Fast Photo-detectors

April 15, 2009

John Anderson, Karen Byrum, Gary Drake, Edward May, Alexander Paramonov, Mayly Sanchez, Robert Stanek, Hendrik Woerts, Matthew Wetstein<sup>1</sup>, Zikri Yusuf

*High Energy Physics Division  
Argonne National Laboratory, Argonne, Illinois 60439*

Bernhard Adams, Klaus Attenkofer  
*Advanced Photon Source Division  
Argonne National Laboratory, Argonne, Illinois 60439*

Zeke Insepov  
*Mathematics and Computer Sciences Division  
Argonne National Laboratory, Argonne, Illinois 60439*

Jeffrey Elam, Joseph Libera  
*Energy Systems Division  
Argonne National Laboratory, Argonne, Illinois 60439*

Michael Pellin, Igor Veryovkin, Hau Wang, Alexander Zinovev  
*Materials Science Division  
Argonne National Laboratory, Argonne, Illinois 60439*

David Beaulieu, Neal Sullivan, Ken Stenton  
*Arradance Inc., Sudbury, MA 01776*

Mirocea Bogdan, Henry Frisch<sup>1</sup>, Jean-Francois Genat, Mary Heintz, Richard Northrop, Fukun Tang  
*Enrico Fermi Institute, University of Chicago, Chicago, Illinois 60637*

Erik Ramberg, Anatoly Ronzhin, Greg Sellberg  
*Fermi National Accelerator Laboratory, Batavia, Illinois 60510*

James Kennedy, Kurtis Nishimura, Marc Rosen, Larry Ruckman, Gary Varner  
*University of Hawaii, 2505 Correa Road, Honolulu, HI, 96822*

Robert Abrams, Valentin Ivanov, Thomas Roberts  
*Muons, Inc 552 N. Batavia Avenue, Batavia, IL 60510*

Jerry Va'vra  
*SLAC National Accelerator Laboratory, Menlo Park, CA 94025*

Oswald Siegmund, Anton Tremsin  
*Space Sciences Laboratory, University of California, Berkeley, CA 94720*

Dmitri Routkevitch  
*Synkera Technologies Inc., Longmont, CO 80501*

David Forbush, Tianchi Zhao  
*Department of Physics, University of Washington, Seattle, WA 98195*

<sup>1</sup> Joint appointment Argonne National Laboratory and Enrico Fermi Institute, University of Chicago

Henry Frisch

Enrico Fermi Institute and Argonne  
National Laboratory

4 National Labs, 5  
Divisions at Argonne, 3  
US small companies;  
electronics expertise at  
Universities of Chicago  
and Hawaii

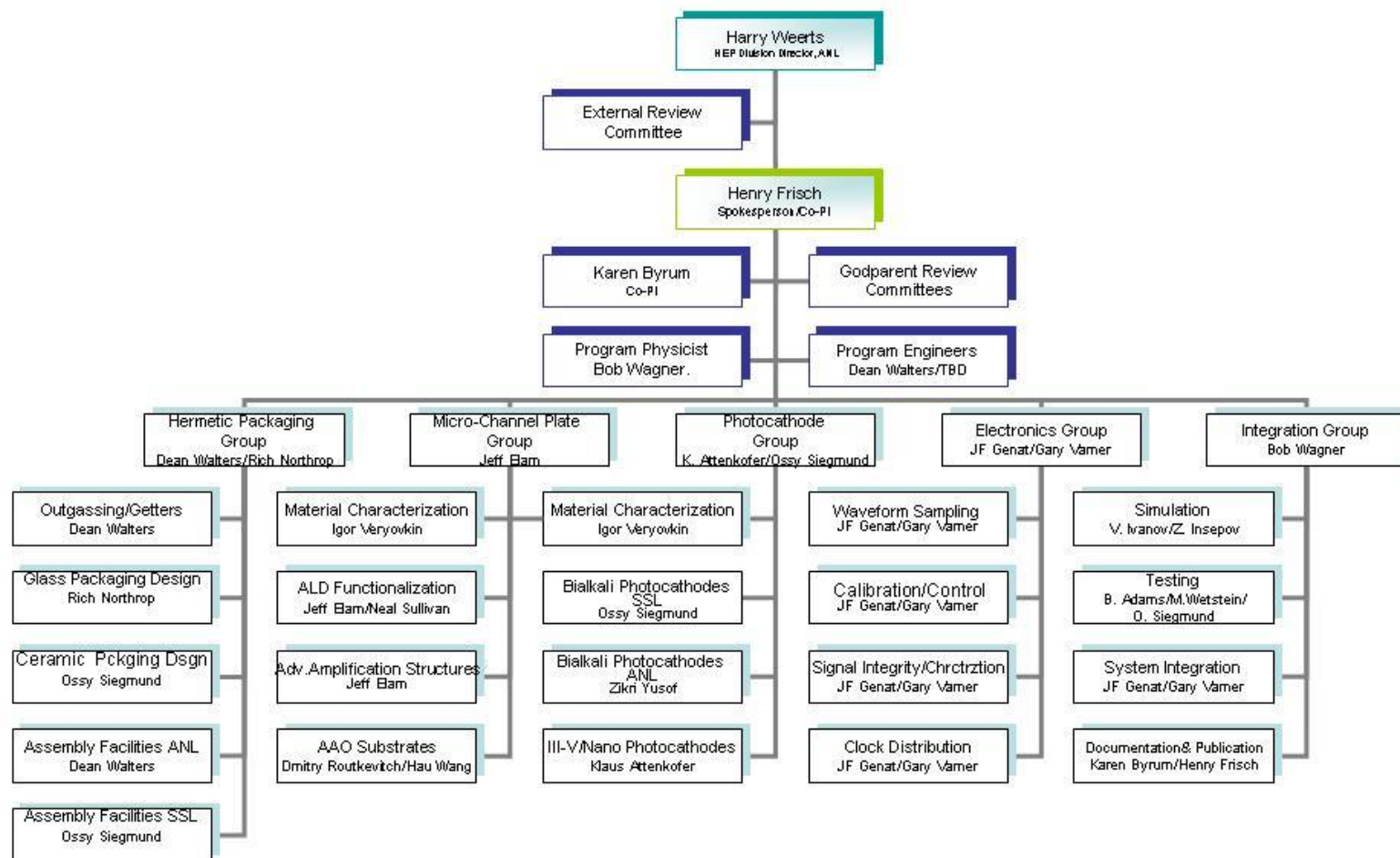
Goal of 3-year R&D-  
commercializable  
modules.

# The Large-Area Psec Photo-Detector Collaboration

Version 2.0  
Feb. 9, 2010

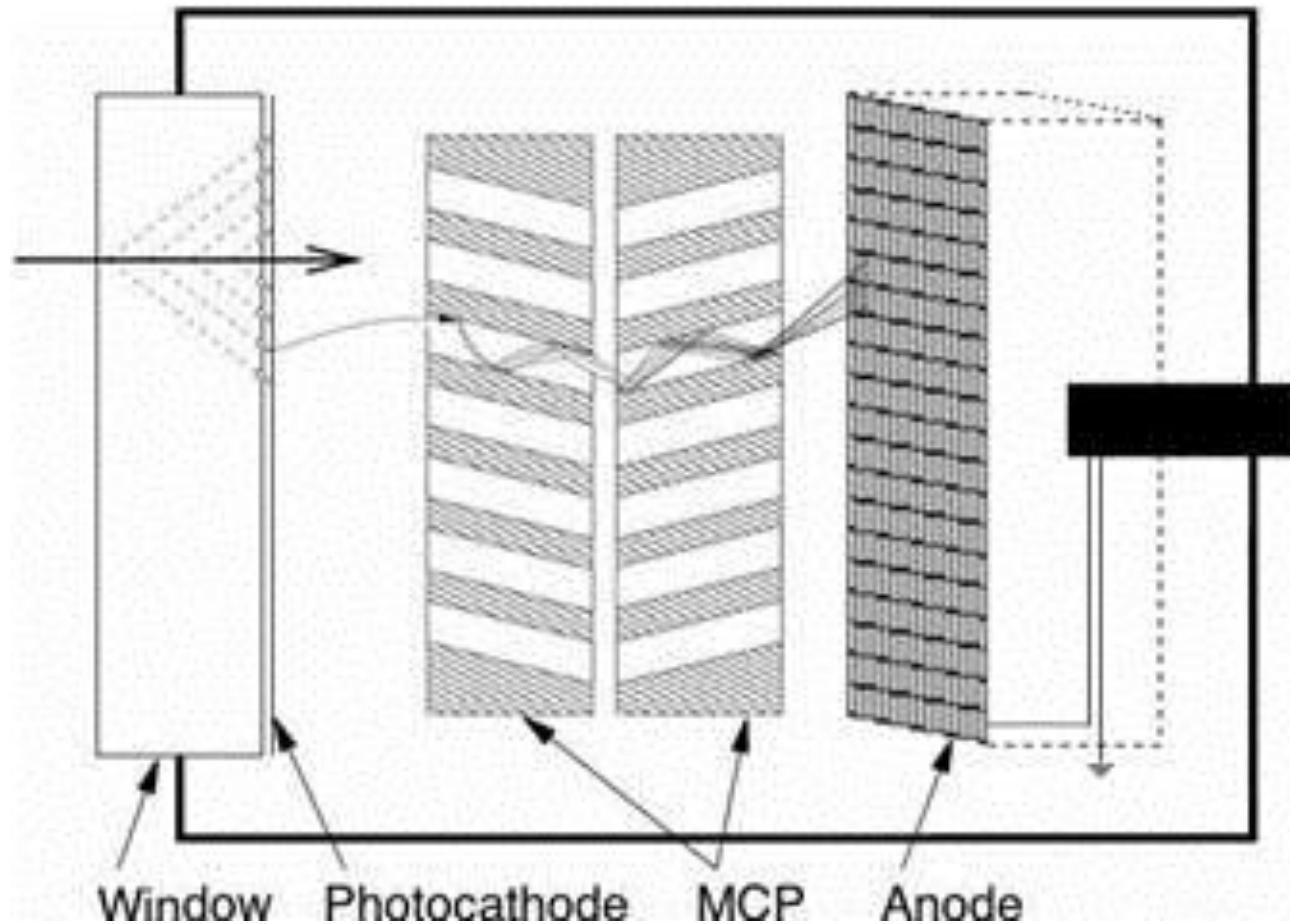
## Organization Chart

R&D Program for the Development of Large-Area Fast Photodetectors



# Brief Intro to MCP's, Transmission Lines, and Waveform Sampling

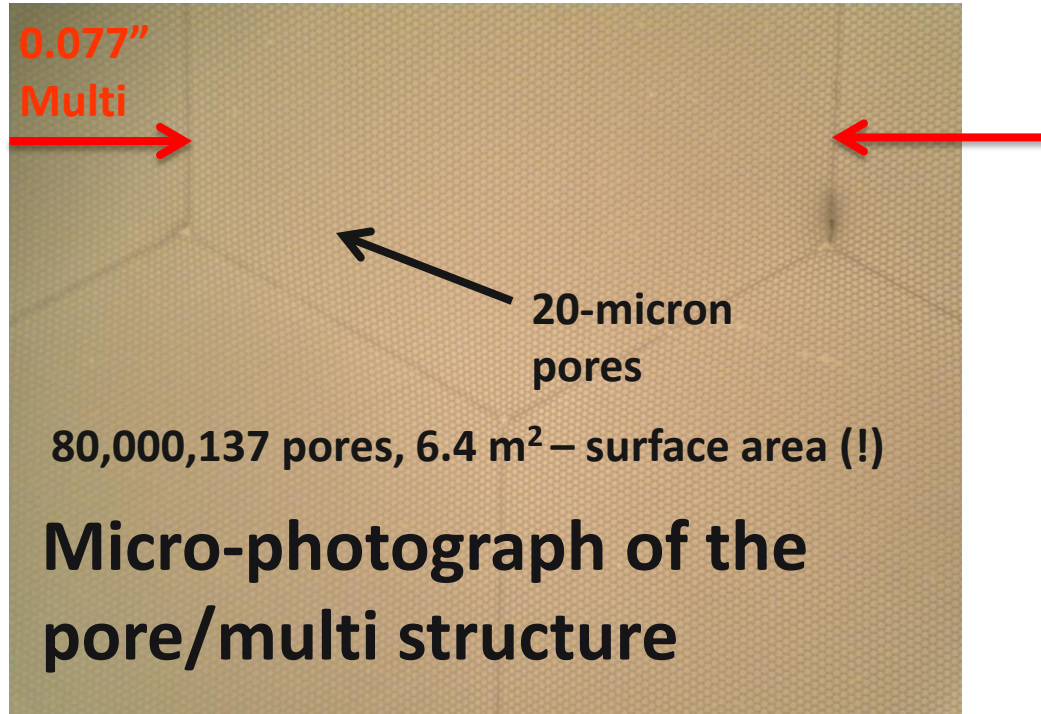
Satisfies small feature size and homogeneity



Photon and electron paths are short- few mm to microns=>fast, uniform Planar geometry=>scalable to large areas

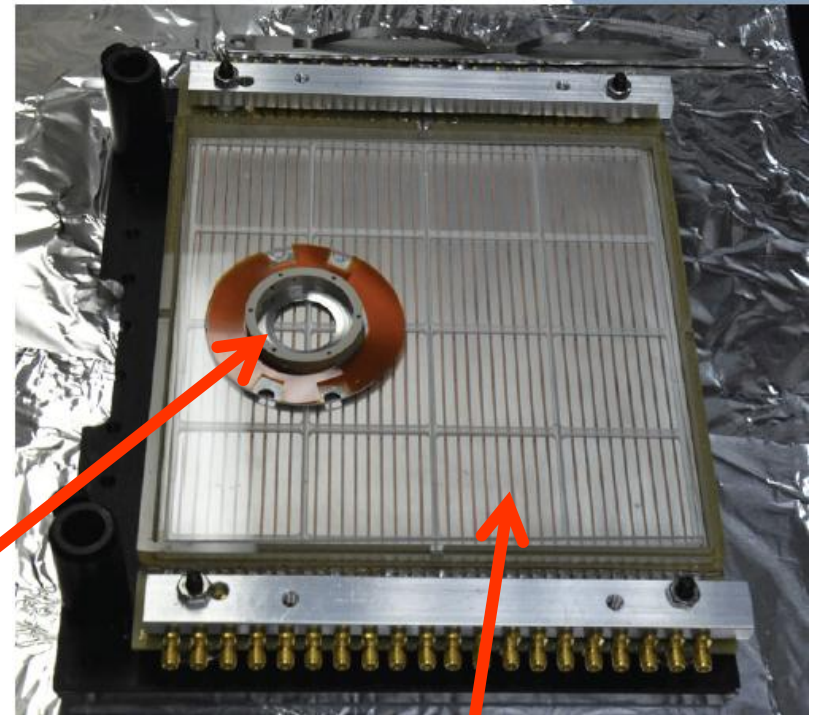
# We now have 8" MCP's

- Incom Glass Substrates- Hard (untreated) glass



2 working formats:

33mm Disc  
(Development)



8"-square (the `Tile`)

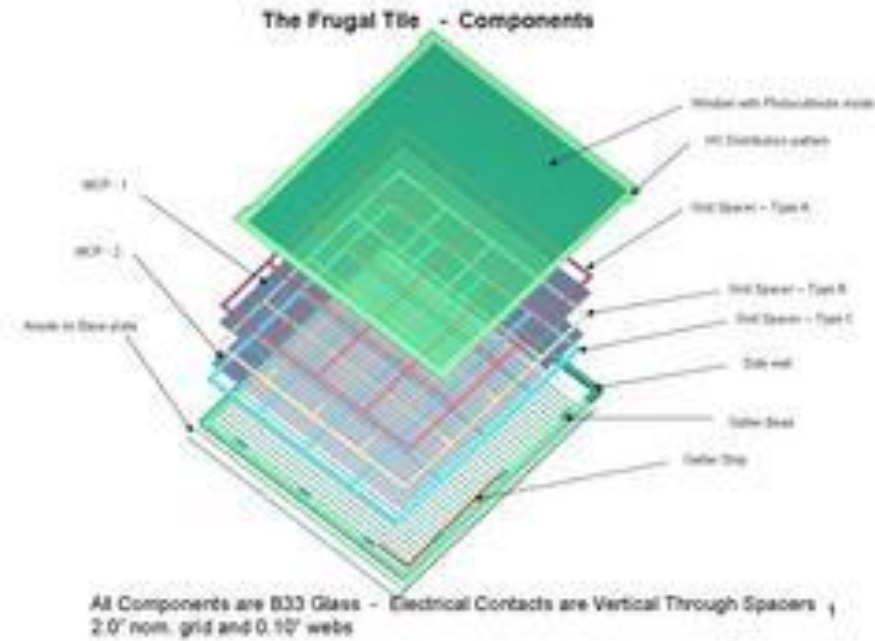
# Large Area Design- 8" `tiles'

- Have moved to a tile/tray design: tray has all the electronics; only connections to tiles are HV and ground
- Tiles are glued with spray glue to tray
- HV divider chain is made with ALD
- No pins through glass
- Tile is plate glass
- Anode strips connect
- Modular; simple
- Top seal is cold (ANL)  
Hot (SSL)



# Hermetic Packaging

- ANL/UC Glass Package

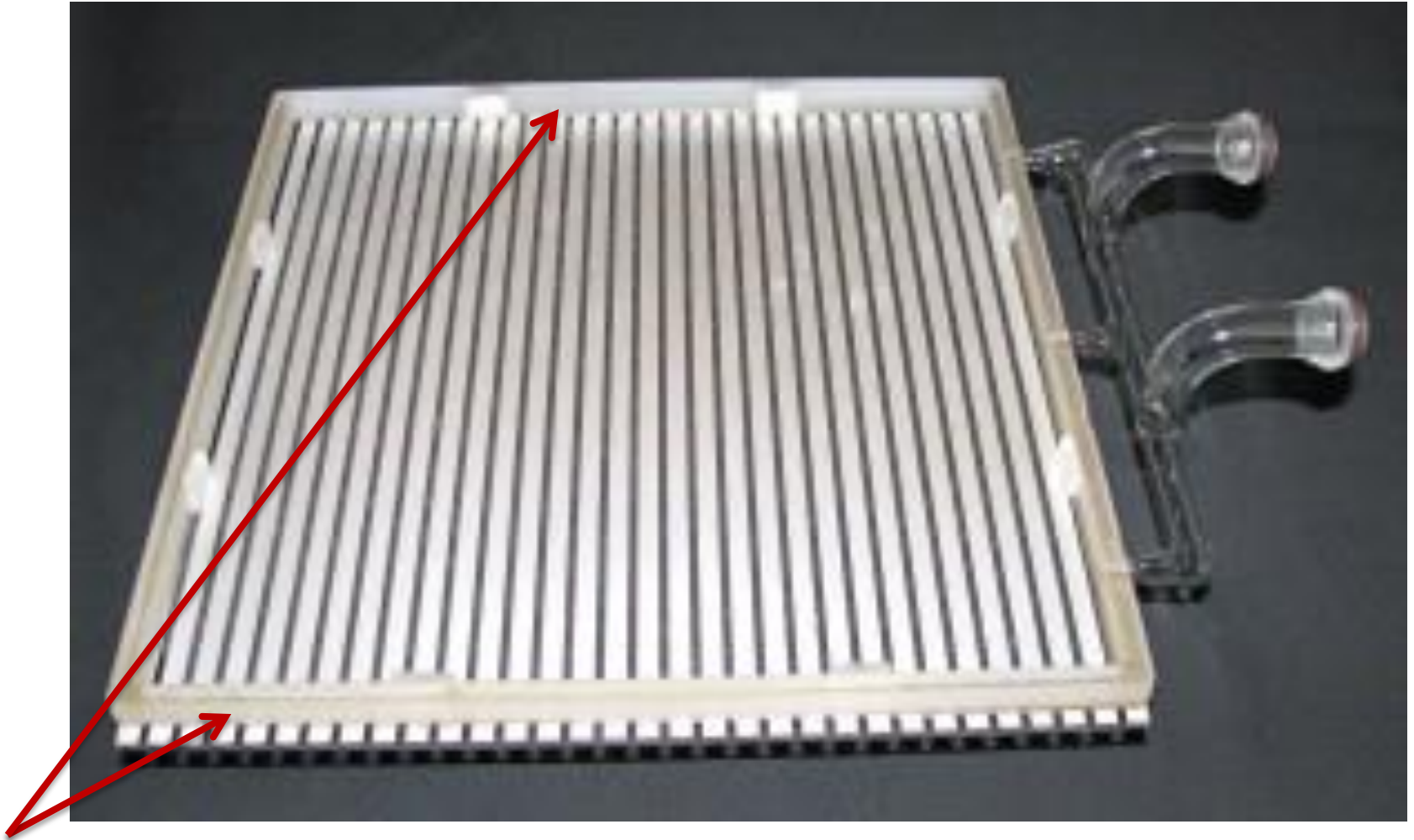


**Glass package showing ALD-coated 8" MCP, grid spacer, bottom seal**

(apologies for blurriness)

# Hermetic Packaging

We have solved sealing over the anode strips



Bottom seal by Joe Gregar, ANL master glass-blower with help from Michael Minot (Minotech, Incom) and Ferro Corp

# Fermilab Electroding Facility

Total view of system with top bell open for mounting MCP frame



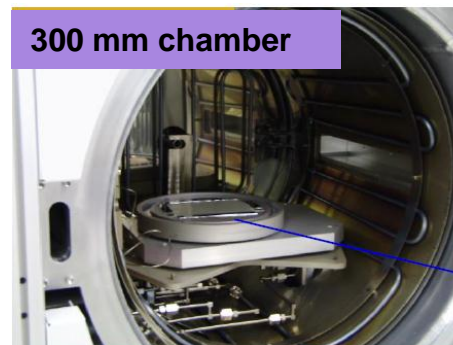
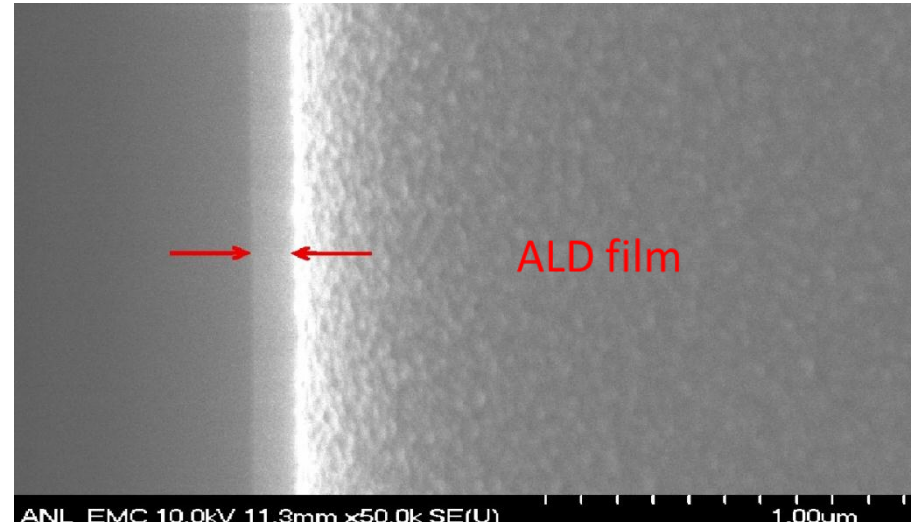
Slide from Eileen Hahn, Group Leader Thin Film Facility; 3<sup>rd</sup> LAPPD Collaboration Meeting, Dec 9, 2011

Fermilab Group: Erik Ramberg, Greg Sellberg, Anatoly Ronzhin, Pasha Murat

# ALD Coating 8" MCPs in Beneq

Jeff Elam, Anil Mane, Joe Libera (Qing Peng), (Thomas Proslier)  
(ANL:ESD/HEP); Neal Sullivan (Arradance), Anton Tremsin  
(Arradance, SSL)

All pictures swiped  
from Jeff's talks- invite  
him and Anil to talk (!)

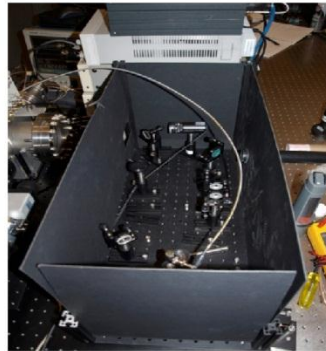
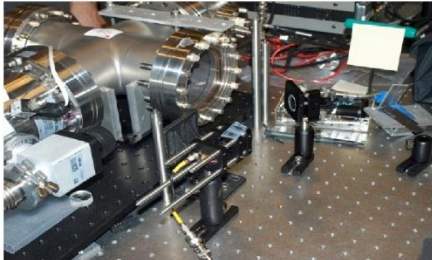


# Argonne ALD and test Facilities

LAPPD Collaboration: Large Area Picosecond Photodetectors

## The Test Stand

- Ultra-fast (femto-second pulses, few thousand Hz) Ti-Sapphire laser, 800 nm, frequency triple to 266 nm
- Small UV LED
- Modular breadboards with laser/LED optics



- In situ measurements of R (Anil)
- Femto-second laser time/position measurements (Matt, Bernhard, Razib, Sasha)
- 33 mm development program
- 8" anode injection measurements



Anil Mane and Bob Wagner

# SSL (Berkeley) Test/Fab Facilities

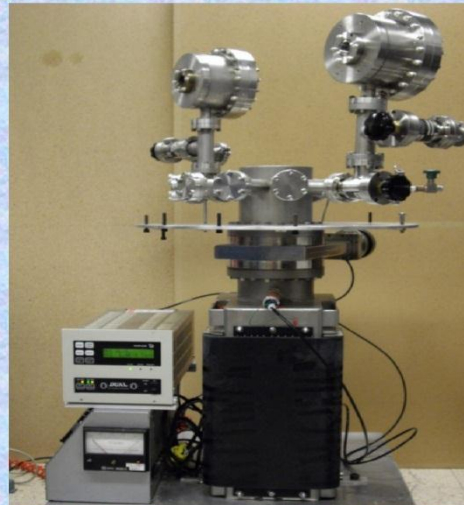
(tests ANL ALD-coated MCP's; parallel MCP design- will be first to produce (why I show it) )



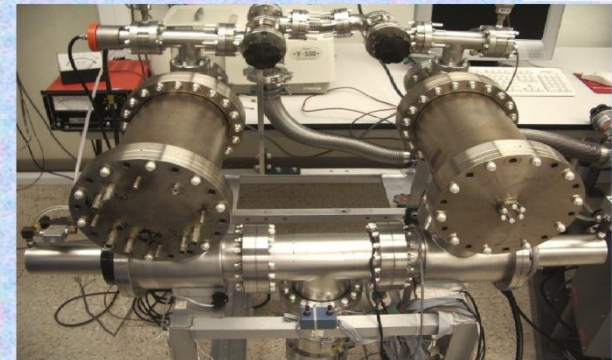
Ossy Siegmund, Jason McPhate, Sharon Jelenski, and Anton Tremsin (also Arradiance)  
Decades of experience  
(some of us have decades of inexperience?)



## MCP Specific Test Facilities



Multiple port UHV lifetest station  
For single/double MCP detectors

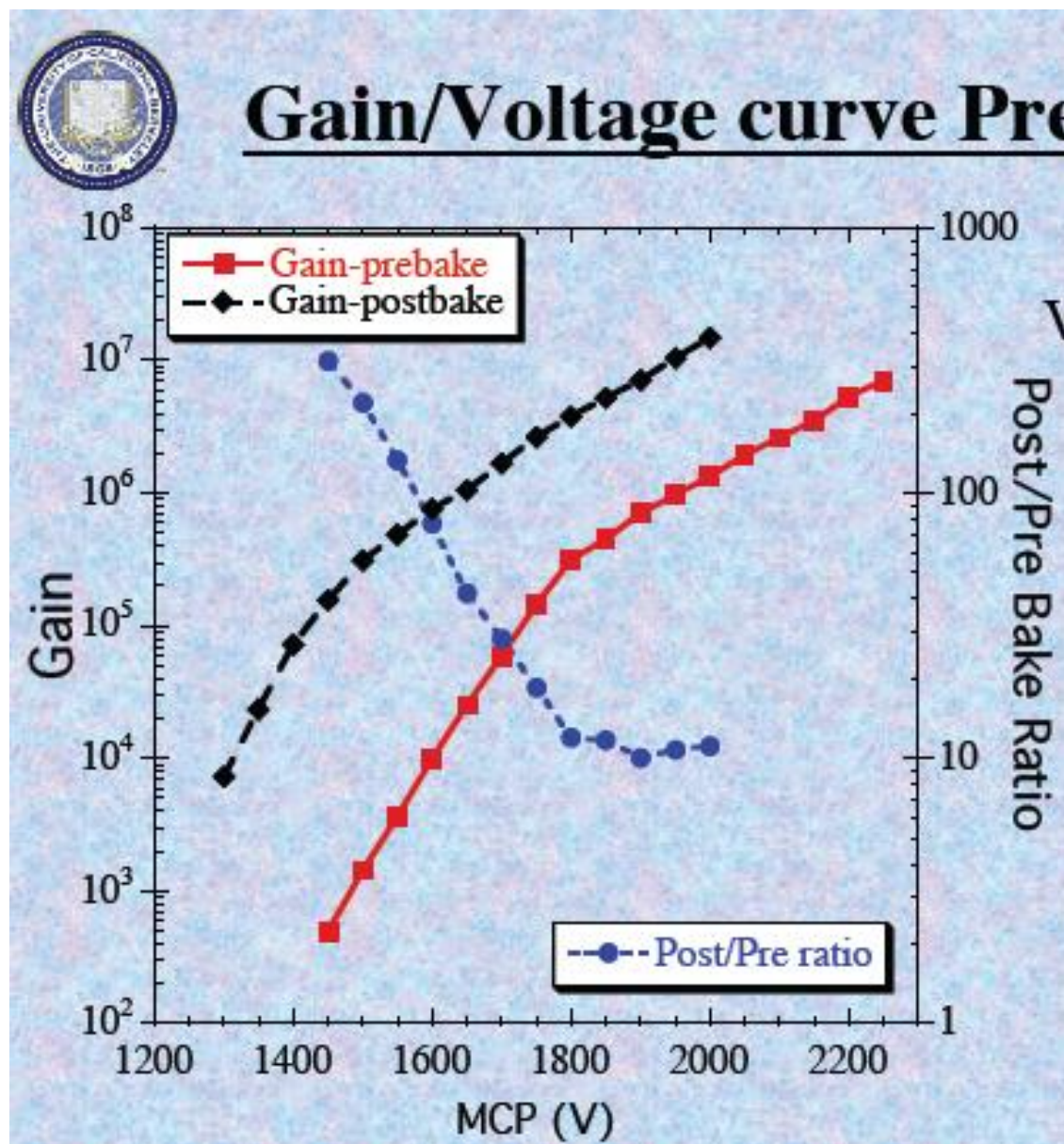


Double chamber UHV test station  
for single/double MCP detectors

Both have support electronics

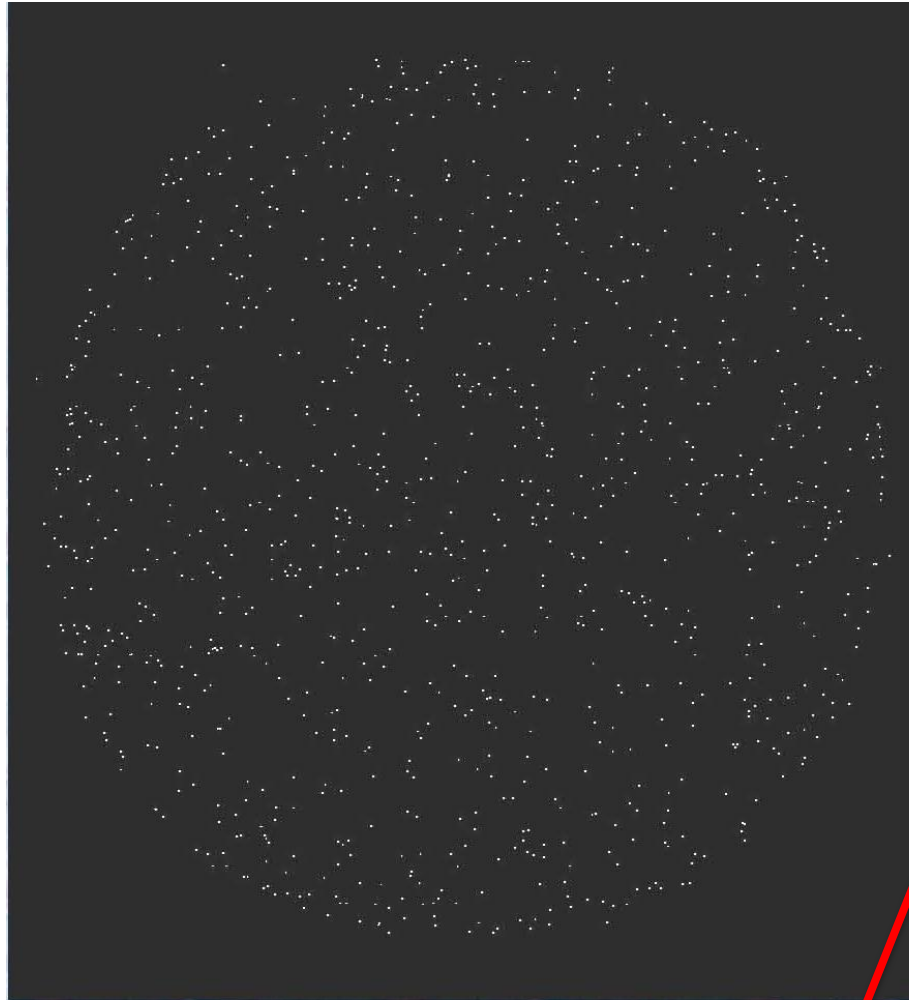
**Performance:** First, the gain. We see gains  $> 10^7$  in a chevron-pair;  
 $> 10^5$  in a single plate (attractive possibility for cost/simplicity)

Ossy Siegmund,  
Jason McPhate,  
Sharon Jelinsky,  
SSL/UCB



# Performance- noise.

Ossy Siegmund,  
Jason McPhate,  
Sharon Jelinsky,  
SSL/UCB



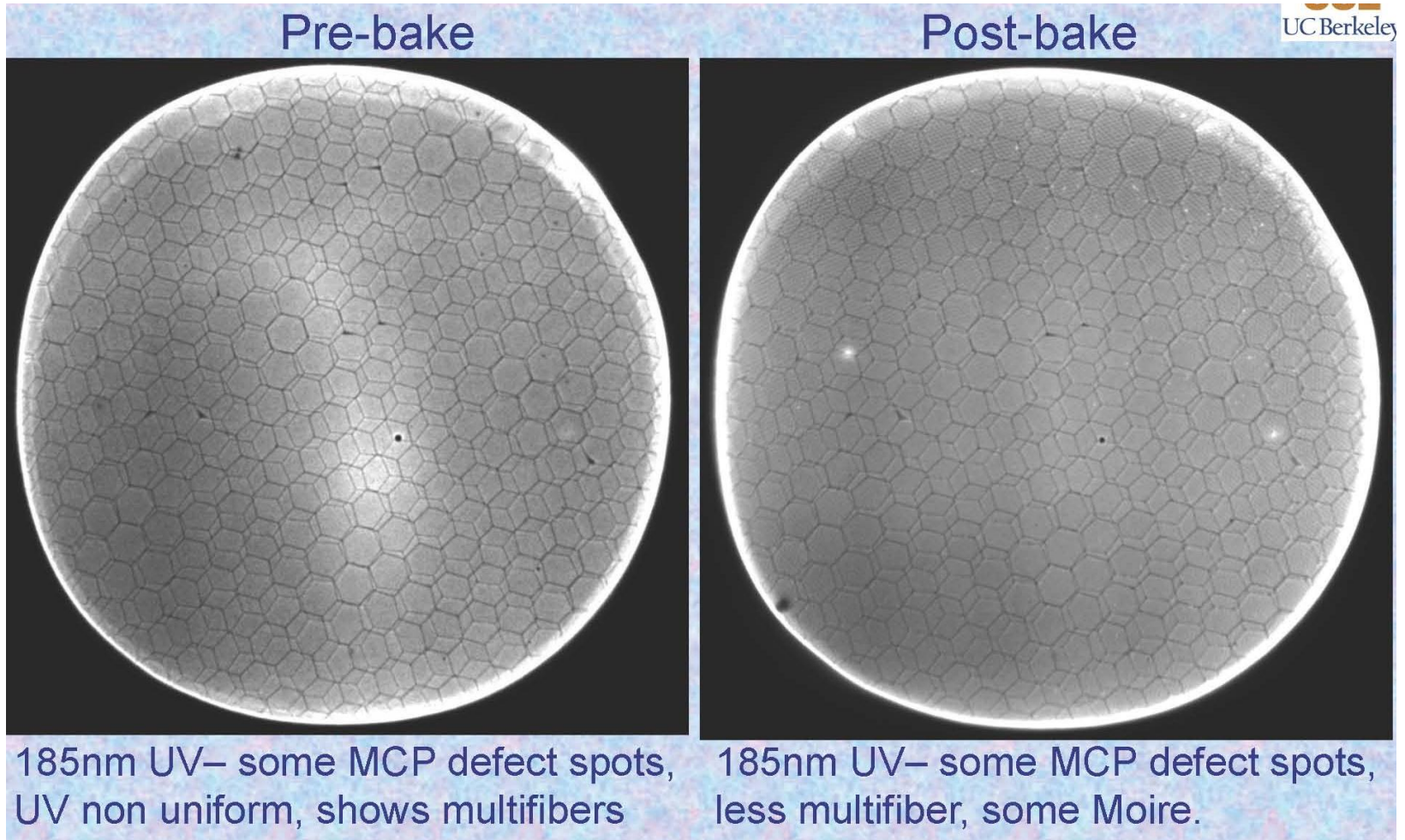
Post-bake –2000 sec

$\sim 0.1 \text{ events cm}^{-2} \text{ sec}^{-1}$

Noise (bkgd rate).  
 $\leq 0.1 \text{ counts/cm}^2/\text{sec}$ ;  
factors of few  $>$   
cosmics (!)

Comparable to  
the very best  
(boutique)  
conventional  
MCP's

**Performance:** Image quality, spatial resolution, uniformity:  
Good uniformity; can resolve the multi boundaries in top plate  
(20microns)

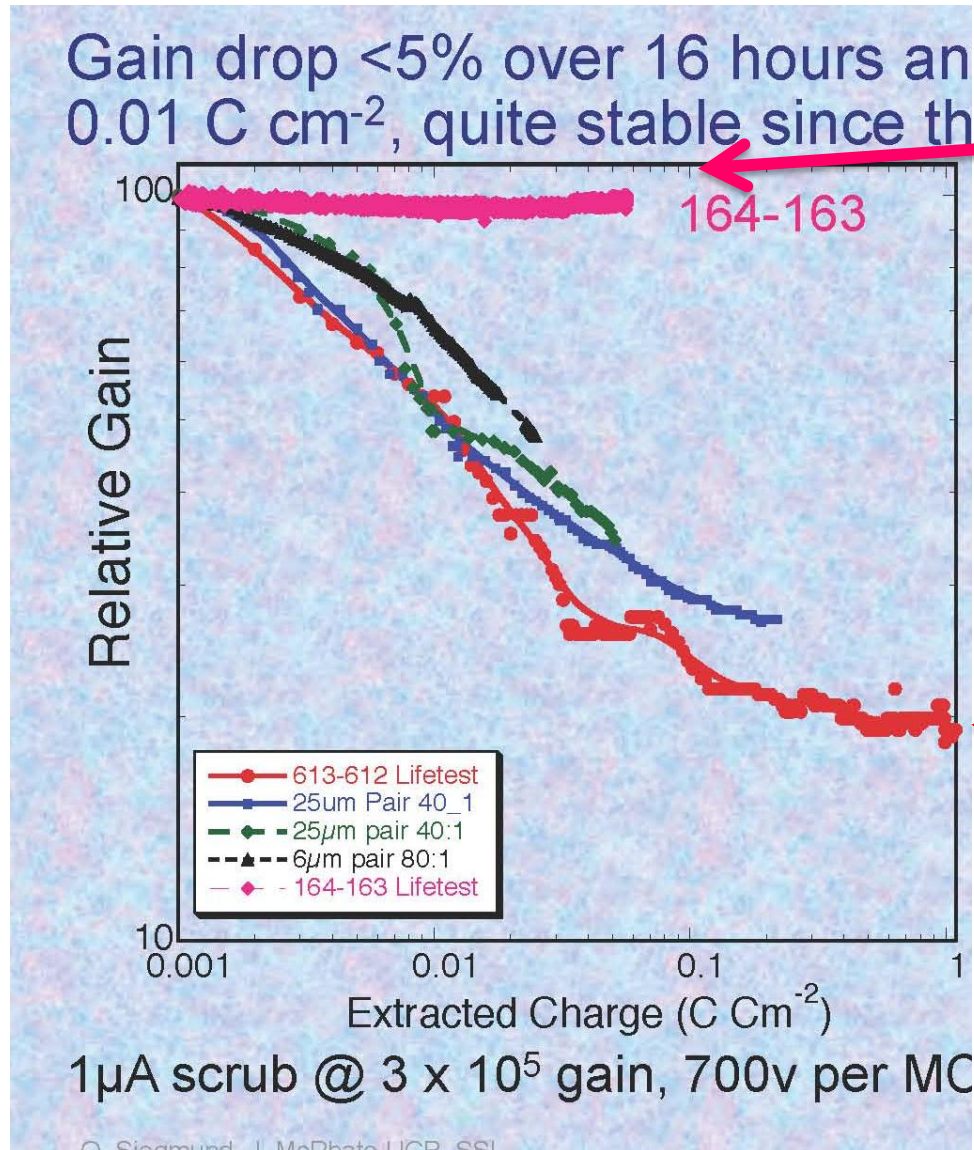


Ossy Siegmund, Jason McPhate, Sharon Jelinsky, SSL/UCB

# Performance: burn-in (aka `scrub`)

(Probably the most important slide of the talk)

Measurements by  
Ossy Siegmund,  
Jason McPhate,  
Sharon Jelinsky,  
SSL/UCB

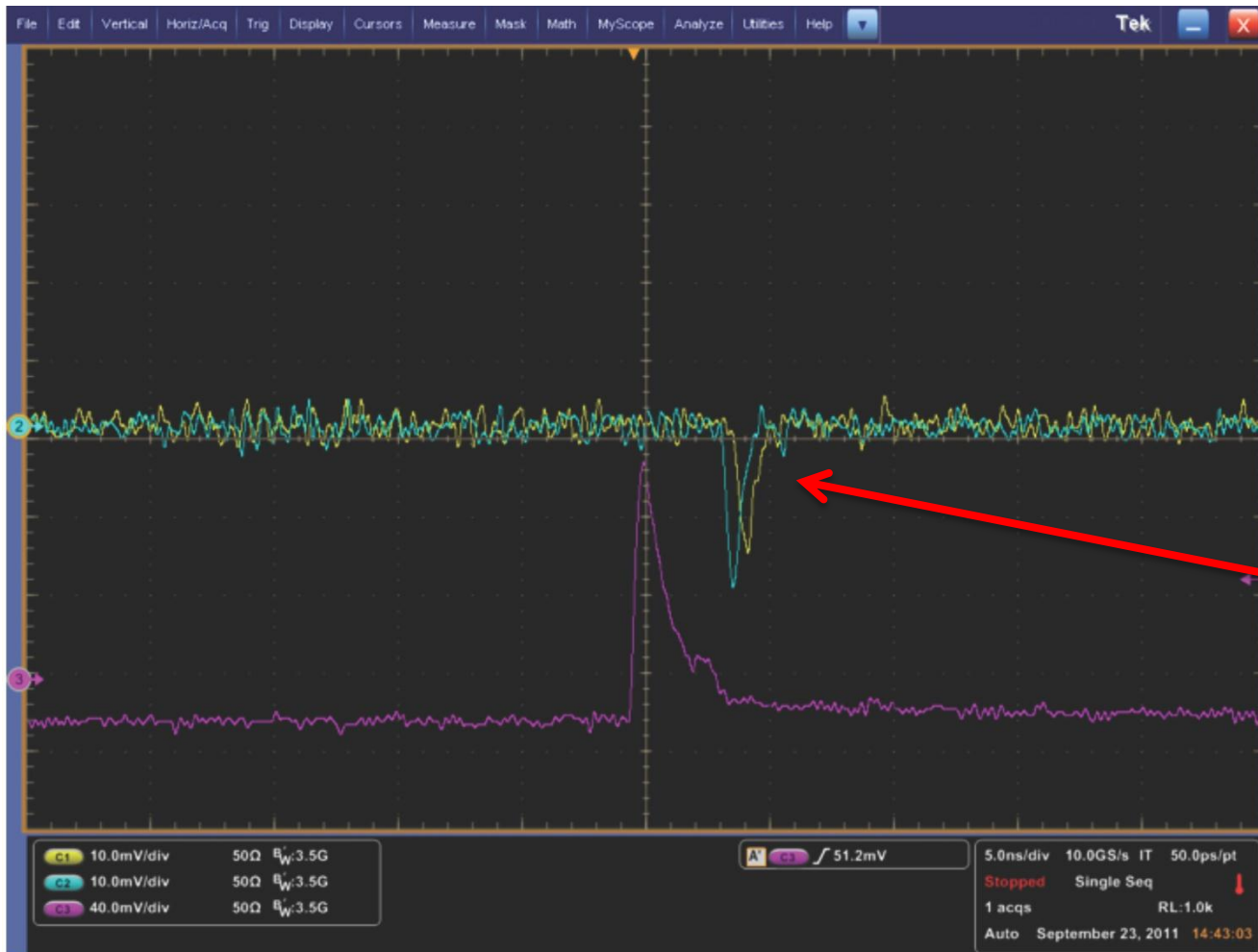


Measured ANL  
ALD-MCP  
behavior

(ALD by Anil Mane, Jeff  
Elam, ANL)

Typical MCP  
behavior-  
long scrub-  
times

# First Pulses From an 8" MCP (!)



Caveats- this is the first time...  
TDIITDs- don't over analyze this

Pulses from the 2 ends of an 8" anode strip

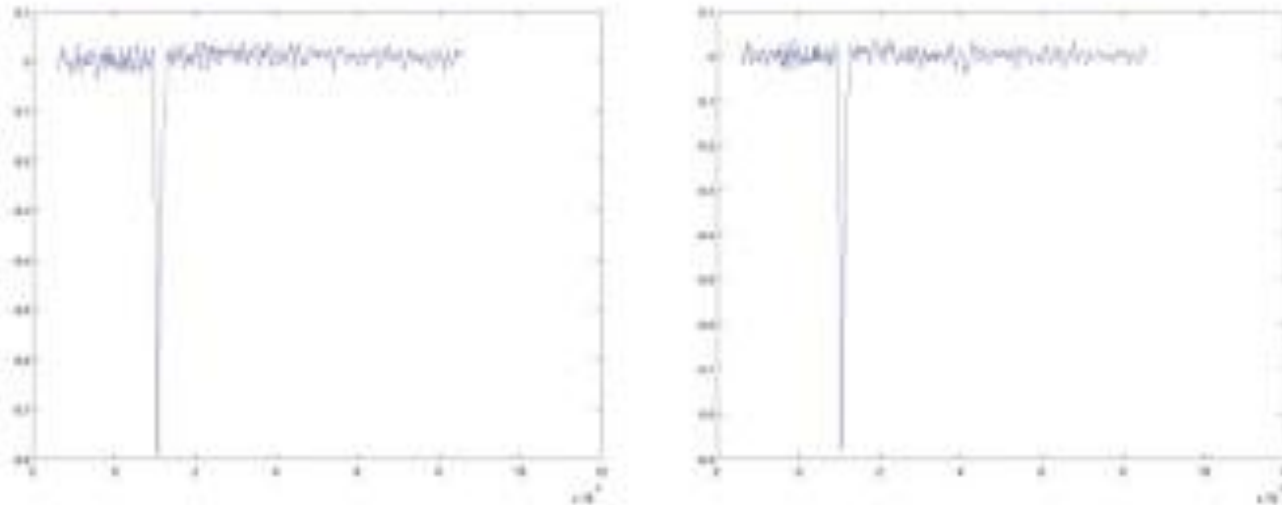
Matt Wetstein, Bernhard Adams, Razib Obaid, Sasha Vostrikov (ANL and UC)

# Exciting time- first pulses from 8" plates (sub-psec laser at the APS)

The 8" Chamber - results

Matt Wetstein (ANL, EFI) slide

New pulses from a pair of 8" MCPs!

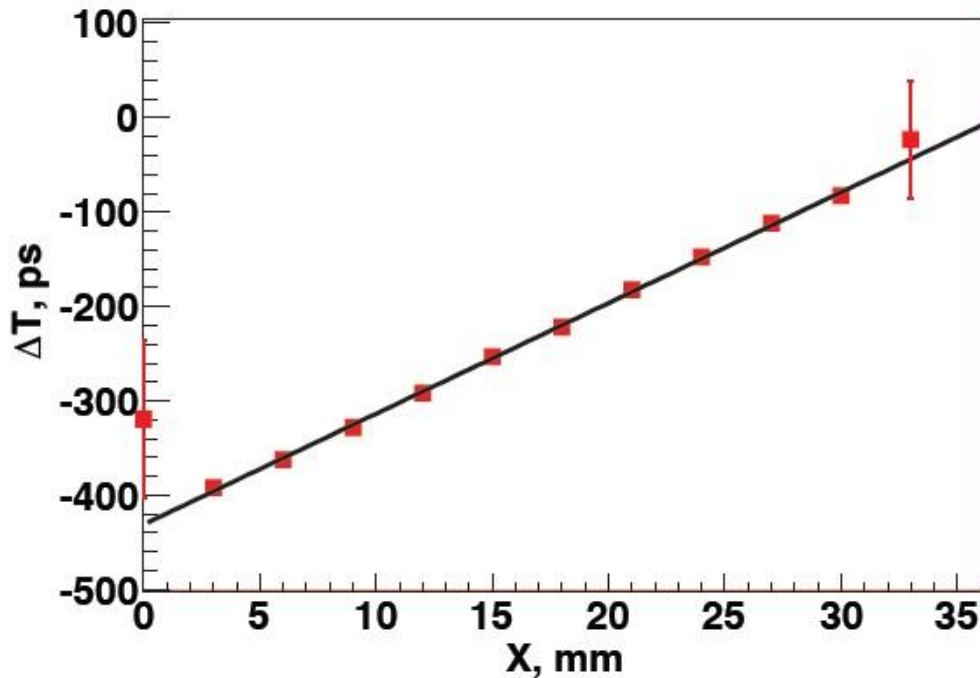


Matt Wetstein (ANL, EFI), Bernhard Adams (ANL, XPSD), Andrei Elagin, Razib Obaid, Sasha Vostrikov (UC)

# Measuring time and Position on 8" plates (sub-psec laser at the APS)

The 8" Chamber – results

Matt Wetstein (ANL, EFI) slide



From the time difference of the 2 ends of the strip one gets the longitudinal position, from the average of the 2 ends the time (and of course from which strip(s) one gets the transverse position) => so have 2D at wall plus Time-of-Arrival

LAPPD Collaboration Meeting – Dec 9 2011

Friday, December 9, 2011

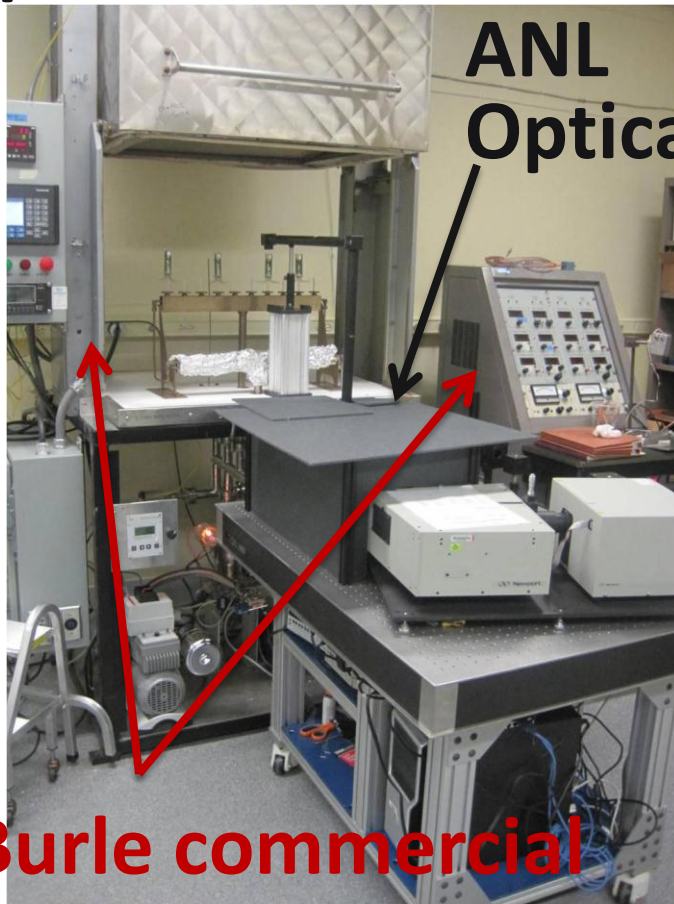


Matt Wetstein (ANL, EFI), Bernhard Adams (ANL, XPSD), Andrei Elagin, Razib Obaid, Sasha Vostrikov (UC)

# Photocathodes

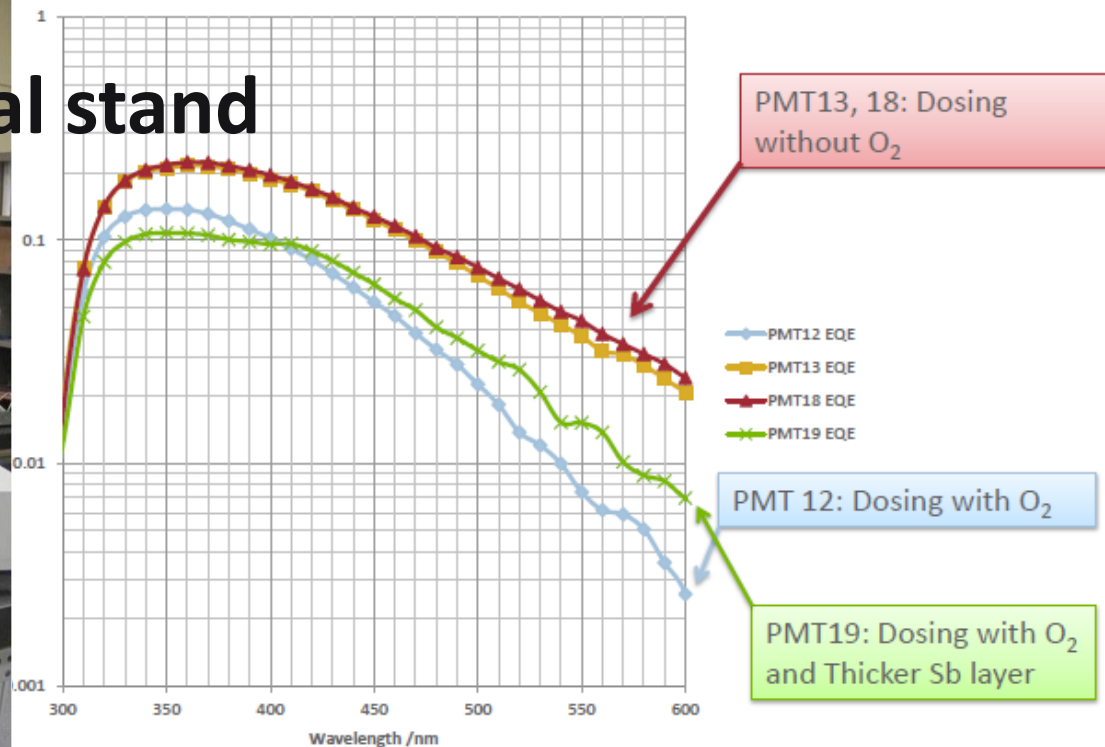
LAPPD goal- 20-25% QE, 8"-square

2 parallel efforts: SSL (knows how), and ANL (learning)



ANL  
Optical stand

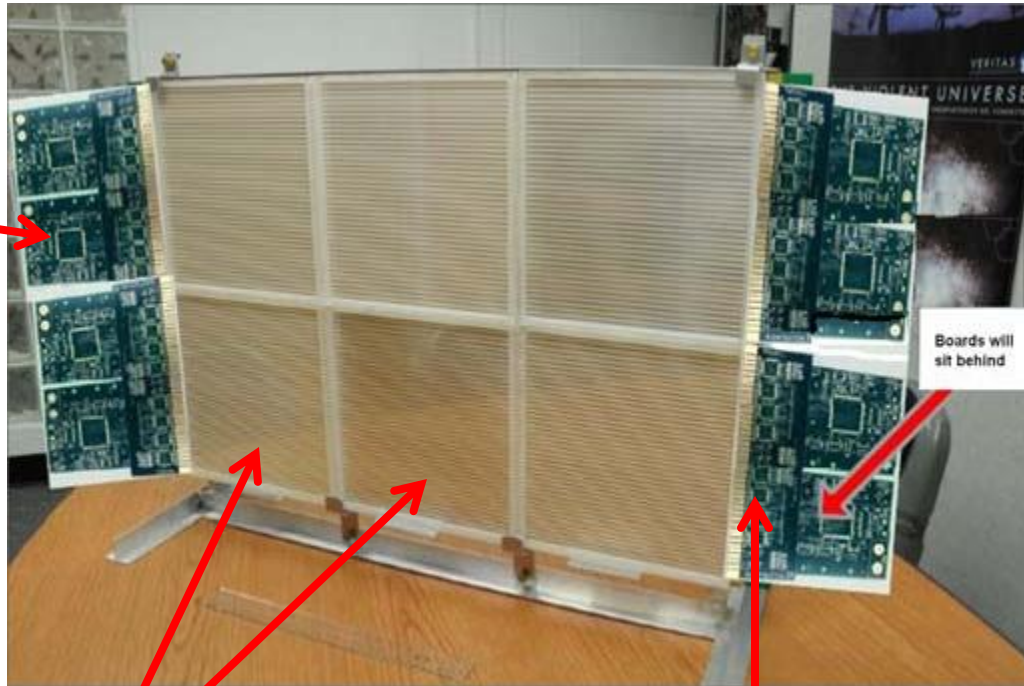
Burle commercial  
equipment



First cathodes made at ANL

# MCP+Transmission Lines Sampled at Both Ends Provide Time and 2D Space

Field Programable Gate Arrays  
(not as shown- PC cards will be folded behind the panel- not this ugly...)



Single serial Gbit connection will come out of panel with time and positions from center of back of panel

8" Tiles

10-15 GS/sec Waveform Sampling ASICS

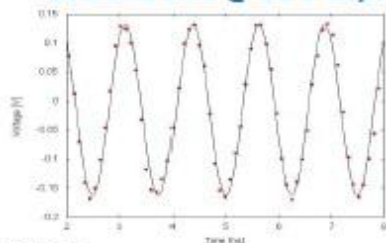
# The PSEC4 Waveform Sampling ASIC

PSEC4: Eric Oberla and Herve Grabas; and friends...

**PSEC-4**

- Waveform digitizing ASIC
- Sampling rate capability  $> 10\text{GSa/s}$
- Analog bandwidth  $> 1\text{GHz}$
- Medium event-rate capability (up to  $\sim 100\text{KHz}$ )

800MHz sine @ 13.3 GS/s



	ACTUAL PERFORMANCE
Sampling Rate	2.5-15 GSa/s
# Channels	6
Sampling Depth	256 points (17-100 ns)
Input Noise	$< 1\text{ mV RMS}$
Analog Bandwidth	1.6 GHz
ADC conversion	Up to 12 bit @ 1.5 GHz
Dynamic Range	0.1-1.1 V
Latency	$2\text{ }\mu\text{s (min)} - 16\text{ }\mu\text{s (max)}$
Internal Trigger	yes

12/9/2011

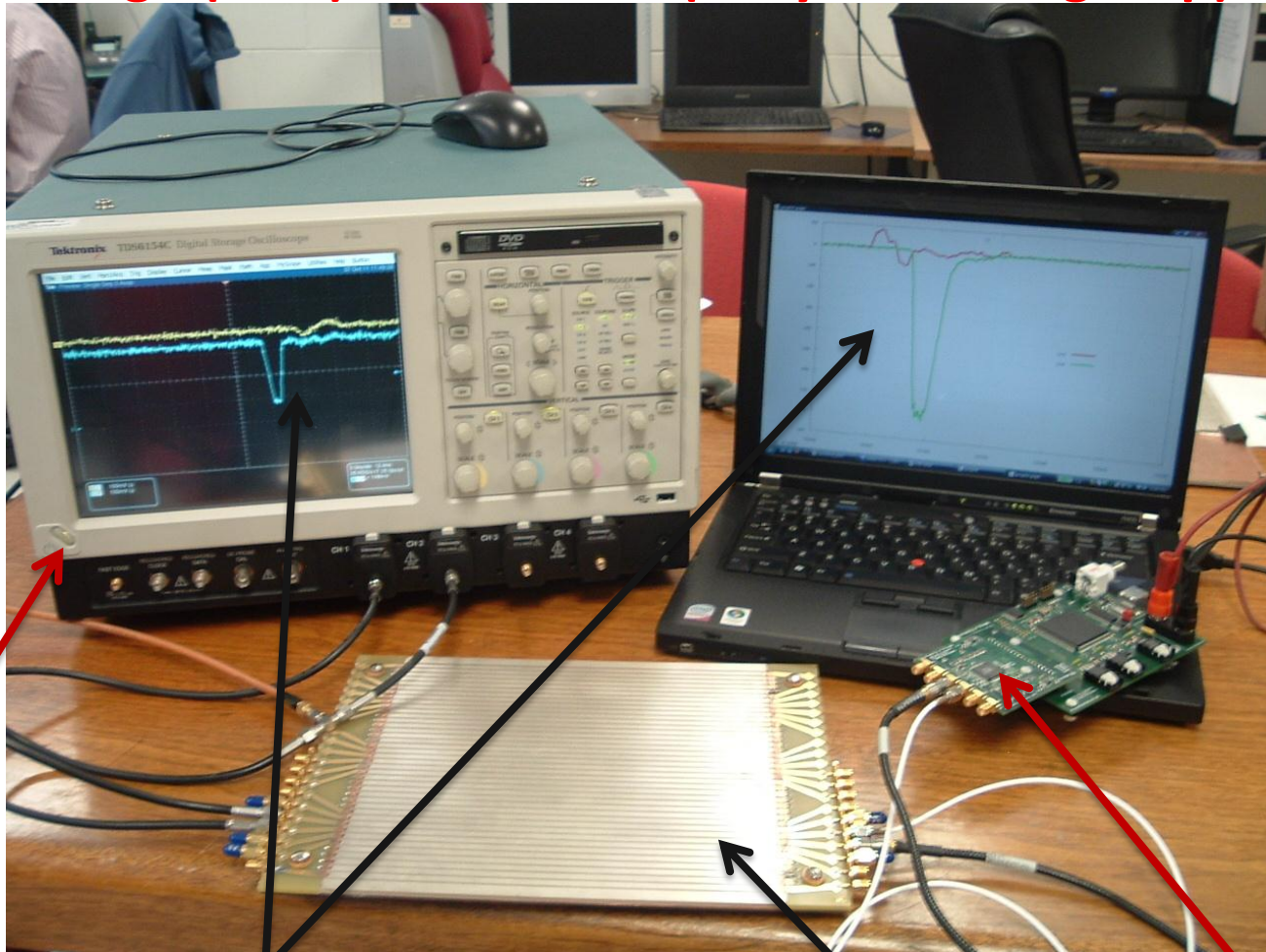
LAPPD collab meeting: PSEC-4

2

Eric Oberla, 3<sup>rd</sup> LAPPD Collaboration Meeting

# `6-channel Scope on a Chip'

Chicago (EDG) and Hawaii (Gary Varner's group)



Real digitized traces from anode

20 GS/scope  
4-channels (142K\$)

17 GS/PSEC-4 chip  
6-channels (\$130 ?!)

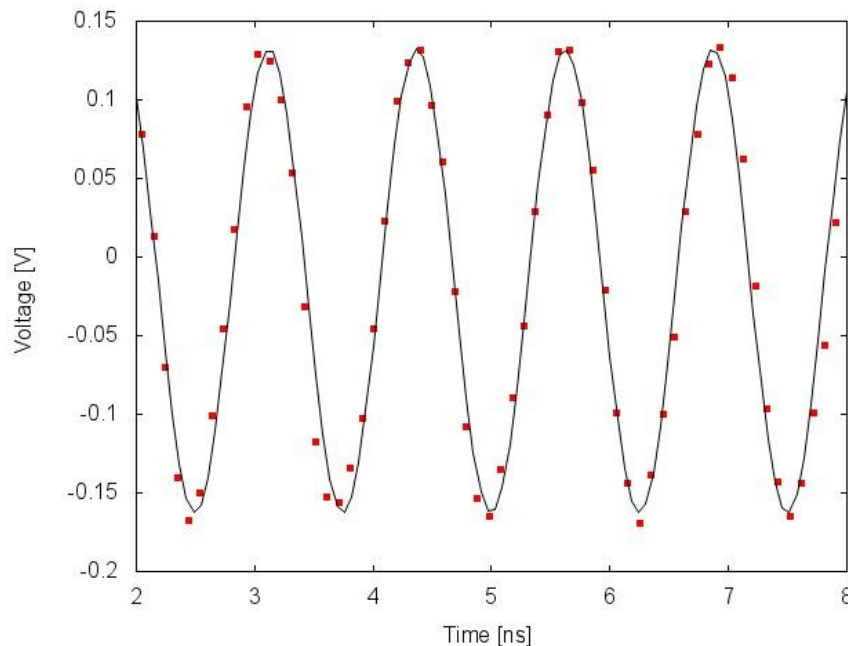
# PSEC-4 Performance

Eric Oberla, ANT11

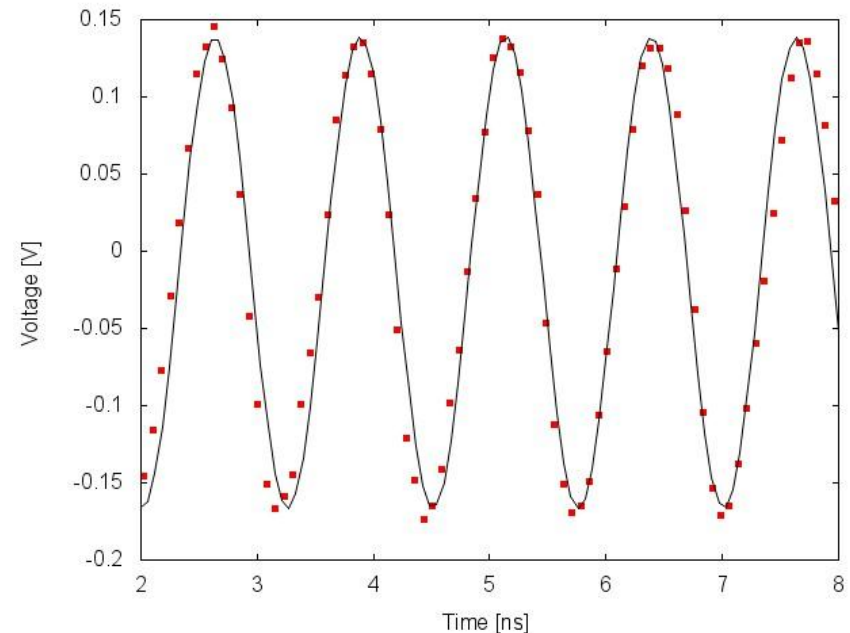
## Digitized Waveforms

Input: 800MHz, 300 mV<sub>pp</sub> sine

Sampling rate : 10 GSa/s



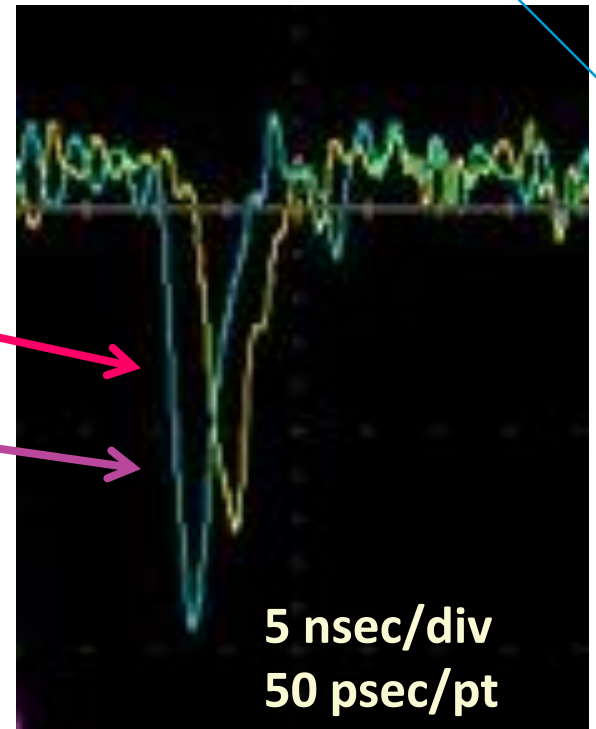
Sampling rate : 13.3 GSa/s



- Only simple pedestal correction to data
- As the sampling rate-to-input frequency ratio decreases, the need for time-base calibration becomes more apparent (depending on necessary timing resolution)

# The 4 Determinants of Time Resolution

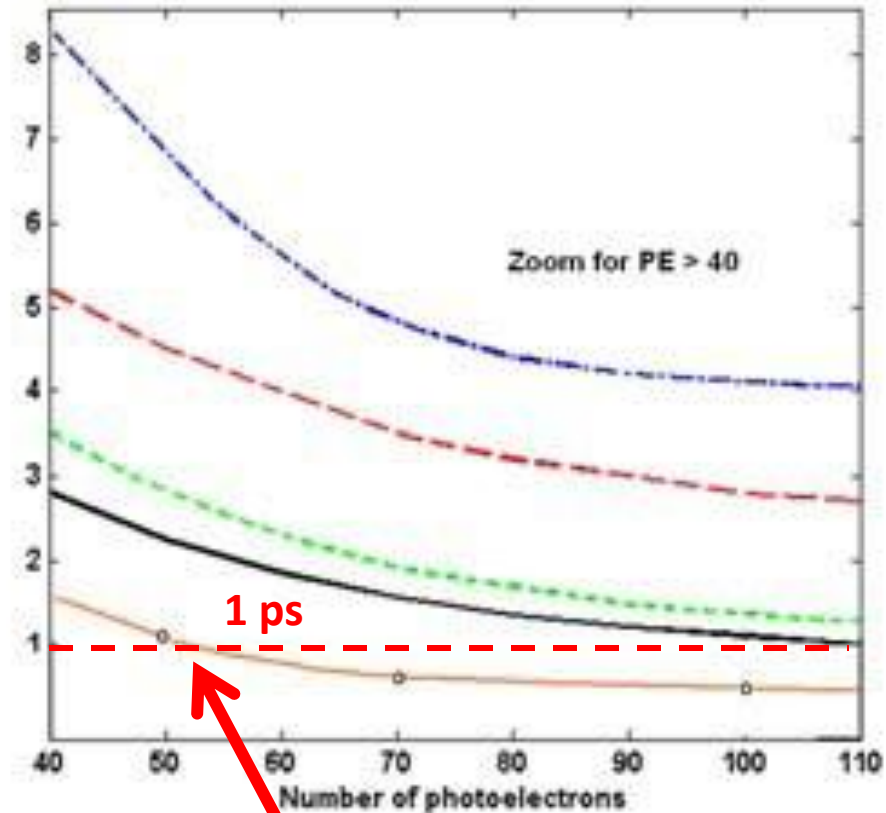
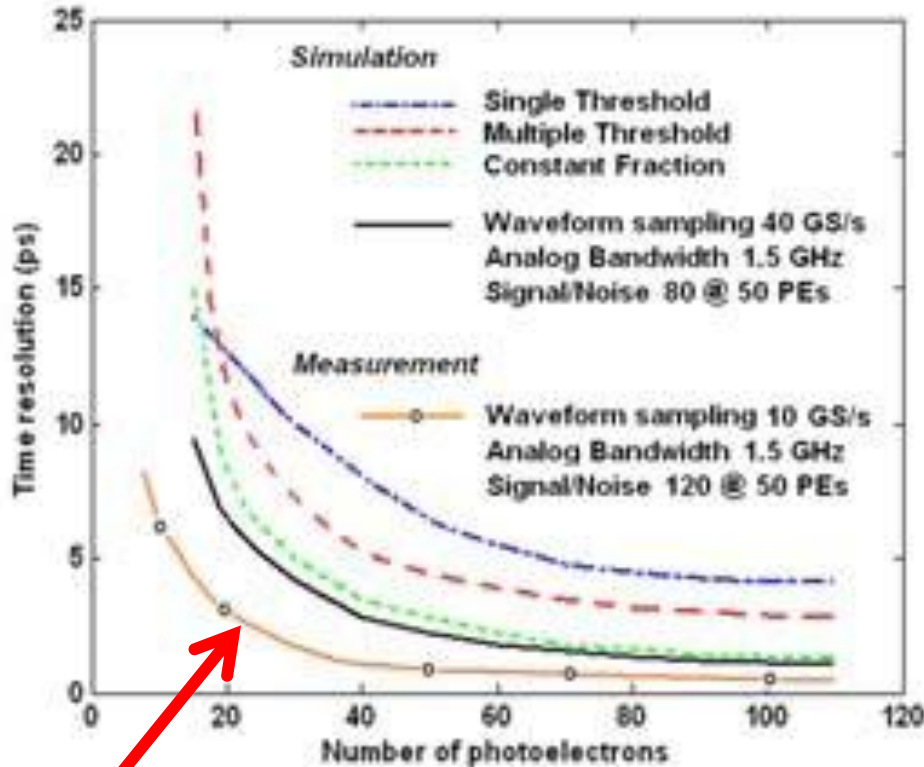
- a) Signal/Noise (S/N)
- b) Analog Band-width (ABW)
- c) Sampling Rate
- d) Signal statistics



J.F. Genat, F. Tang, H. Frisch, and G. Varner; *Picosecond Resolution Timing Measurements*, Nucl. Instr. Meth A607, 387 (2009);  
Workshop on *The Factors that Limit Time Resolution in Photo-detectors*, University of Chicago, April 28-29, 2011

# Simulation of Resolution vs abw

Jean-Francois Genat



This (brown) line

Brown line: 10 Gs/sec (we've done >15);

1.5 GHz abw ( we've done 1.6); S/N 120 (N=0.75mv, S is app specific)

This (brown) line

# Can we go deep sub-picosec?: the Ritt Parameterization (agrees with JF MC)

Stefan Ritt  
slide,  
doctored

## How is timing resolution affected?

$$\Delta t = \frac{\Delta u}{U} \cdot \frac{1}{\sqrt{3f_s \cdot f_{3dB}}}$$

• Assumes zero aperture jitter

100 femtosec

• today:

• optimized SNR:

• next generation:

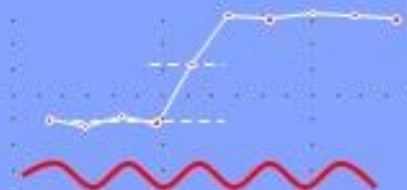
• next generation

• optimized SNR:

$U$	$\Delta u$	$f_s$	$f_{3dB}$	$\Delta t$
100 mV	1 mV	2 GSPS	300 MHz	~10 ps
1 V	1 mV	2 GSPS	300 MHz	1 ps
100 mV	1 mV	20 GSPS	3 GHz	0.7 ps
1 V	1 mV	10 GSPS	3 GHz	0.1 ps

• How to achieve this?

- includes detector noise in the frequency region of the rise time
- and aperture jitter

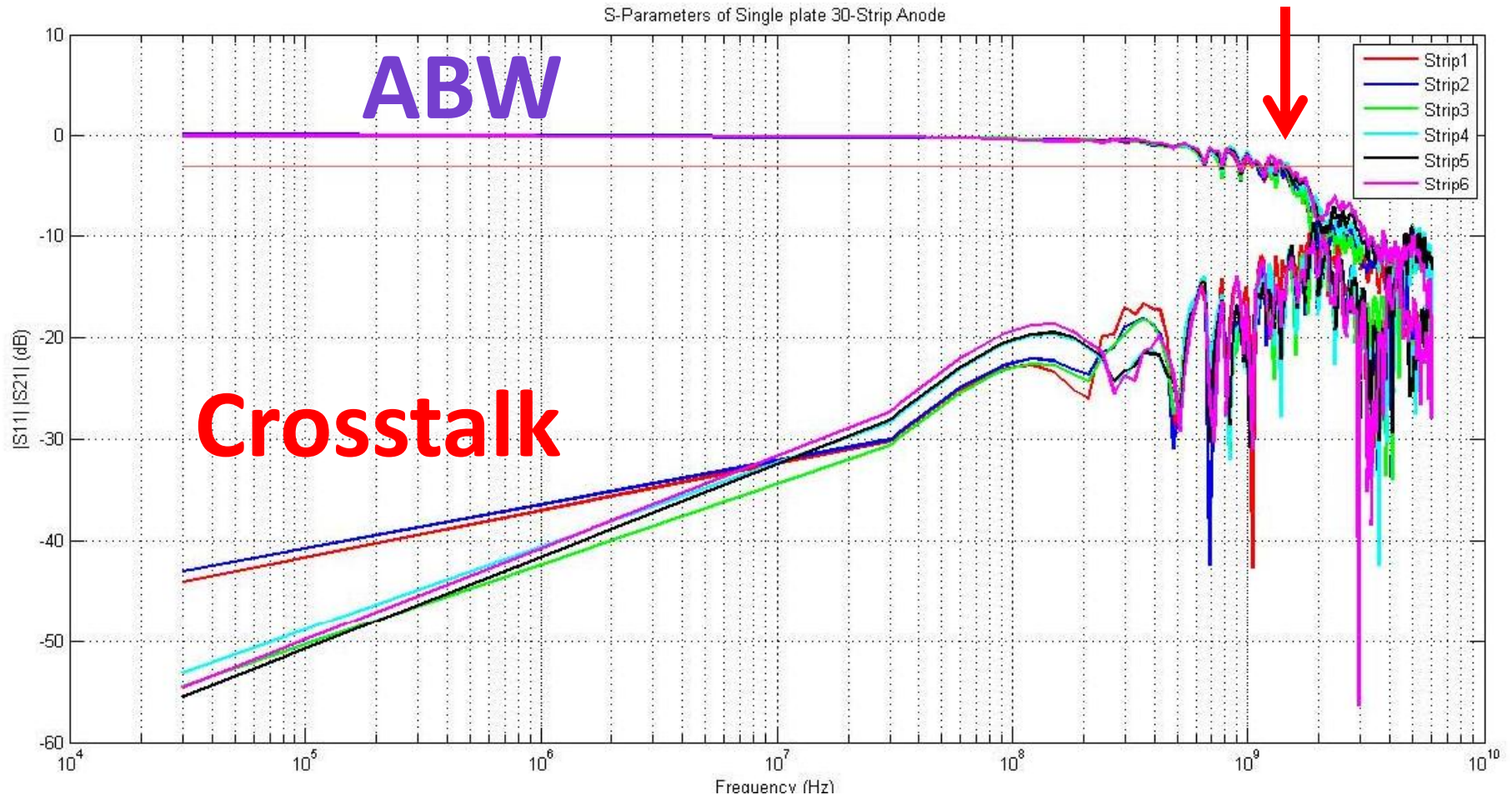


S/N,  $f_z$ : DONE

abw: NOT YET

Stefan Ritt slide  
UC workshop 4/11

# Anode Testing for ABW, Crosstalk,..



Herve Grabas (EFI, Saclay), Razib Obaid (EFI), Dave McGinnis (Fermilab)  
(having three RF-groups within driving distance is truly wonderful!)

# First Adopters

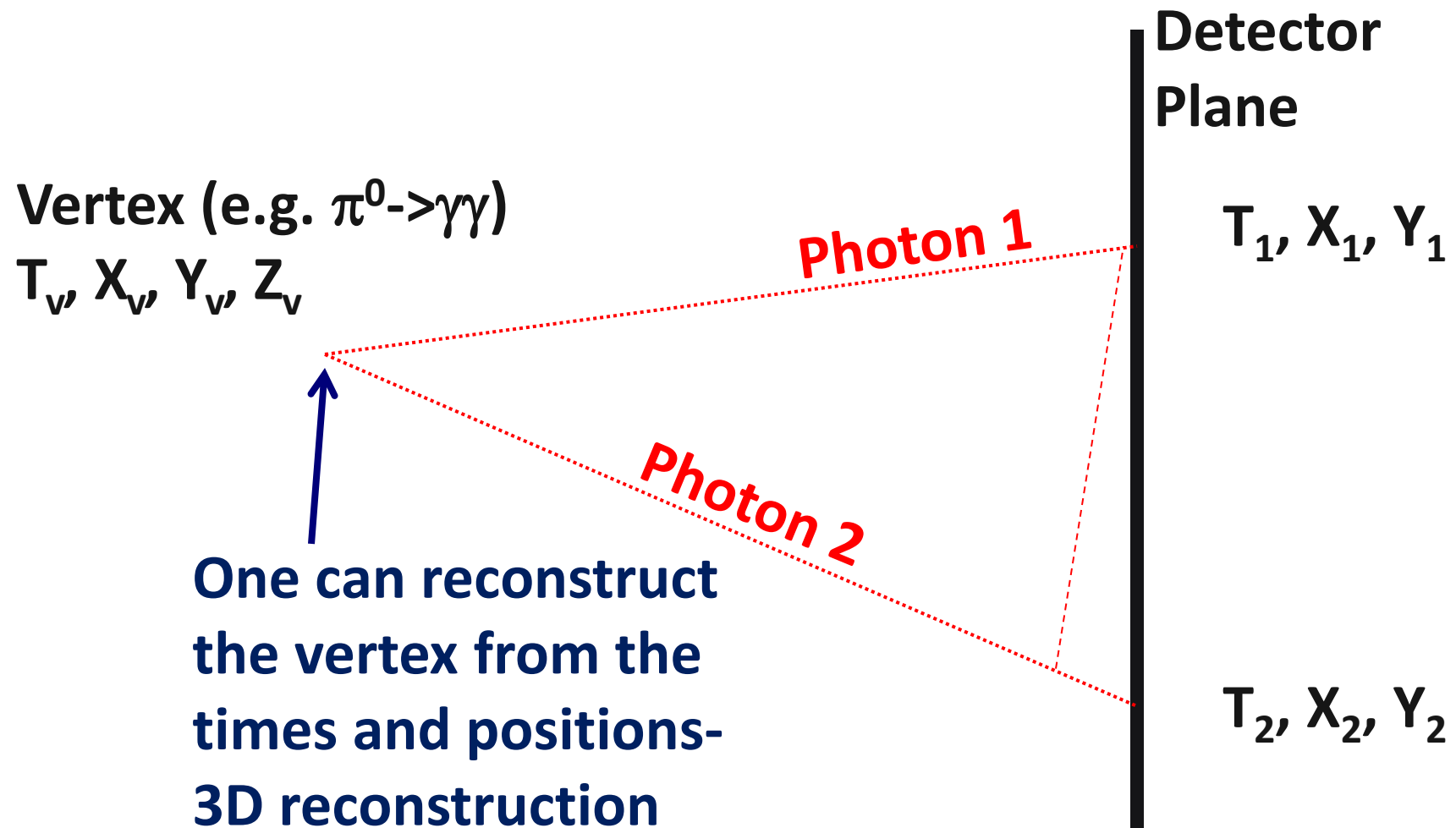
Identifying first-adopters and identifying and establishing markets- some candidates (nothing yet is formal)-

1. Medical Imaging- Chicago, Strasbourg, .
2. HEP neutrinos- Daniel Boone
3. Non-proliferation/Security- LBNL, Sandia
4. Fixed target TOF- KOTO (JParc, JLAB)
5. Muon cooling- Muons, Inc
6. Colliders- STAR, ALICE, ...

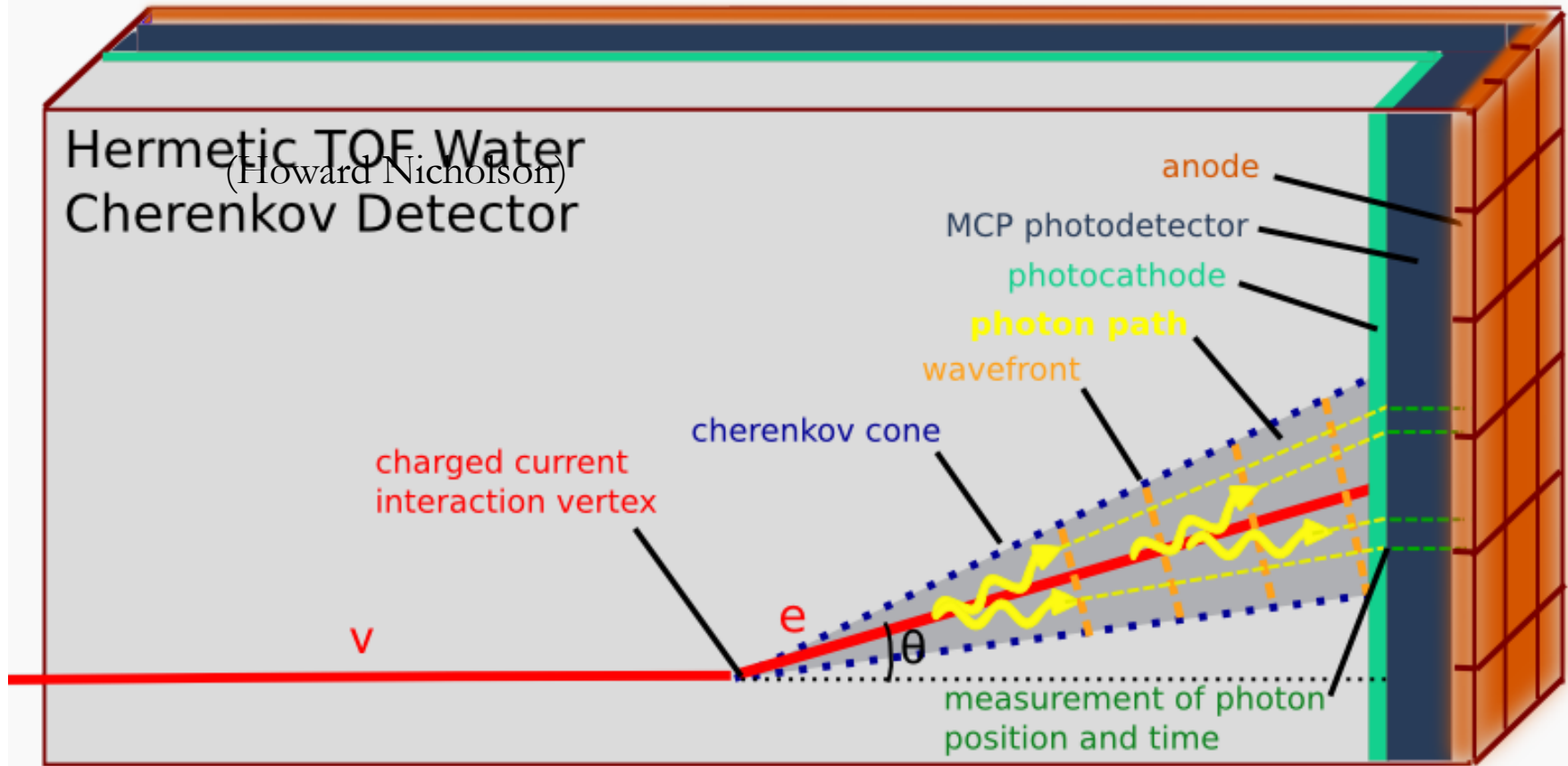
# Parallel Efforts on Specific Applications



# Reconstructing the vertex space point: Simplest case- 2 hits (x,y) at wall



# Neutrino Physics



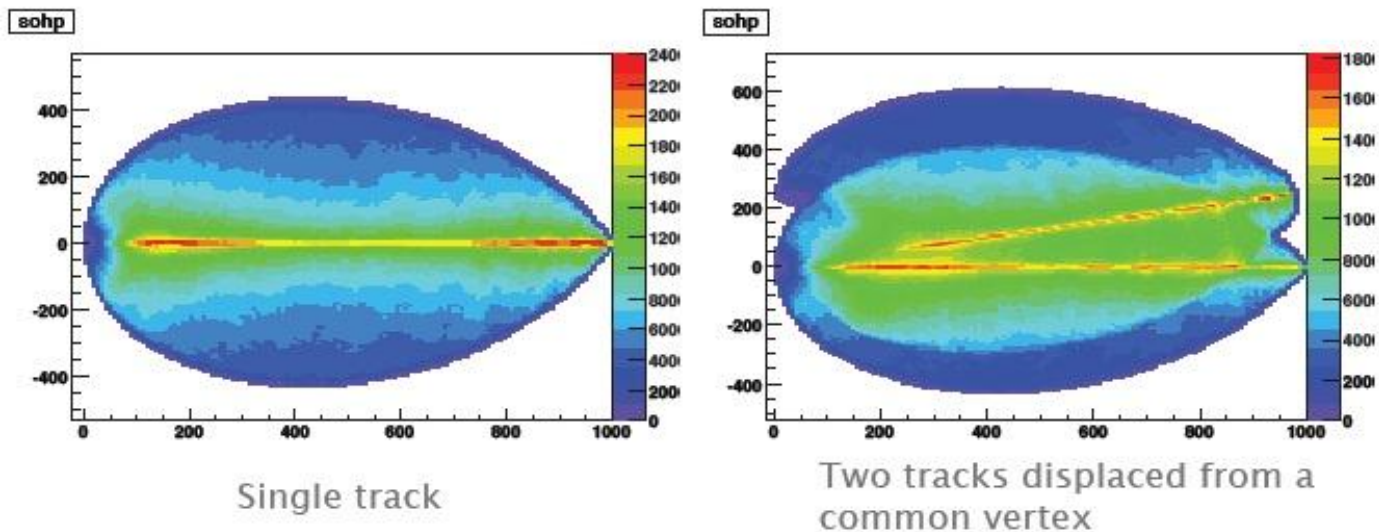
**Spec: signal single photon, 100 ps time, 1 cm space, low cost/m<sup>2</sup> (5-10K\$/m<sup>2</sup>)\***

# Can we build a photon TPC?

## Track Reconstruction Using an “Isochron Transform”

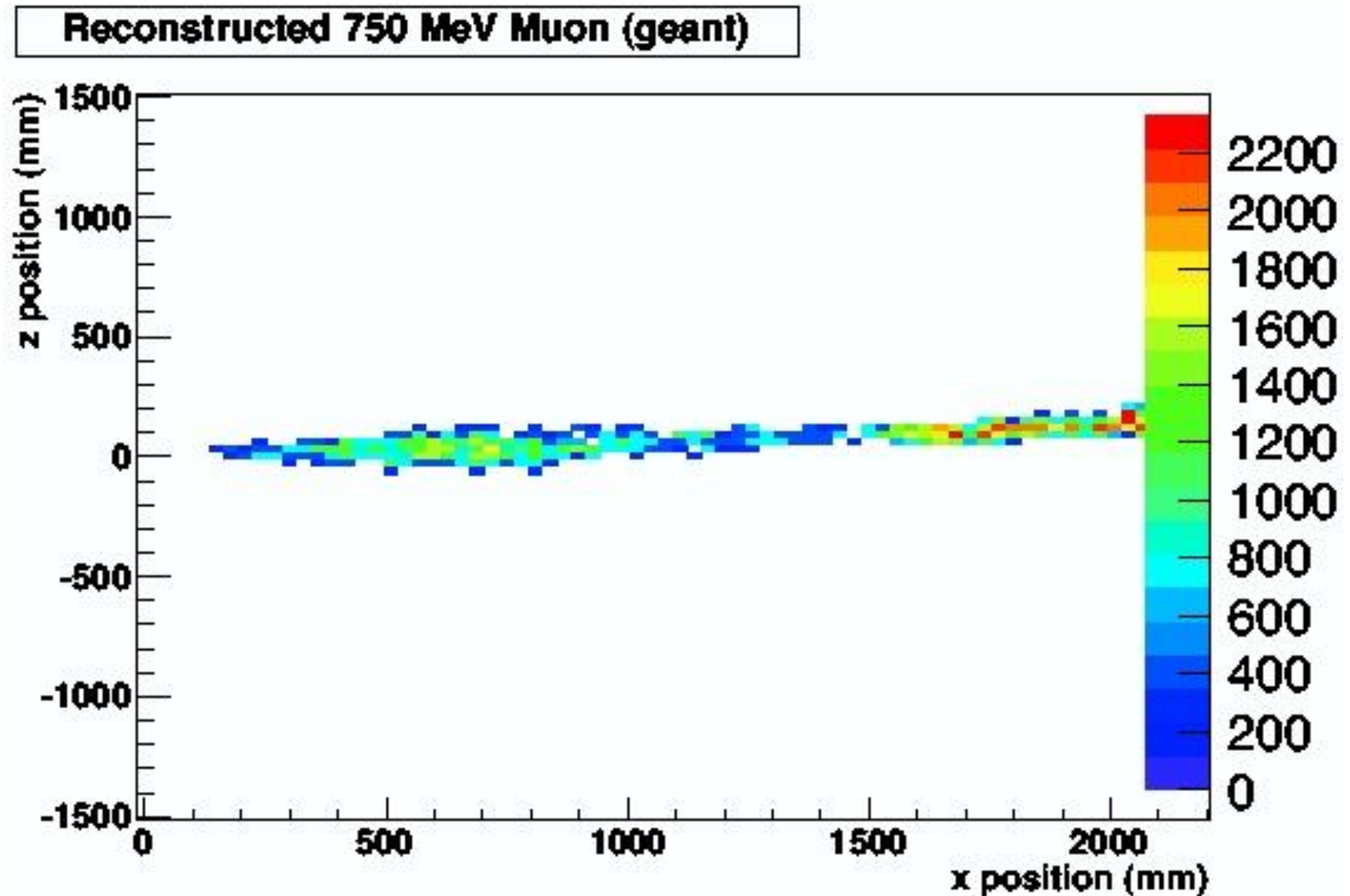
Results of a toy Monte Carlo with perfect resolution

Color scale shows the likelihood that light on the Cherenkov ring came from a particular point in space. Concentration of red and yellow pixels cluster around likely tracks



Work of Matt Wetstein (Argonne,&Chicago) in his spare time (sic)

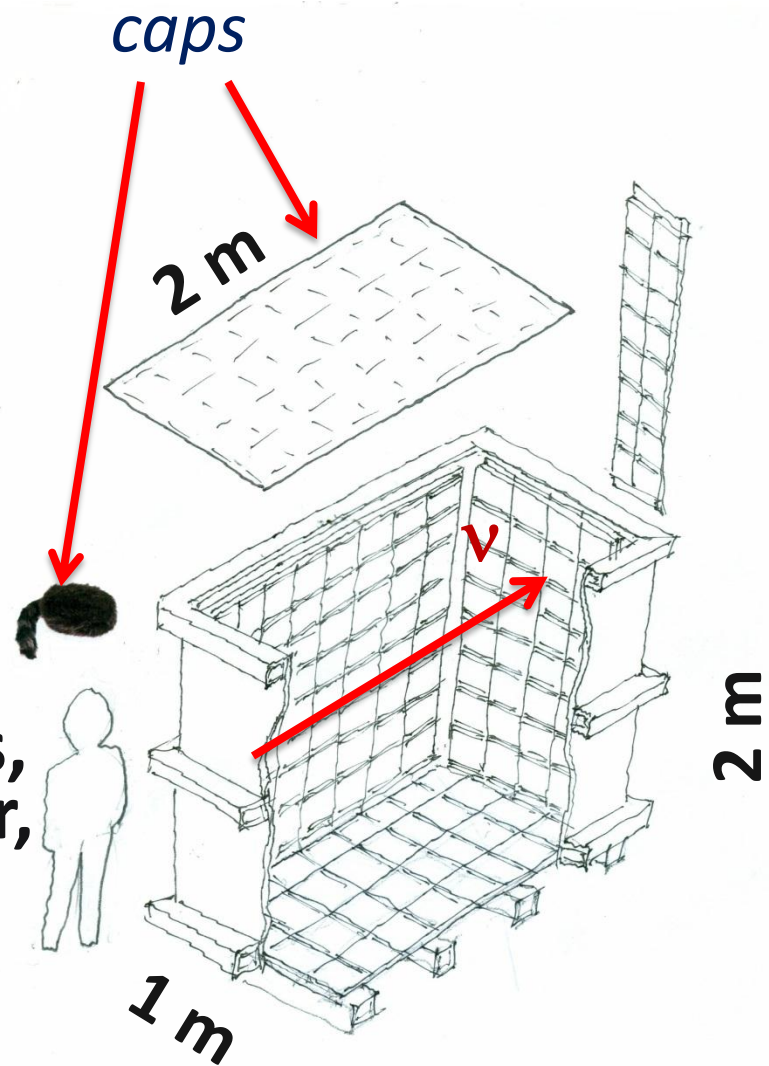
# Works on GEANT events too



Matt Wetstein; ANL&UC

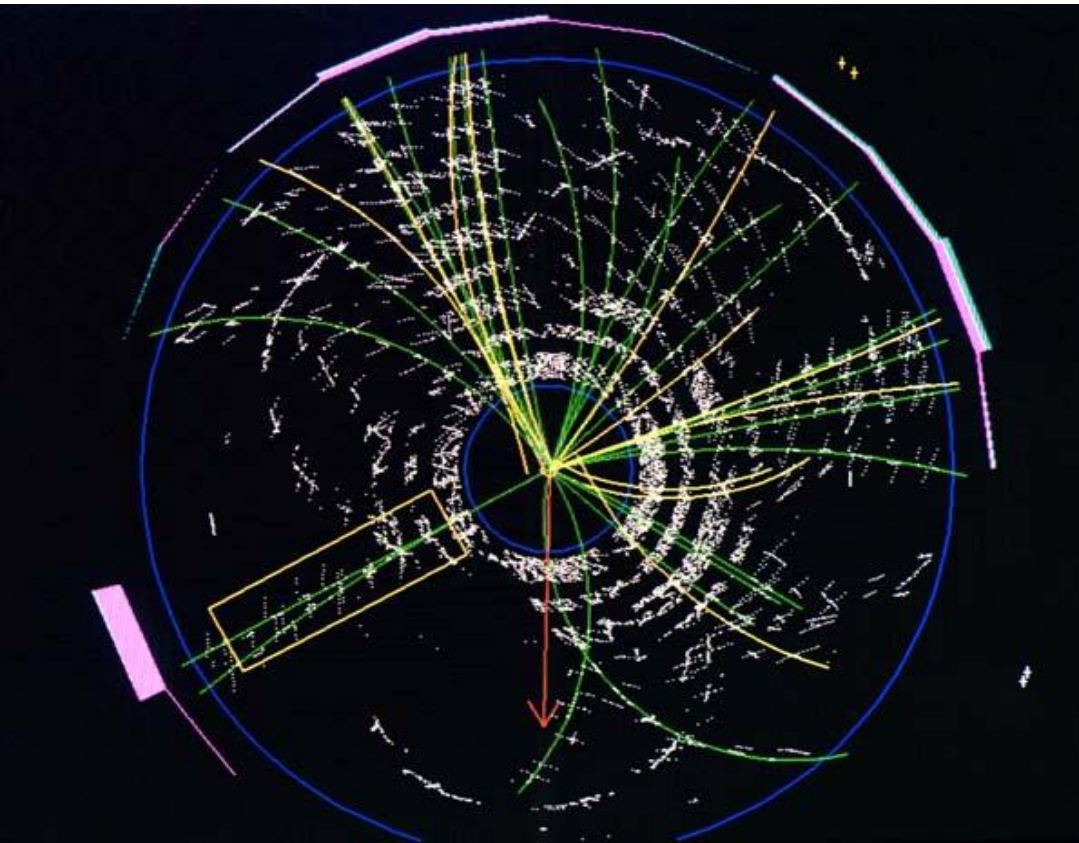
# Daniel Boone

- Proposal (LDRD) to build a little proto-type to test photon-TPC ideas and as a simulation testbed
- 'Book-on-end' geometry—long, higher than wide
- Close to 100% coverage so bigger Fid/Tot volume
- $\Delta x, \Delta y \ll 1 \text{ cm}$
- $\Delta t < 100 \text{ psec}$
- **Magnetic field in volume**
- Idea: to reconstruct vertices, tracks, events as in a TPC (or, as in LiA).



# Application to Colliders

At colliders we measure the 3-momenta of hadrons, but can't follow the flavor-flow of **quarks, the primary objects** that are colliding. 2-orders-of-magnitude in time resolution would allow us to measure **ALL** the information=>greatly enhanced discovery potential.



$t\text{-}\bar{t} \rightarrow W^+bW^-\bar{b} \rightarrow e^+ \nu + c + \bar{s} + b + \bar{b}$

A top candidate event from CDF- has top, antitop, each decaying into a W-boson and a b or antib. Goal- identify the quarks that make the jets.

Specs:

Signal: 50-10,000

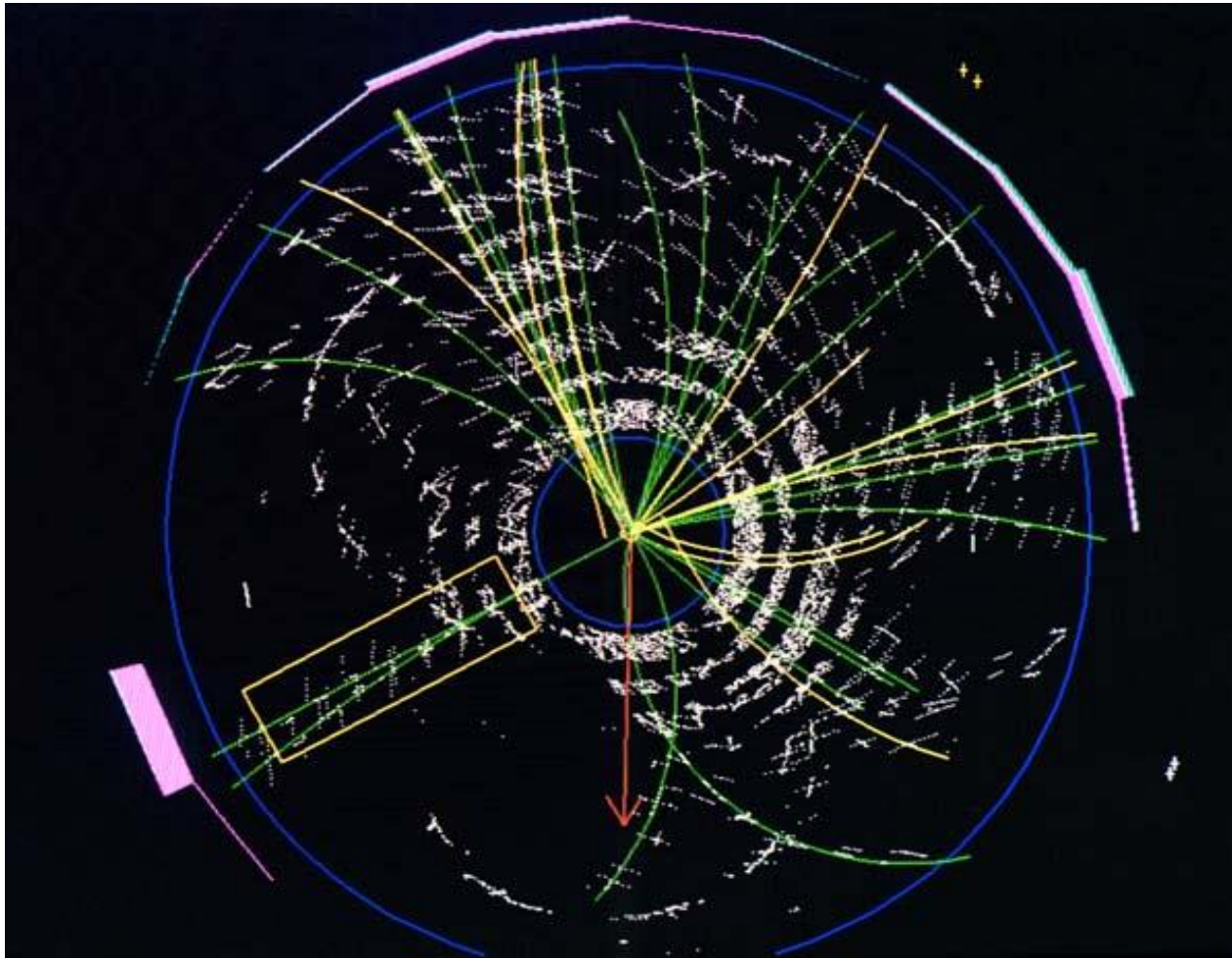
photons

Space resolution: 1 mm

Time resolution 1 psec

Cost: <100K\$/m<sup>2</sup>:

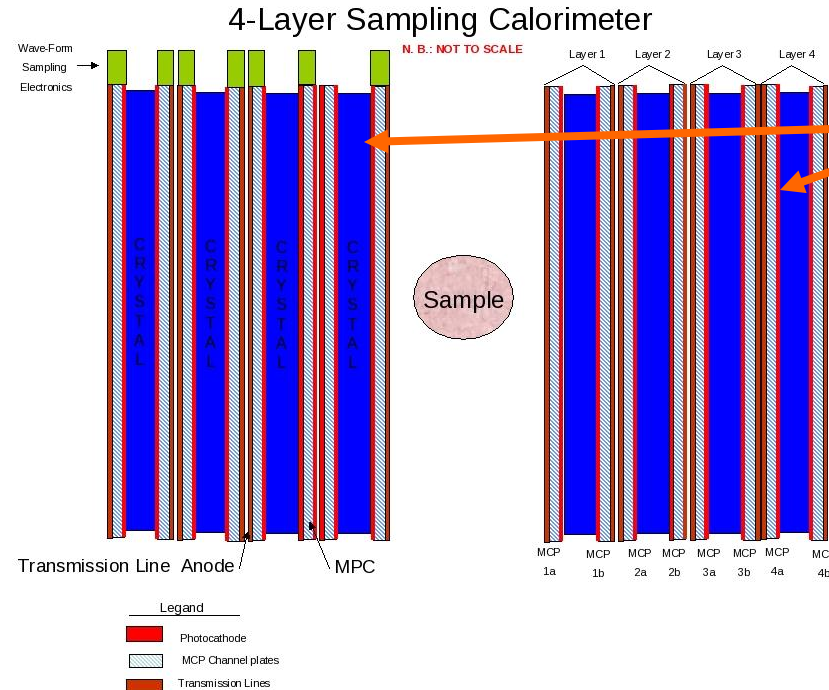
# Colliders: Differential TOF



Rather than use the Start time of the collision, measure the difference in arrival times at the  $\beta=c$  particles (photons, electrons and identified muons) and the hadrons, which arrive a few psec later.

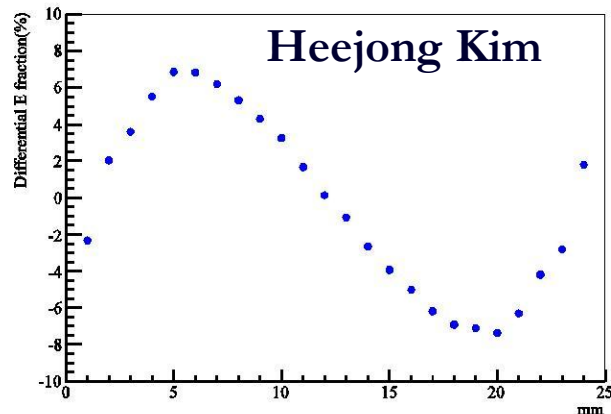
# Medical Imaging (PET)

Can we solve the depth-of-interaction problem and also use cheaper faster radiators?

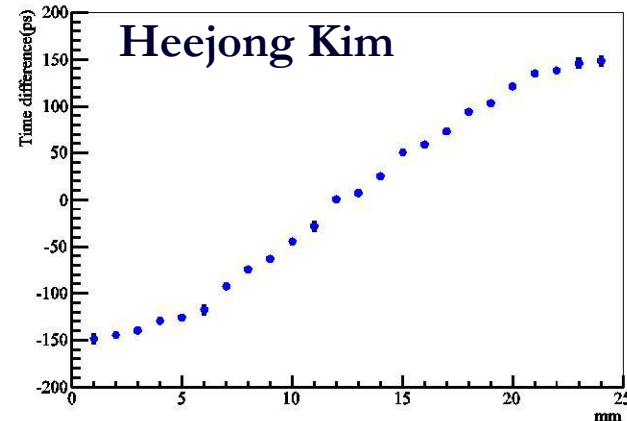


Alternating radiator and cheap 30-50 psec planar mcp-pmt's on each side

Simulations by Heejong Kim (Chicago)

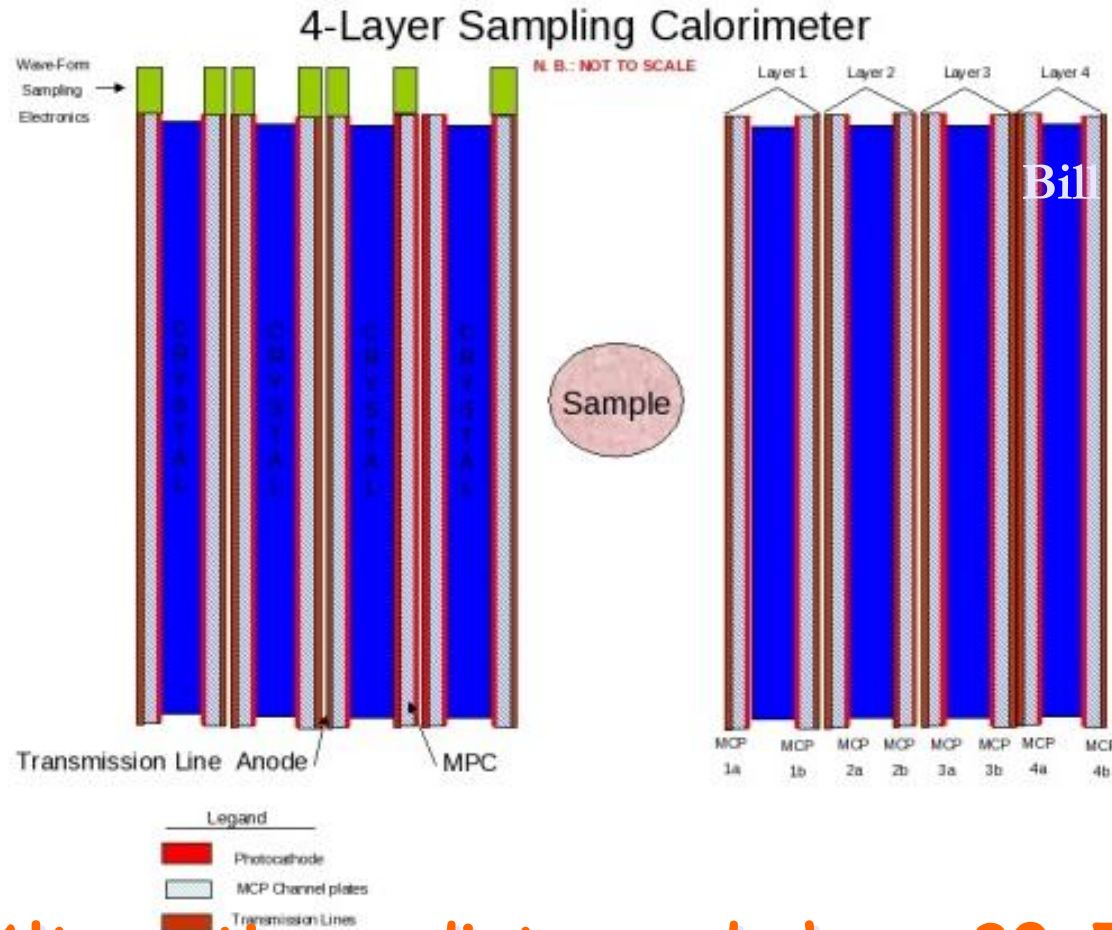


Depth in crystal by energy- asymmetry



Depth in crystal by time-difference

# Sampling calorimeters based on thin cheap photodetectors with correlated time and space waveform sampling



Proposal: Alternating radiator and cheap 30-50 psec thin planar mcp-pmt's on each side (needs simulation work)

# Cherenkov-sensitive Sampling Quasi- Digital Calorimeters

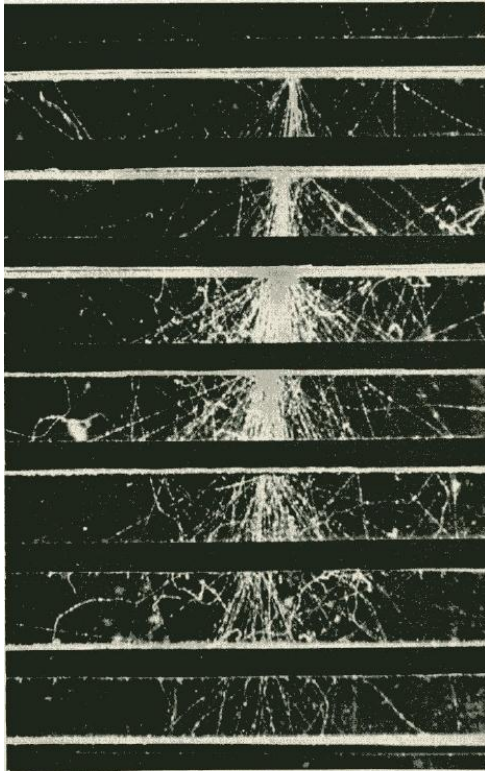
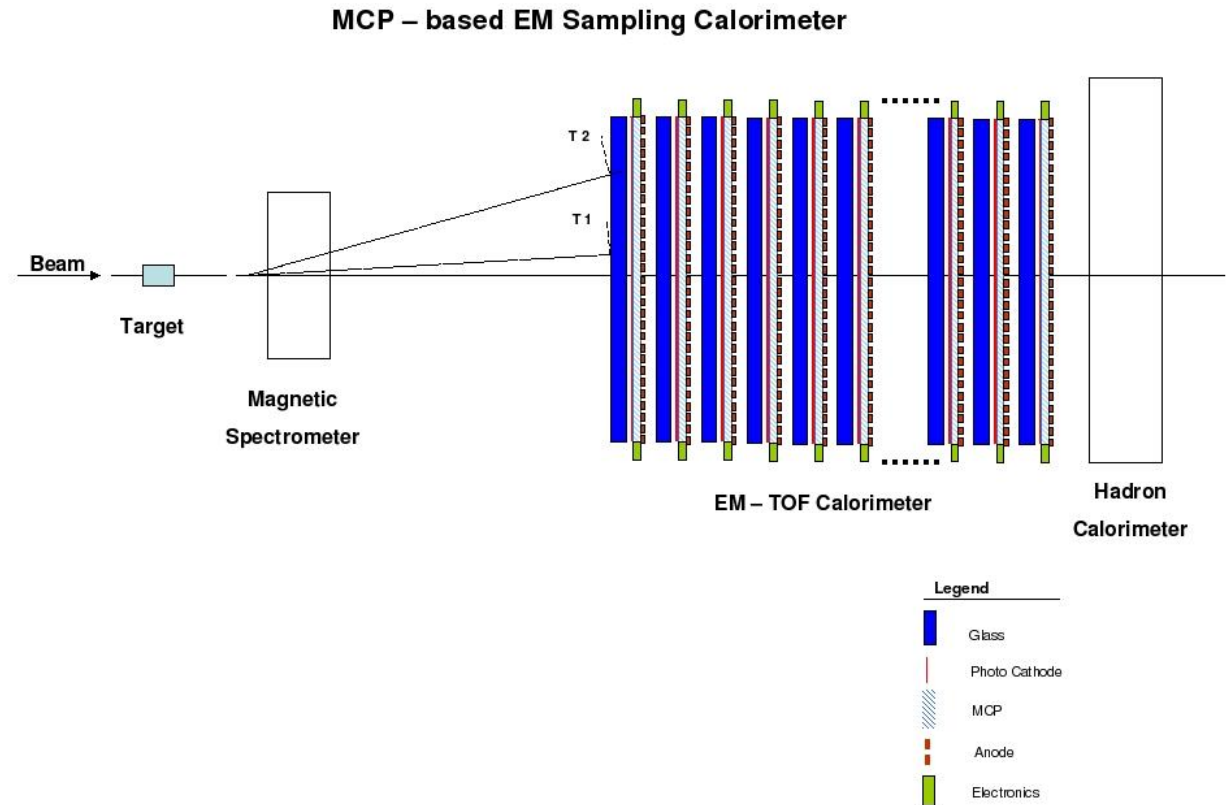


Fig. 5.1.1. Cloud-chamber picture of a large cascade shower. The plates across the chamber are lead, 1.27 cm thick. From C. Y. Chao.



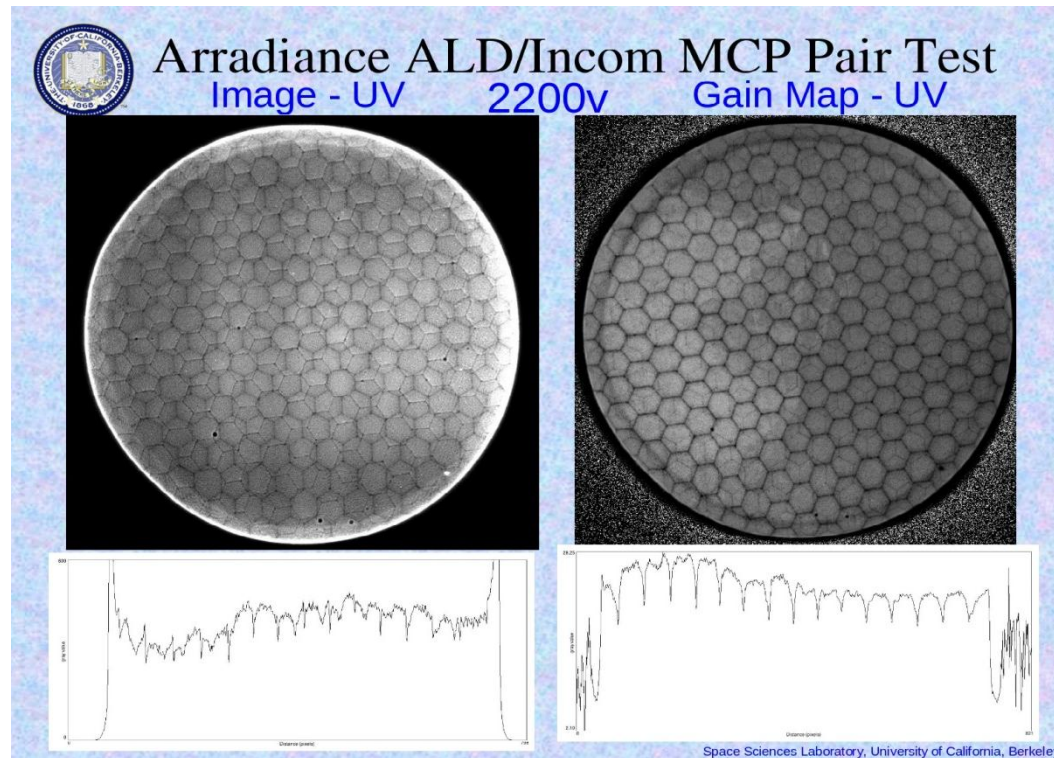
A picture of an em shower in a cloud-chamber with  $\frac{1}{2}$ " Pb plates (Rossi, p215- from CY Chao)

A 'cartoon' of a fixed target geometry such as for JPARC's KL- $\rightarrow$  pizero nunubar (at UC, Yao Wah) or LHCb

# A 'Quasi-digital' MCP-based Calorimeter

Idea: can one saturate pores in the the MCP plate s.t.output is proportional to number of pores. Transmission line readout gives a cheap way to sample the whole lane with pulse height and time- get energy flow.

Oswald  
Siegmund, Jason  
McPhate, Sharon  
Jelinsky, SSL  
(UCB)



Note- at  
high gain  
the  
boundaries  
of the  
multi's go  
away

Electron pattern (not a picture of the plate!)- SSL test, Incom substrate, Arradiance ALD. Note you can see the multi's in both plates => ~50 micron resolution

# If I had to summarize\*:

- There are remarkable opportunities using the collaborative resources of Argonne, Fermilab and UC available to us (latter isn't trivial).
- Seed funding such as the FRA funding is really golden money-

\* Not easy...

# More Information:

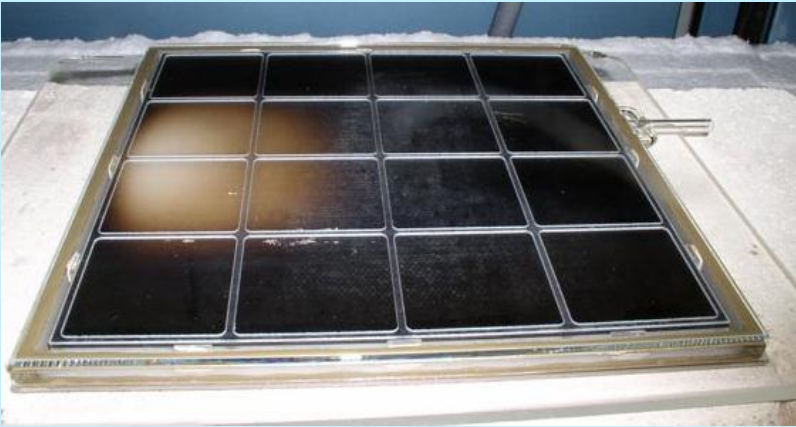
- **Main Page:** <http://psec.uchicago.edu>
- **Library:** Workshops, Godparent Reviews, Image Library, Document Library, Links to MCP, Photocathode, Materials Literature, etc.;
- **Blog:** Our log-book- open to all (say yes to certificate Cerberus, etc.)- can keep track of us (a number of companies do);

# BACKUP SLIDES



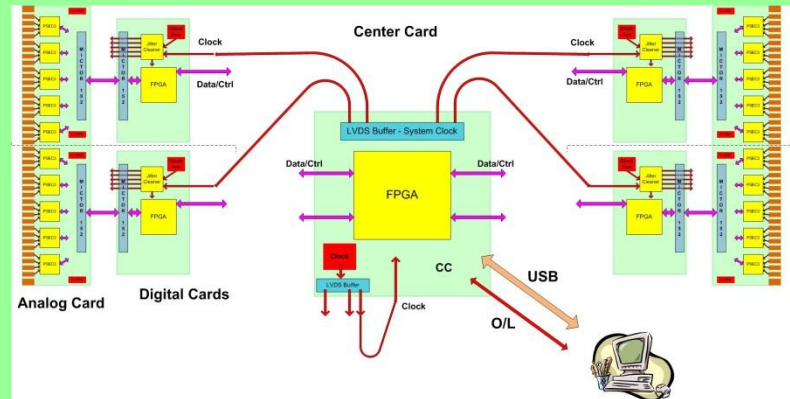
# The 4 'Divisions' of LAPPD

## Hermetic Packaging



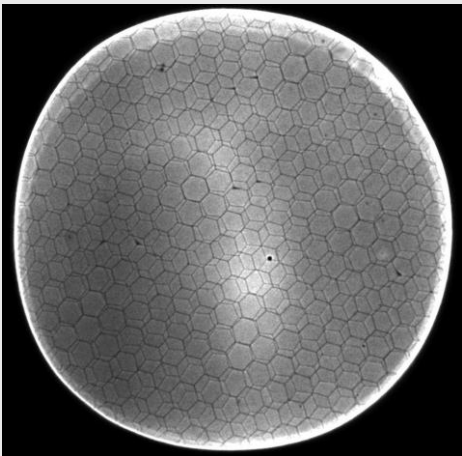
See Bob Wagner's talk

## Electronics/Integration



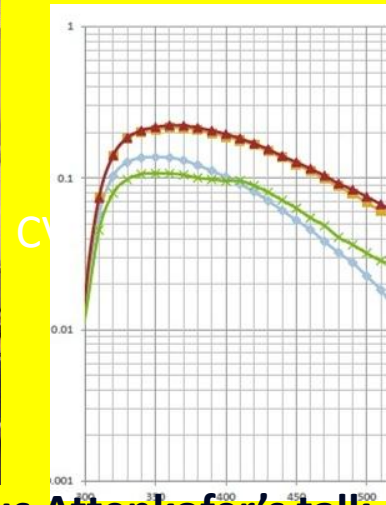
This talk

## MicroChannel Plates



See Ossy's talk

## Photocathodes



See (hear) Klaus Attenkofer's talk

# 2003- Aspen Exptl Summary Talk

Visions of Where Are We Going In Experimental Particle Physics

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## Detectors Continued

My choice for development is time-of-flight (!?). Precise measurement of the 3-vector, the point of origin, and the particle type gives *all the information possible about each particle*.

If we could measure with  $\sigma = 1$  psec (yes) in a path length of 1.5m (e.g. CDF), get  $1\sigma$   $\pi - K$  separation at  $p_T = 25$  GeV.

## Is this crazy?

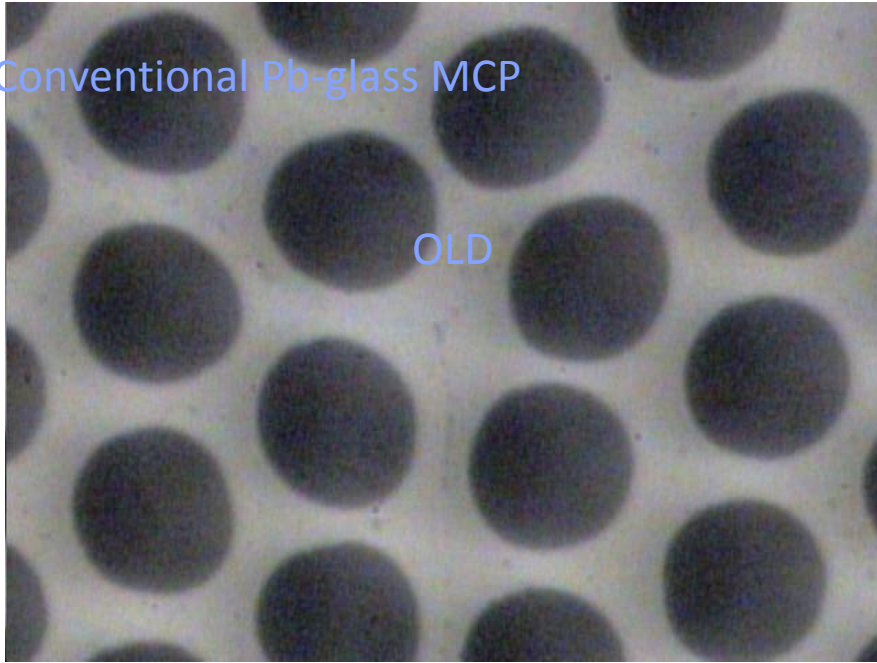
- There exist GaAs Schottky photodiodes with  $\sigma \sim 1$  psec, so no law of nature precludes it.
- Need a fast source of light- e.g. Cherenkov radiation.
- Light cannot bounce- has to go straight in.
- Need spatial resolution  $< 300\mu\text{m}$  for  $\delta t = 1$  psec.
- Find the collision 'start' time by measuring the time of tracks relative to each other.
- Have to calibrate entire volume *in situ*- need lots of  $\pi$ ,  $K$ ,  $p$ ,...

So, could we build an outer layer for a central (solenoidal) detector with good spatial resolution and segmentation such that **for every track with  $p_T < 25$  GeV we measure not only  $p_x, p_y, p_z$ , but also its flavor content?**

**Invitation from Joe Lykken and Maria Spiropulu- led to psec TOF**

# Simplifying MCP Construction

Conventional Pb-glass MCP



OLD

Incom Glass Substrate



NEW

**Chemically produced and treated Pb-glass does 3-functions:**

- 1. Provide pores**
- 2. Resistive layer supplies electric field in the pore**
- 3. Pb-oxide layer provides secondary electron emission**

**Separate the three functions:**

- 1. Hard glass substrate provides pores;**
- 2. Tuned Resistive Layer (ALD) provides current for electric field (possible NTC?);**
- 3. Specific Emitting layer provides SEE**

# Microchannel Plates-3

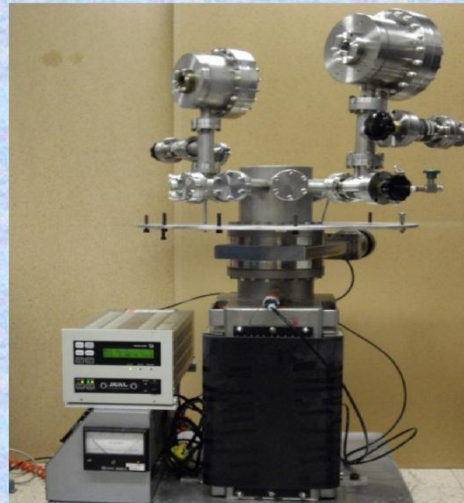
- SSL (Berkeley) Test/Fab Facilities



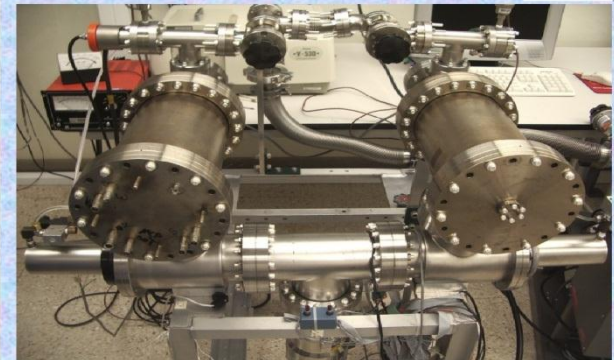
Ossy Siegmund, Jason McPhate, Sharon Jelenski, and Anton Tremsin-  
Decades of experience  
(some of us have decades of inexperience?)



## MCP Specific Test Facilities



Multiple port UHV lifetest station  
For single/double MCP detectors



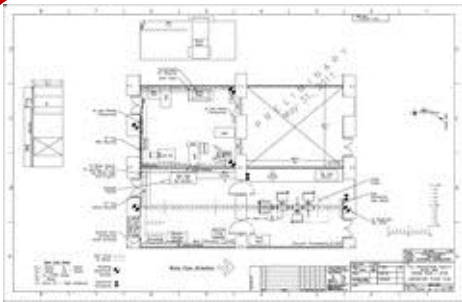
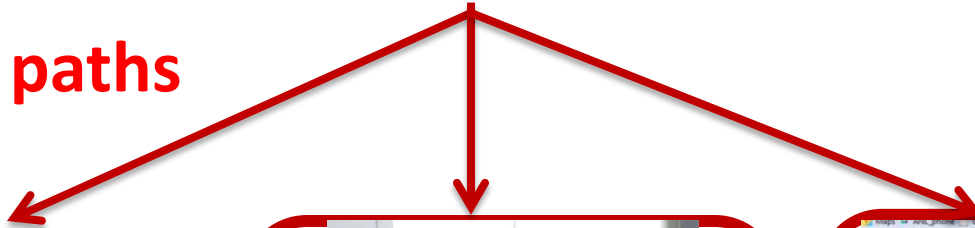
Double chamber UHV test station  
for single/double MCP detectors

Both have support electronics

# Hermetic Packaging

- Top Seal and Photocathode- this year's priority

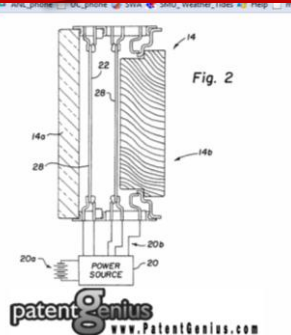
**3 parallel paths**



**Tile Development  
Facility at ANL**



**Production Facility  
at SSL/UCB**



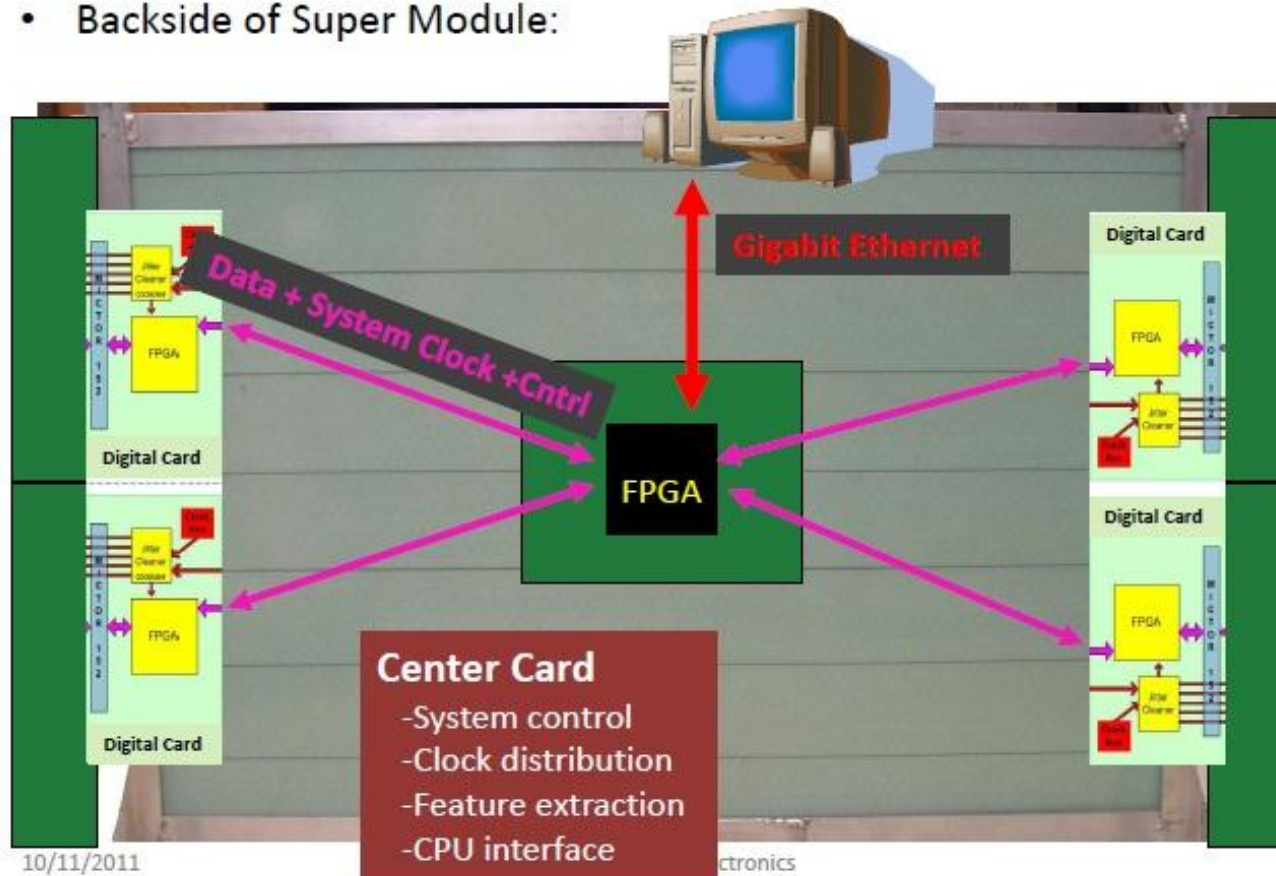
**Commercial RFI  
for 100 tiles  
(Have had one  
proposal for 7K-  
21K tiles/yr)**

# Extract time, position of pulse using time from both ends

LAPPD Collaboration

## DAQ system

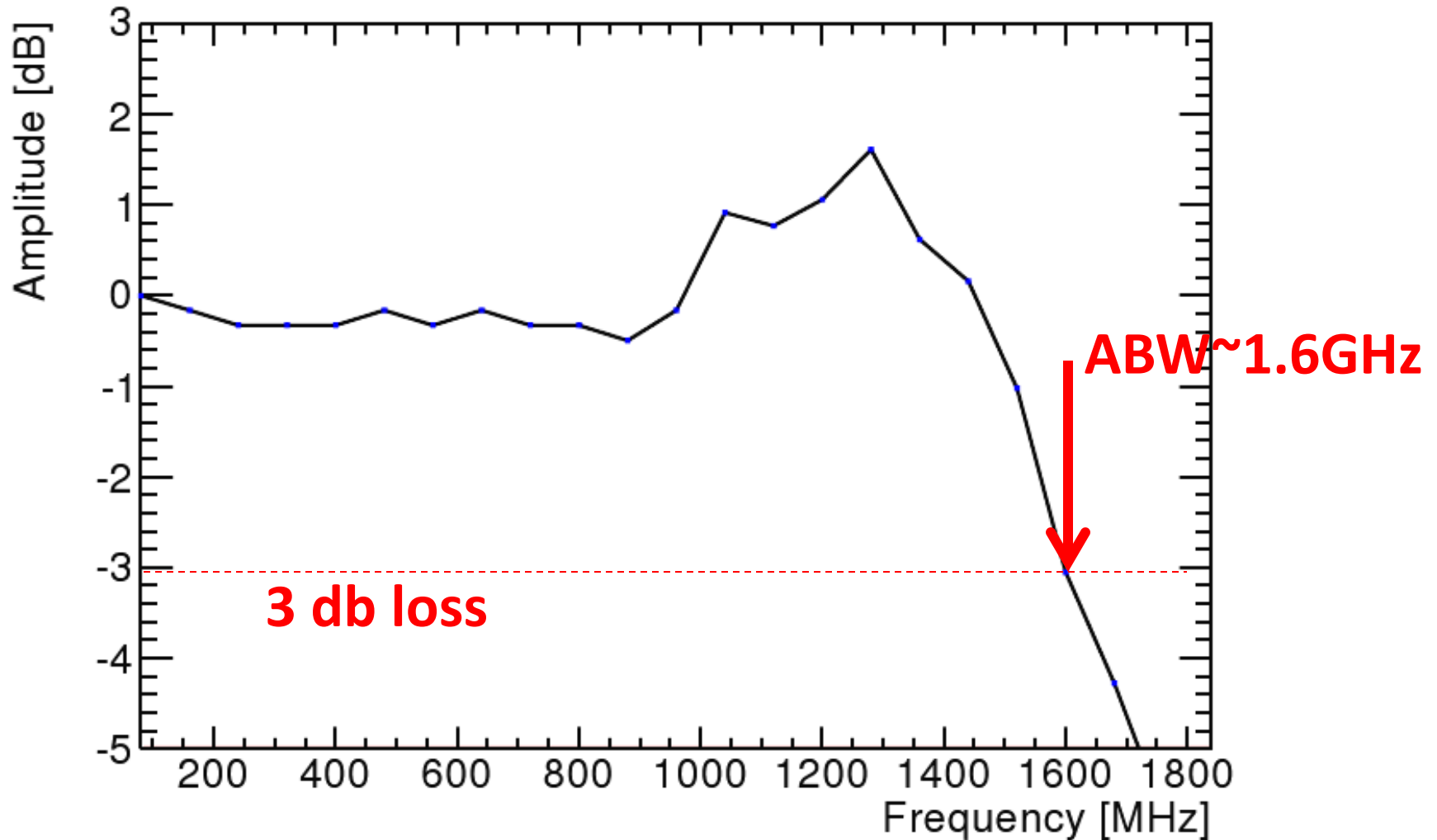
- Backside of Super Module:



Eric Oberla slide from ANT11

# Digitization Analog Bandwith

Eric Oberla, ANT11

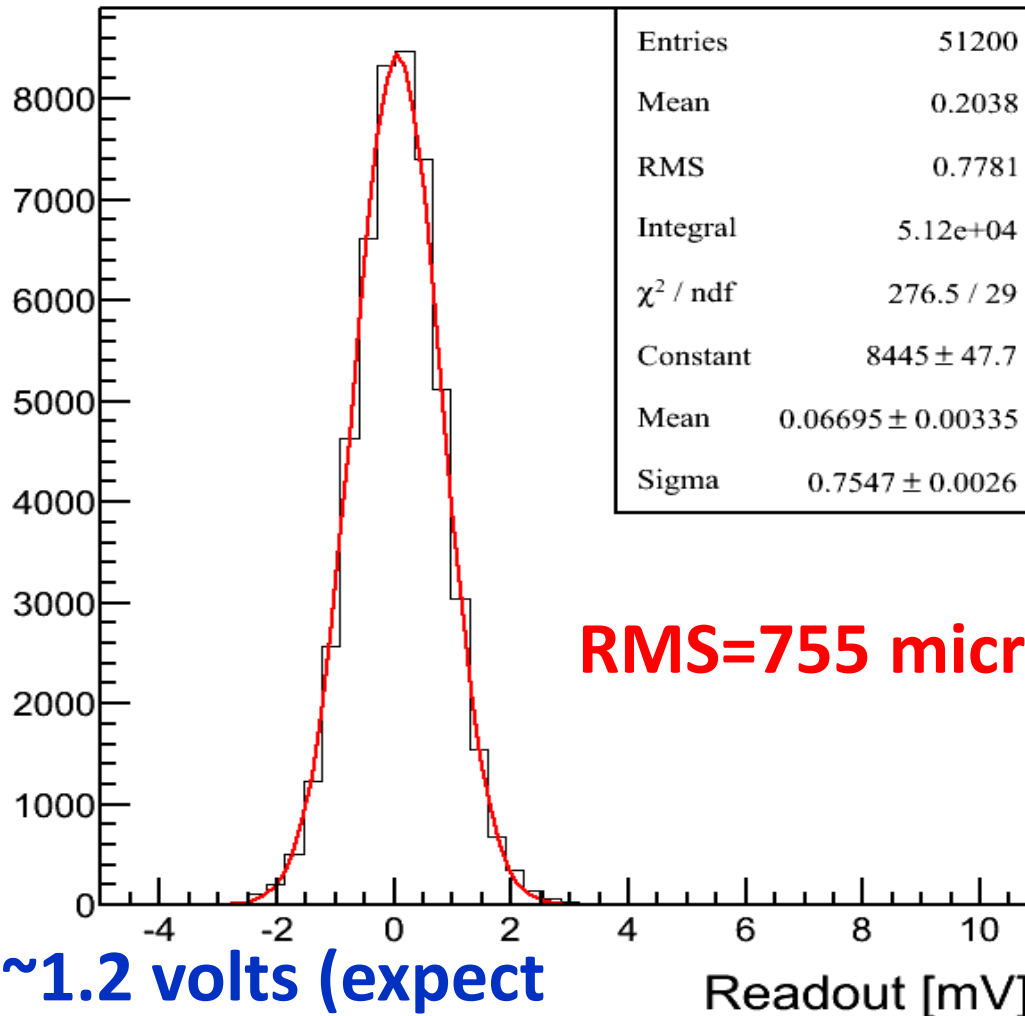


PSEC4: Eric Oberla and Herve Grabas+ friends...

# Noise (unshielded)

PSEC4: Eric Oberla and Herve Grabas+ friends...

Channel 3



**RMS=755 microvolts**

**Full-Scale ~1.2 volts (expect  
S/N $\geq$ 100, conservatively)**

**Eric Oberla, ANT11**

# Good timing alone doesn't do it-

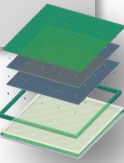
The ALICE TPC:  
Drift electrons  
onto wires that  
measure *where*  
and *when* for *each*  
electron.

Good time resolution  
would buy nothing  
if one integrated  
over a whole (blue)  
TPC sector- ie  
didn't correlate  
*when* and *where*

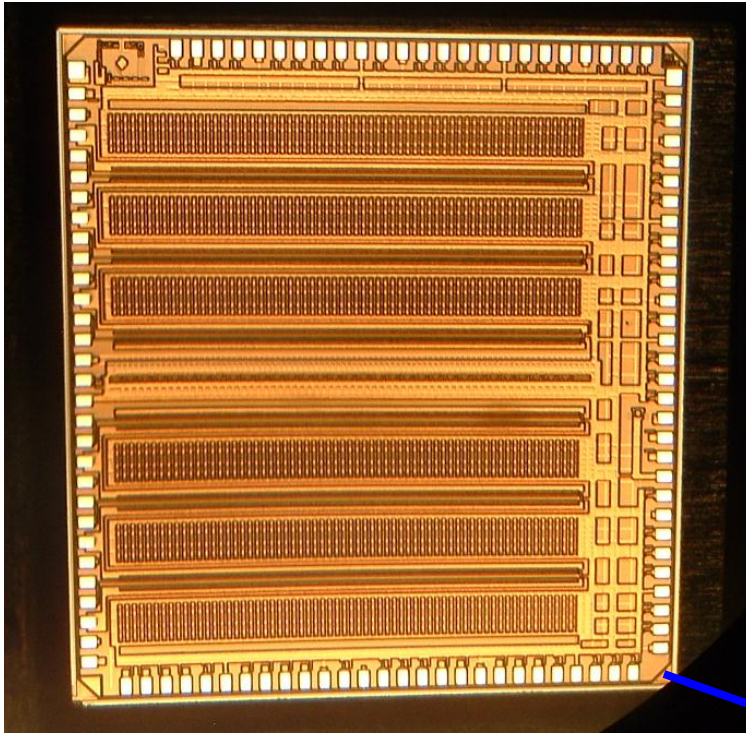


*Correlated time and space points allow 3D reconstructions*

# PSEC-4 ASIC



Eric Oberla, ANT11



- 6-channel “**oscilloscope on a chip**” (1.6 GHz, 10-15 GS/s)
- Evaluation board uses USB 2.0 interface + PC data acquisition software

